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Wireless World, August 1968
Hi-Fidelity or Hi-Felicity?

Debates about high-fidelity sound reproduction, such as the one on loudness controls* now proceeding in our correspondence columns, are potentially endless because they are basically "ideological." They are not concerned with demonstrable truths but with subjective questions—the beliefs, emotions, imagery, of separately evolved human beings—and consequently the points at issue can never be resolved. The debaters take up positions which are basically irrational and then proceed with great skill to rationalize them, thus convincing themselves of the logic of their arguments and becoming more and more fixed in their viewpoints. Long may this situation continue! In the case of the loudness-controls debate the existence of the loudness control seems to have forced a distinction between what is realistic to listen to and what is enjoyable to listen to. This is an unnatural situation because one feels sure that most people, including the debaters, really want both of these things.

It is proper for a journal concerned with other matters besides sound reproduction to step back and take a wider, cooler view. For example it is legitimate for us to consider sound reproduction as a communication process, in which the human "receiver" must be understood in terms of the psychology of perception. In the first place, then, it is obvious that the process cannot literally "reproduce" the original musical (or other) event. To do this it would be necessary to put the listener in an environment identical to that which he would have experienced if he had been sitting in the original concert hall. What is really happening in the listener's living room is that an electro-acoustic apparatus controlled from a record or from a distant radio transmitter, is sending out stimuli in the form of air-pressure variations. (And the loudspeaker doing this is certainly not an ideal transducer—a piston with zero mass, stiffness and friction—but more like the sounding board of a musical instrument being excited into a multiplicity of resonances by an electromechanical vibrator.) These stimuli are meaningless in themselves (in an unoccupied room they cannot be sounds) and only become truly signals in a communication process when they evoke responses in a human "receiver".

The "receiver" contains a store of experiential information about music that he has assembled himself over years of conscious and unconscious listening—the information being that a certain pattern of auditory nerve stimuli "means" a certain subjective response. While the "receiver" is thus interpreting and recognizing the incoming stimuli he is simultaneously building a mental model, which is in fact the musical reality for him. He does this by continuously attempting to predict the musical structure from his store of information, while the incoming stream of stimuli continuously amends the details of the model. He may in fact ignore some of the signals because he wants his model to have a certain structure and these signals would not fit into it.

Thus, considered in this sense, the phenomenon is not so much one of reproducing reality but of assisting the listener to produce his own illusion of reality, by sending him skilfully devised stimuli. It is not a case of the listener believing what he hears, but of hearing what he believes is there. In a world in which make-believe plays such a significant part it is unrealistic to confine our attention purely to the physical characteristics of the stimuli produced by our electro-acoustic equipment. Neither fidelity nor felicity depends on these alone.

*This, of course, is by no means a new controversy. See, for example, "Reproduction Levels," a letter to the Editor by P. G. A. H. Voigt, in Wireless World August 24th 1939.
Low-cost High-quality Loudspeaker

Design for frequencies above 100Hz. 1-Construction and assembly


The complete low-cost loudspeaker. The size of the cabinet is 18in. x 12in. x 10in. (deep).

This loudspeaker may be built by the home constructor for a total expenditure in the region of £6. While it does not have the extended bass response of some much more expensive loudspeakers, it is nevertheless unusually free from the colourations and hangover effects which are unfortunately still a feature of the majority of commercial designs. Consequently, on many types of programme material, it will be found to give considerably better reproduction than is obtained with many much more costly loudspeakers.

On speech, both male and female, the loudspeaker reaches a very high standard of performance. Using a high-grade capacitor microphone out of doors, an almost deceptive degree of realism can be achieved in the reproduction of familiar voices.

While many people who have heard the loudspeaker on music seem to find the bass response fairly adequate, direct comparison, particularly on organ music or large-scale orchestral music, with a good loudspeaker, such as a B.B.C. monitor, leaves listeners in no doubt that the reduced response below about 100 Hz constitutes the main shortcoming of the design*. Consequently it is recommended that, where space permits, the basic low-cost loudspeaker should be augmented, at frequencies below about 100 Hz, by a separate woofer. Because this has to cover a frequency range of only about one octave, in a rather uncritical part of the spectrum, there is much latitude in its choice and almost any old 12-in. unit, such as can be bought second-hand for a pound or two, can be pressed into service.

In a stereo system, one such woofer can be shared very satisfactorily between the two channels, and because these very low frequencies convey almost no sense of position, the woofer can be placed in any convenient position in the room. When circumstances permit, the possibility of mounting the woofer unit in a hole in the floor, ceiling or a wall may be worth considering, as it saves the space and labour of cabinetwork.

Suitable circuit arrangements for such a three-speaker stereo system will be discussed in Part 2 of this article, and it will be shown how the relative levels from the woofer and the other two loudspeakers may be adjusted to give nicely balanced reproduction in listening rooms having different acoustical properties.

A complete stereo system on the above lines can thus be built for no more than about £15, and is capable of a surprisingly high standard of reproduction. Even direct comparison with a pair of Quad electrostatic loudspeakers does not always reveal any obvious shortcomings, though careful listening over a period of time makes it evident, in particular, that the lower intermodulation and hangover distortion of the electrostatic speakers results in greater clarity and separation of instruments particularly at high volume levels. Nevertheless, the low-cost system is capable of quite impressive volume and clarity in the reproduction of orchestral and choral music in rooms of normal living room size, and in much music of a quieter nature listeners have shown no marked preference for one or the other speaker system.

Evolution of the design

The following thoughts were significant in the evolution of the present design, which aims to satisfy an evident demand for the best possible quality of reproduction at a really low price:

(a) Large loudspeaker units suitable for a wide frequency range are expensive and need augmenting by a tweeter for really first-class results.

(b) Smaller circular units, e.g. 8 in., often suffer from undesirable hangover effects in the lower-middle-frequency range and the unpleasant sound of these cannot be fully removed by electrical equalization. However, it was mentioned by Dr. G. F. Dutton of E.M.I. at the discussion following Mr. Shorter's paper that the use of elliptical rather than circular diaphragms gives a marked reduction in hangover distortion, which is caused by diaphragm vibration persisting in low-damped radial modes after the cessation of the signal.

(c) The surprisingly good results given by a commercial loudspeaker known as the 'CQ Reproducer', which used a cheap
elliptical unit almost the same as that employed in the present design, served further to direct the author's attention to the virtues of elliptical diaphragms, and preliminary measurements on such a unit showed that it had an axial frequency response which, if its main departures from levelness were to be corrected by a cheap and simple electrical equalizer, would give a sufficiently uniform and wide-range response to meet the requirements of very high quality reproduction—except that some sacrifice of performance at very low frequencies seemed virtually unavoidable.

(d) The use of a single unit to cover the whole frequency range also simplifies matters by avoiding the problem of the unnatural changes in polar response which are liable to occur in the cross-over regions of multiple-unit systems.

(e) While the exploitation of cabinet panel resonances to modify the frequency response over certain ranges is a dodge which has sometimes been employed with a degree of success in cheap designs, it was felt to be such a tricky and unpredictable technique that it would probably be much better avoided.

(f) The notion that very high flux densities are essential for good transient response, while a widely propagated belief, is not in accordance with much practical experience.

Consequently the fact that the cheap elliptical unit being considered had a rather small magnet was not regarded as of much significance in this context.

(g) Of much greater significance was felt to be the fact that quite small diaphragm excursions, in the region of ±1 mm, can be made without running into considerable suspension non-linearity and non-linearity caused by the rather skimpily nature of the coil and magnet geometry. Indeed it is still a source of some surprise that such substantial volume can be obtained in practice without these non-linear effects giving any obvious subjective impairment of the reproduction.

The basic recipe adopted thus involves no more than the use, in association with a simple electrical equalizer, of a particularly suitable, though quite cheap, elliptical unit having a plasticized surround, mounted in a totally enclosed box made rigid by internal bracing and containing felt damping material to reduce standing-wave effects and provide some additional damping of the main diaphragm resonance.

The size of the box is such that the stiffness of the enclosed air at low frequencies, referred to the diaphragm, is about equal to the mechanical stiffness of the diaphragm suspension, resulting in a resonant frequency of about 100 Hz. This size of box is quite convenient to accommodate, and the improvement in bass performance given by even quite a large increase in volume would not be great. Moreover, the greater the overall stiffness, the less will be the intermodulation distortion when strong low-frequency signals are fed to the unit, e.g. at 40 Hz, at the same time as higher frequencies. The size of box adopted is thus thought to be a good all-round compromise.

While the use of a vented enclosure has been carefully considered, such an arrangement would either result in a considerable increase in intermodulation distortion in the presence of large inputs at very low frequencies, or, if the Helmholtz resonant frequency were made low enough to avoid this danger, the response at very low frequencies would be at a lower level than that at higher frequencies, requiring further electrical equalization. For normal circumstances, the simple totally enclosed box seemed to be the best choice, therefore.

The use of an equalizer of fixed design, not adjusted to suit individual loudspeaker units, will obviously be satisfactory only

† A weak magnet may give rise to a peak in the frequency response in the region of the main resonant frequency of the diaphragm. While this is not necessarily undesirable if it occurs well below 100 Hz, where some degree of ringing does not seem to give subjective notice of transient response, it can in any case be damped down by acoustic means, e.g. by a close-fitting felt cover over the loudspeaker unit, if this is thought desirable. At higher frequencies, many of the diaphragm resonances are so weakly coupled to the coil that little electromagnetic damping can occur even if the flux density is very high.

Wireless World, August 1968

![Fig. 1. Full-line: unequalized axial frequency response of loudspeaker. Broken line: inverse of equalizer frequency response.](image1)

![Fig. 2. Basic equalizer circuit.](image2)

The full-line curve in Fig. 1 shows the measured axial frequency response of the loudspeaker without the equalizer. It will be seen that, ignoring the numerous small wiggles (which appear in virtually all loudspeaker response curves if the frequency is varied slowly enough), the main features of this curve are a region of excessive output centred broadly just below 700 Hz, and another similar region centred at about 7 kHz.

The basic equalizer circuit designed to correct the Fig. 1 response is shown in Fig. 2. However, because 16 μF is an inconveniently large capacitance, the practical equalizer circuit is arranged as in Fig. 3. The full-line curve in Fig. 4 shows how the equalizer causes the voltage across the speech coil to vary with frequency for a constant amplifier output voltage. Referring to Fig. 1 again, the broken-line curve is an inverted version of the full-line curve in Fig. 4, and shows that the equalizer characteristic is quite well matched to the main features of the loudspeaker response. (The broken-line curve in Fig. 4 simply shows the effect of removing the damping resistors from the equalizer circuit.)

Fig. 5 shows the overall axial response curve of the loudspeaker with the equalizer incorporated and it will be seen that most of this lies within ±3 dB limits from 100 Hz to over 10 kHz.

+ This measurement was made out of doors using a small bone-made omnidirectional capacitor microphone at a distance of 2 ft 6 in. from the front of the loudspeaker and at a height of 4 ft above ground, on axis. The microphone was in the same bridge system described in Reference 6, and its pressure calibration was obtained by developing a constant alternating force on the diaphragm by means of an oscillator voltage applied in series with a d.c. polarizing voltage. To avoid any significant error at high frequencies due to pressure doubling, the capsule was then placed in front of the loudspeaker with its ¾ in. diameter diaphragm in a horizontal plane.
L, winding. The tapped inductor $L_1$, uses the larger GX size core stack. First wind on 110 turns of 28 s.w.g. enamelled copper wire in four neat layers. Then wind-on, in the same direction, 330 turns of 34 s.w.g. enam. making 440 turns for the whole bobbin. The 330 turns need not be wound in accurate layers—just wound on reasonably tidily. There is no need for any insulation between sections, but the outside of the winding should preferably be protected by empire cloth or thick paper.

L, core. Place all the T’s through the bobbin tunnel from one side. Place all the U’s in the shroud, with small pieces of cardboard, or $\frac{1}{4}$ in. s.r.b.p. (‘Paxolin’) $\frac{1}{4}$ in. x $\frac{1}{4}$ in. as shown in Fig. 6, to prevent the steel shroud coming too close to the core gaps. Each of the three gaps should be 0.025 in., which must, of course, be formed by inserting suitable insulating material. In the absence of other facilities, use may be made of the fact that the outside cover of Wireless World has been made of paper of thickness approximating closely to 0.005 in. for at least ten years! Thus insert five thicknesses of this paper in each gap. It will be found convenient to cut strips of widths approximately $\frac{1}{4}$ in. and $\frac{1}{4}$ in. for the outside and central gaps respectively and to fold these strips in zig-zag fashion to form five thicknesses. With these gap-spacers in position, the shroud should be screwed down tightly onto the wooden baseboard, $\frac{1}{4}$ in. No. 6 roundhead woodscrews being suitable.

L, connections. The enamelled wires from the bobbin should be carefully bared with sandpaper or emery paper and soldered to the three tags of a tagstrip screwed down to the baseboard as shown in Fig. 6 and the photograph below. The beginning of the winding (inner end of the 28 s.w.g. section) should go to the tag nearest to the end of the baseboard, the outer end of the 28 s.w.g. section and the inner end of the 34 s.w.g. section going to the middle tag to form the tapping point. The outer end of the 34 s.w.g. section goes to the tag nearest the middle of the baseboard.

L, winding. The untapped inductor $L_1$ uses the smaller, size GN core stack. Wind on 86 turns of 24 s.w.g. enam. in four neat layers and cover with empire cloth or paper. (For winding this and the other inductors, a simple gadget may be improvised, using bits and pieces from the junk box, Meccano, etc., for rotating the bobbin. There is no need for a turns counter—the number of turns is small enough to be counted without difficulty mentally!) If an aluminium or other non-ferrous shroud is used instead of the sheet steel one employed in the prototype (supplied by Belclere), the winding turns should be increased to 95. Also, because of the increased shunt loss resistance then obtained, the damping resistor value (Fig. 3.) should be reduced from 120 ohms to 68 ohms. The use of an aluminium shroud for inductor $L_1$ has no significant effect on the inductance value or losses, owing to the much smaller air gap.

L, core. Insert all the T’s through the bobbin tunnel from one side and place the shroud over the core so that the tops

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**Constructing the equalizer**

The equalizer circuit has already been given in Fig. 3. The inductors both employ 0.014 in. silicon iron laminations, Inter Service No. 421. These are conveniently obtainable in kits from The Belclere Company Ltd., 385/387, Cowley Road, Oxford. Each kit consists of a stack of Silcor 107 laminations, a bobbin and a steel shroud. For each equalizer, two kits are required—

- Kit GN/Silcor ($\frac{1}{4}$ in. stack) Price 6s 6d
- Kit GX/Silcor ($\frac{1}{2}$ in. stack) Price 7s 0d

It is essential to specify ‘T’ and ‘U’ laminations when ordering, as the firm now normally supplies ‘E’ and ‘I’ types, but has agreed to supply ‘T’ and ‘U’ laminations for this equalizer when requested to do so.
of the T's lie inside the top of the shroud. A piece of \( \frac{3}{4} \) in. thick soft packing material measuring 1 in. \( \times \frac{3}{4} \) in. should now be obtained. This is placed between the bobbin and the wooden baseboard so that the bobbin and laminations are pressed squarely up into the shroud when the latter is screwed down.

No U laminations are employed for this inductor.

**Wire supply.** The three gauges of enamelled copper wire required (24, 28 and 34 s.w.g.) may be conveniently obtained, in a minimum quantity of 2 oz each, from Post Radio Supplies, 33, Bourne Gardens, London, E.4.

The three 2-oz reels contain enough wire for at least four equalizers.

**Other components.** The other components required for the equalizer are all readily obtainable, including tag strips, from Radiospares Ltd. through any radio dealer. Tubular 1 \( \mu F \) paper capacitors, 250V d.c. wkg., \( \pm 20\% \) tolerance, are suitable.

**Tests.** Provided the above instructions have been carefully carried out, it is virtually certain that the equalizer will function correctly. However, if an oscillator is available, it is worth while to check that, with a constant voltage fed to the series combination of equalizer and loudspeaker, the voltage across the loudspeaker varies with frequency approximately as shown in Fig. 4.

The exact position of the lower-frequency dip is slightly dependent on the a.c. voltage at which it is determined. With a source voltage of 2V r.m.s., the dip will occur about 20 Hz lower in frequency than with a source voltage of 0.2V r.m.s. For voltage levels above 2V r.m.s., the fall-off in dip frequency with increasing level is more gradual. (This effect is due to the fact that the initial a.c. permeability of silicon iron is rather low compared with its value at higher flux densities; the effect is well diluted by the presence of gaps, however, and does not seem to give rise to any subjectively noticeable distortion.)

The performance of the equalizer may be regarded as satisfactory provided the measured results fall within the following limits:

(a) Low-frequency dip, with a test voltage of about 2V r.m.s. applied to the combination of equalizer and loudspeaker, 580 to 800 Hz.

(b) High-frequency dip (almost independent of test voltage) 6200 to 7900 Hz.

(c) Magnitude of dips (almost independent of test voltage), relative to response at 1700 Hz, -5 to -8 dB.

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*Fig. 6. Constructional details of equalizer.*
Fig. 7. Cabinet construction details.

special rabbit-cutting tools. The author had not previously tried cutting mitred joints for box corners, but found it surprisingly easy to produce a thoroughly neat job.

The aim should be to cut the wood very slightly off 45°, so that when the screws are tightened into the \( \frac{1}{2} \) in. \( \times \) \( \frac{1}{2} \) in. strip, the mitred joint is sure to close tightly at the outside of the box.

Either Tygan or expanded aluminium may be used for the front of the loudspeaker, according to choice. While expanded aluminium causes slightly less acoustic obstruction, many people prefer the appearance of Tygan. Expanded aluminium may be obtained from The Expanded Metal Company Ltd., P.O. Box 14, Stranton Works, West Hartlepool, Co. Durham.

A suitable type is List Ref. No. 363A in plain aluminium (22 s.w.g.). It is made in standard sheets 4 ft \( \times \) 2 ft, in which the 'long way of mesh' (which must be horizontal when mounted in the loudspeaker, for satisfactory appearance) runs along the 4-ft dimension. Half a sheet, 2 ft \( \times \) 2 ft is therefore a sensible quantity to order for two loudspeaker cabinets. A piece 2 ft \( \times \) 6 in. will be left over, but will probably come in useful sooner or later.

Tygan may be obtained from A. C. Farnell Ltd., 81, Kirkstall Road, Leeds 3. A book of samples may be obtained. The material is available in cut pieces 27 in. \( \times \) 24 in. or at any length \( \times \) the width of the roll, which is 54 in.

Two of the four cabinets made by the author are wax polished with expanded aluminium fronts. After very thorough sandpapering, finishing with No. 1 sandpaper, one thin coat of white French polish was put on quickly with a cloth rubber, followed by wax polishing with Meltonian white shoe polish. Nothing could be much easier and quicker than this finish, which is nevertheless very pleasing. The other two cabinets, however, are painted white and have pattern U528 Tygan.

If expanded aluminium is used, it is important that it should be fixed in such a way that it cannot rattle. The author glued a \( \frac{1}{4} \) in. wide strip of \( \frac{1}{4} \) in. thick felt round the periphery of the front surface of the speaker mounting board, thus separating the main area of the expanded aluminium from the board. To make doubly sure the aluminium would not vibrate against the board, \( \frac{1}{4} \) in. squares of \( \frac{1}{4} \) in. felt were stuck to the board at four positions round the outside of the speaker hole. This felt, the speaker mounting board and the edge of the cone-fixing cardboard on the speaker unit should be painted matt black, to prevent any of these being visible through the expanded aluminium. As previously mentioned, the 'little louvres' of the expanded aluminium should be horizontal rather than vertical; there is also a right way up to mount this material which gives minimum transparency from the usual viewing angles. Even the two sides of a piece of expanded aluminium will be found on careful inspection to be slightly different, and it is worth putting it the same way round if two cabinets are being built for stereo working.

When Tygan is used, the strips to space it from the speaker board need not be of soft material, and \( \frac{1}{2} \) in. hardboard is suitable. The Tygan may be stuck round the edges of the board with Evo-stik impact adhesive, care being taken to keep the warp and wool running parallel to the board edges. If this is not quite right at first, it is possible to pull the Tygan off in the appropriate place and reposition it slightly—but every effort should be made to get it right first time nevertheless.

Finally, the heat treatment recommended by Mr. Briggs in Reference 7 should be applied—a bar-type electric radiator should be held about six inches away from the mesh for about five seconds, when the heat begins to contract the fibre. Remove the radiator immediately a slight movement is seen in the Tygan, otherwise excessive contraction will be induced.

Before finally mounting the speaker unit, check that the coil leads are correctly positioned and in no danger of rattling against the diaphragm or the speaker chassis.

Wooden strips of cross-section 1 in. \( \times \) 1 in. should be screwed and glued edgewise on, using 1\( \frac{1}{4} \) in. No. 8 countersunk screws, to the insides of the cabinet sides, top and bottom at a distance from the front edges sufficient to accommodate the thickness of the the speaker mounting board after it has been fitted with expanded aluminium or Tygan. This distance is \( \frac{1}{4} \) in. in the

Components of cabinet, showing removable base, and the elliptical loudspeaker unit.
author's cabinets, but it is as well to tailor it to suit the speaker boards as made. The aim is to make the latter an easy sliding fit between the 1-in. × ½-in. strips and the inside of the front mitred mouldings when later fitted. The board is secured in place by screws into it through holes drilled in the 1-in. × ½-in. strips.

The ½-in. × ½-in. strips shown may then be screwed and glued suitably in place and the carcase of the cabinet assembled. The bottom, however, should not be glued in position, so that it can be removed by undoing screws only, as previously mentioned. The strips should, of course, be spaced from the back of the cabinet by an appropriate amount, to accommodate the thickness of the back cover.

The cabinet back could be made of ½-in. plywood or Weyroc like the sides, but the author used a slight modification of a B.B.C. recipe, ½-in. hardboard being glued to ½-in. builder's insulating board, as shown in the photograph on the right. This gives a composite board which is considerably lighter than wood of the same thickness and which also possesses desirable self-damping properties.

The choice of cross-section for the mitred front mouldings of the cabinet exerts a subtle effect on the appearance, and can be left to individual preference. The moulding should be glued to the carefully planed front edge of the cabinet, but a few 1-in. or ½-in. panel pins will make it much easier to position the mouldings nicely and ensure that they remain properly positioned while the glue sets. The panel pins should be punched down below the wood surface, and each hole filled with plastic wood made by mixing a drop or two of Durofix with plenty of wood dust obtained from sandpapering a nearby part of the same moulding. Allow to dry very thoroughly before finally sandpapering flush—the pin positions should then be almost invisible.

The moulding attached to the bottom of the cabinet should not be glued near its corners, otherwise the bottom will cease to be easily removable.

The ½-in. thick 'shelf' provides a firm anchorage for both the sides and the back of the cabinet (the back being screwed to the edge of the shelf) and thus reduces the tendency for these parts to vibrate in 'drum' fashion.

There are obviously various possibilities for the signal connections. The author made a rectangular cut-out in the back of the cabinet, 2½-in. × 1½-in., and fitted behind it a ¾-in. s.r.b.p. ("Paxolin") board carrying two nickel plated 2 B.A. screw terminals—all available from Radiospares Ltd. through radio dealers.

It is important to keep the cabinet reasonably free from air leaks. One easily overlooked source of leak can arise when expanded aluminium is used, if it is bent round the edges of the speaker mounting board and onto the back surface of the board. Even though the board is held tightly by screws against the 1-in. × ½-in. strips fixed to the cabinet sides, there is nevertheless an air leak round the edges of the board through the interstices of the expanded aluminium. It was found experimentally that the diaphragm displacement at 40 Hz was reduced several times on scaling this leak, and there must, of course, be an accompanying reduction in intermodulation distortion. There is a good case, therefore, for cutting the expanded aluminium only ¼-in. larger than the speaker mounting board all round, and fixing it with tacks into the edge of the board, thus obviating the leak.

After finally assembling the cabinet, with the unit in place, about 30 in. of red-and-black flex should be soldered to the speaker tags, of which one is marked red by the makers. One piece of ordinary carpet felt, about ¾-in. thick and measuring 14 in. × 11 in. should now be tacked in place with six tacks spaced out round the unit, producing a sort of roughly fitting felt hat over the unit. This will provide considerable damping of the low-frequency resonance and will consequently reduce the acoustic output in the 100 Hz region. Without it, there may be

a slight tendency towards colouration of male speech. With two thicknesses of felt tacked down more closely with a larger number of tacks, the bass response will be decidedly thin. If no woofer is to be used, some constructors may prefer the compromise of omitting this felt cover altogether—speech may then sound a little too full in the bass, but the musical reproduction may be thought better.

After dealing with the above, a 'curtain' made from two pieces of approximately ¼-in. carpet felt, each measuring about 19 in. × 13 in., should be tacked loosely in place inside the cabinet as a sort of diaphragm dividing the space into two halves, with the loudspeaker unit in one half.

The equalizer should now be screwed to the shelf and wired in series with one of the leads from the unit to the terminal board. The terminal connected to the red lead should be marked appropriately if stereo operation is envisaged.

The back should be thoroughly screwed on, using three screws along each edge plus three more along its middle to fix it to the edge of the shelf.

Finally, four rubber feet, available from most hardware shops, may be screwed to the bottom of the loudspeaker—or a piece of felt may be stuck on if preferred.

REFERENCES

Demonstrating Radar Using Sonar

A device for demonstrating the principles of radar and pulse compression that requires only a simple oscilloscope for indication. 1: Circuit Details

by Brian Wyndham*, M.I.E.E.

Sound or ultrasonic waves, travel relatively slowly so that a radar-like device exploiting them need only employ the simplest oscilloscope to indicate quite short distances. For instance, if it is decided that the device is to have a maximum range of 20 feet then the minimum period between consecutive pulses would have to be:

\[2 \times 20/1,120 = 0.0365 \text{ s (approx)}\]

for sound travelling at 1,120 ft/s. Further, if discrimination between targets is allowed to be six inches (= 0.5 ft), then the maximum pulse length is fixed at:

\[2 \times 0.5/1,120 = 0.0099 \text{ s (approx)}\]

or nearly 1 ms.

With these basic parameters, a demonstration radar-like device has been constructed which is small enough to be carried under the arm, and is sufficiently similar to a full-size radar as to be classified as a not too expensive instructional toy. The device also allows pulse compression to be demonstrated whereby a 1 ms pulse is able to discriminate targets closer than 6 inches. The reader is referred to an earlier issue of Wireless World\(^*\) for a simplified account of the principles of pulse compression.

The requirements for a sonar are similar to those for a radar and are: (a) a transmitter, including the basic timing circuit, modulator, oscillator and output stage. (b) a transmitting aerial or transducer. (c) a receiving aerial or transducer. (d) a receiver. (e) a display. (f) power supplies.

Fig. 1(a) shows the arrangement without pulse compression, and for pulse compression Fig. 1(b) applies. Additional circuitry is required in the transmitter for pulse compression to cause the carrier frequency to sweep during the pulse. Also the receiver is complicated by being split into two amplifiers coupled by the dispersive line. The dispersive line to be described is somewhat different from those mentioned in the earlier article, since in order to avoid a frequency conversion, it is required to operate at the relatively low frequency of 100 kHz. Those used in full size radars work at intermediate frequencies.

Transmitter

The transmitter (Fig. 2) generates the pulses of ultrasonic energy which are fed to the transmitting transducer. The pulse length, as already mentioned, is 1 ms and the carrier frequency is about 100 kHz. This figure was chosen because it propagates well in air and is within the range of the transducer producing a well-defined beam.

The pulse repetition frequency is determined by \(C_1\) and \(R_1\) in an emitter coupled multivibrator made up of transistors \(T_r\) and \(T_9\), fed from constant current sources \(T_r\) and \(T_{s9}\). The square waveform of about 25 kHz, is taken from the collector of \(T_{s9}\). The waveform is differentiated by \(C_1\) and \(R_2\) whilst diode \(D_1\) removes the negative spike and allows the positive spike to trigger the cross-coupled monostable circuit of \(T_{r}^1\) and \(T_{r}^2\). The circuit provides a negative going pulse of 1 ms duration from the collector of \(T_{r}^1\), which is fed to the bases of \(T_{r}^1\) and \(T_{r}^2\). These two transistors provide constant current sources for another emitter coupled pair, \(T_{r}^1\) and \(T_{r}^2\), which is tuned by \(C_2\) and \(R_{V1}\) to run at 100 kHz. It will be seen that this circuit will only oscillate when the 1 ms pulse is present at \(T_{r}^1\) and \(T_{r}^2\); otherwise these two transistors will be cut-off and \(T_{r}^1\) and \(T_{r}^2\) will be deprived of their supply. There is, therefore, at the collector of \(T_{r}^2\), a train of pulses of 1 ms duration modulating a square wave carrier of 100 kHz.

For pulse compression it is required to sweep the carrier frequency, within the pulse, over a defined range, in this case from 95 to 110 kHz. By shunting the resistors \(R_1\) and \(R_{V1}\) with transistor \(T_{r}^3\), carrying a linearly increasing current, the effect is to reduce the total resistance so that the frequency rises. \(T_{r}^3\) and \(T_{r}^4\) form a Miller sweep circuit gated by the 1 ms pulses on the base of \(T_{r}^3\). As the collector voltage on \(T_{r}^4\) increases linearly, the current in \(T_{r}^2\) rises accordingly, a slight non-linearity occurs because \(T_{r}^4\) is normally cut-off and there is a toe in the characteristic as it starts to conduct, but the overall performance is not greatly reduced. \(R_{V1}\) allows the centre frequency to be adjusted to 102.5 kHz, and \(R_{V2}\) varies the sweep range. The switch \(S_5\) permits simple pulse or pulse compression modes to be selected. When unswept, in the simple pulse mode, the carrier frequency would lie at 95 kHz, since \(T_{r}^3\) is not conducting, and

Fig. 1. Block diagram of the unit, (a) without pulse compression, (b) with pulse compression.

\[\text{Circuit Details}\]

\[\text{Transmitter} \rightarrow \text{Amplifier} \rightarrow \text{Display}
\]

\[\text{Swept Frequency Transmitter} \rightarrow \text{Amplifier (1)} \rightarrow \text{Display}
\]

\[\text{Dispersive line} \rightarrow \text{Amplifier (2)} \rightarrow \text{Display}\]
would be on the skirt of the receiver pass band. $R_s$ is therefore introduced to raise the frequency when the transmitter is switched to this mode.

If a pulse compression facility is not required, the circuitry within the dashed area of Fig. 2 may be omitted. Under these conditions the operating frequency is not so critical provided it coincides with the receiver tuning.

The transmitting transducer requires a high voltage drive superimposed upon a d.c. biasing voltage which must be at least equal to the peak value of the drive voltage. The signal voltage from $T_{e1}$ must, therefore, be increased and a 1:20 step-up transformer fulfils this task. The transformer cannot be driven directly from $T_{e1}$ but is fed from $T_{r1}$, via the driver transistor $T_{r1}$. The emitter resistor of $T_{r1}$ controls the peak current in the transformer primary and affects the secondary voltage.

The transformer output feeds the transducer via a 0.01-pF capacitor. The bias voltage is also derived from the transformer output by means of a voltage doubler rectifier circuit $D_1/D_2$, feeding the transducer through a 10MΩ resistor, this arrangement assures that there is always sufficient bias available, making certain that the voltage on the transducer can never reverse its polarity. Although the rectifier is operating with a pulsed input, the transducer, which has a capacitance of 100-pF, charges up to working voltage in a second or so.

As already mentioned, the carrier is generated as a square wave in $T_{e1}$ and $T_{e2}$, but since the secondary inductance of the transformer is approximately tuned by the transducer capacitance, the final voltage waveform is sinusoidal. It may be found necessary to add a small capacitance in parallel with the transformer secondary in order to tune it more accurately.

The maximum d.c. plus a.c. voltage reached in practice may be as high as 800V which is about the limit set by the dielectric strength of the transducer diaphragm. Although the bandwidth is adequate for the simple pulse system, it has been found convenient to widen the bandwidth for pulse compression by means of a damping resistor in the primary of the transformer. This also reduces the working voltage.

The voltage doubler rectifier also feeds a d.c. bias to the receiving transducer and the transducers associated with the dispersive line.

**Receiver**

The receiver (Fig. 3) has the task of amplifying the minute signals appearing at the transducer's terminals to a level which may be seen on an average oscilloscope.

For the simple non-pulse-compression version, only one amplifier is needed, feeding a simple detector. This comprises the circuit of Fig. 3(a) coupled with the output circuit on the left hand side of Fig. 3(b), but not including the components within the box.

The first three transistors form part of a low-noise, wide-band, high input impedance pre-amplifier having a gain of 30dB. This is followed by three tuned stages contributing a further 60dB gain. The overall bandwidth is about 5kHz, somewhat wider than theory suggests, which is (Pulse length)⁻¹, but because the circuit was designed with pulse compression in mind, the larger figure is used.

The detector is a voltage doubling rectifier. This may seem unusual but since many standard oscilloscopes have insufficient deflection for a d.c. coupled input, a larger signal is thereby made available without adding a d.c. amplifier. Each tuning coil is in fact a single "Pie" cut out from a standard 1.5mH choke having four such "Pies", and containing 150 turns wound wave.

For pulse compression, two amplifiers are required, one preceding and one following the dispersive line. Both amplifiers are similar but have different output circuits. The first amplifier is required to drive the transducer forming the input of the dispersive line. The signals on the transducer must therefore be at a high level.

The output of the dispersive line is another transducer which in turn feeds the second amplifier whose output is rectified to produce the compressed video pulse. The 1st amplifier comprises the circuit of Fig. 3(a) and the entire left hand output circuit of Fig. 3(b). In this, it will be seen that there is an extra current gain stage which drives the transformer circuit of Fig. 3(c). This latter circuit is mounted beneath the dispersive line ensuring that the capacitance of the connecting cable is on the primary side of the transformer where its detuning effect is least. This sub-chassis circuit also couples to the output transducer of the dispersive line and the d.c. bias to both transducers is fed along the cable carrying the compressed pulse to the 2nd amplifier.

The detected signals in the 1st amplifier are of wider bandwidth than those in the simple non-pulse compression case, and the voltage doubler detector is not suitable. A resistor is therefore used in place of one of the diodes as shown in Fig. 3(b).

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Fig. 2. The transmitter circuit. If pulse compression is not required, the circuitry within the dashed area is omitted.

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Fig. 4. Constructional details of the transducers.

The 2nd amplifier consists of the circuit of Fig. 3(a) with the right hand circuit of Fig. 3(b).

Both amplifiers should be tuned to 102.5 kHz, the 1st amplifier having a gain of 90 dB from input to detector, the 2nd 78 dB.

The line marked "A" in Fig. 3 goes to the point marked "Rx Bias" in Fig. 2, and carries the d.c. bias generated in the transmitter to all three receiver transducers.

The sub-chassis circuit, being associated with two of these, must prevent direct electrical coupling between them. The two 10 MΩ resistors and the 0.01 μF capacitor fulfil this task while allowing the d.c. bias to pass.

Transducers

The transducers (Fig. 4) act as the aerials in a radar, and convert the electrical energy into acoustic energy and vice-versa. Crystal transducers are unsuitable for this application because their inherently narrow bandwidth prevents them from coping with the relatively short pulses. The amount of damping necessary to allow them to respond to such pulses would absorb too much energy. Because of their very wide bandwidth reaching up to 200 kHZ or more, capacitive transducers were chosen for both transmission and reception. These are made by lightly stretching a 0.00025 inch Meculon (see box at end of article) film over a 0.5" diameter backplate. The aluminized front surface is connected to the body and the electrical signal is fed to or from the backplate together with the polarizing voltage.

Owing to the high voltages present on the transducers, "common aerial" working is difficult. A transmit-receive switch would have to prevent the transmitter pulse from reaching the receiver and, immediately the pulse has ended, allow unattenuated echo signals to pass to the receiver. It would also have to prevent switching transients from damaging the receiver input circuit. No doubt the switching could be performed in the primary of the transformer, but in any case, separate transducer operation allows a much simpler circuit to be used.

The transducers*, must be carefully constructed and absolute cleanliness is essential during assembly. The backplate must be free of any sharp edges. The grooves in the backplate help to tune the transducer acoustically, but in some versions the backplate has been left smooth, sand blasted or file finished to

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Ultrasound Dispersive Grating

Dimensions of the dispersive grating are given in Fig. 5 which is represented diagrammatically in Fig. 6(a). The surface, $c$ of an acoustic reflector whose properties will be described shortly. At $C$ are placed two transducers side by side, one radiating a frequency swept pulse towards $c$, the other receiving the reflected acoustic signal from $c$. The geometry of the arrangement is such that the difference in time for the wave travelling along path $a$, and the wave travelling along path $b$, is exactly equal to the pulse length of the radiated signal. Supposing now that the surface of $c$ is in the form of an acoustic diffraction grating. In general a diffraction grating will reflect different frequencies at different angles, which depend upon the spacing of the parallel scattering elements which make up the grating. Fig. 6(b) shows the end view of two such idealised elements near the bottom corner $A$. A wave approaching this structure from the direction of the arrows will be reflected back to the source if (and only if) the horizontal spacing of the two elements is half a wavelength or a multiple of this. An ultrasonic signal whose frequency is changing will only be reflected back to the second transducer at the one frequency corresponding to the spacing of the two elements. All other frequencies will be reflected off at different angles and will miss the receiving transducer.

Fig. 6(c) shows the arrangement at the other end of the grating at $B$. The signals arrive at a different angle and here the spacing must be such that the projected distance onto the signal path must be half a wavelength for the signal to be reflected back to its origin. It is arranged for the frequency at the commencement of the pulse, $f_1$, to be reflected back to its source from the top of the grating, while the frequency at the tail of the pulse is reflected back from the lower end. Since the difference in delay introduced by the differing path lengths at these frequencies is equal to the pulse length, it is seen that they arrive back at $C$ simultaneously. The problem is to design a system of spaced elements such as to introduce the correct amount of delay to each frequency component of the swept pulse. If the grating is assumed to be flat, the element spacing should vary slightly along its length since the delay versus frequency function should be linear whereas the grating geometry includes a trigonometric function of the angle. The appendix (next month) will show how the equations governing the basic design have been derived. For simplicity, a grating of constant spacing has been designed considering only the conditions at the ends of the grating, since the device is only required as a demonstration model.

This simplification allows slide rule calculations to be made, but a more precise grating, designed with the aid of RREEAC, the R.E.E. digital computer, has also been made, but the discrepancy is negligible.

A few basic parameters were decided upon. The frequency sweep was to be $15$ kHz from $95$ kHz to $110$ kHz during a pulse of $1$ ms. Also the beam width of the transducers to the half power points was taken to be $16^\circ$ ($=0$).

One condition to be satisfied is that the difference in path lengths ($a-b$), Fig. 6(a), should be equivalent to a delay of $1$ ms. In air this is a distance of $13.45$ inches and since the paths are traversed twice, ($a-b$) = $6.725$ inches. The grating is constructed by cutting the face of a light alloy plate with a number of parallel grooves so as to have the calculated spacing. This operation requires a milling machine or shaper and would be beyond the scope of most amateurs, but a system of parallel wires having the same spacing would act as effectively. The wires could be stretched over a frame having notches along two opposite sides to locate the wires. It should be mentioned that the element spacing of $0.075$ inches, (Fig. 5) is the minimum, but no worse a performance will be found if this is exactly doubled, thus making the construction easier by having half as many elements.

(Next month, in the concluding article, construction and setting up details will be given).

The aluminized material required is normally only supplied by the manufacturers in 1 cwt. reels. However, the components group of the Plessey Company, who use the material in capacitor manufacture, have kindly made available a small supply. Readers who wish to construct the sonar may obtain a sufficient quantity of Meculon by writing to Wireless World, Dorset House, Stamford Street, London S.E.1. enclosing a postal order for 1s to cover postage and packing costs.
3. Line timebase and e.h.t.

The complete circuit diagram of the line timebase, e.h.t. and focus supplies and the sync separator are given in Fig. 1. All these parts, together with the frame timebase described in Part 2, are housed in one unit.

The present circuit seems at first to be very complex, but it is basically very little different from standard monochrome practice. The main differences lie in the e.h.t. supply and in the arrangements for feeding the convergence circuits. It is, however, a higher power job than the usual monochrome timebase.

It is best to start considering the circuit with $V_2$, which is the pentode section of a triode pentode, type PCF802. This acts as a triode sinewave oscillator, the screen grid acting as the triode anode. It is a tuned-grid oscillator, the coil $L$, having three times as many turns between its tapping point and grid as between that point and anode. The tuning capacitor is $C_{11}$, which, in series with $R_{14}$, is connected between the tapping and the grid end of the coil. An adjustable ferrite core enables the frequency to be set to the line-scan frequency of $625 \times 25 = 15,625$Hz.

The other components connected to cathode and grid are concerned with the flywheel sync arrangements and can be ignored for the present. The oscillator is self-biased by grid current in $R_{18}$ and operates under class C conditions so that cathode current flows only for a short time on the positive peak of the grid waveform. The pentode anode can, therefore, draw current only during this short time.

When $V_2$ is conductive there is a considerable voltage drop across $R_{18}$ and the anode potential is of the order of a few tens of volts above chassis. When $V_2$ is cut off the anode potential rises by some 200 volts. If it were not for $C_{16}R_{26}$ the net result
would be the production of a rectangular waveform of about 200 volts amplitude at the anode of \( V_2 \), the voltage being a minimum during the short periods when \( V_2 \) is conductive and a maximum during the much longer periods when it is cut-off. This is modified by \( C_{16} R_{20} \), however. When \( V_2 \) becomes conductive the anode voltage drops very rapidly and while \( V_2 \) is conductive \( C_{16} \) discharges somewhat through \( R_{20} \). Because of this the voltage does not rise so rapidly when \( V_2 \) is cut-off. In addition to this the valve and stray circuit capacitances are discharged very quickly through \( V_2 \) when it becomes conductive, but charge again much more slowly when it is cut-off. The net result is a waveform which falls very rapidly when \( V_2 \) conducts, stays at a low value while \( V_2 \) is conductive and then rises exponentially and relatively slowly when \( V_2 \) is cut-off again.

This forms the grid drive waveform for the output pentode \( V_3 \), the d.c. component being removed by \( C_{17} \). Grid current in \( V_3 \) provides d.c. restoration so that towards the end of the scan and just prior to \( V_2 \) becoming conductive the grid of \( V_3 \) is at about zero volts. When \( V_2 \) becomes conductive for the flyback, therefore, the grid of \( V_3 \) is driven about 200 volts negative and cut-off. The relatively slow rise of voltage after this provides the proper driving wave for \( V_3 \) during the scan.

For the moment ignore \( C_{22} \), \( L_2 \) and \( L_3 \), and assume that terminals 5 and 6 of the autotransformer are joined together. The deflector coils are then joined to terminals 3 and 7. The earthy terminal 6 is mid-way between 3 and 7 with the result that the deflector coils are balanced to earth. When the potential of one side is positive to earth that of the other is negative. This not only reduces the insulation needed on the connecting leads but it reduces radiation from the leads. For the present we can also ignore \( L_4 \) and \( C_{20} \).

At the end of the scan the current is a maximum both in \( V_3 \) and in the deflector coils, and the anode voltage of \( V_3 \) is at its minimum. Then \( V_3 \) is cut-off and its anode current falls to zero. The current in the coils then flows into the circuit capacitance of which \( C_{23} \) is a part. The circuit is effectively a tuned circuit with losses due partly to winding resistances and partly to the cores. If it were left to itself the stored energy at the end of the scan would be dissipated as a damped oscillation. As it is the circuit is allowed to perform only one half-cycle of free oscillation. The current follows a cosine law and the voltage a sine law. The current falls from its value at the end of the scan through zero to a negative value which is less than that at the end of the scan because of circuit losses. The voltage rises from the low value at some 50–80 volts appropriate to the end of the scan to several kilovolts when the current is changing most rapidly, which is when the current is at about zero. It then reverts to somewhere near the scan value when the current reaches its most negative value.

The voltages on the autotransformer follow those across the deflector coils but are changed in magnitude by the winding ratios; similarly also for the currents. The peak voltage on terminal 3 reaches some 8kV and is around 6.5kV on the anode of \( V_3 \). During the whole of the flyback period \( V_3 \) is cut-off by its grid voltage, and the diode \( V_4 \) is cut-off by the large positive voltage on its cathode from the transformer. The valve is a special type having a top cap for the cathode connection and heater-to-cathode insulation to withstand some 6kV!

At the end of flyback \( V_3 \) may be still cut-off but even if it were not it could not carry the deflector-coil current for it is flowing in the wrong direction. However, \( V_3 \) now becomes conductive and carries the deflector-coil current as modified by the transformer ratio. This current flows in \( C_{22} \) which thereby accumulates a considerable charge. After a while \( V_3 \) starts to flow...
because conduct which across movable to supply for frequency voltage. For picture centring The to avoid any core functions. These resistances would otherwise the winding resistances, it somewhat again and supply current to the circuit. In doing this it draws current from $C_{22}$. The mean voltage on this capacitor augments the h.t. supply and provides the so-called boost voltage. This voltage is available for use on other circuits but because of its position in the circuit it is available only with line-frequency pulses of about 1kV superimposed on it. The boost supply for any other circuit must be smoothed therefore. The boost supply before smoothing is about 740V and after smoothing is usually some 550-600V.

The components $L_n$ and $C_{2n}$ are included merely to keep the mean anode currents of $V_5$ and $V_4$ out of the transformer and so to avoid any core saturation effects. The capacitor $C_{23}$ has two functions. One is to keep d.c. out of the deflector coils; the other is to modify the deflector-coil current waveform, by making it somewhat $S$-shaped instead of linear. As explained in Part 2 in connection with the field timebase, this is necessary to obtain a linear scan on the screen.

The variable inductor $L_n$ provides a small measure of control of the picture width and $L_1$ controls linearity. This coil has a fixed core the static flux density in which can be adjusted by a movable permanent magnet. The back e.m.f. across it can then fall with increasing current and so offset the rising voltage drop across the winding resistances, to obviate the non-linearity which these resistances would otherwise cause.

For picture centring in the horizontal direction it is necessary to bleed a small amount of direct current through the deflector coils. Terminal 5 of the transformer is connected to chassis through the very low resistance convergence circuits. Terminal 6 is joined to one end of a 10-$\Omega$ variable resistor $R_{26}$ in the cathode circuit of $V_4$ to the other side of which the deflector coils are returned through the choke $L_{24}$. Adjustment of $R_{26}$ enables the picture to be moved only one way; if this happens to be the wrong way the connections must be reversed.

Terminal 12 on the transformer is connected to the e.h.t. supply unit. This is a commercial product which contains everything enclosed by the dotted rectangle; that is, eight selenium rectifiers and six capacitors. The capacitors, with all the rectifiers except $D_9$, form a voltage quadrupler circuit the final reservoir capacitance being provided by the capacitance between the internal and external coatings of the cathode-ray tube in the usual way. Voltage-multiplying rectifiers never give their full multiplying factor under load. A doubler, for instance, usually gives out about 1.8 times the input voltage. A quadrupler, therefore, in fact gives only a little over three times the input and with an input of some 8kV provides 25kV output.

An output at around 8kV is taken off after the first rectifier in the chain to provide the voltage for the focus anode of the tube. This needs around 6kV which is obtained from the potential divider $R_{30}$ to $R_{44}$. Smoothing is effected by $C_{32}$.

The capacitor $C_{26}$ is essential to the proper operation of both supplies. So far as e.h.t. is concerned it could equally well be connected between the last two rectifiers in the unit, and was so connected in some early models of the unit. However, its connection as shown is of advantage from the point of view of the focus supply.

The triode $V_5$ is connected in shunt with the 25-kV supply and its grid voltage is controlled so that when the tube current increases the valve current decreases and the load on the e.h.t. unit is kept nearly constant.

A fraction of the positive boost voltage on $C_{22}$ is applied to the grid of the triode; this is obtained from the potentiometer $R_{39}$, $R_{30}$ and $R_{31}$, and the pulses on $C_{22}$ are smoothed out by $R_{33}$, $C_{24}$. To offset this a negative voltage is derived through $D_5$ in the e.h.t. unit. This rectifier is non-conductive during flyback when the others conduct to provide e.h.t. It is conductive during the scan and has $R_{14}$ for its load. Its voltage output is smoothed by $R_{33}$ and $C_{24}$. The negative voltage provided is somewhat greater than the positive voltage from $R_{30}$ and so the grid of $V_5$ is negative to its cathode. This is a negative control voltage which may vary in the region of perhaps 5 to 20 volts negative.

The cathode resistor $R_{25}$ is included purely to enable the anode current of $V_5$ to be readily checked. As its value is 1k$\Omega$ a high-resistance voltmeter connected across it will indicate current in milliamperes. The normal procedure is to connect a voltmeter on its 10-V range across $R_{25}$ and to adjust $R_{40}$ with the tube blacked out so that the meter reads 1.2V. This corresponds to 1.2mA in $V_5$ with the tube taking no current and it also corresponds to the maximum normal tube current. Ideally, when the tube takes 1.2mA, $V_5$ is non-conductive and if the tube attempts to take more current the stabilization fails because $V_5$ is inoperative and the basically poor regulation of the e.h.t. system causes the voltage to drop greatly with increasing load. In turn the fall of voltage causes an increase of picture size and a drop in picture brightness.

In normal operation within the control range, an increase of tube current increases the load on the timebase and drops the boost voltage a little. It does also necessarily drop the negative voltage from $D_5$ somewhat, but the effect on the boost voltage predominates and so the grid of $V_5$ moves negative and this valve draws less current. As in all feedback circuits control is not perfect, but in practice a quite adequate degree of stabilization is obtained.

Two windings marked +50V and −80V are shown on the transformer. These are not provided on the transformer as supplied by the manufacturers and must be put on the transformer by the constructor. As the peak flyback volts are 8 volts.
per turn the windings need only 6 and 10 turns respectively and they are wound on the limb of the core opposite to that which carries the main windings. The — 80-V pulse is used in several places; it is used for flywheel sync, for blanking in the luminance amplifier and also in the chrominance circuits. The 50-V pulse is used for black-level clamping in the chrominance output stages.

Turning now to the input side of Fig. 1, the video signal is fed in by a coaxial cable with positive-going sync pulses. A transistor $T_r$ is used as the sync separator and d.c. restoration is effected in the usual way in the base circuit. The diode $D_1$ in the emitter circuit is purely a safety device to safeguard the base-emitter junction of $T_r$ against voltage surges. The separated sync pulses appear at the collector and are fed through $C_3$ to the line circuits and through $C_{26}$ to the field. Integration takes place with $R_{19}C_{27}$ with the result that the field pulses come through at a much higher level than the line. These pulses are, of course, negative-going. The diode $D_2$ is normally conductive because of the current bled through it from $R_7$. It does not, therefore, pass the line pulses, but the greater amplitude field pulses cut-off the diode so that these pulses pass to the field timebase.

Returning to the line circuit, the line pulses pass through $C_3$ to a phase detector where they are compared with line pulses from the timebase and a d.c. control voltage is developed which depends on the error between the two. One pulse is taken from terminal 3 on the transformer and is a pulse negative-going on flyback and of about 600 V amplitude. This is integrated by $R_1C_2$ to a sawtooth of some 25 V amplitude. To this is added the 80-V negative pulse from one of the extra windings on the transformer. This is reduced in amplitude to nearly one-sixth by the capacitance potential divider $C_1C_2$. The resulting modified sawtooth across $C_1$ has no d.c. component and passes through zero about halfway through flyback. The negative sync pulses coming through $C_1$ make both diodes $D_3$ and $D_4$ conduct equally when the voltage across $C_3$ is zero. No voltage from the sync pulses is then developed across $C_3$ and none is applied to the grid of $V_r$.

However, if a sync pulse does not coincide with a zero of the sawtooth the balance of the circuit is upset and one of the diodes passes a greater current than the other so that $C_3$ is charged with a polarity which depends on whether the sawtooth is positive or negative when the sync pulse occurs and with a magnitude which depends on the amplitude of the voltage of the sawtooth at that time. The filter $R_3C_3$ removes most of the sawtooth and the mean voltage on $C_3$ is passed to $V_r$ where it varies the mutual conductance of this valve.

In the anode circuit of $V_r$, $C_{11}$ and $R_{14}$ in series are across the grid part of $L_1$ and carry the circulating current of the tuned circuit. The voltages across these components thus have a phase angle of 90°. The voltage across $R_{14}$ is applied through $C_{15}$ to the cathode of $V_r$ and it drives through this valve a sine-wave current whose magnitude depends on the grid voltage of $V_r$. This current flows through $C_{11}$ and is at 90° to the circulating current in $C_{11}$. The phase angle of the total current in $C_{11}$ is thus altered by an amount which depends on the grid voltage of this valve. As a result, the frequency of the tuned circuit is altered and any frequency error of the oscillator is corrected.

Since a phase detector is used a frequency error can always be brought to zero unless it is initially too great. There will generally be a phase error, of course, which manifests itself in a very slight sideways displacement of the picture on the raster.

The whole system forms a negative-feedback loop and for stability requires the usual anti-hunting components $R_{19}$ and $C_o$. In order to speed up the rate of cut-off of $V_r$ some extra positive feedback is provided by coupling a voltage from the cathode of $V_r$ through $C_{15}$ to the cathode of $V_1$.

The core in $L_1$ provides a coarse pre-set adjustment of the oscillator frequency. A fine adjustment is provided by the bias on $V_1$ which is adjustable by the potentiometer $R_{12}$.

One other thing needs mentioning. A positive-going pulse is taken from terminal 9 on the transformer through $C_{14}$ shunted by $R_{41}$ to the bottom end of the pentode grid resistor $R_{22}$. The grid return is completed by a voltage-dependent resistor and a variable resistor $R_{23}$. The purpose of these components is to stabilize the timebase against variations in the h.t. supply voltage and $R_{22}$ is adjusted for the minimum change of picture width with a change of h.t.

As can be seen from the photographs the valves are all carried on a shelf across the chassis. The line-scan transformer and the two chokes associated with it are mounted above this shelf, but most other components are mounted below it. Most of the small components are carried by two tagboards.

Side view showing the controls

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Board 1, is mounted parallel to the shelf and stood off from the back on two lengths of studding; this board carries a few of the larger capacitors on its under side. The other board is mounted on the side of the chassis. The chassis itself is 16 inches high, 4 inches deep and 10½ inches wide and is hinged along its bottom edge to the baseboard. The valve shelf is 6 inches below the top.

The coil L₁ is also mounted above the shelf and some of the components associated with V₁ are connected directly to its holder or between that and the coil tags. The sync separator parts are mounted on a small board, Board 4, which is mounted on the side of the chassis between that and the field output transformer. This board carries a coaxial socket for the sync input and is indeed mounted by that socket.

A series of ¼-inch holes are drilled around the valveholders for V₁ and V₄ to increase the ventilation for these valves. Most of the shelves around the holder for V₄ is cut away, leaving enough only to support the holder. As a protection against X-rays this valve must be screened. Originally, the back and one side of the chassis formed two sides of the screen and a single additional piece of metal formed the other two sides and so gave a square screen of 2-inch sides. This was not found to be large enough and flash-overs from the anode cap to the screen were frequent. Eventually the screen was enlarged to a square one of 4-inch sides. The chassis is deep enough for this but not quite long enough; the side above the shelf was, therefore, cut away so that, as the photographs show part of the screening is an extension sticking out above the control knobs.

It would be simpler mechanically to make the whole chassis that much larger and this would also be advantageous in giving more room inside for the parts. It would mean, however, making the whole set that much deeper and it was not done because it was desired to avoid this.

Probably the greatest practical difficulty lies in avoiding corona at the anode cap of the stabilizer. Even when the screen was enlarged to prevent flash-overs trouble from corona was still experienced. The most suitable top-cap which seems to be available is the Bulgin. This comprises the usual spring clip inside a metal shielding cap; the two are held together by an eyelet in the top. The wire must be passed through the hole and soldered on the inside. This is essential. The cap appears to be satisfactory provided that the polythene insulation of the cable can also be passed through the hole to the inside of the cap. Unfortunately, the cap gets very hot, the polythene soon softens and falls back from the wire and a discharge starts from the bare wire at its point of entry to the cap.

The only way which has been found to overcome this is to turn on the lathe a special shielding cap for the commercial one. This was turned from a piece of 1-inch diameter brass rod. A ¼-inch hole was drilled in one end and this was then enlarged and its end squared off with a lathe tool. A blind hole was drilled in the centre and tapped 6 B.A. so that the Bulgin top-cap could be attached with a short screw. A side-entry hole for the cable was drilled and the bared end of the wire clamped between the two. The top end of the shield was carefully domed on the lathe, the bottom edges were all rounded and the whole shield smoothed with very fine emery cloth.

This cap has so far been satisfactory but is undoubtedly rather clumsy. It might be thought that its large diameter would make it more likely to produce flash-overs since it is nearer the screen. The reverse is the case, however. The situation is analogous to that of a coaxial cable where for a given diameter of outer conductor there is an optimum diameter of the inner conductor for minimum voltage stress. For a 4-inch diameter outer the optimum for the inner is about 1.5 inches, and the 1-inch which we have used is rather under this, but as the cap may well not be exactly centred in the outer screen it is better to make the cap smaller rather than larger.

The focus supply is taken off after the first rectifier of the e.h.t. unit; that is, across C₁₀. The potential divider comprises R₁₂, R₁₀ and R₁₈. This last is nominally 24 MΩ and is made up of five 4.7-MΩ 1-W resistors in series; R₁₈ is also a 1-W type. This rating is necessary not for the power dissipation but for the
voltage across them. The focus potentiometer itself is $R_{17}$ of 10-MΩ. This is a high-voltage type. These components, together with $C_{26}$ and $C_{25}$ are mounted on a small board held to the back of the chassis by a bracket so that the spindle of the potentiometer faces the front side. An extension to the shaft is readily made from a piece of ¼-inch inside diameter passilox tubing which can be further extended by ¼-inch rod to form a panel control if desired. This is hardly necessary, however, for the focus appears to be quite stable.

The high voltage ends of $C_{26}$ and $R_{26}$ are 7kV or more above chassis and so tags on the board to which they are joined must be on the side of the board away from the chassis. All sharp points and whiskers of wire must be avoided and soldered joints finished off as smooth rounded blobs. This applies not only here but in every place where the voltage exceeds 5kV or so.

The e.h.t. unit itself is an assembly of resistors and capacitors held in a plastics moulded framework and it is screwed to the side of the chassis by its mounting feet. The connectors are sunk within the plastic and the connecting cables are held in place by screw-on plastic cups through which the cables pass.

The proper size and kind of cable must be used. This is 14/0.0076, a tinned copper wire with 0.05-inch wall polythene insulation covered overall by a p.v.c. sheath of 0.175-inch outside diameter. It is necessary to remove about 3/8-inch of the sheath, then ½-inch of polythene, leaving ¼-inch of bare wire. The bared conductor is double-dubled back on itself so that it becomes ½-inch long. A cup is threaded over the cable and a small helical spring is placed over the conductor. The cable is then pushed into the socket on the e.h.t. unit so that the spring is fully compressed and the p.v.c. sheath is well inside; the cup is then screwed in place to clamp the cable firmly.

The connections are quite easy to make and give no trouble at all provided that the cable is pushed firmly home. If it is not there may be arcing between the contact and the spring, and if this occurs the spring may be welded to the contact. It cannot then be withdrawn again! All is not lost, however, the spring must remain in situ but the wire can be poked down inside it without undue difficulty.

The cable itself withstands 25kV and need not be disposed with any particular care. Other cables and wires must be kept well clear of the high voltage parts of the e.h.t. unit itself, however. If, for instance, an insulated coaxial cable happens to rest against the insulated 25-kV terminal of the unit a flash-over between them can occur.

General wiring is carried out in the usual p.v.c. insulated wire. All leads from the line-scanner transformer which have to pass through the shelf are taken through one large hole with a grommet. The higher voltage ones of these, from terminals 3, 7, 8 and 9 are run with a heavier conductor just because this has heavier insulation. This is also used throughout for the boost-line wiring. For the deflector-coil connections, however, the ordinary wire appears perfectly adequate.

Most of the components of the line timebase are mounted on two tag boards which are designated Boards 1 and 2; the arrangement of the parts on them is shown in Figs. 2 and 3. Because of their physical size $C_{22}$ and $C_{19}$ are mounted under Board 1 and $C_{19}$ actually comprises two 100-µF capacitors in parallel rather than one 200µF. This board is stood off from the back of the chassis on two lengths of studging.

Board 2 is mounted on the side of the chassis and comprises parts mainly associated with the flywheel-sync circuits. The collector load of the sync separator is included, however. The sync separator parts are mounted on a very small board, No. 4. The circuit with its interconnections is shown in Fig. 4.

With the exception of the input to the sync separator, which plugs into a socket on Board 4, all the connections to the timebase unit are in the form of wires taken directly to various points. They are all bundled together and clamped to the chassis close to the bottom and then twisted to form individual cables.

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**Fig. 3.** Board 3 carries components associated with the flywheel sync circuits and a few belonging to the sync separator.

**Fig. 4.** The circuit of the parts mounted on Board 4 is given here. This could be a printed circuit, but is readily fabricated from a piece of Veroboard and strips of adhesive copper, such as CIR-KIT.

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*Wireless World, August 1968*
There is a 12-wire cable, including the first-anode supply of the tube, which goes to the convergence unit. There is a 6-wire cable to the power supply and the separate focus and 25-kV cables to the tube.

The power supply demands six wires because of the valve heaters. Because of the differing heater-cathode voltage ratings of the valves some of the valves in the timebase must be near the chassis end of the heater supply while others must be at the other end. Actually, it is the PCF802 which must be at the chassis end, so valves in other units must be connected between them. Hence four heater connections to this chassis are needed. The interconnections are all made on the power unit, however.

The form of connector used will become apparent when the other units are described. It has been found particularly convenient to use multi-way screw connectors and to duplicate them all! One connector is fixed to a unit and another identical one to terminate a cable. The two are joined together by short lengths of stiff wire and so form a kind of plug and socket arrangement, save that on insertion one set of screws must be tightened.

There are, of course, plenty of proper plugs and sockets which could be used and which would take up less space and permit quicker insertion and removal. The arrangement adopted, however, has been found much better in experimental equipment because it is much more flexible. Any individual connection can be disconnected at will with only a screwdriver. The sunk screwheads are accessible for test prods and there is little limitation on the side of conductors which may be used.

Reverting to Fig. 1, it will be seen that provision is made for breaking the whole h.t. supply to the timebase line. The incoming h.t. line is taken to a tag from which it is connected to the field timebase and to the sync separator. Another tag is mounted adjacent to it to which is connected the whole of the line timebase. The two tags are close together and can be shortened to provide the full h.t. to the line timebase. The line timebase can thus readily be put out of action, and with it the e.h.t. supply, if one wants to work on the field timebase alone. However, in this case a temporary connection must be made between h.t. and the charging resistor of the field timebase, because there is no boost supply available.

By connecting an external variable resistor of some 600-Ω 30-W rating between the tags, the line timebase can be operated at reduced output. This is essential when first getting the timebase into operation and is desirable when doing any extensive work on it. With the full resistance in the e.h.t. will be around 10 kV only and one can check the general operation with an oscilloscope, etc. Unless there is something very wrong there is little fear of any flash over and X-ray production is virtually nil.

The voltage can be gradually increased to some 15 kV and if there are no signs of corona or an audible discharge after an hour or so, it can be further increased. It is quite probable that after half-an-hour or so at some voltage some form of discharge will be evident. If nothing is done about it there will sooner or later be a flash over. This will be a really vicious sounding crack or series of cracks.

The drill is to increase the voltage in increments of a few kilovolts at a time until signs of a discharge are evident. One must then find where it is occurring and remedy it.

Unless one is very experienced with high-voltage work it is unlikely that there will not be some defect in the construction which leads to a discharge. If one switches on at high power there may well be such a violent flash over that one hastily switches off, and unless one is particularly lucky one may have no idea of just where it occurred. The only wise thing to do is to bring up the voltage gradually and so give oneself a chance to pin point the trouble spots before they become violent.

There is also, of course, the definite advantage that X-ray production is low at reduced voltage. A good picture can be obtained at 20 kV and when it is necessary to work for any length of time on the set with a picture it is advisable to reduce the voltage as much as possible for the job in hand.

The maximum voltage rating for the colour tube is 27.5 kV and this must not be exceeded under any circumstances. The nominal normal voltage is 25 kV so that a 10% rise in voltage can be tolerated.

When switching on from cold the e.h.t. supply rises very slowly at first and then more quickly and it reaches its final value without overshoot. However, if the set is switched off and then on again after an interval of only a minute or two the voltage rises at least 10% above the final value and then drops back to the final value. Unless one is working with a voltage of about 20 kV or less, therefore, it is advisable to leave an interval of at least 10 minutes after switching off before switching on again.

The normal operating voltage should not be above 25 kV to allow a 10% tolerance on the tube rating to cover mains voltage increases and, of course, this 25 kV should be with the mains at their nominal voltage. When the whole equipment is working right, therefore, the external resistor should be adjusted, at a time when the mains voltage is correct, to give 25 kV on the tube or, if one prefers, a somewhat lower voltage. The value of the external resistor can then be measured and a fixed resistor substituted internally between the tags.

Waveform checking in the output circuits is difficult because of the nature of the circuit. Normally, it is useful to insert a low-value resistor in series with the deflector coils and to connect an oscilloscope across it to observe the current waveform. This cannot be done here because neither end of the coils is earthy. The nearest that can be done is to insert a 1-Ω resistor between terminal 6 of the transformer and chassis. This enables one to look at the transformer current, which is similar to the deflector-coil current but not necessarily identical with it. In particular, minor ripples, such as those due to ringing, may be very different.

Corrections

In the photograph on p.194, Part 2, the 1st anode terminals were lettered R, G, B downwards. The lettering should be B, G, R.

In the July issue reference was made to the Thorn-A.E.I. V3506A and V3508A 19-inch and 25-inch tubes. These are development type numbers and the current tubes are respectively the Mazda CTA 1950 and CTA 2550.

New Books

Radio and Electronic Handbook by G. R. Wilding aims at condensing the fundamentals of electronics into four separate easily assimilated sections providing rapid reference to important principles, formulae and applications. The four main sections are—direct current theory, alternating current theory, valve theory and applications, and transistor theory and applications. Circuit diagrams and practical worked examples of theoretical masters are used extensively throughout. The presentation is lucid, concise and well ordered. P. 149 including 84 diagrams. Price 17s 6d. Iliffe Books Ltd., Dorset House, Stamford Street, S.E.1.

Amateur Radio Circuits Book, second edition 1968, compiled by G. R. Jessop, G6JP, provides a variety of valve and transistor circuits for the home constructor and experimenter. Circuit diagrams are accompanied by short notes on, for example, choice of component types, layout, and coil winding data. The contents are laid out under suitable general headings beginning with aerial mounting. Receivers and transmitters are considered from the standpoint of circuit function, and details are given of pre-amplifiers, converters, detectors, power amplifiers, line amplifiers, modulators, etc. Towards the end of the book are details of oscillators, power supplies, and a range of test equipment. The book ends with three pages of valve base connections and a good index. P. 119. Price 10s 6d. Radio Society of Great Britain, 28 Little Russell Street, London, W.C.1.
Letter from America

In my last letter [May], I queried whether the handful of U.K. exhibitors at the New York I.E.E.E. Show was really representative of Britain's electronic capabilities. The same question was put to Lord Mountbatten when he visited the Show and he replied "It's a beginning" and went on to say "We have to fill in the gaps where we fit naturally—but who would have known a few years ago that we had capabilities in triple gap thyatrons, a field in which we presently lead the Americans?" He was referring to English Electric's deuterium thyatron tetrode which is used as a high voltage switch in particle accelerators. R. L. Snelling of English Electric said that "Buy American" policies may limit large contracts to U.S. firms but foreign instrument firms have no trouble in selling their "products". Support for this point of view came from B. L. Robinson of the Canadian EMI-Consor group who said "The U.S. military services want the best product for the lowest price and we can compete handsomely against U.S. manufacturers". It is understood that Lord Mountbatten will use his influence to press for greater British participation in the 1969 I.E.E.E. show.

TV sales are still holding up, with a total of 3,164,784 for the first three months of 1968. These comprise 1,555,924 colour and 1,608,860 monochrome compared with 1,367,579 colour and 1,611,171 monochrome for the same period last year. Japanese colour TV imports were not very high at 77,435 but they are certainly regarded as a potential threat. A development that could mean greater market penetration is Sony Corporation's new Trinitron three-beam single-gun tube. This uses electrostatically controlled symmetrical prisms for beam deflection and Sony claim that the picture is twice as bright as and sharper than the conventional shadow-mask arrangement. Because it has fewer parts the Trinitron could be substantially cheaper too, and so prices of colour TV may well drop in the near future. There are strong rumours that a Sony 12-inch model will sell for $360 (say $150).

Colour tubes are quite expensive at about $200 for 23-inch types and even in this affluent society $200 is a substantial sum to pay the TV serviceman! Some makers are trying to overcome sales resistance by increasing the tube warranty to 2 years. R.C.A. were the first to do this last March and they were quickly followed by Magnavox and Admiral—the latter extending the period to 3 years. It is felt that a 2-year warranty should become the industry standard, but so far this has not been adopted. I ought to point out that most people here—certainly over 90%—own their sets. More than 9 million Americans watch their TV programmes via c.c.t.v. (community cable television), which has grown tremendously over the past few years. The first systems started in Pennsylvania back in 1948 and today there are about 1,800 systems in operation with another 400 on the way. Some of these installations are quite small (the average is around 2,000 subscribers) but at the other extreme there are big operations like the one at San Diego in California with more than 40,000 subscribers! No doubt about it, c.c.t.v. is now big business, and commercial interests like General Electric, Westinghouse, RKO, Time-Life and many newspapers have large stakes in this field. Early systems provided only 5 channels, but 7 or 12 are now more common. Operators of c.c.t.v. claim that the viewer not only gets a better signal but he gets a bigger selection of programmes as well. The majority of programmes are taken from the large networks like NBC, CBS and ABC but quite a few systems also put out their own—usually with a strong local flavour. Cable costs in the large cities are very high and one of the New York concerns is experimenting with microwaves and a firm called The Laser Link Corporation has developed a "quasi-laser" system working in the 40 to 90 GHz band.

At the moment, c.c.t.v. operators are fighting all kinds of legal battles with the broadcast companies, city authorities etc. Recently the New York State court decided that a c.c.t.v. operator using telephone lines to distribute TV signals does not require a city franchise—a decision that will certainly be challenged, as city authorities usually collect part of the subscriber's fee. Some 60 cases are pending before various other American courts. Then there is the question of copyright, and critics say c.c.t.v. operators have no right to take programmes off the air and charge for them without paying a penny for the privilege! Finally, there are arguments with the F.C.C., who said in 1966 that their jurisdiction extended to c.c.t.v. This contention is being examined by the Supreme Court but regardless of the outcome, c.c.t.v. keeps on growing.

My own local concern in State College, Pennsylvania, has some 15,000 subscribers and they have an enterprising subsidiary company busily engaged in making trunk amplifiers and ancillary equipment. James Palmer, the President, has written a number of technical articles for I.E.E.E. publications etc. and last year he presented a paper on cable transmission system design criteria. I was of course aware of the effects of temperature on cable attenuation, but I did not realize how wide these temperature variations are in the U.S. For instance, Gреely in Colorado has an average high temperature of 107°F and low of ~40° and Keene in New Hampshire a high of 104 with a low of ~32°. Periodic adjustments can be made to give some kind of compensation but Mr. Palmer told me that his amplifiers are built to operate in the range from ~40°F to 140°F.

Firms specializing in studio equipment, programme material etc. are growing rapidly and many people feel that the identification of c.c.t.v. with local affairs will eventually mean that the u.h.f. stations (created for this very purpose) will cease to exist.

A videophone for every home will soon be a possibility according to Bell Telephone who are developing a solid state camera using the Gunn effect. The camera plate is composed of a thin film of gallium arsenide or cadmium sulphide with raster lines etched in to give the required picture resolution. The light sensing properties are used with a Gunn effect diode which naturally sweeps from anode to cathode when a voltage is applied. Thus no complex and expensive sweep circuitry or electron scanning is required. One of the problems at the moment is the dissipation of power, and Bell scientists are working on various heat sink ideas.

If you thought that the picture shows a car mirror you would only be partly correct. This ingenious device actually conceals a broadband u.h.f./v.h.f. aerial operating in the 150 or 450 MHz ranges. The makers, Sinclair Radio Laboratories of New York, claim that the efficiency is equal or even in some cases superior to that of a normal ½-wave whipp aerial. Power rating is given as 50 watts and bandwidth for 1.5 to 1 v.s.w.r. at 450 MHz is ± 5 MHz. The radiation pattern is omnidirectional with vertical polarization.

G.W. TILLET T

Wireless World, August 1968
Printed Scanning Coils

Manufacturing technique giving compact assemblies with good geometrical accuracy and repeatability in production

by E. W. Bull,* M.Sc.(Eng.), F.I.E.E., F.R.S.A.

A television system usually contains at least two sets of scanning coils, one at the camera and one at the receiver. These scanning coils determine to a large extent the geometry and edge resolution of the received picture. Since they may not much exceed one inch in diameter and yet the displayed picture may be 20 inches in diameter, the coil construction must by held to close limits. This is of particular importance in colour television, where three rasters have to be superimposed, and calls for extremely small tolerances.

Wire-wound deflecting systems usually consist of two pairs of coils arranged at right angles to one another. The four coils are wound separately, and since they are essentially pile wound, the overall dimensions of the assembly are dependent upon tolerances in wire size and winding tension. The coils when wound have to be mounted in pairs parallel to one another on either side of the axis of a central mounting tube. To achieve parallel mounting while avoiding twisting or relative axial displacement is an extremely difficult operation, and is at best something of a compromise. If both pairs of coils are mounted on central tubes one of which slides over the other, then one tube can be rotated until there is no mutual inductance between the sets of coils. Although this method of manufacture has been used since the early days of television the accuracy of the finished coil is very dependent upon the skill of the assembler, and is falling short of present requirements.

The idea of printing the conductors of a scanning coil is not new—indeed it has been realised for many years that accurate coils could be produced by this method. Only during the past few years, however, have techniques and materials become available as a result of work on printed circuits in general. The basic material is a sheet of good quality insulating material such as Mylar (about 0.001 in. thick), coated on one or both sides with copper. The copper thickness may be between about 0.0015 in. and 0.005 in., according to the application. A pattern of conductors is formed by etching away unwanted copper, as is done in the preparation of printed circuit boards, the pattern being derived from a master transparency prepared photographically. Any number of identical sets of coil windings may be produced from the single master.

**Spiral winding**

The form in which the conductors are printed naturally tends to follow the spiral shape employed with wound coils, but a difficulty arises in that connection to the centre of the spiral cannot be made without crossing the outer conductors. This has been overcome by printing another, reversed, spiral on the other side of the insulating base, and soldering through

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*Research Laboratories, Electric & Musical Industries Ltd.

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Fig. 1. Current paths in spiral coils: (a) upper and lower conductor patterns forming a set of coils, with lower pattern shown displaced to right; (b) composite current flow for the set.

Fig. 2. Current paths in square wave coils: (a) upper and lower conductor patterns with lower pattern shown displaced to right; (b) composite current flow.
the insulating material to join the centres of the two spirals, as shown in Fig. 1(a). Both current leads now emerge at the outside of the double spiral and connections can be made to subsequent spirals arranged side by side in a long strip. The single conductor joining consecutive spirals makes the printed strip weak at this point and the conductor is liable to fracture unless carefully handled.

A more serious effect is the skew field produced by the spiral form of winding. In Fig. 1(b) the currents in the two spirals have been added, to produce the wanted currents (solid lines) together with unwanted currents (broken lines) which produce a skew component of field. This effect is of course present in wire wound coils but usually to a small extent. It can be reduced from Fig. 1 that the ampere turns producing skew field are 4th of those producing wanted field (where n is the number of turns), so that if the number of turns is large the error is small. With a printed coil the number of turns in a layer may not exceed twenty, and distortion of field will occur.

**Wave winding**

An alternative method of arranging the conductors, in the form of a pair of square waves, overcomes several of the disadvantages of the spiral form, and is shown in Fig. 2(a). These conductors (only two are shown) may be deposited on opposite sides of a single insulator, or on separate insulators since no interconnection is needed at each layer, all connections being made only at the ends of the complete coil set. The conductor arrays are uniformly strong and have little tendency to fracture with handling. Fig. 2(b) shows the composite current paths, which do not have a skew component. The unwanted currents now produce a gradual fall of field along the axis.

**Assembly of coils**

Scanning coils usually require more turns than can be accommodated in a single layer of printed circuit, so that the conductor pattern has to be repeated several times along a strip and then wound in a spiral to present a cylindrical form. To preserve correct alignment of the conductors in successive layers the scale of the conductor pattern in the axial direction must increase in steps, being proportional to the winding radius. These increments have to be calculated from the thicknesses of the component layers, but as these may vary slightly it is useful to make a fairly generous allowance and apply a system of registration. For this purpose additional copper strips are printed alongside the active conductors, containing small holes at equiangular intervals, as shown in Fig. 3. When the strip is wound, a jig with radial pins engages the holes in the copper strips and thus ensures that there is no cumulative error in position. The layers may then be held together by some form of adhesive to form a self-supporting structure, and the strips used as a register are finally removed.

Some of the most recent ideas in the development of printed coils are illustrated in Fig. 3. The two wave windings are printed on the same base material side by side (shown one above the other in Fig. 3), together with their interconnections. The base material is subsequently cut (except where conductors are present) along the centre line, and then folded over along this line. A thin sheet of insulating material is inserted to avoid contact between the two copper faces. The cutting of the base material is necessary because the two waves are not of equal length when printed flat, but when wound in the form of a cylinder they will assume their correct angular positions. The coils for two co-ordinates of deflection, together with electrostatic screens between the windings are all printed.

*Photograph of a section of etched laminate corresponding to Fig. 3. (Picture taken with light shining through the base material.*)  

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on the same sheet of base material. The strip, when folded with a layer of insulating material inserted, is wound on a simple jig with projecting pins to engage the register holes. If an adhesive is applied during winding the coil system can be made self-supporting, and the register strips removed subsequently.

A number of printed coils for various sizes of vidicon camera tube have been made, two of which are shown in Figs. 4 and 5; and from measurements on these it is possible to assess the relative merits of printed and wire wound coils:

**Advantages of printed coils**

1. The geometrical accuracy is very good and dependent on the accuracy of the original "master", not on the skill of the assembler. Angular position of the vertical and horizontal axes can be held to less than 0.2 degree, and other errors are generally less than those inherent in the camera tube itself.
2. Variations from coil to coil are very small, and no selection into matching sets is required for colour cameras.
3. Very compact coil assemblies such as that shown in Fig. 4 can be made. This coil together with its focus coil is a part of a television camera having an outside diameter of 0.9 in.

**Disadvantages**

1. Capacitances are higher due to the flat strip form of the conductors.
2. The winding space factor of the copper laminate is not as good as that of enameled wire, but this can usually be counter-balanced by the omission of winding formers and winding tolerances.

**References**


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**August conferences**

Further details are obtainable from the addresses in parentheses

**EDINBURGH**

Aug. 5-10  
Information Processing Conference  
(Int. Fed. for Information Processing, 23 Dorset Sq., London, N.W.1)

**ST. ANDREWS**

Aug. 29-31  
A.G. Properties of Superconductors and their Applications  
(I.P.P.S., 47 Belgrave Sq., London, S.W.1)

**OVERSEAS**

Aug. 13-16  
Energy Conversion Engineering Conference  
(Paul Rappaport, RCA Labs., Princeton, New Jersey 08540, U.S.A.)

Aug. 18-20  
Acousto-electronics  
(Prof. Kunito Shibayama, Research Inst. of Electrical Communication, Tohoku University, Sendai, Japan)

Aug. 20-23  
National Electronics Convention  
(Nelcon, P.O. Box 3266, Auckland 1, New Zealand)

Aug. 20-25  
Western Electronic Show  
(Wescor, 3600 Wilshire Blvd., Los Angeles, Calif. 90005, U.S.A.)

Aug. 21-28  
6th International Congress on Acoustics  
(Acoustical Society of Japan, University of Tokyo, Komaba, Meguro-ku, Tokyo, Japan)

Wireless World, August 1968
Colour Receiver Integrated Circuit

A range of Bush and Murphy colour television receiver circuits to become available in September will have part of the colour decoder contained in a silicon integrated circuit. The functions provided by the single package—a 20-lead flat pack—are shown in the block schematic. The device replaces 65 discrete components. Research and design work was done by Rank Bush Murphy Ltd., and the I.C. is being manufactured for them by The Plessey Company Ltd.

Although the most common reason for changing from discrete components to integrated circuits is to reduce the cost of electronic equipment, this does not seem to be the case here. Indeed there must have been a suspicion somewhere that the cost of the new version could be greater, because R.B.M. took care to assure us that the use of the integrated circuit in the colour receivers "will not increase the regular market price". The reduction in size offered by integrated circuitry does not seem highly significant when the size of a television set is controlled largely by the cathode-ray tube. It appears that the main advantage is one of performance, resulting in an improvement in picture quality—better definition, colour accuracy and colour stability. Certainly the demonstrations seen by Wireless World indicated that such improvements have been obtained, although these demonstrations were under closely controlled conditions.

It will be noted from the block schematic that the matrixing circuits produce R, G and B signals, not the more usual R - Y, G - Y and B - Y colour-difference signals. This means, of course, that all the matrixing operations are done in the electronic circuitry and no use is made of the opposing effects of the grid and cathode of the cathode-ray tube to obtain an arithmetic operation. Normally the R, G, B type of drive is restricted to studio monitors because of its circuit complexity and the difficulty in achieving adequate stability, making frequent adjustments necessary. For really accurate colour performance, however, this drive method is superior. The main problems in designing circuitry for it result from the need for high stability of voltages on the various tube electrodes, of amplification and of response in the three channels. The resulting integrated circuit, however, eliminates the need for a quantity of very accurate components or the necessity for a large number of preset adjustments. A discrete-component amplifier has been developed to raise the level of the output signals from the integrated circuit to that required by the picture tube, and this is claimed to have all the stability of black level voltage, consistency of gain and matched transient response that is needed.

The original research showed that two other factors had a major influence upon picture quality. These are the maintenance of extremely accurate timing of the various picture components and the use of carefully defined overall responses in the circuits carrying luminance, chrominance and the final R, G, B colour signals. The designers say that the introduction of the integrated circuit permitted all of these requirements to be fulfilled, since the bandwidths available are very large and as a result the signal delays introduced are very small.

Skyenet

In a paper given at the recent Space Communications Symposium at the Northern Polytechnic, London, Wing Commander D. Salkeld described the military satellite communications system, Skynet, which is at present being implemented.

It was first decided in 1962 that satellites would provide a viable military communications system and in 1964, at the invitation of America, this country participated in the Interim Defence Satellite Communications Programme (I.D.S.C.P.) (see "News of the Month", Wireless World, April 1968, p.69).

Experience accumulated while operating within I.D.S.C.P., a sub-synchronous satellite system, and results of continued work at Governmental research laboratories, were used to draw up the specification of the Skynet.

A contract for two Skynet satellites was placed with Philco-Ford of America early in 1967. The first of these is due to be launched in the first half of 1969 by a three-stage, thrust augmented, Douglas Thor Delta 3L. Initially the satellite will be in a highly elliptical orbit with an apogee at synchronous altitude. When apogee occurs near the satellite's required final position, near 40°E, a solid-fuel motor will be fired forcing the satellite into a circular synchronous orbit. Other small motors will be used for station keeping and attitude correction.

The satellite, which is cylindrical in shape measuring 136cm in diameter and 147cm in height, is to have a minimum design life of three years, although five years is the target. The space-borne communications repeater employs the double-conversion principle and operates in two channels providing a final output of between 2 and 3 watts from a t.w.t. With the exception of the aerial all components are duplicated and can be switched in and out by commands from earth.
to provide a high overall level of reliability. The satellite is spin stabilized so that the aerial, a horn plus reflecting plate, has to be mounted deep down to maintain its 19° beam towards the earth. The motor that accomplishes this receives its information from earth and sun sensors. An e.r.p. of 44.5dBm is achieved at the beam edges providing a usable signal for earth stations using only very small dish aerials.

A telemetry link keeps “ground” informed of the internal state of the satellite subsystems, and the bulk of the data received will be analysed by a computer at the Royal Aircraft Establishment.

The main earth station in the network will have a 40-ft diameter dish and is being erected by the Marconi Company at Oakhanger in Hampshire. In addition two stations in the middle and far east, built as part of the U.S.S.C. system, with 40-ft aerials are being modified for incorporation into SkyNet. Two further ground stations are being built by G.E.C. with 20-ft diameter aerials. All these stations are built to a basically similar conventional specification. Shipborne stations with 6-ft aerials are being built by Plessey and were described in “News of the Month” Wireless World March 1968, p.17.

The primary communications channel has a bandwidth of 20MHz for use by the earth stations while the shipborne units will operate in a secondary band 2MHz wide. The standard communications 2,400 baud rate will be employed and the code-division multiple-access techniques will be used because of the limitations of conventional f.m./f.d.m. methods.

Several types of traffic will be handled within the network including synchronous and non-synchronous streams whose rates range from 45 to 100 bauds and which employ 5 and 7 unit codes. The design of equipment to handle any combination of these without corruption was a major problem.

Thorn-Radio Rentals Merger

The monopolies commission have announced that the proposed merger between Thorn and Radio Rentals does not operate, and may not be expected to operate, against the public interest and may therefore proceed.

Thorn have estimated a pre-tax profit of £14.5M for the year ending March 1968, against £10.5M for the same period last year. New acquisitions during the year contributed about £1.4M to this. Radio Rentals profit before taxation for the year was £9,348 (£7,664).

G.E.C. are now the only major television receiver manufacturer without their own rental company. However, they have an agreement to supply receivers to Radio Rentals that will be honoured.

Some rationalization of Thorn and Radio Rentals premises is inevitable in the future as in many places each own an outlet serving the same area and operating in competition.

Radio Trade Shows

Over 33 manufacturers and agents will be staging their individual trade exhibitions of domestic radio and television products during London’s traditional national show period this year. They will be all located in a number of London’s West End hotels and will be held from Sunday 25th August to Thursday 29th August, with minor variations in a few cases. A list of exhibitors and venues will appear in the September Wireless World which is due out on 19th August.

Rise in Exports

Export deliveries for the engineering industries are estimated to have been five per cent higher since devaluation than in the corresponding period immediately before devaluation. This is one of the conclusions to be drawn from the statistics prepared by the Ministry of Technology on orders, deliveries, production and exports in the engineering industries up to the end of April. The preliminary seasonally adjusted delivery figures for April for all markets show a continued rise over deliveries during the first three months of the year. Home orders have also risen slightly although the average level for February, March and April was actually 1 per cent lower than for the preceding three months.

Scientific Instrument Firms Merge

For some time past W. G. Pye & Co. Ltd., and Unicam Instruments Ltd., both members of the Pye of Cambridge Group, have occupied adjacent premises, have had joint managing directors and have shared the services of some departments. The two concerns are now to merge under the name Pye Unicam Ltd., and will market in addition to their own range of scientific instruments, a complementary range of apparatus manufactured by Philips who now own Pye.

Radio Telephones and The Battle of Britain

The manufacturers of the Bantam three-channel radio telephone, Pye of Cambridge, could not have foreseen that the sets would be employed in an air-to-air and air-to-ground communications system in military aircraft. The Bantams are being used in the “private air force” of over 100 Spitfires, Hurricanes, Messerschmitts and Heinkel’s being used in the film “The Battle of Britain”, currently being produced by Spitfire Productions Ltd.

A sound engineer, Ron Butcher, responsible for installing the sets in the aircraft told us that a big problem is too many aircraft and not enough Bantams. In order that equipment can be rapidly removed from one aircraft and replaced in another the radio telephones are held in only by rubber packing and adhesive tape. In the confines of the aircraft and in such a temporary installation, providing an aerial could have been a major problem. In most cases all that is used is a piece of welding rod that can easily be bent to fit the available space under the canopy. Under these conditions the 0.5-W output of the radio-telephone has provided communications over distances of up to 120 miles without difficulty.

The radio telephone, which is fitted with a remote transmit/receive switch, feeds one half of the set of headphones and is fed from a throat microphone worn by the pilot, while the normal aircraft communication equipment uses the other half of the headset and a microphone in the pilot’s mask. The Bantam is used to enable the director to communicate with the pilot either from the ground or from a camera plane which is a converted wartime B52 Mitchell bomber.

Standing Committee Kindred Societies

The Institution of Electrical Engineers, the Institution of Electrical and Radio Engineers, the Institution of Mathematics and its Applications, and the Institute of Physics & the Physical Society have formed a Standing Committee to extend the co-ordination of their activities arising from their many common interests. The committee is called the Standing Committee of Kindred Societies.

The first contacts from GB2LO, the amateur radio station operating in a shack on the forecourt of the Daily Mirror Building, Holborn, during the City of London Festival (July 8-20), were made by J. C. Graham (G3TR) president of the Radio Society of Great Britain. Mrs. Sylletha Margolis, the society’s public relations officer is shown keeping the log. The equipment was supplied by K. W. Electronics. Loudspeakers enable passers-by to hear the conversations with overseas amateurs.

One of the first matters considered by the committee was the desirability of opening the meetings and conferences of the four societies more widely to those in a position to benefit from them, and the following arrangements were agreed. All technical meetings of each society (for which no fee is charged to its members) will be freely open to all of the other three societies and when one of the four societies proposes to hold a technical conference it will invite the other three societies to be joint sponsors. Those societies which accept such an invitation will join in organizing the programme and their members will be admitted to the conference on the same terms as those of the originating society.

The committee will continue to consider ways in which the four societies may work together to provide improved services to their members and to the professions which they represent.

Committee on Medical Ultrasonics
The United Kingdom Hospital Physicists Association has set up a group called "Topic Committee on Ultrasonics" that intends to study the field of medical and biological ultrasonics and to see what advances can be made. The group will co-operate as much as possible with other bodies having similar interests. Interested readers should contact: Dr P. N. T. Wells, Department of Medical Physics, Bristol General Hospital, Guiney St., Bristol 1.

Breaks in BBC 2 test transmissions will occur between nine and eleven o'clock on mornings when the weather in the Crystal Palace area is fine. These breaks will continue until work on a new aerial being installed at Crystal Palace is complete, probably in the Autumn. The new aerial will radiate both BBC 2 and the duplicate U.H.F. BBC 1 channels and, in addition, a second aerial to be erected on this site will handle U.H.F. ITA transmissions. The relay stations at Tunbridge Wells, Reigate, Guildford and Hertford will be affected and no test-programme will be radiated from these while Crystal Palace is in operation. The BBC 2 station at Dover is also dependent on Crystal Palace and initially will radiate the monochrome test card during breaks. It is thought, however, that arrangements will be made later to provide an alternative normal test transmission to Dover BBC 2, for use when required. As well as frequent announcements on BBC 2 at 11.30 and 14.30 to keep users informed, an explanatory caption will be radiated at intervals on BBC 1 (Crystal Palace) on Channel 1.

A semiconductor amplifier that provides an output in the 1kW region between 300 and 400MHz has been produced by the industrial tube division of R.C.A. Electronic Components. The output stage of the amplifier uses 16 modules containing four transistors connected in parallel, a total of 64 transistors. The outputs of the modules are added together in a combiner which ensures that a single transistor failure will not put the whole amplifier out of operation. The amplifier has produced 800W of c.w. at 400MHz with a gain of 33dB at an overall efficiency of 49%. It has also been pulsed at 1,170W at the same frequency and used to drive a power tetrode with a final output of 310kW. During this test, which was performed at a duty cycle of 0.058 and a pulse width of 480μs, no isolation was used between the transistor stages and the tetrode and faults simulated in the tetrode stage did not damage the transistor amplifier.

The University of Birmingham contribution to the British satellite Black Arrow X-3, to be launched in 1971, is a micrometeorite counter that will detect extra-terrestrial dust particles entering the atmosphere. The University's equipment senses the charge released when the particles collide with a solid surface and can detect particles as small as 1×10-6 inch in diameter. The British Aircraft Corporation who are making the satellite structure have been awarded the contract for making the micrometeorite counter by the University.

Asian members of ECAFE (Economic Commission for Asia and Far East) are being urged to allocate more resources to the development of an Asian telecommunications network which could be linked into a global satellite network. A committee of experts in Canberra has prepared plans and targets aimed at setting up earth-satellite stations in countries of the region. The final targets of the committee will involve the nations in the region in ground and space networks estimated to cost more than $84000 million by 1975. The plan includes links between regional groups of nations with inter-nation dialling systems and long-range microwave and radio-telephone links between places as far apart as Afghanistan and Japan, Moscow and Ceylon. The committee has set targets in more than 14 countries for doubling and trebling the number of installed telephones by 1975. The chief of the ECAFE communications division, Mr. Masood Husain, said in Canberra that developing telecommunications in the Asian countries could make extensive use of the global satellite system. "This is nearer than you would think," he said. "India, Pakistan, and Thailand will be in the world network in the next year or two and they will be soon joined by earth stations in South Korea, Malaysia, Taiwan and Hongkong." Mr Husain said the most important and immediate task was to survey the technical gaps that had to be overcome in Asia.

A staff suggestion scheme award of £200 is to be shared equally between two technicians of the Board of Trade Civil Aviation Flying Unit (CAFU) based at Stansted Airport, Essex. They are Robert W. Phillips of Saffron Walden and Patrick M. Moylette of Bishop's Stortford.

Both men are employed on the evaluation, planning and operation of flight-inspection equipment for radio and navigational aids. Their award-winning suggestion involves a modification to the Telecroscope equipment used by the Unit in checking the accuracy of the glide path of runways using the Instrument Landing System. The Telecroscope equipment used by CAFU has been modified and its performance at difficult sites has shown a remarkable improvement.
Personalities

Sir Ian Orr-Ewing, Bart, O.B.E., M.A., F.I.E.E., M.P., has been elected vice-chairman to the council of the Electronic Engineering Association for 1968/69. Sir Ian, who is chairman of Ultra Electric (Holdings) Ltd, and also of the company's operating subsidiary Ultra Electronics Ltd, graduated at Trinity College, Oxford, and served for three years (1934/7) as a graduate apprentice with E.M.I. He joined the B.B.C. in 1937 and after war service as a radar officer in the R.A.F. returned to the Corporation in 1946 for three years. Sir Ian became a director of the Cossor group of companies from which he retired in 1957 on his appointment as Under Secretary of State for Air. He subsequently became Financial Secretary and Civil Lord of the Admiralty (1959/63). Sir Ian, who is 56, is vice-chairman of the Parliamentary and Scientific Committee and member of the new Select Committee on Science and Technology.

Geoffrey G. Gouriet, F.I.E.E., head of the B.B.C. Research Department, has been elected chairman of the council of the Royal Television Society. Mr. Gouriet is well known for the extensive work he did in colour television when he was head of the television section of his department. He succeeds John Ware who retires after a two-year term as chairman of the R.T.S. Another B.B.C. man, A. J. Philpin, who is engineer-in-charge (services) of the B.B.C. Midland Region, has been elected vice-chairman of the Society.

H. G. Lubyszynski, D.Eng., F.Inst.P., of E.M.I. Research Laboratories, has won an award for "the most progressive component" at an international conference of television development engineers, EXCOT '68, held in Milan. This component is in fact an all-electrostatic vidicon camera tube, produced by the development group at E.M.I. of which Dr. Lubyszynski is head. One of the original members of Sir Isaac Shoenberg's team of television pioneers, he is well known as an authority on camera tubes and has 94 patents in this field.

E. Wolfendale, B.Sc.(Eng.), F.I.E.E., F.I.E.E.R.E., deputy managing director of Racal Research Ltd at Tewkesbury, has been appointed a director of Racal Communications Ltd. Mr. Wolfendale, who joined the organization in 1966 as technical director of Racal Research was responsible for introducing the REDAC service (Racal Electronic Design and Analysis by Computer) which is available to industry. Immediately, prior to joining Racal he was on the staff of the Royal College, Nairobi, for four years from 1962 having previously been head of the Mullard Semiconductor Measurement and Application Laboratory at Southampton.

Alexander Russell, head of a measurement and control section of the Machine Tools and Mетrology Division at the National Engineering Laboratory, East Kilbride, has won a £500 award for his work on the N.E.L. absolute position measuring system (described in the July issue, p. 216). The award, made under the will of the late James Perrin Wolfe for outstanding research work, was presented by John Stonehouse, formerly Minister of State, Ministry of Technology, and now Postmaster-General. Mr. Russell joined the N.E.L. in 1954 after 13 years as a radio engineer with the Marconi Company. He received his early technical training at the old Scottish Signal School and his interests include amateur radio transmitting.

Ferranti Ltd, announce the appointment of L. S. Gaskell, B.Sc., as sales manager of the Electronic Display Department at Gem Mill, Chadderton, Lancs. Mr. Gaskell, aged 38, obtained a degree in physics at Durham University in 1951, and in 1954, after National Service in the Fleet Air Arm, joined the Electronics Department of Ferranti Ltd where he was concerned with the quality control and inspection of c.r.t.s. In 1967, shortly after the formation of the Electronic Display Department, he became responsible for the sales activities of this new department which is divided into three main groups: the components group, covering the development and manufacture of c.r.t.s, gas discharge devices and semi-conductor display components; the equipment group, manufacturing flying spot scanners, tele-corders, character recognition machines, etc., and a group working on the development of photo-chromatism.

Marconi International Marine Company, has formed a new Product Planning Division of which G. H. W. Johnson, formerly U.K. sales and automation manager, is appointed manager. Mr. Johnson's career with the company began in 1938 as a radio officer. He served at sea until 1942, when he was transferred to the shore staff. In 1957 he went to Cape Town as marine director of Marconi's South Africa Ltd., to take over responsibility for the deposits there and at Durban. In 1960 he was appointed chief executive and director of Marconi's associates in Norway, the Norsk Marconikompani, A/S. He has been U.K. sales manager since 1963. Mr. Johnson is succeeded in that post by C. J. Lydall who has been with the company since 1935. In 1950 he was made responsible for sales of sound reproducing equipment and since the end of 1964 has been London manager (sales).

J. A. Harper, M.I.E.E., has been made director and general manager of the Industrial Instrument Division of Smiths Industries. Mr. Harper, aged 35, served a student apprenticeship in thermionic valve engineering at A.E.I. (Woolwich) ltd. and later was in charge of their transistor production engineering department. He joined Plessey in 1961 and eventually became divisional manager of the professional components division of the firm's Components Group.

Eric W. Hall, B.Sc., Ph.D., A.Inst.P., has joined S. Davall & Sons Ltd. of Greenford, Middlesex, as technical manager. Mr. Hall, aged 36, graduated at Birmingham University where he also carried out postgraduate research for his doctorate. Until recently he was head of the physics department of the Cementation Group's Research Department.

OBITUARY

N. W. McLaughlan, D.Sc.(Eng.), who is well known for his work in electro-acoustics and for his books on loudspeakers published in the 1930s, died recently. Dr. McLaughlan was a visiting professor to a number of American universities, and had also been Walker-Annex professor at the University of Washington. He did development work on the Rice-Kellog loudspeaker and was a frequent contributor to Wireless World in the 1930s.

H. Dagnall, managing director of Dagnall Electronics (Craniel Field) Ltd, died on June 3rd aged 66. He was in the radio industry from the early days of broadcasting and was at one time manager of the accessories department of the Igranic Company at Bedford. In 1946 he founded Dagnall & Kendall Ltd., the name of which was subsequently changed to the present title, who manufacture wound components.

Jack Hammond, assistant sales manager (Lincoln) of the English Electric Valve Co., died on June 4th aged 49. He served throughout the war in R.A.F. Signals, and joined the English Electric Company in 1930. In 1957 he transferred to E.E.V. at Chelmford as a sales engineer. After E.E.V. had acquired the former A.E.I. valve works at Lincoln, Mr. Hammond moved there to take charge of sales, and was made assistant sales manager in February 1967.

J. A. Harper

Wireless World, August 1968
Letters to the Editor

The Editor does not necessarily endorse opinions expressed by his correspondents

Loudness Control for a Stereo System

Mr. Lovelock's comments on my criticisms of his loudness control (July issue) are rather misleading in several respects. Had readers known that the circuit was evolved to satisfy the preferences of two particular musicians rather than because of a supposed general need for such a facility, then perhaps we could have discounted the considerable element of generalization in Mr. Lovelock's original article. However, I entirely agree that the matter should be settled by subjective pleasure, so I will simply mention in passing that the 'latest research' to which I referred concerned the now generally accepted Robinson-Daddson curves, which show a smaller mean fall in h.f. acuity at low listening levels than do the older Fletcher-Munson findings—in fact, there is practically no change above 1kHz between 40 and 80 phons.

Regarding different types of music, what matters surely is not the size of room used by Haydn's employers or Schubert's friends, but the subjectively apparent size of studio used by recording and broadcasting organizations when presenting music in stereo. This depends on microphone techniques, recorded ambience, etc., and determines the natural sounding replay level fairly closely. Chamber music is usually offered in the sort of acoustics suggesting a modest recital hall, and only in a small minority of cases is the setting so 'dead' that an in-the-room replay level is appropriate. I agree that in such cases a piano quintet may peak to 90dB or more, just like a full orchestra set farther back, but this is unusual. Using typical programme material, then, if various types of music are set to give equal peak amplitudes this does not give a satisfactory reference level for a close total balance is every bit as artificial as the amplified chamber music in a large hall which Mr. Lovelock condemns—and with which, incidentally, I am unfamiliar despite frequent concert-going.

Mr. Lovelock found two musicians who applied some tonal correction when listening at low levels—excellent, by all means let tone controls be used to suit personal taste. However, professional players are notoriously poor at judging tonal balance as heard from a distance, and I repeat that serious music listeners not brain-washed by amplifier manufacturers are in general averse to the use of loudness controls—and so are most musicians in my experience.

JOHN CRABBE
Editor, Hi-Fi News.

In his article on loudness controls in your June issue Mr. Lovelock mentions the problem of matching the loudness compensation to the actual sound levels generated. Unfortunately the situation is more complex than he suggests. Take, for example, a sound reproduction system with a record player as the signal source: if the compensation is correct for one record, another record with a different value of modulation for the same sound level in the studio will require a different setting of the loudness control in order to recreate that sound level in the listening room. For this reason the tonal balance will vary from one disc to another. Changing the loudspeakers in the system for others with different efficiencies will have the same effect.

The compensation can be precisely adjusted only if the recording level corresponding to a given programme sound level, the output of the pickup, the gain of the amplifier from disc input to output, the efficiency of the loudspeaker and the characteristics of the listening room are all known. A reproduction chain based on this principle would have two "volume" controls: a variable computed from the factors mentioned above would be set on a frequency-independent system gain control, while the perceived sound level would be adjusted to personal taste by a compensating loudness control. Given accurate frequency compensation, it would even be possible to calibrate the loudness control in phons.

Unprecedented co-operation would be demanded of manufacturers in order to make this proposal practical, but until such a situation exists loudness controls must be regarded with the deepest suspicion.

R. E. PICKVANCE

I read with considerable surprise the condemnation of the ganged carbon composition potentiometer given by Mr. Lovelock in his article on stereo volume controls (June issue). It would appear that he is completely unaware of both the types and specifications of carbon potentiometers that are available to the design engineer from both stockists and manufacturers.

The article is based on the typical performance curves given in Fig. 1 of the article and the statement, I quote, "The root of the problem lies in the fact that no two log-law carbon track potentiometers have nearly identical laws and if they are ganged together their outputs will not remain in balance over more than a very limited portion of the range". Both the performance curves and the above statement are, in practice, found to be totally incorrect.

Fig. A shows:
(a) The typical law curves taken from the article for linear controls.
(b) The DEF specification limits it is said to be derived from.
(c) The true typical performance of controls manufactured by my company.

![Fig. A. Linear controls.](image)

Fig. B again shows the law curves taken from the article, this time for logarithmic controls. Also shown are typical curves for four types of log law control that are manufactured. The table below shows the variation in law permitted for each type.

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<th>Available Grading for Single Log Law Controls.</th>
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This range of log law controls originally introduced in 1959 has been made available to the entertainment industry to satisfy the demand for accurate sound level control.

It can be appreciated that if any two controls of one type are ganged together a considerably higher degree of matching will be obtained than that indicated in Fig. 2 of Mr. Lovelock's article. This is most easily understood for the logarithmic controls where all four types fall almost within the extremes of the curve given.

Wireless World, August 1968
Nevertheless such matching is not considered adequate, and all ganged controls, linear and logarithmic, manufactured by my company are individually matched to within 0.8dB or 1.6dB as required. This has been achieved at a very small cost by the use of modern production techniques and rigid quality control. See Fig. C.

From this we can conclude that a matched ganged control will produce a difference level much less than a wirewound in either Mr. Lovelock's circuit or in a normal configuration.

Finally, I would like to point out that cost is of prime importance to all users and that the carbon control is considered by the entertainment industry as having the best price, performance and reliability for their application.

B. S. METHVEN, Morganite Resistors Ltd., Jarrow, Co. Durham.

The author replies: Mr. Crabbe has misread my letter. The circuit was not evolved to "satisfy the preferences of two particular musicians". Whether Mr. Crabbe thinks the practice theoretically justified or not, a large number of people, myself included, prefer such an adjustment of response, and the two musicians were used to determine the amount of rise for a 20dB variation of gain.

I am puzzled by Mr. Crabbe's words "by all means let tone controls be used to suit personal taste", which are inconsistent with his objections to this circuit. As is said in the article, many listeners are not sufficiently skilled to operate the several controls on a fully adjustable amplifier, and this circuit is a means of providing automatically that amount which will satisfy very many of them. I fail to see the difference in principle between teaching them to adjust several controls, and providing them with a switch which will give what they desire.

The fact that American manufacturers do not fit h.f. filters is no logical reason why a loudness control should not be fitted to British equipment. The cost of the extra components is negligible, and one is free to have both facilities if one wishes. I can assure Mr. Crabbe that I have not been "brain-washed by amplifier manufacturers", never having owned a commercially available amplifier.

Mr. Crabbe has not stated the fundamental basis of his objection very clearly. I gather that he holds, as a purist, that the level at the ears of the listener, and also the tonal balance, should be a precise duplicate of that in the live performance. On the other hand, the very reason why nature has evolved a logarithmic response to the ear is to make it adaptive, so that subjectively we can hear well over a wide range of levels. If there is a personal preference for a lower level than that of the concert hall, there is no reason why the listener should not turn down gain. Likewise, because there is a universal preference for the tonal balance of the orchestra stalls rather than the gallery, there is no reason why he should not also have this.

The ear is only able to judge level in comparison with higher or lower values: the impression of loudness is mainly a product of association in our minds between tonal balance and our location in a concert hall. There seems no logical reason why we should not enjoy the sensation of loudness without listening at a level which disturbs our neighbours.

The problem raised by Mr. Pickvance, which is also mentioned by Mr. Crabbe, is a real one, but not insuperable. It is reduced to negligible proportions in my own equipment by comparatively simple means, which are however too detailed to be described in a letter.

I feel that Mr. Methven's comments are a little naive. The limits shown on his Fig. A are only "typical", and not true limits, while none at all are shown on his "typical" laws in Fig. B. I would remind him that the nationally published specifications which form purchasing agreements were negotiated with component manufacturers, and it is their responsibility if such specifications really define a standard inferior to the general manufacturer.

I can only commend Mr. Methven for arrangements whereby intending users may purchase ganged controls which are matched, but I must assure him that very many of the controls available to the home constructor are not so matched, and neither are some fitted to commercial equipment. That the carbon control is considered the best in value is evident by the almost universal use of them, but I know of very many users who suffer from noise over the central portion of the track after a few months in service; a fault with which I have been afflicted when using carbon controls, but not when using wire-wound types.

R. T. LOVELOCK

"High-Frequency Analogue Multiplier"

In your June issue, Messrs. Whatton and Crisp mention the use of the ring modulator for multiplying two signals together; but since they go on to describe a complicated quarter-squares multiplier I presume they considered only the switching mode of operation of the ring modulator.

I should like to bring back to the notice of your readers the circuit of the balanced ring modulator (below) with reference to a paper by Wilcox in which he describes its operation as a quarter-squares multiplier by using the square law characteristic of the germanium diode up to about 200mV.

Like the circuit by Whatton and Crisp it uses balanced input transformers, but the formation of the sun and difference voltages, the squaring, and the subtraction of the squares is all done in the diode ring.

My colleagues and I first used this arrangement in the demonstration of a new s.b. modulator by Dr. Saraga at the 1961 Phys. Soc. Exhibition (see W.W. March 1961, p. 112). We found the OA73 diode very suitable and easy to match for this purpose. Since then we have used the circuit for several purposes, but the highest frequency application I can recollect was at about 100kHz. However, in an earlier paper, Wilcox describes the use of a modified arrangement at 1.2GHz.

The main problem in the realisation of an inexpensive fully integrated analogue multiplier appears to be that of providing electronic balanced input sources with sufficiently low d.c. offset and drift to replace the transformers needed to drive the various squaring circuits like the diode ring in Fig. A, the transistor circuit of Whatton and Crisp and another transistor circuit actually made as a monolithic circuit but requiring one balanced input.

While this problem remains unsolved*, I believe the Wilcox multiplier is hard to beat in terms of accuracy, bandwidth, convenience and, of course, cost.

R. K. P. GALPIN
British Telecommunications Research Ltd., Taplow, Berks.

The author replies: ...
Balanced Transistor D.C. Amplifiers

How modern diffused silicon transistors and f.e.t.s are used to amplify 
d.c. low-level currents and voltages

by T. D. Towers*, M.B.E. M.A.

Read the instructions on the back of an AVO 8 meter and you will see that its 
most sensitive d.c. 50µA f.s.d. range has a 
125mV f.s.d. Keeping above one-third f.s.d., 
you can thus read direct currents down to 
about 20µA and voltages down to 50mV. At 
some time you will want to measure lower 
than this, and will look round for some form 
of stable linear d.c. amplifier. Such amplifiers, 
of course, find much use in the field of instru-
mentation (where metering and telemetering of 
small currents and voltages is commonplace) 
and in analogue computer circuits (where linear amplification of d.c. signals is a 
fundamental circuit requirement).

These days, your first thoughts are likely to 
be some form of transistor d.c. amplifier, 
but, as soon as you set out to make one up, 
you come up against a serious difficulty. 
Transistor characteristics change markedly 
with temperature.

Fundamental problems of drift

In d.c. amplifier practice, you will often come 
across the term “thermal drift”. This is the 
quantity, whether current or voltage, that 
must be applied to the input terminals of the 
amplifier to prevent a change at the output 
terminals when a change in operating tempera-
ture occurs. It is an important concept and 
worth thinking over. It is clearly little use 
trying to measure a current: of, say, 1µA with 
a d.c. amplifier whose thermal drift is 
about 10µA/°C. During the measurement, 
the drift could be several times greater than 
the current being measured. It is then not 
really possible to determine whether the 
amplifier output reading is caused by the 
input signal or the drift. A good target to aim 
at is that the thermal drift of the amplifier 
should not be more than 1% of the signal 
being measured.

In d.c. amplifiers, drift may also result 
from causes other than temperature variation; 
e.g. supply voltage changes or device ageing. 
Such non-thermal drift can fairly easily be 
eliminated by special cirquitry, such as 
negative feedback. When we talk of “drift”, 
we commonly mean only thermal drift.

In multistage amplifiers some drift origins-
ates in each stage, but, where, as is usually 
the case, the first stage is high-gain, the drift 
arising in later stages is relatively unimpor-
tant.

By Newmarket Transistors Ltd.

Wireless World, August 1968

All the characteristics of a transistor are 
temperature-dependent to some extent. For 
practical purposes only three are so tempera-
ture-sensitive that they cause serious 
drift in d.c. amplifiers. These are (1) the 
collector-base leakage current, I_be (2) the 
base-emitter voltage for a given collector 
current, V_be, and (3) the d.c. current gain, 
h_v. They vary with temperature as follows:

(1) I_be increases exponentially, doubling 
approximately for each 9°C temperature 
rise.

(2) V_be falls linearly about 2mV for 1°C 
temperature rise.

(3) h_v increases linearly with rising tempera-
ture, doubling in about 150°C.

The drifts mentioned above are additive. 
They all tend to cause an increase of collector 
current with temperature. Two main 
methods are used in practice to reduce d.c. 
amplifier drift: either balanced direct-coupled 
circuits are employed ("differential" ampli-
fiers), or the d.c. is modulated, passed 
through a driftless a.c. amplifier and de-
modulated ("chopper" amplifiers). In this 
article we deal only with the solution of 
the drift problem by balancing.

Basic balanced d.c. amplifiers

Of the many arrangements used to com-
pensate for the drift of transistor characteris-
tics in the input stage of a d.c. amplifier, by 
far the most common is the ordinary 
balanced emitter-coupled circuit, or "long-
tailed" pair, shown in Fig. 1. In one form or 
another, this configuration, first described 
by D. W. Slaughter in "The Emitter-coupled 
Differential Amplifier", I.R.E. Transactions 
on Circuit Theory, Vol. CT-3, No. 1, pp 
51-53, March, 1956, appears in most bal-
tanced transistor d.c. amplifiers. It is often 
known simply as the "Slaughter" circuit. 
It is the transistor equivalent of a valve 
circuit first described by F. F. Offner in "Push-pull Resistance Coupled Amplifiers", 
Review of Scientific Instruments, Vol. 8, pp 
20-21, January, 1937.

In the ideal case of Fig. 1(a), so long as the 
transistors and other components are per-
fectly matched, and the base resistor R_b 
equals to the signal source resistance, R_s, 
voltage levels on both sides of the symmetri-
cal circuit change equally with temperature. 
As a result, when V_in is zero, V_out across 
the two collectors also remains zero, and there 
is no "zero drift".

For the simple Slaughter circuit, it can be 
shown that the differential voltage gain, 
A_v = V_out/V_in, is given in rough approxi-
mation by A_v = h_v R_v/(Rs + h_v), where 
h_v is the transistor common-emitter input 
d.c. "h" parameter.

In practice it is impossible to match com-
ponents exactly for a balanced amplifier. 
Manufacturers can supply transistors match-
ed within certain limits on V_be and h_v but 
not usually with I_be matched. It is therefore 
normally necessary to include in the 
Slaughter circuit adjustable resistances to 
balance out unavoidable residual mismatches. A common arrangement for this is 
shown in Fig. 1(b), where the potentiometer 
R/V balances out the V_be mismatch, and 
R/V the h_v mismatch. With zero input, 
R/V is adjusted for zero output when the two 
transistor bases are shorted together. R/V is 
then adjusted for zero output when the 
base shorting link is removed.

The lack of transistors matched for I_be

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is not so serious as it sounds, provided modern, low-leakage, diffused silicon transistors are used. In these the $I_{C0}$ leakage currents (which flow through the base resistors and create drift possibilities) are reduced to the nanoamp ($1/1000\mu A$) level. This usually permits accurate measurements of currents in the submicroamp region without $I_{C0}$ matching.

By the long-tailed pair arrangement, the transistor base-emitter voltage, which contributes $-2\text{mV}^{/\circ C}$ to the temperature drift, is balanced out in the pair to give an improvement of the order of 100-200 times, i.e. the drift referred to the input can be reduced to something like 10 to $20\mu V^{/\circ C}$. This permits measuring voltages down to around $1\mu V$ with relative ease at normal ambient temperatures.

Of itself, the simple Slaughter circuit of Fig. 1 does not have sufficient gain to enable adequate feedback to be applied to compensate for $h_T$ variation with temperature. The low gain also means that relatively high bias currents must flow through the base resistors, and this can contribute significantly to overall drift. Even so, for less exacting requirements, the circuit finds use as it stands.

**Common mode rejection**

Before we go on to look at more refined, higher-gain balanced amplifiers, we should consider the "common mode rejection" (c.m.r.) properties of the basic circuit of Fig. 1(a). In the differential mode, signals are applied between the two transistor inputs. How does the circuit react to a signal applied in common to both inputs? A full mathematical analysis is beyond the scope of this article but anyone interested can consult R. J. Middlebrook, Differential Amplifiers, Wiley New York, 1963, for an exhaustive treatment.

For our purposes here it is enough to note that the common mode voltage gain of the circuit is given approximately in practice by $Av_c=Av_b/(2R_{EE})$.

Now the power of the balanced circuit to amplify differential signals, while rejecting common mode interfering signals is an important characteristic of the amplifier and is measured by the "common mode rejection" (c.m.r.).

**Fig. 3** Compound transistor arrangements in long-tail pairs to give higher current gains than possible with single transistor pair: (a) Darlings ("super-alpha") common collector pairs, (b) D.C. "ring-of-three" arrangement, (c) Complementary Darlington pair, (d) "Ring-of-three" arrangement.
llications of further added Vab drifts.

Whichever of the front-ends shown in Fig. 3 is used, in general most practical balanced d.c. amplifiers use at least one subsequent stage of balanced voltage amplification often with some form of stabilising feedback.

Practical transistor balanced d.c. amplifiers

Fig. 4(a) gives a simple, single-stage circuit for obtaining 10µA and 10mV f.s.d. readings from a 50µA, 125mV current movement (e.g. the d.c. 50µA range of the AVO 8). It uses standard germanium p-n-p transistors, operates from a single 3V battery, and has provision for setting open-circuit and short-circuit zero. All resistors used should be matched to 5% or better.

For improved gain, common-mode rejection and temperature stability, it is customary nowadays to go to some silicon circuit such as Fig. 4(b). This particular example (adapted from a Mullard circuit) is essentially a three-stage silicon transistor amplifier with a voltage gain of about 8000. It can give an output up to ±10V from about ±1.25mV input, with a total zero drift referred to the input of less than 125µV over the range 25-75°C. The BFY55 is a matched pair of TO18 n-p-n transistors supplied in a prefabricated heatsink. Although we treat it as a d.c. amplifier, the circuit has in fact a 3dB bandwidth of 100kHz. Apart from the conventional differential balance 10kΩ potentiometer, it has a 20kΩ variable tail resistance to enable both outputs to be brought simultaneously to zero level.

Internal feedback is featured in Fig. 4(c).

Wireless World, August 1968
This circuit (based on a Texas Instruments design) has a current gain of about \( \times 50 \), and thus provides 1\( \mu \)A, 1mV f.s.d. readings on a standard 50\( \Omega \) meter. Zero deflection is less than 5\% f.s.d., input resistance greater than 10k\( \Omega \) and total battery drain less than 1mA. In practice nowadays, designers tend to replace the low-frequency, silicon alloy, p-n-p type 25023 shown with a high frequency diffused silicon type such as the 2N2904 or the NKT20339. When this is done, increased gain will be obtained, but instability may occur and should be suppressed by connecting a suitable capacitance, 0.001 to 0.1\( \mu \)F, between the input transistor collectors.

Fig. 5 gives two examples of d.c. balanced amplifiers with a transistor constant-current source substituted for the tail resistor.

In the four-stage circuit of Fig. 5(a), which has no internal feedback, the voltage gain is about \( \times 10,000 \). This gives an output of \( \pm 10V \) for \( \pm 1mV \) input, with an input resistance of greater than 100k\( \Omega \) and an output resistance not more than 100\( \Omega \). Over normal equipment ambient temperature ranges the circuit can give a total input drift of less than 20\( \mu V \) and 25nA with reasonable balancing and heat sinking precautions. The constant current to the input differential pair is supplied by the transistor \( T_{r} \) through the 5\( k\Omega \) and 2\( k\Omega \) base bias network between 0V and \(-15V\) and the 91\( k\Omega \) emitter resistance.

In the more complex transistor-tail circuit of Fig. 5(b), the constant current supplied to the input pair \( T_{r} \), by the transistor \( T_{2} \), is set partly by the 25\( k\Omega \) base resistor and the 20\( k\Omega \) potentiometer from 0.0V to \( 24V \), and partly by the feedback from the emitter load resistor string of \( T_{3} \) and \( T_{4} \). In addition, differential mode feedback from the output through a 240\( k\Omega \) resistor linearises the d.c. response. The circuit gives a current gain of \( \times 100 \) with some 20dB of negative feedback. Input current drift is about 3\( nA/°C \) with input resistance of around 25k\( \Omega \). The circuit gives approximately 1V output for 5\( \mu A \) input.

**F.E.T. balanced d.c. amplifiers**

Although single-stage F.E.T. balanced amplifiers on their own are not widely used because of their high output resistance, the practical circuit of Fig. 6(a) illustrates the basic resistor-tail arrangement. The n-channel F.E.T.s that are used are matched for \( I_{os} \) within 10\%, this provides a useable amplifier with a d.c. voltage gain of \( \times 22 \) (26dB), a common mode rejection ratio of \( \times 250 \) (48dB), and a maximum output of not less than \( \pm 4V \). Although designed as a d.c. amplifier, it has a 3dB bandwidth of 100kHz. Input total voltage drift for ambient temperature range 25-60°C is less than 2\( mV \) against an input voltage of about 20mV for full output. By selecting \( I_{os} \) for the F.E.T.s to within 3\%, the total input drift can be reduced to 1mV and common mode rejection increases to 60dB.

Fig. 6(b) illustrates an f.e.t. single-stage balanced d.c. amplifier with a transistor constant-current tail. It has only the same input drift and maximum output as Fig. 6(a), but with \( I_{os} \) matched, the c.m.r. ratio has been improved from 48 to 76dB and if \( I_{os} \) is not matched within 3\%, the rejection ratio improves to 85dB. Some indication of the sensitivity of the circuit of Fig. 6(b) to supply voltage variation can be gained from the fact that a 1V variation in either of the 15V rails would not lead to an input drift of more than 0.2mV.

For lower output resistance, extra stages must be added to the f.e.t. circuit of Fig. 6(a). A typical three-stage example is given in Fig. 7(a), where \( T_{r} \), \( T_{r} \) give additional voltage gain, and \( T_{r} \), emitter-follower connected, gives a low output resistance. The additional voltage gain is used to provide negative feedback via the 30\( k\Omega \) resistor \( R_{f} \). The resultant overall gain of the tail is only 28dB, much like Figs. 5(b) and 6(b), except that it is now heavily stabilised. Although the amplifier input resistance is not less than 10M\( \Omega \), the input voltage thermal drift can be held to 50\( nV/°C \) in the range 0-60°C if provided the input f.e.t.s are \( I_{os} \)-matched within 10\%. The output resistance is less...
than 1kΩ. The 100kΩ variable base bias resistance of the constant-current transistor TR₃ permits setting bias currents in TR₁, TR₄ to zero-temperature-coefficient operating point. In the emitter circuit of TR₃, TR₄ the 100Ω potentiometer and the 20kΩ variable resistance control the short and open circuit zeroing.

Fig. 7(b) gives another three-stage f.e.t.-input balanced amplifier, which is a refinement of Fig. 7(a) in that common mode feedback is applied through a resistor and potentiometer in the emitter long-tail circuit of TR₄, TR₅ to the base of the constant-current input transistor TR₂. With the 5kΩ differential feedback resistor removed, the voltage gain is 53dB, but it reduced to 34dB when it is connected. From a 50Ω voltage source, the 3dB bandwidth is 25kHz without feedback and 250kHz with feedback. Input voltage zero drift with temperature is less than 250μV in total from 25-60°C. Input drift with variation of the 15V supply rail voltages is less than 0.5mV per volt on the positive rail and 1.0mV per volt on the negative, the drifts being in opposite directions.

The last multi stage f.e.t.-input amplifier illustrated in Fig. 7(c) finds the input f.e.ts followed by four stages of amplification to give a total voltage gain of 98dB (and incidentally a 3dB bandwidth of 10kHz). The circuit provides an input resistance in the megohms range with an output resistance of a few hundred ohms and a maximum output voltage swing of ±10V. The input gate resistor, Rs of TR₅ is selected to be approximately equal to Rₒ the resistance of the source of voltage being measured. The 30Ω variable and 1kΩ potentiometer in the source circuit of TR₅, TR₆ permit adjusting the residual mismatch in these f.e.ts. The 5kΩ variable in the emitter of TR₅ adjusts for the residual mismatches on the second and third stage transistors, and the 5kΩ variable in the emitters of TR₆, TR₇ is for setting up the bias currents in the f.e.ts. The input temperature drift of the circuit is of the order of 8μV/°C over the range of 10°C to +80°C. With supply voltage variation, the input drifts are 140μV per volt of drain voltage and -120μV per volt of source voltage. Holding rail voltages to ±1% restricts input drift from supply voltage variation to less than ±20μV.

**Integrated circuit balanced d.c. amplifiers**

With modern developments in integrated circuits, balanced d.c. amplifiers are now becoming readily and cheaply available in monolithic microcircuit form. Typical of these is the S.G.S.-Fairchild μA702 of which the circuit is given in Fig. 8. This is a fairly

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**Fig. 7** Practical multistage, f.e.t.-front-end, balanced d.c. amplifiers: (a) Three-stage, transistor-current-tail, differential feedback, (b) Similar to (a), but with additional common-mode feedback, (c) Five-stage amplifier.
conventional balanced-input, single-ended-output, transistor-tail amplifier. There are, however, unusual features, resulting from the limitations of monolithic manufacture. $T_1$ holds the collector of $T_2$, at about 650mV above the common rail, $0V$, and thus keeps the input differential pair in a low dissipation state. $T_3$ is a transistor connected as a diode, whose forward voltage drop varies with temperature identically with the base-emitter forward voltage drop of the constant-current transistor $T_2$, and thus keeps the tail current in the input differential stage constant. The transistor $T_1$ acts as a constant-current load to the transistor $T_2$ and permits a wider output voltage swing than if a resistive bias load were used.

**Constructional aspects of balanced d.c. amplifiers**

The discrete component amplifier designs given in Figs. 4 to 7 above are all practical designs, but, if you care to try making any of them, you are advised first to read carefully the notes set out below covering practical aspects in the construction of such amplifiers. In high gain, precision, balanced d.c. amplifiers you will give attention to electrical design first naturally, but you must always keep in mind that the best circuit can go sadly astray if you do not give much attention to component selection and to assembly.

**Electric design ground rules:** Most of the drift arises in the input stage, and you should concentrate on this. Particular points that emerge from practical experience are:

1. Select $I_c = 50-500\mu A$ (with f.e.t., $I_{D} = 100-1,000\mu A$).
2. Select $I_b$ greater than $100 \times I_{CBO}$ and less than $I_{D}$.  
3. Select $V_{ce} = 2-5V$ (with f.e.t., $V_{ns} = 2-5V$).  
4. Select $R_S = 100-10,000\Omega$ (with f.e.t., $R_S = 100k\Omega-10M\Omega$).  
5. Select $R_{ee}$ (tail resistor) greater than $100(r_+ + \frac{1}{2}R_K)$ where $R_K$ is the inter-emitter resistance.  
6. Keep rail voltages stable within 0.1 to 1.0%.  
7. Keep input offset voltage less than $1/100$ of f.s.d. signal voltage.  
8. Keep input offset current less than $1/100$ of f.s.d. signal current.  
9. Keep rail voltages as high as practicable to improve common mode rejection.  
10. Shunt paralleled, oppositely phased, low-leakage silicon overload protection diodes across the input.  
11. Equalise input bias resistors to reduce unbalance from $I_{a}$ differences.  
12. Aim for equal collector resistors (1% to 5%).  
13. Design for equal $I_c$'s and $I_b$'s (by matching $h_{EB}$ to $10\%$).  
14. Use equal temperature coefficient devices in balanced circuits.  
15. Use equal voltage coefficient devices in balanced circuits.  
16. Use closely matched transistors as indicated in the next section.

**Component selection ground rules:**

1. Resistors (particularly at low level): use 5%, 2% or 1% cracked carbon, because they are less noisy than metal film and less costly than the more stable, lowest-noise, wire-wound. Use 2W and 1W in preference to lower wattages, since noise decreases as physical size increases, and large-size resistors are also less subject to drift on solder heating (which can be up to as much as 3% with some types). Use only values in the 5% preferred series, i.e. 11, 13, 16, 20, 24, 30, 36, 43, 51, 62, 75, 91. If you keep possible 10% or 20% values out of your circuits you run less chance of putting wide tolerance resistors in by mistake.  
2. Capacitors: use good silver mica, or, if you must go to something else, use specifically low leakage types. This way you will avoid leakage problems and associated noise.  
3. Diodes: use only silicon, very-low-leakage.  
4. Transistors: use only silicon, low-leakage, non-doped types such as the 2N930 or 2N2484 families. Use n-p-n as standard because of ready availability, turning to p-n-p only when complementary circuitry is called for. Use high voltage devices ($V_{CBO}$ not less than 30V) and high gain ($h_{o}$ at 100A not less than 100). Use the physically largest package available to avoid short interlead leakage paths. Use transistors with $V_{ce}$ ($I_c = 100\mu A$) matched within 10, 5, 2, or 1mA dependent on cost and for $h_{o}$ ($I_c = 100\mu A$) matched within 10, 5, or 2% with the tightest tolerances you can afford.  
5. Printed circuit board: use high-grade fibre-glass, if possible, in preference to the commercially available anodized aluminium special dual heat sinks such as the Permendal Industries type A1010HA or A1029HA. Remember that a temperature difference of only one-hundredth of a degree between two input device junctions can produce a $V_{ce}$ difference of 20$mV$.

**Mechanical assembly ground rules:**

1. Aim for complete geometrical symmetry in board layout, and try always for a mirror image, with equal lead lengths, equal strip capacitances, equal solder connection layout and equal insulation paths.  
2. Heat-sink the input differential device adequately, and, for ultra precision, even the second differential devices. Use one of the readily commercially available anodized aluminium special dual heat sinks such as the Permendal Industries type A1010HA or A1029HA. Remember that a temperature difference of only one-hundredth of a degree between two input device junctions can produce a $V_{ce}$ difference of 10$mV$. In extreme requirements, enclose the input transistors in a constant temperature oven such as the Cathodeon Crystals crystal oven type MCO-2M, which can hold the overall temperature variation of the pair within 1$mC$.

3. Keep the circuit compact to reduce noise pickup from thermal, electric, magnetic and radiation field gradients.  
4. Keep the assembly rigid as possible clipping, glueing or otherwise fixing components tightly.  
5. Keep the assembly clean, because in dealing with sub-microamp currents, it is essential to avoid noise and drift arising from $I_{a}$ as other leakage current changes. Use plastic mounting pads beneath transistors to avoid trapping contamination and moisture. Also, keep clean, bake, and, if possible, encapsulate your circuit. A good practice is to finish it with a clean in methylated spirits or trichlor ethylene and a dip in wax or one of the proprietary silicon rubbers.  
6. Look carefully to shielding. As a rule, move as little copper as possible from the printed circuit board in your design, and consider the advantages of a double-sided board from the screening point of view. In the ultimate, screen the whole circuit in a metal box.  
7. Pay special attention to soldering to avoid dry joints with their instability, drift and noise possibilities. Also remember that soldering can cause permanent change in component values which can cause serious unbalance an amplifier. An overheated resistor can change in value up to 3%, as mentioned earlier, and can throw an amplifier beyond the ability of a balance potentiometer zero.  

References

A Wideband Oscilloscope Probe

An active probe with unity gain overcomes test problems on high impedance circuits

by L. Nelson-Jones*, M.I.E.R.E.

For many of the measurements made with an oscilloscope it is very desirable that the instrument should not load the circuit being tested, and for this reason great use is made of passive probes. The most common of these uses an unbalanced 'I' attenuator with capacitive compensation, and usually has an attenuation ratio of 10, which together with it's resistive coupling cable gives a wide band probe of 10 MΩ and around 10pF equivalent input impedance. The use of a resistive coupling cable is necessary to avoid reflections on an unmatched line, but it does have the unfortunate effect of making the input capacitance referred to above rather a 'lossy' one, since the input capacitance is partially in series with this resistive cable. This is shown in Fig. 1, which is a simplified equivalent circuit of such a probe.

The use of such passive probes is normally satisfactory in work with pulse circuitry and in other similar applications, where circuit impedances are in general low, but when such probes are used in high impedance circuits, and especially when tuned circuits are involved, very misleading results can be obtained.

The shortcomings of the passive probe, not the least of which is that it is an attenuator, and therefore involves loss of sensitivity, caused the author to look at the possibility of manufacturing an active unity gain probe. The authors own oscilloscope (Heathkit 10-12U) also has different input impedances and capacitances on it's various sensitivities, which again makes the use of a passive probe difficult.

There are two possible lines on which such a probe could have been designed. (1) A source follower or emitter follower. (2) An impedance converter feeding a matched transmission line to a termination at the oscilloscope (the termination being either active or passive).

The latter solution has its limitations, not the least of which is that the high power dissipation involved, unless the dynamic range is severely limited, and the transmission line impedance is high. The system is however capable of operation over a very wide bandwidth.

The author therefore designed the probe to be described using the first approach, and although this does not result in such a wide bandwidth, the resultant design has a very wide dynamic range. The design which should meet all normal requirements, has a dynamic range of ±5 volts and a bandwidth of 23 MHz. In addition an attenuator attachment is described which extends the dynamic range to ±500 volts. In general the characteristics are similar to a passive probe but the input capacitance is not seriously 'lossy', there is no loss of gain, and there is the additional advantage that the probe need not be readjusted every time it is transferred from one input of an oscilloscope to another, or to another oscilloscope.

Source Followers

Whilst it is possible to design a circuit using bipolar transistors, which has an input resistance of the order of megohms at low frequencies, it will almost certainly suffer from limited bandwidth, together with a complex input impedance particularly at the higher frequencies. By contrast the currently available n-channel f.e.t.s such as 2N3823 can offer a very high input resistance, which also approaches a pure capacitance more nearly than is possible with other devices. It is possible to achieve an exact value of input resistance by the use of a separate resistor since the input resistance of the f.e.t. is several orders higher than the typical value of resistance required.

In order to achieve a gain as close as possible to unity it is necessary to use a high value of source resistor, and this is most easily achieved by using a current source, consisting of an n-p-n transistor with emitter degeneration, in order to further raise the effective value of slope resistance seen at the collector.

*Flexsys Automation Group, Poole, Dorset.
The basic circuit of such a stage is shown in Fig. 2. With suitable values such a stage achieves a gain very close to unity. A variable resistor RV1 is included so that the d.c. output level can be set to equality with the input, and provided that it is bypassed to high frequencies, does not greatly affect the gain since the value of RV1 is small compared with the slope resistance of the current source. If a wide bandwidth is desired this variable resistor should be of a non-inductive type.

This type of source follower makes an excellent input stage for a wide-band probe, but it is unable to drive any large value of capacitive load, such as the cable to the oscilloscope, even though to avoid reflections this cable must be of the resistive low-capacitance type used with passive probes. The reason for this lack of drive lies partly in the nature of the f.e.t. used, and partly from the fact that due to dissipation limits the current in this first stage must necessarily be low.

The basic problem is that although the f.e.t. is able to supply additional current to charge the load capacitance on positive going excursions (at the expense of some error in the voltage following), there is only the current source to discharge the load capacitance. This is well illustrated in one of the earliest references2 to such a high input impedance probe, which although it uses additional loop gain to bring the gain very close to unity, has no active 'pull-down' to discharge the load capacitance.

The current required to achieve a given rate of rise (or fall) is easily calculated from the basic charge formula $Q = CV$.

Differentiating with respect to time we get:

$$\frac{dQ}{dt} = C \frac{dV}{dt}, \text{ but } \frac{dQ}{dt} = i$$

so that $i = C \frac{dV}{dt}$.

Inserting practical values of... $C = 75$ pF (cable + oscilloscope) and a desired rise time of 5 volts in say 10ns, i.e. $5 \times 10^8$V/second. We get $i = \pm 75 \times 10^{-12} \times 5 \times 10^8 = \pm 37.5$ mA.

Thus to achieve this degree of performance in the absence of any other factors, would need, in such a simple source follower, a standing current of at least 37.5 mA... hardly a practical value with currently available, and reasonably priced f.e.t.

The simplest remedy has proved to be the use of an output stage following the input source follower. Using bipolar transistors, in a suitable circuit, it is possible to achieve a sufficiently low loading on the input stage to ensure that it can drive the output stage at a reasonable rate of rise and fall.

**The Output Stage**

Two types of output stage were tried out. Both are transistorised versions of the White cathode follower1, which will be familiar to those with experience in the generation of fast pulse waveforms with thermionic valves.

Fig. 3 (a) shows a direct transistor equivalent of the White cathode follower, whilst in Fig. 3 (b) an additional grounded base stage Tr3 has been added to the feedback loop. Tr1 and Tr3 can in fact be considered as a 'folded' cascade stage so far as the feedback loop is concerned.

Practical results indicate little to choose between these two types of stage for this application. The circuit of Fig. 3 (a) was therefore used for the probe output stage, as it is the simpler of the two, and avoids the use of a rather expensive p-n-p transistor (Tr). This transistor is at present expensive since it must withstand the full voltage difference between the positive and negative supply lines, and at the same time have a high value of $f_2$. In the limit it seems likely that the circuit of Fig. 3 (b) would be the best for more general application because of the higher potential loop gain, and reduction of Miller effect in Tr3.

In Fig. 3 (a) the gain is very close to unity because of the very high effective emitter resistor presented to Tr1 by the current source Tr2. At the higher frequencies the emitter of Tr2 is bypassed and the feedback through C3 ensures that the gain is still close to unity. The emitter is bypassed in this way in order that Tr3 may supply high values of transient current for rapid 'pull-down' of the output on negative going edges.

The action of this circuit under transient conditions can now be considered.

**Positive edges.** The current in Tr1 rises causing a fall in the collector potential, which is coupled to the base of Tr2 causing a fall in the collector current of Tr2. The amount of this fall will depend on the rate of the positive going edge. If the load at the emitter of Tr1 is capacitive the collector current of Tr2 will for a short time be in excess of the normal value while this capacitance charges up. The resultant transient fall in the collector potential of Tr2 fed to Tr1 will assist the charging of the load capacitance by turning off Tr2.

**Negative edges.** For negative going signals the reverse is the case. The reduction in the current in Tr1 causes a rise in the collector current of Tr2. A capacitive load at the emitter of Tr1 causes an additional transient reduction in the current in Tr1 on a negative going edge, and the resultant increase in the collector potential of Tr2 causes the lower transistor Tr3 to take a high transient current, and thus discharges the load capacitance rapidly. The purpose of the emitter decoupling capacitor of Tr3 is now evident in that it allows a much higher value of transient current to be turned on in Tr3 than would be allowed by R4 alone.

The circuit of Fig. 3 (b) operates in a similar manner, there is no phase inversion in the grounded base stage Tr. The feedback in this arrangement does however function down to zero frequency.

The circuit of the complete probe shown in Fig. 4 will be...
As in the circuit of Fig. 2 the output of the probe may be set to equality with the input by means of a variable resistor in the source of Tr1. When this is achieved the voltage across RV1 will be equal to the bias required for a drain current of 2 mA in Tr1, less the forward bias voltage of Tr1.

**Performance**

Fig. 5 shows the high frequency performance of the probe; the response is level from 100kHz to 6MHz with an average loss of 0.05dB. The maximum measured loss being at 600kHz where a loss of 0.15dB was found. Above 6MHz the gain falls to -1dB at 15MHz, and the response reaches the -3dB point at 21.5 MHz. These figures were obtained working into a Tektronix 1A1 pre-amplifier which has an input equivalent to 1 Mohm in parallel with 15 pF. A higher value of capacitance will result in a slight reduction in the cut-off frequency.

For frequencies below 100kHz, measurements (using a mean reading r.m.s. calibrated, valve millivoltmeter) show that for the full signal amplitude of 10 volts pk to pk, the response is maintained close to the figure of -0.05dB down to 20Hz, the lowest frequency at which a.c. measurements were made.

D.c. measurements with levels in the range -6 volts through zero to +6 volts show an average slope of 0.97 and a departure from the line having this slope of 1.5% at the limits of +5 and -5 volts. The departure is due, it would seem, to the square-law characteristic of the f.e.t., but with such a small departure from a straight line it is hard to detect if other causes are present. There is little additional departure from the straight line even at the limits of the measurements made of +6, & -6 volts input. Plotted on graph paper 20 inches wide it is necessary to draw the straight line with a slope of 0.97 in order to detect that the characteristic is in fact a slight curve.

With the a.c. probe tip in position the response is theoretically -3dB at 15.9Hz. However, because of the wide tolerance of suitable ceramic capacitors the actual cut-off frequency was measured as 18Hz.

The pulse response of the probe at the limit of its performance is shown in Figs. 6 (a), (b) and (c). The signal source was a Venner pulse generator type TSA 628 and for the first two figures was unterminated so that overshoot was intentionally present on the waveform, Fig. 6 (a) shows a true negative 5 volt 150ns pulse and Fig. 6 (b) a true positive 5 volt 150ns pulse. The two traces are the input and output of the probe including the resistive output cable as viewed by two passive probes set up for exact equality. The bandwidth of the viewing oscilloscope was 33MHz (Tektronix 1A1 pre-amp in 54SB oscilloscope).

It can be seen that there is an overall delay of about 15ns in the probe, of which about half is due to the resistive output cable. The rise time of the probe appears slightly shorter than...
the fall time as evidenced by the slight reduction of the negative overshoots in these two photographs.

Fig. 6 (c) shows a properly terminated pulse from the same pulse generator with a duration of 900ns, and with the probe driving the 1A1 pre-amplifier direct. The input waveform is still however as viewed by a passive probe. Bearing in mind that this illustrates the very limit of the performance of the probe it is felt that there is a very good agreement between the traces, which have of course been separated in the vertical direction for clarity.

The input resistance of the probe is or course 10 MΩ and the input capacitance is low, as with a passive probe, but this capacitance is of much lower loss than with such a passive probe due to the isolation afforded by the active circuit from the resistive cable.

Capacitance of the probe alone  
(at the input socket).............................6.1 pF
Capacitance with ±100 Attenuator (see below).........3.0 pF
To which must be added:—
Additional capacitance of a.c. probe tip ..................4.5 pF
Additional capacitance of d.c. probe tip ..................3.0 pF

The Resistive Coupling Cable. The probe is coupled to the oscilloscope with a 5-foot length of coaxial cable, in which the solid inner conductor has been replaced with a fine ‘Eureka’ wire (47 s.w.g. . . . . 0.002in).

The details of the removal of the solid copper inner core, and its replacement with the fine resistance wire, are given in the appendix. The use of this type of cable is essential if the presence of serious reflections is to be avoided.

Bootstrapping. It is tempting to bootstrap the drain of the f.f.t. to the output of the probe, in order to reduce the input capacitance of the probe, instead of decoupling it as in Figure 4. Such a reduction does in fact take place at low and medium frequencies. However due to the small time delay, between the input and output of the probe (approximately 7-10 ns), there is a side effect at high frequencies, which results in overshoot on the reproduced waveform. Bootstrapping is therefore unacceptable on a wide band probe. If the design of the probe had been for a band width of 2-3 MHz, then bootstrapping would have been of use.

Fig. 8. The interior of the probe.
a variable regulated h.v. power supply which provides 0-400V d.c. at 100mA continuous, with better than 1% regulation from zero to full load and ±10V mains variation. Also 0-100V d.c. bias at 1mA maximum. Two panel meters are fitted for separate monitoring of output voltage and current. Designated model IP-17, the new instrument operates from 120/240V 50/60Hz a.c. and is priced in kit form (K/IP-17) at £37 4s plus 10s 6d p.p. Assembled price on request. Daystrom, Gloucester, Glos.

WW 315 for further details

**Function Generator Plug-in**

A new plug-in sweeps the Hewlett-Packard Model 3300A function generator over three possible ranges of 10,000-to-1 without interruption for range changing. The generator with this new plug-in (HP Model 5305A) can sweep from 0.1Hz to 1kHz, 1Hz to 10kHz, and 10Hz to 100kHz. It may also be programmed by an external voltage to sweep or step to any frequency within a selected 4-decade range, and is thus well suited for automatic testing or systems. The swept frequency output waveform can be a sine wave, a square wave, or a triangular wave. Any portion of any of these frequency ranges may be swept, so a sweep from 10Hz to 40kHz spanning the audio range with overlap, is simple. Characteristics of high-Q devices may also be evaluated by using very narrow band sweeping. The rate of change of the output frequency increases exponentially as the sweep progresses. Thus each sweep octave (or decade) gets equal time, making the wide sweep practical for plotting, without loss of resolution or crowding of data at the low frequency end. The model 3300A Sweep Plug-in, which works with any Model 3300A Function Generator, costs £69 13s 8d (the main frame costs £253 13s 11d). Hewlett-Packard, 224, Bath Road, Slough, Bucks.

WW 325 for further details

**Mobile Radiotelephones**

Pye Telecommunications are producing a new series of fully transistorized radiotelephone equipment. The "Westminster Series", with alternative models for f.m. or a.m., has been designed for mounting in motor vehicles as well as on motorcycles and open trucks. For vehicles, the "remote" mounted model has a small control unit which fits easily under the dashboard, allowing the main transmitter/receiver unit to be mounted elsewhere, while a locally operated transmitter/receiver is available for underdash mounting. Motorcycles are catered for by a weatherproof version of the "remote" mounted model which is not affected by vibration or dust. The main unit can be mounted behind the driver's saddle, and the compact control unit attached to the petrol tank. A small directional loudspeaker, which clamps unobtrusively to the handlebars, provides sufficient output to be heard clearly in heavy traffic. The transmitter power output of the series ranges from 5 to 15W with 1-10 channels. Other features include anti-flutter squelch and illuminated channel indicators. Each member of the Westminster series operates from 12V d.c. (small weatherproof converters for 6-24V operation are available), and with the exception of the motor-cycle unit which has a lower limit of 68MHz—the frequencies covered are between 25 and 174MHz in ten bands. Pye Telecommunications Ltd., Newmarket Road, Cambridge.

WW 322 for further details

**Linear Piocammeter**

Keithley Instruments Inc. have released a linear piocammeter, Keithley Model 414S. It is completely solid-state and warms up in 10 minutes. Overloads up to 1,100V can be withstood and there is an output of 1V or 1mA available for a recorder. Convenient and reliable operation is assured in the 10^-2 to 10^-1 amperes range. The instrument is ideally suited to measuring photo-cell or photo-multiplier outputs and is useful for measuring radiation. Also possible is the measurement of back currents in transistors and diodes where constant

resonance which can be electromagnetically varied. By means of these, microwave tuning-in radio and radar systems is possible without any mechanical movement.

Two parallel stripline circuits of copper-plated lightweight plastic connect to 50-Ω coaxial cable input and output sockets. These two striplines are laterally displaced with a slight overlap and one or two exact spheres of yttrium iron garnet are mounted in a line at right angles to the joint axis of the striplines. A small electromagnet in the unit provides a magnetic field parallel to the coupling axis of the y.i.g. spheres, and the field strength controls the frequency at which the spheres provide a low impedance path between the striplines.

The lower limit of the frequency passband is determined by the y.i.g. composition and the upper limit by the magnetic field strength. The width of the passband is determined by the size and position of the sphere, and the insertion loss of the whole system depends on frequency and bandwidth.

Each unit weighs 1kg. and is approximately 9cm × 7.5cm × 6.5cm. Centre frequency ranges from 1.5GHz to 10GHz with bandwidths of 15 and 100MHz available. The tuning range is up to 1 octave. With reference to the passband, off-band rejection is better than 40dB. Linearity of tuning is better than ±0.5% including hysteresis, and a 1mA change in current causes approximately 3MHz change in tuning. Power to the electromagnet depends on frequency but is generally between 0.5W and 3W.

Filters can be built to order. Marconi Company Limited, Chelmsford, Essex.

WW 310 for further details

**Circuit Breaker Units**

Saunders Electronics offer a range of "Micro-tector" electronic circuit breaker modules designed to detect when the current and/or voltage applied to a system has exceeded pre-determined limits, and then to "crowbar" the power supply through a thermo-magnetic circuit breaker which cuts off the power supply within 10 microseconds—the turn-on time of the diverting thyristor. Standard units are available for nominal d.c. supplies of 12, 24, 36 and 48 volts. The actual input voltages can be within ±15% of the nominal, and the trip point can be pre-set by means of a trip control to any desired voltage from zero to maximum. Each nominal voltage type is available with maximum current ratings of 1, 2, 5, 7 and 10 amps. Actual current trip points can be pre-set by fine and coarse trip controls to any desired current from zero to maximum. Units can be supplied factory set to specified voltage/current trip values if required. Alternatively each unit can easily be set up using the actual power supply involved, a simple test meter to measure current and voltage, and a
of +10dBm is required before limiting begins. A further switch allows slope to be changed from the high ratio "limiter" characteristics to a choice of lower ratio "compression" characteristics. The output level is controlled in 2dB steps to allow for the change in effective gain on different compression ratios. Rupert Neve & Co. Ltd., Little Shelford, Cambridge, Cambs. WW 308 for further details

A.F. Oscillator

Designed specifically for the audio engineer, the JES a.f. oscillator model S453 by Sugden is a general purpose oscillator with a frequency coverage from 13Hz to 30kHz in six overlapping ranges. Each range gives approximately a 3:1 ratio over the range before thus preventing the usual end-cramping associated with decade oscillators. A calibrated attenuator provides outputs of 0.1mV, 10mV, 100mV, 0.1V, 1V and 2V r.m.s. plus an infinitely variable fine attenuator. On later models (serial numbers 0901 upwards) the 0.1mV output position has been replaced by an output conforming to BS1928 fine groove recording characteristics enabling direct checks of equalizing characteristics to be made. The modified output level of 10mV at 1kHz simulates a cartridge with a sensitivity of 2mV/cm/sec. Output impedance is low and the output is constant over the full range to better than 0.2dB. A square wave output with a rise time better than 0.5μs is available. As the instrument is battery-operated, hum on the output is eliminated. The S453 measures 25.5×12.75×17.8cm and weighs 3kg. Price is £35. J. E. Sugden & Co. Ltd., Bradford Road, Cleckheaton, Yorkshire.

WW 316 for further details

Marine Communication Receiver

The International Marine Radio Company have produced a new marine communication receiver, type SR.401. A British G.P.O. approval certificate has been obtained for this for its use as a reserve receiver or additional main receiver on many of the registered vessels. In addition to the marine bands, continuous tuning is provided between 80kHz and 26MHz in seven separate ranges for reception of A1, A2 and A3 type signals. A large slide-rule type dial fitted with a logging scale permits accurate frequency selection, and, in conjunction with the reduction drive system, provides an effective scale length of 400 inches. Fixed tuned 500kHz and 2182kHz distress frequencies selected by the range switch are interlocked to provide optimum reception on any combination of each service. A push-pull transistor stage feeds a built-in loudspeaker and a 600-Ω line connection allows extension of the audio output to a remote point. Automatic changeover to a 24-volt battery without interruption of service occurs in the event of an a.c. supply failure, high tension supply being provided by an integral transistor inverter. The equipment is fully fused and high voltage protection is provided by interlocks. A muting and receiver protection unit guards against the application of excessive radio frequency voltages to the input circuits. The dimensions of the receiver are to international rack panel standards, and it weighs 160kg. International Marine Radio Company Ltd., Peall Road, Croydon, Surrey.

WW329 for further details

Cassette Tape Recorder

A new Bush portable tape recorder type TP.60 marks the entry of Rank Bush Murphy into the cassette-loading recorder market. This Japanese-made machine, which weighs under 2kg, is fully transistorized and is designed to take Philips type C60 or C90 tape cassettes with a tape speed of 4.75cm/s. Four self-contained 1.5V HP11 batteries supply operating power and a dual purpose meter indicates battery level and recording level. The recording level can be controlled by the volume control, or automatic level control can be selected by operation of a slide switch. Piano-type press buttons are used for tape mechanism control. Sockets are provided for inputs from a microphone, radio or record player, and for feeding the output to an external amplifier. Price of the TP.60, complete with carrying case and microphone, 26g. Rank Bush Murphy Ltd., Power Road, Chiswick, London, W.4.

WW 318 for further details

Precision Rotary Attenuators

Flann Microwave Instruments Ltd. have designed a range of rotary attenuators for use in waveguide systems where broadband direct reading is required. The principle behind the design is the use of a phase-polarized wave in a cylindrical waveguide caused by a thin resistive film introduced longitudinally across the diameter of the waveguide. When the film is parallel to the electric field, attenuation is maximum, and conversely, when the film lies at right angles to the field, attenuation is a minimum. If the maximum attenuation is substantially infinitely high, then through attenuation can be directly related to the angle between the field and the film. The attenuators are designed around precise electroformed circular waveguide sections with stepped transition to rectangular waveguide. A high-precision 10-turn helical drum carries the direct reading scale giving extremely high resolution. Over the range 0-10dB, graduations of 0.01dB are marked. From 1 to 25dB the increments are 0.1dB. From 25 to 50dB 0.5dB graduations are used and these can be visually subdivided. The range 50-60dB has
soldered round a short length of 22 or 24 s.w.g. tinned copper as a -mer (which is then removed) before being passed into the plug body he coil will lie easily in the pin of the plug and serves to relieve any rain or stretch in the cable so that it does not snap the central con-
s. Such a coil of a few turns only should be made at both ends). 'he resistance of the finished cable will be of the order of 300Ω.

**Probe tips.** The construction of the tips is well illustrated in Figure 1. Both the a.c. and d.c. tips use an L734/P/Ni plug as the body, but without the collet. The resin used is 'Holts Cataloy' freely available at s accessory shops. The contour of the body is shaped after the resin as hardened, and the point is then tinned carefully and cleaned. An arth clip was made for the probe tips as shown in the photographs to insure a short path to earth, an essential point when examining very st waveforms.

**Power supply.** Fig. 10 shows the circuit of the power pack developed for the probe. This is straightforward and zener regulated. (Suitable ener diodes are 1S2120A, 1S7120A, BZY94, C12, CV 7145, STC ZF 2.)

The power supply includes an emitter timed astable multi-vibrator which provide a square wave of almost flat top and bottom levels, and very 1st rise, and fall times free of overshoot. The frequency of this oscilla-

\[ f = \frac{1}{2\pi \sqrt{RC}} \]

The output of this oscillator is brought out to the front panel of the power pack so that the capacitive compensation of the attenuator may be set up.

When correctly set, the response with and without the attenuator should be identical (i.e. a square wave without overshoot or undershoot). The decoupling of the multivibrator is essential if the waveform is not to find its way into the probe output in normal use. The probe may also be used with audio and wide band valve volt-
meters having a high input impedance. (The noise level in the band 10Hz-100kHz does not exceed 0.25mV with the probe input open or short circuit, when read on such a voltmeter.)

**References**

1. Marconi Instruments publication 'Measuretest' No. 6. Probes with Sines-
waves by M. W. G. Hall.
New Products

Electronically-tuned Gunn Oscillators

A range of Gunn oscillators capable of providing continuous outputs of 5, 10 and 15mW at X-band frequencies has been introduced by Mullard. Most of the types in the new series incorporate an electronic tuning facility and can give sufficient power to drive a balanced mixer under a wide variety of conditions. They can, therefore, often replace with advantage the more expensive klystrons, and their associated power supplies, in many applications. (The change in output power of a Gunn oscillator when it is tuned electronically is less than that obtained when a klystron is tuned in the same way.) Of the ten available types, the CL8300 and CL8310 have a very wide electronic tuning range (200MHz). Types CL8401 and CL8404 are intended for use in laboratory test oscillators, wideband receivers and other applications where precision oscillators with a wide mechanical tuning range are required. Their mechanical tuning range is ±1,000MHz and ±1,500MHz respectively. Both are micrometer-tuned to ensure high ret accuracy. Also included in the range are six general purpose Gunn oscillators designed to cover the frequency range 9.2 to 9.5GHz. Two types, CL8420 and CL8440, incorporate temperature compensation so that their frequency/temperature coefficient is as low as that of an X-band magnetron. Mullard Ltd., Torrington Place, London, W.C.1.

WW 317 for further details

Equipment Refrigerator

A miniature refrigerator, type SES251, for laboratory, workshop or field use, giving 5W of useful cooling at 77°C and costing £70 has just been introduced by the Hymatic Engineering Co. Applications include the cooling of lasers, infra-red devices, contamination shields and specimens in electron microscopes; also diodes in parametric amplifiers used in radio astronomy and telecommunications. The refrigerator is a portable, self-contained unit requiring only a supply of high-pressure nitrogen gas which is liquefied by the Joule-Thomson effect when expanded through a small nozzle. Cool-down to 77°C can be achieved in under one minute, after which time gas consumption is approximately 0.0141mm3/min. The refrigerator is based on the Hymatic Minicooler, a miniature gas liquefier which is coupled to an integrated control assembly comprising a gas control valve, molecular sieve and filter and two pressure gauges. The control unit is connected to the Minicooler by up to 1.5m of pipe, allowing the Minicooler to be situated at the centre of the equipment being cooled. The Hymatic Engineering Co. Ltd., Aerospace and Advanced Products Division, Glover Street, Redditch, Worcs.

WWW36 for further details

Large Scale Integrated Circuits

The Philco-Ford Corporation recently announced a number of l.s.i. arrays including a 1024-bit read-only memory containing 1,250 transistors on a 70 x 100mm chip and a 16 x 16 random access memory containing 1,400 transistors on a 100 x 120mm chip. Also an experimental 2048-bit memory (at present under development) containing 12,000 transistors on a 117 x 117mm chip designed to operate at speeds greater than 5MHz—all in m.o.s. A dual-function bipolar complex array containing 400 components on a 110 x 88mm chip is designed to operate either as a four-stage binary counter (divide by 11) or as a b.c.d. counter (divide by 10) by arranging for a different logic level of a control input. Philco-Ford Corporation, Tioga and C Streets, Philadelphia, Pennsylvania.

WW 305 for further details

70-pin Connectors for Circuit Boards

Cambion Electronics Products Ltd. are manufacturing two new 70-pin (double column) connectors designed for use with their i.c. logic assemblies and Cambi-card circuit boards. These new connectors are available in two termination styles; part no. 706-7029-01, with solder lugs; part no. 706-7014-01, with wire-wrap terminals. The key feature of the 7014 wire-wrap connector is the use of gold-plated bifurcated contacts on 0.1in centres for dense packaging of microelectronic circuits. Both connectors permit greater input/output pin densities and greater flexibility of system design. Cambion Electronics Products Ltd., Cambion Works, Castleton, Nr. Sheffield, Yorkshire.

WWW331 for further details

Silver Zink Battery Charger/Discharger

Unit type 306/AW7/6 battery charger/discharger has been developed by Industrial Instrument Ltd., for re-charging silver zink batteries to manufacturers’ recommendations in order to obtain maximum life from this type of battery. The charger discharges each cell individually before re-charging at a constant current with minimum a.c. ripple current. A built-in “battery charged” indication prevents overcharging. Discharging is carried out by means of resistors connected direct across individual cells via cables connected to the main unit through MK4 plugs and sockets. All discharger lines are fused, and monitoring of each cell voltage is provided by a front panel rotary selector switch.

The charger section is completely separate from the discharger except for an inhibit function which makes the charger inoperative when any one discharger plug is inserted. Magnitude of the constant charge current is adjustable to ±20% by means of a front panel control. Input is 110V or 230-240V, 50/60Hz, and output 3A (I are1 or up to 160V (76 silver-zink cells). Monitoring facilities are (1) cell voltages on discharge, (2) battery voltage on charge, and (3) battery current on charge. Suitable constructed for 19in rack mounting, the 306/AW7/6 measures 50 x 32 x 31.5cm and weighs approximately 22kg. Industrial Instruments Ltd., Stanley Road, Bromley, Kent.

WWW 314 for further details

Regulated Power Supply

Featuring a new Heathkit instrumentation styling, the latest addition to this well-known kit range is

Wireless World, August 1969
Connectors for Miniaturized Circuits

The McMurdo Instrument Co. Ltd. have produced a new series of electrical connectors. The new "Redette" connectors complement the "Red" range and are approximately half the size. They are available in 16-, 26-, 38- and 52-way types for rack and chassis and line mounting. The connector bodies are keyed for polarization, and a plug shroud will ensure pre-alignment in, for example, line applications. Plastic covers with clamps allowing top or end cable entry are available, and accidental disengagement can be prevented by fitting with latching clips. For rack and chassis applications, the stainless steel fixing plates have floating bushes, but for line use fixed mounting types are available. Each Redette connector contact will carry a maximum of 3 amps. The maximum working voltage is 1,500V d.c. or a.c. peak. The McMurdo Instrument Co. Ltd., Rodney Road, Fratton, Portsmouth, Hants.

WW 312 for further details

Metal Encapsulated Photo-cells

A new range of photoconductive cells encapsulated in metal housings with glass windows is available from Photoin Controls Ltd. These photocells provide a variable resistance value directly related to the amount of light falling upon them. Two sizes of cell are available; the SPK5 series being 6.2mm in diameter and the SPK10 series being 11.6mm in diameter. The element can be of cadmium sulphide or cadmium selenide, the latter giving a response speed three times greater than the sulphide type. Power dissipation is 50mW for the SPK5 series and 150mW for the SPK10 series being 11.6mm in diameter. The element can be of cadmium sulphide or cadmium selenide, the latter giving a response speed three times greater than the sulphide type. Power dissipation is 50mW for the SPK5 series and 150mW for the SPK10 series. The highest d.c. resistance in total darkness is 5MΩ (dropping to 16kΩ at 100 lux) and is given by the SPK-5.2. The SPK10-7 has a d.c. resistance of 1MΩ in the dark falling to 0.8kΩ at 100 lux. The maximum d.c. voltage is either 100 or 200 volts. The prices of the SPK5 range vary from 4s 6d to 6s 6d each and the SPK10 range from 5s 6d to 9s 6d each, depending on quantity. Photoin Controls Ltd., Randalls Road, Leatherhead, Surrey.

WW 334 for further details

Transistor Radiotelephone

Covering business needs, where considerations of size and cost have previously precluded the use of radio communications, Coscor Electronics is marketing a 5-W all-transistor v.h.f. mobile radiotelephone type CC701. It is little bigger than a car radio and provides up to six channels with single- or two-frequency working. Current drain is said to be extremely low and, when transmitting, the power used is equivalent to that used by two vehicle side lamps. The radiotelephone is designed to operate from 12V d.c. supply with either positive or negative earth and is available in standard communications bands with 12½, 25 and 50kHz channel spacing. The transmitter output is 5 watts into 50Ω and the a.m. capability is 100%. Receiver sensitivity is 0.5uV for 2W output, maximum output is 3W. An electronic adjustable mute facility is provided. Current drain from a 12V battery is 150mA (receive) and 1.25A (transmit). Dimensions of the unit are 26cm wide, 5.7cm high and 14.9cm deep; weight is 3.06kgs. List price including serial and dialing is £135. Cosser Electronics Ltd., The Pinnacles, Elizabeth Way, Harlow, Essex.

WW 339 for further details

Miniature Transistors

A low level high speed switch and an r.f. amplifier are recent additions to Motorola's new Micro-T transistor line. The switch, MMT2369, and the amplifier, MT918, are each housed in a reliable one-piece, injection moulded Unibloc package about one-tenth the size of a TO18 can. A diode radiating at 90° from the centre of their body allow them to be mounted right-side up or upside-down to facilitate layout. For high-speed low-current switching, the MMT2369 provides a ton of 12ns max and τoff of 18ns max at 5.0V d.c. and a collector-emitter breakdown voltage of 15V d.c. For v.h.f./u.h.f. work the MT918 provides a high current gain—bandwidth product of 600MHz min. Collector-emitter breakdown voltage is 15V d.c. The MMT918 is priced at 15s 3d each and the


WW 328 for further details

Step Recovery Diodes

Interplanetic are marketing a range of step recovery diodes having a typical transition time of less than 1 nanosecond and a capability of delivering 5 watts at C-band with a 10 watt input. This power is available over a 7% bandwidth. The multiplication is 4 times. With minimum breakdown voltage at 175 volts, the devices are available in subminiature or standard configuration. Interplanetic, 39-49 Cowkeaze Road, Kingston upon Thames, Surrey.

WW 319 for further details

High-power Twin-channel Amplifier

A new high-performance solid-state twin-channel amplifier with a total power output greater than 500 watts is now being marketed in the U.K. by Carston Electronics Ltd. Made by Crown International of Elkhart, Indiana, U.S.A., and designated DC300, it is suitable as a drive amplifier for vibration work, as well as for high-quality audio applications. The amplifier is d.c. coupled throughout and has a frequency response at 1 watt within ±0.1dB from zero to 20,000Hz. and within ±0.5dB from zero to 100kHz. Power output is typically 190 watts per channel with an 8-ohm load and 340 watts at 4 ohms. Response at a power level of 150 watts is within 1dB from zero to 20kHz, with hum and noise typically 110dB down. Input impedance is nominally 100kΩ, and less than 2 volts are needed to give full output. Two regulated power supplies per channel contribute stability and complete inter-channel isolation. Instantaneous current and voltage limiting gives complete short-circuit and mismatch

Unphase D.C. Gas Laser

Several features of the Scientifica B/10 Gas Laser are the result of a detailed analysis of the various parameters affecting long and short-term output stability of high power gas lasers. The optical cavity is both thermally and mechanically isolated from the outside housing and the cavity has been designed to minimize the effects of lateral and axial distortion. The power output is 25mW at 6,328 × 10⁻⁹m with a beam diameter of about 2.5mm at the exit aperture. The tube is fitted with silica Brewster windows with isotope filling, and mirrors are hard coated and finished to 0.006 wavelength. The hot cathode has d.c. drive and is guaranteed for a lifetime of more than 1,000 hours. The drive unit is solid state and has a single control to adjust output. Output power stability is given as better than ± 5%. The laser can also be supplied for wavelengths of 11,523 × 10⁻⁹m or 33,912 × 10⁻⁹m. The price, including power

This page contains the text of a technical article about various electronic components and devices, including connectors, miniature transistors, metal-encapsulated photocells, and high-power amplifiers. The text describes the features and specifications of these devices, along with their intended applications in various industries. The information is presented in a clear and concise manner, with technical details and specifications provided for each component.
Electrochemical Timer

Mercuron Mk 10 is an electrochemical elapsed time indicator in the form of a glass capillary, containing a mercury column divided by an electrolyte gap. When an electric current passes through this cell, the mercury is electrolytically from one column across the electrolyte gap on to the opposite column. Thus, current flow causes the gap to move along the capillary, acting as a pointer. The movement is in exact proportion to the magnitude of the electric current through the cell and the time duration. When the gap has reached the end of the scale, the cartridge can be removed from the fuse cradle and re-inserted the opposite way, so that the pointer gap is effectively at "zero". In this way the Mk 10 can be used again and again. The cell is exactly the same size as a size 0 standard fuse cartridge. A current of 72.8µA causes the electrolyte gap to move along the capillary once in 100 hours. The cell will work in any position and will last indefinitely. Industrial Instruments Ltd., Stanley Road, Bromley, Kent.

WW 323 for further details

100 Ampere Triac

International Rectifier have introduced a new 100A high power triac series which complements the recent 200A triac. The new triac can handle 500kW and weighs only 100g. Available voltage ratings are from 400 to 1,000V. In applications where the triac can replace two thyristors connected in inverse parallel, the heat sink requirement is less and there is self-protection against damage by transients. These units are designated 100AC40 to 100AC100. International Rectifier, Hurst Green, Oxted, Surrey.

WW 307 for further details

Miniature Resistor Network

Electrolsi's Micro-R resistor network technique has been applied in the production of attenuators and a 5cm square matrix containing 256 resistors. Among the attenuators are five-pad balanced units typical of those used in G.P.O. 62 practice equipment. In the matrix package (see photo), grass-tin-oxide resistor blanks are packed into a framework which makes provision for interconnections in such a way that the package's 32 leads can give individual access to any resistor. This gives a high degree of flexibility. The matrices may also be "tailored" to meet varied user requirements. Electrolsi Ltd., Pallion Trading Estate, Sunderland, Co. Durham.

WW 332 for further details

Tuning Fork Oscillators

Claude Lyons are marketing the Straumann series EM-104 miniature tuning fork oscillators. Tuning fork oscillator modules with fundamental frequencies from 1,000Hz to 6,000Hz may be used with associated divider and multiplexer modules to cover the frequency range of 1Hz to 30kHz. Other modules provide output signal shaping (sine, square or pulse) and power amplification. The fork and drive coil system is available without associated electronic components. Short term stability is better than 0.1ppm and accuracy not less than 0.005%. Each module is contained in a hermetically sealed metal can and will operate over the temperature range -55 to +85°C. The output is 10V peak-to-peak for a 12V d.c. supply. Claude Lyons Ltd., Instruments Division, Hoddesdon, Herts.

WW 303 for further details

Texas Triad Range

A new range of Triad semiconductor switches, three-terminal thyristor devices, has been announced by Texas Instruments. Available from 6A current capacity at up to 500V, through six voltage/current combinations to 25A at 600V, the devices are available in two package types—studd or press fit as specified. Turn-on time is typically 1μs, the gate losing control when the device becomes conducting. Once turned on, current of either polarity will be carried up to the rated maximum. Turn-off occurs when the current between the main terminals falls below a minimum holding current (IH), turn-off time being typically 50μs. These devices are designed for all types of a.c. motor control applications in fields such as machine and power tools, and in computer peripheral control. Texas Instruments Ltd., Manton Lane, Bedford.

WW 335 for further details

Differential Operational Amplifier

Computing Techniques have designed their differential operational amplifier type D-3-1 to operate from a wide range of supply voltages (±5V to ±25V) and from supplies with little stabilization. Besides its high supply rejection, the D-3-1 has greater than 120dB common mode rejection, making it highly suitable for use as a voltage fol-
Test Your Knowledge


3. Electrical fundamentals

1. In copper the number of electrons per cubic centimetre which can take part in the conduction process is about
   (a) $10^8$
   (b) $10^{10}$
   (c) $10^{18}$
   (d) $10^{23}$

2. In a copper wire 1 millimetre in diameter carrying 1 ampere of direct current the drift velocity of the electrons (that component of their velocity which is associated with the current) is about
   (a) 0.3 metre/hour
   (b) 1.5 metre/second
   (c) 100 metre/second.
   (d) $3 \times 10^8$ metre/second.

3. Electric currents in solids may be carried by either electrons or positive holes. Assuming that only one type is present in a given specimen, which one it is may be determined by:
   (a) observing the variation of conductivity with temperature
   (b) deflecting the carriers by a magnetic field (the Hall effect)
   (c) producing thermionic emission and observing the sign of the emitted particles
   (d) observing whether or not the specimen will form a rectifying contact with another specimen of which the carrier type is known.

4. The resistivity of a solid:
   (a) is unaffected by temperature
   (b) increases with increasing temperature
   (c) decreases with increasing temperature
   (d) in some cases increases and in others decreases with increasing temperature.

5. The accompanying sketch represents the electrode system of a simple electron gun; the electrode potentials are marked.

   Cathode
   -2,000V
   -2,000V
   0V
   0V
   -600V
   0V
   600V

   The kinetic energy of an electron emerging from the gun is approximately.
   (a) 2000 electron volts
   (b) 2050 electron volts
   (c) 0 electron volts
   (d) 600 electron volts.

6. A free electron in passing through a static magnetic field:
   (a) always gains energy
   (b) always loses energy
   (c) sometimes loses and sometimes loses energy
   (d) neither gains nor loses energy.

7. A time varying magnetic field cannot exist inside a perfect conductor because of
   (a) its low permeability
   (b) electron spin resonance
   (c) eddy currents
   (d) gyromagnetic resonance.

8. The permeability of a ferromagnetic or ferrimagnetic material
   (a) is constant
   (b) varies with temperature
   (c) varies with magnetizing force ($H$)
   (d) varies with both temperature and magnetizing force.

9. The magnetizing force, $H$, in amperes per metre at a distance $r$ metres from an infinite straight wire carrying a current of $I$ amperes is
   (a) $I/2\pi r$
   (b) $2\pi I/r$
   (c) $2I/r$
   (d) $I/r$

10. Two parallel wires carry steady currents in the same direction. The two wires
    (a) have no effect on one another
    (b) attract each other
    (c) repel each other
    (d) may attract or repel depending on their distance of separation.

11. A variable capacitor is charged and isolated. If the plates are moved farther apart in this condition the energy stored
    (a) drops to zero
    (b) remains constant
    (c) increases
    (d) decreases.

12. If a perfect inductor could exist and a constant potential difference were suddenly applied across it
    (a) no current would ever flow
    (b) constant current would flow
    (c) the current would increase linearly with time
    (d) the current would increase as an exponential function of time.

13. Thevenin's theorem—that a two terminal network can be represented by a

   particular source of e.m.f. with a particular internal impedance—
   (a) applies to d.c. circuits only
   (b) applies to a.c. circuits only
   (c) applies to linear circuits only
   (d) applies to all circuits.

14. In the accompanying diagram $R_1$ and $R_2$ are equal.

   If the value of $R_1$ is doubled the current flowing through it is:
   (a) still $I_1$
   (b) $I_1/2$
   (c) $I_1$
   (d) $I_1/3$

15. A sinusoidal generator and two components are connected in series. The r.m.s. values of the voltages across the two components are measured as $V_1$ and $V_2$ respectively. The r.m.s. value of the generator voltage must therefore be:
   (a) $V_1 + V_2$
   (b) $\sqrt{V_1^2 + V_2^2}$
   (c) $\sqrt{V_1^2 + V_2^2}/2$
   (d) not calculable.

16. The accompanying circuit is resonant at an angular frequency $\omega_0$.

   The value of $Q$ is given by
   (a) $R/\omega_0 L$
   (b) $L (\omega_0^2)/R$
   (c) $L/(LRC)$
   (d) $L/(CR)$

Answers and comments, page 287

September Issue

A novel pocket-size i.e. pattern generator for use in setting up a colour receiver will be described for home-construction in our September issue which will also include the fourth part of the colour television receiver series.

In addition to these and the usual quota of articles and regular features the issue will contain a supplement on tape recorders and accessories. In this there will be a survey article on the latest techniques and a selection of new products in this field.
World of Amateur Radio

Amateur Licence Fees Going Up

As predicted last month the Post Office has announced that as from October 1, 1968, the annual fee for Amateur (sound) A, Amateur (sound) B and Amateur television licences will be increased from £2 to £3 each. As from the same date the Amateur sound mobile licence will cost another 10/ per year (30/- against the current 20/-).

Although these are the first increases in U.K. amateur licence fees for more than 20 years, the R.S.G.B. has registered a protest with the G.P.O. and at the same time has outlined a method of avoiding the need for any increase by combining the various types of licence as suggested in this column a month ago. This would have the effect of reducing administrative work connected with the issue of licences, the official reason given for the increases.

Beginner's Licence

In answer to an inquiry by Sir Ian Orr-Ewing (C. Hendon North), the then Postmaster-General, Roy Mason, wrote that he was considering the terms under which a beginner's licence (promised by his predecessor Edward Short) can be issued, and the qualifications required from candidates. Mr. Mason was aiming to have the licence ready in the autumn of 1968 but at the time he replied to Sir Ian he was not able to say whether holders of this class of licence would be confined to frequencies above 144 MHz. Our guess is that the licence will be made on the opening day of the R.S.G.B. Amateur Radio Exhibition, Wednesday, October 2.

Teleprinter to further Amateur Radio in Space

A teleprinter will assist radio amateurs in developing a 432 MHz radio relay station to be placed on the moon in the early 1970s. Donated by International Telegraph and Telephone World Communications Inc., the teleprinter will be used by Nassau College Amateur Satellite Tracking (NASTAR) organization in Garden City, U.S.A. for relaying progress reports, specifications and other data on project Moonray to radio amateurs in all parts of the world. The aim of the Moonray project is to send an active electronic radio repeater to the moon, so that radio amateurs can communicate with each other by line-of-sight radio via the lunar station. Project Moonray's objective is to have the repeater (weighing between 2½ and 4½ kg) placed on the moon by members of the third United States manned expedition.

VHF/UHF Beacons

The June issue of Radio Communications, official journal of the R.S.G.B., records the frequencies and call signs of three beacon stations operating in the 28-29 MHz amateur band, three in the 70 MHz band, 29 in the 144-146 MHz band and six in the 432-434 MHz band. The U.K. beacons operate on 28,195 MHz (GB3XS), 70.305 MHz (GB3GM), 144.250 MHz (GB3GW), 144.500 MHz (GB3VHF) 145.985 MHz (GB3ANG), 145.990 MHz (GB3GL), 145.995 MHz (GB3GM), and 434.000 MHz (GB3GEC).

Czechoslovak DX Contest

The Czechoslovakian National Society (C.C.R.C.) announces that an International DX Contest will be held "every second Sunday in November from 0000 GMT to 2359 GMT" using all bands from 1.8 to 28 MHz. Stations will exchange five-figure numbers consisting of the RST report and two figures indicating the number of years the operator has been active in amateur radio. Club stations will give the years of their existence. Full details of this contest can be obtained by writing to Czechoslovakia Central Radio Club, P.O. Box 69, Prague 1. The closing date for logs is December 31, 1968.

Amateur Radio at C.C.I.R. Study Group Meetings

An amateur station operated from Palma de Mallorca, Balearic Islands, during the recent series of C.C.I.R. study meetings. Among the 160 delegates were 18 licensed amateurs including Jack Herbstreit, HB9ASI/WODW (Director of the C.C.I.R.), Gerald Gross, W3GG (former General Secretary of the I.T.U.), Prose Walker (W4BW) and R. Haviland (W3MR). Using the call EAGITU the station made many contacts during the conference period (April 29-May 10). Permission for third-party traffic with the United States was granted by the Spanish telecommunications authorities.

Mobile Licences

Although the number of U.K. amateurs authorized to operate from a moving vehicle continues to increase (the total had risen to beyond 2,500 by the end of April 1968), membership of the Amateur Radio Mobile Society, according to a recent report, had fallen to 375 representing only about 20% of all holders of a sound mobile licence. Curiously, the number of all mobile licence holders is again about 20% of the number of all sound licence holders (approximately 13,700).

News from Ireland

L. Purcell, EI6D, was elected president of the Irish Radio Transmitters' Society at the annual general meeting on April 6. S. Rossiter, E17R, is the new vice-president. Radio amateurs who visit Eire and who wish to operate from that country in accordance with a reciprocal licensing agreement will be issued with a call-sign in the series E1ZVAA-E19VAA.

Amateur Radio in Cyprus

Since amateur radio licences were withdrawn in Cyprus four years ago the Cyprus Amateur Radio Society has been pressing the authorities for the restoration of licence facilities. The first break came during National Field Day weekend (June 8-9) when a station was licensed to operate from the Famagusta area using the call sign 5B4S. The licence was valid for the weekend only and operation was authorized on 80 and 40 metres. The Cyprus Amateur Radio Society hope that the n.f.d. concession will lead to the full return of licence facilities at an early date.

St. Helens Centenary

St. Helens Radio & Electronics Society will be operating an amateur radio station, under canvas, from Sherdley Park, St. Helens, on 25, 26 & 27th July, in connection with the "Centenary Gala", arranged to celebrate the 100th anniversary of the granting of the Charter of the Borough. The special call sign GB3SHL has been allocated.

Drilling-Rig Call Signs

C. G. Griffiths (K4JGS), an employee of Mobil Oil, Fernando Po, is anxious to operate an amateur station from one of the off-shore drilling rigs in Mobil's Nigerian concessions but he queries whether these rigs are located in what would be considered to be international waters in so far as amateur radio is concerned. Apparently Nigeria holds the mineral rights, although the drilling rigs are about 18 miles from the coast. Mr. Griffith's inquiry has some significance although it is doubtful whether a Nigerian licence would be granted to a foreigner in the present unsettled conditions in that country. Possibly K4JGS/MM would be the most appropriate call for Mr. Griffiths to use assuming that an amateur radio station installed on a drilling rig far out at sea counts the same as a station installed on board ship.

England-Gibraltar Contacts on 4 Metres

Considerable activity on the 4 metre (70 MHz) amateur band has been reported between stations in England and Gibraltar. Among the first contacts this season were those between ZB2BO and ZB2VHF on "the rock" and G3TTG (R.A.F. St. Ivel, Wadebridge, Cornwall). E16AS (Dun Laoghaire, Co. Dublin) also contacted both stations in Gibraltar. The maximum usable frequency (MUF) has, at times, reached 94 MHz this year—an exceptionally high figure.

John Claricoats G6CL

Wireless World, August 1968
Answers to “Test Your Knowledge” — 3

Questions on page 285

1. (d) Every atom contributes one conduction electron and there are about \(10^{10}\) atoms per cm\(^2\) in the average solid.

2. (a) Signals associated with current changes travel at or near \(3 \times 10^8\) m/s.

3. (b) When a current passes through a specimen subjected to a transverse magnetic field a voltage arises which is perpendicular to the magnetic field and to the current. By observing the direction of this voltage and using Fleming’s left-hand rule the sign of the carriers can be determined.

4. (d) In metals resistivity increases with temperature, in non-metals it generally decreases. Extrinsic semiconductors show increase of resistivity with increasing temperature at some temperatures and decrease at others.

5. (a) The kinetic energy gained by an electron in moving from the cathode to the final anode must be equal to the potential energy lost, and this, in electron volts, is equal in value to the difference in potential between cathode and final anode whatever the potentials of intermediate electrodes. The small cathode emission energy has been neglected in the answer.

6. (d) The force exerted on the electron by the magnetic field is always at right angles to its direction of motion and thus does no work.

7. (c) Any change of the magnetic flux in a conductor induces an e.m.f. surrounding the flux which drives an eddy current producing a magnetic flux to oppose the change. Thus if the conductor resistivity is zero no change in flux can ever occur.

8. (d) Permeability decreases with increasing temperature up to the Curie temperature, above which it is approximately unity. The fact that permeability varies with magnetising force is indicated by the shape of a hysteresis loop.

9. (a) Solution (c) is the formula for \(H\) in the c.g.s. electromagnetic system of units.

10. (b).

11. (c) We do work against the electric field in moving the plates farther apart so that the stored charges have greater potential energy.

12. (b) The usual current formula, involving an exponential function of time, occurs because the resistance in the circuit ultimately limits the current.

13. (c) It is usually possible to find a linear “equivalent circuit” which approximates to the behaviour of a non-linear device over a range of its operation so that Thevenin’s theorem can be applied in these restricted conditions.

14. (c) \(I_1 = I/2\). When \(R_1\) is increased the supply current, \(I\), remains unaltered. The current divider theorem indicates that \(R_2\) now takes \(I/3\) which is thus \(2I/3\).

15. (d) To find the r.m.s. value of the generator voltage we must know the relative phases of the voltages across the two components.

16. (a) Solution (b) which seems more familiar, is for a series resonant circuit or a parallel circuit in which the resistance is in series with the inductor.
"Practical Planar for Transmitters" is the title of a leaflet from Mullard Ltd., Torrington Place, London, W.C.1, in which brief details are given of Mullard planar transistors intended for transmitter operation. Also included are a number of representative circuits using the devices.

WW 361 for further details

We have received two leaflets from Brimar describing new c.r.t.s available from them. The first of these (a) is concerned with a readout demonstration tube type M31-100GH; This has a 30cm rectangular screen and is intended for use with low-voltage electrostatic focus and magnetic deflection. The second leaflet (b) deals with a 4 × 5cm instrument tube designed for use with transistor drive circuitry. Thorn-AEI Radio Valves & Tubes Ltd., 7 Soho Square, London, W.1.

(a) WW 362 for further details
(b) WW 363 for further details

Aluminium sheet, extruded round and flat bars, plate, strip and coils are listed in three leaflets from Feraico Ltd., Canal Street, Stourbridge, Worcs. The company will supply a certificate of analysis giving the chemical and mechanical properties of aluminium plate produced by them.

WW 364 for further details

The products of Salford Electrical Instruments are summarized in a leaflet that is available from them. Included in the leaflet are details of capacitors, rectifiers, magnetic materials, wound components, crystals, potentiometers, thermostats and a range of test equipment. Salford Electrical Instruments Ltd., Peel Works, Barton Lane, Eccles, Manchester.

WW 365 for further details.

The range of Contil instrument cases together with transformers, logic modules, neon panel lamps, a low-voltage neon driver and other items are outlined in a leaflet obtainable from West Hyde Developments, 30 High St., Northwood, Middlesex.

WW 366 for further details.

An inductive loop paging system for one- or two-way conversations is described in a leaflet received from Modern Telephones (Great Britain) Ltd., Chalcot Road, Regent's Park, London N.W.1. As well as enabling conversations to be carried out from remote points to a central control, communications between remote points is also possible.

WW 367 for further details.

It is claimed that any container can be converted into a constant temperature bath in one simple operation with a portable Thermostimulator from Technic (Cambridge) Ltd. The units, which are described in a leaflet, consist of a heater, temperature regulator and stirrer all in one compact unit.

WW 368 for further details.

Details are given of a large range of Thermocouples suitable for numerous applications in a new 40-page catalogue available from Either Ltd., Caxton Way, Stevenage, Herts.

WW 369 for further details.

An index which gives the E.E.V. equivalents of over 2,000 valve types has been released by the English Electric Valve Co. Ltd., Chelmsford, Essex.

WW 370 for further details.

The "CVP Resin Finder for 1968" consists of eight pages listing a variety of resins for industrial purposes. The materials included seem to be primarily intended for use in the manufacture of paints, varnishes and other protective coatings although some adhesives are covered.

WW 371 for further details.

Acoustic panels with a pleasing appearance and an average coefficient of absorption of 0.7 between 400Hz and 4kHz (measured as per BS3638/1963) are described in a leaflet received from Langley London Ltd., The Tile Centre, 163-7 Borough High St., London S.E.1. The panels feature a simple invisible joining method.

WW 372 for further details.

Printed circuit connectors, plugs and sockets, printed wiring test-point connectors and other similar components are included in the 11-page "Comprehensive Connector Catalogue" produced by Ultra Electronics (Components) Ltd., 419 Bridport Road, Greenford, Middlesex.

WW 373 for further details.

The 1968 edition of the Mazda valve and picture tube data book is now available. As usual, a comprehensive equivalents list is included.

WW 374 for further details.

A modular interlocking bread-board system in which component leads are pushed directly into small sockets is described in a leaflet from S.D.C. Products (Electronics) Ltd., 1 Grosvenor Road, Sale, Cheshire. The board, called S-Dec, is suitable for industrial, educational and home constructor applications.

WW 375 for further details.

H.F. Predictions—August

The general level of geomagnetic activity is increasing slowly and the first week of the month may be disturbed, otherwise conditions are expected to be almost identical with those of August 1967. A seasonal change is that daytime MUFs are beginning to rise on routes within the northern hemisphere though this is masked by a drop in the forecast IF2 from 133 for the previous month to 124. The coming autumnal equinox produces strong signals on trans-equatorial paths which during sunspot maximum, as at present, are generally rendered useless after sunset by multiple echoes. LUF curves shown, drawn by Cable & Wireless Ltd., are for specific commercial telegraph circuits but serve as a guide for other types of service.
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Wireless World, August 1968