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The unit can also test digital ICs such as the TTL 74/54 series, CMOS 40/45 series, DRAM (even SIMM/SIP modules) and SRAM. Furthermore it can perform functional vector testing of PLDs using the JEDEC standard test vectors created by PLD compilers such as PALASM, OPALjr, ABLE, CUPL etc. or by the user. The Expro-80 can even check and identify unmarked devices.

The Expro-80's hardware circuits are composed of 42 set pin-driver circuits each with control of TTL I/O and "active pull up", D/A voltage output, ground, noise filter circuit and OSC crystal frequency.

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A dedicated plug in card with rugged connecting cable ensures fast transfer of data to the programmer without tying up a standard parallel or serial port. Will work in all types of PC. In addition, there is now the Link-P1 enabling the programmer to be driven through the printer port. Ideal for portables and PC's without expansion capability.

The pull-down menus of the software makes the Expro-80 one of the easiest and most userfriendly programmers available. A full library of file conversion utilities is supplied as standard.

Sunshine's team of over 20 engineers are continually developing the software, enabling the customer to immediately program newly released ICs.

Citadel, a 33 year old company are the UK agents and service centre for the Sunshine range of programmers, testers and in circuit emulators and have a team of engineers trained to give local support in Europe.



Slew rates become much more important at high levels – Ben Duncan provides evidence on page 303.

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for convenience.

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Ben Duncan presents evidence to show that slew rates need to be much faster than Doug Self suggests.

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> Via isdn, anyone with a telephone can communicate voice and speech at up to 144kbit/s. Mike Button explores how.

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Free disk offer – Windows circuit simulator. Plus Migrating to C++, Fets vs bipolars in power amps, 3-way microreflex loudspeaker. MAY ISSUE – ON SALE 27 April



Cover Illustration Jamel Akib



Optical storage technologies – present and future – explained, page 280.



New laser technique could result in fewer visits to the dentist – page 272.



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Matchsticks and magic mushrooms

"We do tend to push the weaker girls towards IT" the headmistress of one of the better girls 'chools once confided in me, as we discussed the use of computers in education.

So there it is, IT is the Dome ic Science of the 90 fit only for cotton-heads that ough to be barroot and babbit by the time they're sixteen and world be if their parents weren't so well-to-do. The sor of girt that's lucky to be leaving school with any sor or qualification. So push 'em towards IF. As further more academically-minded girls, well - who can blume them if they consider computers and everything to cowith them beneath their dignity?

I read in a recent issue of CUE Newsleum (Computer-Using Educators, Inc. of Alameda, California): "The dilemma in 1990: we had the technology, we could create powerful, well-desi up word-processed documents, charts and graphs, y name it. What power to unleash in a classroom Unfortunately my students and I shared the same secret – all of these skills only counted in the computer classroom." Schandler, writer of the anid – linted A Goal Without a Plan is a Dream, goes on to recount how things have changed. "The ab had moved for the place where students were tearning skills that had little relevance to their real or academic lives to a studio where tools were made available and creatively used."

Assuming that Ms Schandler is not talking through her sweatband, then by comparison we in the Great Britain of 1995 are stuck in a 1980s timewarp. I didn't say 1990s because in the eighties we were ahead of the Californians in the constructive use of computers in the classroom.

But the world moves on – and it seems Britain doesn't. Chris Abbott, writing in Educational Computing and Technology, November 1994, recounts his embarrassment at having to tell erstwhile overseas visitors, who had come to this country to see what had been achieved by the network of LEA centres, that most of them have closed. "The 1993 Education Act suggests that private sector centres will develop overnight, like so many mushrooms, where LEA centres close. No such magical events have taken place." He judges that, "there are only two kinds of organisation which now have the funding, the resourcing and the legal right to develop new structures: the universities and the IT industry."

Both of course have their own agenda. Industry will argue, as its running-dogs have been doing in the correspondence column of *Computing*, that children

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USA: \$52.00 airmail. Reed Business Publishing (USA), Subscriptions office, 205 E. 42nd Street, NY 10117. much be taught on 'industry standard' software and hardware. Wha'd employ somebody trained on an Acom?' seems to clinch the natter — far as they were concerned.

Of course here were indignant replies pointing out that chines being "trained" now won't be looking for jobs for another ten years – and what price now the industry standards of ten years ago? (Eight-bit computers, five-inch floopies, 64kb of memory, CIS-COBOI seen as the only way to mogram a serious commercial application on a pc, if you were silly mough to indestep the maintrame). Chris Abbott again: "The only definit on of industry standard which had here-term mobility is something like 'fitness' or purpose a lower possible out of people really believed that, when purchasing to

If people really believed that, when purchasing to the classroom, they would not buy fashionable industry standard systems which "trught" Out would go expensive packages which are supposed to exemplify as closely as the budget will allow, what is out there in the keal World. In would come modelling methal in which the mechanisms of a word-processor or in ancial package (or genetic engineering or an atomic pile) could be modelled, in terms which the pupil (and even the teacher) could grasp. So it boils down to the choice of a good, cheap durable modelling m. dium.

ome people build models out of matchsticks pecially posoners, who have the time in the world. Presumably they would use a fow elprogramming language to build a software model. Those of us for whom time (and patience) is in short supply need to model with larger components and subassemblies we could in principle build ourselves – or at least take apart and understand. More like Lego than Lucifers.

Who can manufacture these goodies for us? Universities? When I worked in a university it was academic suicide to be caught making things easy for people with an IQ of less than 100. And as for industry – well! Who's paying? What are they buying?

I'm not being cynical. Both parties play the game by rules which are handed down to them. It's up to our rulers to make rules which are productive and beneficial, supposing they feel sufficiently motivated to do so. Education of the next generation – isn't that sufficiently motivating? Not if your mentality is straight out of "Chitty-Chitty-Bang-Bang".

lan Clark, Educational Interfaces, Bishop Auckland

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UPDATE

Switch for 500Gbit/s data

Researchers at the Electro Rechnical Laboratory in Japan have recently developed an 'Auston' switch that can produce electrical pulses only 570fs in duration. This very fast electrooptic transducer opens up the prospect of communication at data rates above 500Gbit/s.

The switching element is a gap only 100nm wide between the ends of two titanium strips laid down on the surfaces of a special gallium arsenide substrate. The switch is triggered by a 40fs laser pulse focussed onto the GaAs surface through the gap. The incident energy causes electron hole pairs to be formed in the substrate, briefly connecting the ends of the strips together. The narrow gap and the

A 100nm wide gap between two titanium strips forms the active element of this experimental high-speed switch, developed in Japan.



special cold grown substrate, which ensures that residual pairs recombine rapidly, mean that the switch turns off again in less than 600fs.

Actual measurement of the switch closure time is performed using a lithium-tantulate crystal connected to the switch by a transmission line. The electrical pulse from the switch passes under the crystal, changing its refractive index. This change is detected using light pulses from the same laser.

The switch cannot be used as a receiver in current optical communications systems because light from existing optical fibres has insufficient energy (the wave length is too long) to trigger the switch. Development of an effective optical 'up converter' is needed before the full potential of the switch can be realised. The only current practical use is as a detector in nuclear accelerators where the electron-hole pairs are formed by particles passing through the substrate. Steve Bush, *Electronics Weekly*

• Silicon switching speeds are expected to be pushed close to 100GHz with the launch this Autumn of the first working devices built using 0.1µm lithography. The devices are expected to result from collaboration between Sandia National Laboratories and AT&T Bell Labs. A fast field effect transistor, running at 90GHz, should be the first device produced with a 0.1µm gate (see picture caption story on page 271).

Suppliers pressure BT on high ISDN prices

SDN equipment suppliers ganged up on BT at last week's London ISDN user show, forming a pressure group to force reductions in ISDN charges. They are angry at the high price BT charges for installing basic-rate ISDN lines, claiming it is stifling the ISDN market.

Although BT is running a special offer of a £300 installation fee, down from £400, this is still much higher than France's £80 and Germany's £50. Some suppliers say Mercury should enter the basic rate market (Mercury only supplies primary rate ISDN) and force BT into a price war.

At the show, suppliers held the inaugural meeting of Agis (Action Group of ISDN suppliers), aiming to pressurise BT and exchanging information to ensure interoperability of equipment. Mark Heath, ISDN marketing manager for Chase Research, said: Our intention is not to be a beat-up BT group, although everyone would like to beat them up."

BT agreed to send a representative to an Agis meeting to answer questions. More queries will no doubt be voiced by Dataflex Design, one of the group's founding members, which went into liquidation in mid-February but has now been bought out by Amstrad.

Chip growth beats expectations

Chip boom expectations for the third successive year are causing semiconductor industry analysts to revise their market forecasts for 1995 in a hurry.

Motorola has jacked up its capital expenditure plans this year to \$4.5bn, compared to \$3.3bn last year, forecasting chip market growth between 17 and 21 percent this year.

Jerry Junkins, president of Texas instruments, reckons that the world chip market will grow 21 percent this year to reach \$124bn compared to \$100bn in 1994.

Mike Glennon of US market analysts Dataquest, which had forecast 14 percent worldwide growth for semiconductors this year said, "My personal opinion is that 14 percent was too low; in Europe we're looking at a 15 to 20 percent rise and world-wide we could be seeing 20 to 25 percent increase this year."

If the forecasts turn out to be

correct, this will be an unprecedented third year in a row for 20 percent plus growth in the semiconductor industry. In 1993 the industry grew 31 percent, says Dataquest, and last year it grew 28 percent.

TI believes the European market will grow 22 percent, the US market 22 percent and the Japanese market 17 percent. But the star of the show will be non-Japanese Asia ('Asia-Pac') with growth of 32 percent. NDAT

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BC142 BC143	20p 20p	BD439 BD440	40p 40p	BU184 BU204	100p 65p	OC28 OC29	350p 250p	2N3705 2N3706	9p 9p	LM317T LM323K	100p 350p	C106D 4A/400V	28p	AN5411 AN5421	450p 150p	CA3089E CA3090C	150p 250p	LA4508 LA4510	200p 100p
BC147 BC149	8p 8p	BD441 BD533	40p 50p	BU205 BU206	70p 100p	OC35 OC36	350p 250p	2N3707 2N3710	9p 12p	78H08KC 79H12KC	800p 700p	BR103 BR303	37p 85p	AN5429 AN5512	420p 100p	CA3130S CA3134E	100p 280p	LA4520 LA4550	170p 200p
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BC179 BC182	14p 7p	BD645 BD647	50p	BU226 BU312	120p 90p	S2055A S2055AF	175p 200p	2N3903 2N3906	11p 11p	GREEN	8p 8p	15/85R SG264	230p 800p	AN5620 AN5622	250p 275p	CX108 CX136	950p 600p	LA7011 LA7033	220p 400p
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BC213L BC214	7p 7p	BD682 BD705	45p 50p	BU409 BU426A	85p 70p	TIP31A TIP31C	22p 27p	2N5294 2N5296	30p 30p	5mm × 2. RED	5mm 5p	Z80ASIO- 75107	2 210p 65p	AN5791 AN5836	225p 450p	CX868 CX877	525p 300p	LA7801 LA7802	100p 300p
BC214L BC237	7p 7p	BD707 BD709	50p	BU500 BU505	100p 90p	TIP32 TIP32A	24p 21p	2N5448 2N6107	12p 40p	YELLOW GREEN	8p 8p	75110	75p	AN5900 AN6135	130p 120p	HA1125 HA1197	120p 130p	LA7806	260p 250p
BC238 BC239	7p 7p	BD711 BD736	50p	BU505D BU505DF	90p 90p	TIP32C TIP33	28p 50p	2N6292 2N6385	40p 120p	0070		75122	110p 100p	AN6247 AN6270	200p 400p	HA1199 HA1319	130p 200p	LA7820 LA7823	100p 200p
BC300 BC301	20p 20p	BD826 BD828	50p	BU506 BU506D	100p 70p	TIP33C TIP34	60p	2N6403	160p	COUPLE	RS	75162	700p 95p	AN6300 AN6306	600p 380p	HA1338 HA1339/	300p 350p	LA7910 LA7940	150p 200p
BC302 BC303	20p 20p	BD839 BD897	55p 50p	BU506DF BU508A	120p 70p	TIP34C TIP35C	60p 65p	RECTIFI	ER	4N37 4N38	58p 68p	75183 75195	95p 185p	AN6320 AN6332	180p 320p	HA1377 HA1388	120p 320p	LC7131 LC7132	260p 400p
BC304 BC327	25p 7p	BD899 BD977	50p	BU508AF BU508D	95p 75p	TIP36C TIP41A	65p 20p	BY127	8p	anince		2114 2532	150p 200p	AN6341 AN6344	200p 440p	HA1389 HA1392	210p 120p	LC7137 LF347	450p 110p
BC328 BC337	7p 7p	BDX33 BDX65	60p 80p	BU508DF BU508V	115p 110p	TIP41C TIP42A	22p 20p	BY133 BY164	8p 40p	RECTIFI	ERS	2716 2732	100p 200p	AN6350 AN6359	610p 500p	HA1394 HA1397	170p 200p	LF353 LF355	48p 60p
BC338 BC441	7p 28p	BDW24 BDW93	55p 50p	BU508VF BU526	100p 75p	TIP42C TIP47	22p 40p	BY179 BY184	35p 32p	W005 1A/50V	1 6 p	2732A 2764	220p 150p	AN 6360 AN 6362	320p 400p	HA1398 HA11219	240p 280p	LF357 LF398	70p 300p
BC446 BC477	8p 18p	BDW94 BDY92	50p 100p	BU536 BU546	100p 125p	TIP48 TIP50	40p	BY206 BY207	11p 9p	W01 1A/100V	18p	27C64 27128	200p 150p	AN6371 AN6387	350p 480p	HA11221 HA11225	180p	LM301 LM311	26p 35p
BC516 BC537	22p 25p	BF137 BF167	35p 30p	BU608 BU626	120p 120p	TIP51 TIP52	80p 80p	BY227 BY228	19p 28p	W02 1A/200V	19p	27256-25	150p 300p	AN6884 AN7105	200p 170p	HA11235 HA11251	5 120p 190p	LM319 LM324	165p 30p
BC546 BC547	8p 8p	BF181 BF183	18p 20p	BU705 BU706DF	130p 175p	TIP54 TIP105	85p 65p	BY298 BY299	15p 18p	W04 1A/400V	21p	4116 4164-15	40p 80p	AN7110 AN7114	75p 120p	HA11423 HA11724	3 140p 650p	LM3352 LM339	120p 35p
BC548 BC549	8p 8p	BF195 BF199	7p 8p	BU706F BU801	150p 70p	TIP106 TIP107	65p .65p	BY448 BYX10	20p 15p	W06 1A/600V	23p	4164-12 41256-15	90p 80p	AN7115 AN7116	110p 90p	HA12002 HA12003	2 220p 250p	LM348 LM358	50p 45p
BC550 BC556	8p 8p	BF200 BF225	16p 30p	BU806 BU807	70p 60p	TIP110 TIP111	40p 40p	BYX55/60 BYX70/50	00 25p	W08 1A/800V	28p	41256-12 41256-10	100p 110p	AN7120 AN7130	100p 75p	HA12005 HA12017	5 180p 7 100p	LM380 LM381	80p 150p
BC557 BC558	7p 8p	BF240 BF245	16p 25p	BU902 BU903	110p 110p	TIP112 TIP112H	35p 50p	0A47 0A91	10p 10p	BR81D 2A/100V	33p	41464-12 6116	150p 80p	AN7140 AN7145	170p 195p	HA13001 HA13002	110p 200p	LM382 LM386	130p 60p
BC559 BC560	8p 8p	BF254 BF255	15p 12p	BU920 BU922	100p 110p	TIP115 TIP116	30p 30p	OA202 IN4001	10p 3p	BR82D 2A/200V	3 3 p	6264-10 62256-12	210p 300p	AN7146 AN7154	210p 180p	HA13000 HA13007	5 400p 7 400p	LM387 LM393	100p 45p
BC637 BC639	20p 20p	BF256 BF257	18p 18p	BU930 BU2508A	130p 130p	TIP117 TIP120	30p 37p	IN4002 IN4003	3p 3p	BR84D 2A/400V	37p	6502A 65C02	360p 930p	AN7156 AN7168	240p 200p	HA13108 HA13412	3 350p 2 600p	LM431 LM710	50p 45p
BC640 BCY33	20p 200p	BF259 BF262	18p 25p	BU2508A BU2508D	F 130p	TIP121 TIP122	35p 30p	IN4004 IN4005	3p 3p	2A/600V	43p	6522 6800	280p 210p	AN7178	180p 75p	HA1343	400p 4 250p	LM741D	40p
BCY34 BCY70	200p	BF270 BF273	18p	BU2508D BU2520A	F 150p F 225p	TIP125	30p 40p	IN4006	3p 4p	2A/800V	43p	6802	500p	AN7254 AN7256	250p	ICL7660	240p	LM747	55p
BCY72	16p	BF336	21p 20p	BU2520D BU2525A	F 325p	TIP130	35p 30p	IN4148	2p 9p	2A/200V	43p	6809	500p	AN7310 AN7311	90p	KA2102	150p	LM1894	N 200p
BD124P	50p	BF337	20p	BUTIIAF	200p	TIP132	30p	IN5402	8p	2A/400V	43p	6818	380p	AY3-101	5 290p	KA2209	125p	LM3909	100p
BD132	25p 25p	BF367	13p	BUT56A	75p	TIP142	75p	IN5404	8p	2A/600V	90p	6840	290p	AY3-1350	0 450p	KA2212	80p	LM3915	160p
BD135 BD135	20p	BF421	18p	BU18AF	80p	TIP146	70p	IN5406	12p	6A/200V	720	6850 80854	90p	AY3-891	2 400p	KA2214	150p	L200	200p
BD137 BD138	20p	BF423 BF455	25p	BUX11 BUX12	200p	TIP150	90p	IN5408 BGP15	12p	6A/400V	150p	8086	500p	BA311 BA313	80p	KA2263 KA2264	100p	M494B1 M50115	700p P 320p
BD139	20p	BF458 BF462	19p	BUX20	350p	TIP2955	42p	RGP30	16p	25A/100V	1650	8156	300p	BA333 BA401	80p	KA2284	100p	M50117 M50119	P 500p P 525p
BD144 BD157	90p	BF471 BF472	28p	BUX22 BUX37	450p	TIPL760	100p	SKE4F2/	08 80p	25A/200V	1850	8226	240p	BA402	50p	KA2412 KA2912	350p	M50784	300p
BD166	30p	BF479 BF494	30p	BUX40 BUX41	210p	TIPL791A	80p	SR2M	60p	25A/400V	2000	8251	200p	BA514 BA516	160p	KA2914	A 300p 240p	M50790 M51161	600p 300p
BD177	30p	BF495 BF595	16p	BUX42 BUX47A	200p	TIS90	15p	I.C. 500	CKETS	25A/600V BB258	240p	8257	220p 3400p	BA521 BA524	100p 240p	LA1150	150p	M51381 M51387	P 200p P 800p
BD181 BD182	45p	BF596 BF615	16p	BUX48A BUX80	150p	ZTX107	11p	8 PIN 14PIN	5p	25A/800V BB351	1850	8279	270p	BA526	180p	LA1201	75p	M51544 M51848	150p 150p
BD184 BD187	60p	BF617	30p	BUX84 BUX85	50p	ZTX109	12p	16PIN 18PIN	7p	35V/100V BB352	200n	8284	440p 260p	BA532 BA534	100p	LA1222	80p	M54523 M54563	P 200p P 200p
BD201 BD202	33p 38p	BF763 BF870	40p	BUX86 BUX87	30p	ZTX300 ZTX301	10p	20PIN 22PIN	12p 13p	35V/200V BR354	220p	8288 8748	650p 700p	BA536 BA546	150p 160p	LA1364 LA1365	200p 120p	M58484 M51516	500p 260p
BD203 BD204	42p 42p	BF871 BF960	22p 38p	BUX98A BUY69A	350p 200p	ZTX302 ZTX303	10p 20p	24PIN 28PIN	14p	35V/400V BR356	230p	8755 8T26	800p 95p	BA612 BA656	120p 110p	LA1368 LA1385	220p 170p	M51518 MB3712	200p 140p
BD222 BD225	31p 31p	BF961 BF964	35p 38p	BUY71 BUZ11	250p 200p	ZTX304 ZTX320	10p 20p	40PIN	18p	35V/600V BR358	260p	8T28	110p	BA658 BA684	350p 400p	LA2000 LA2101	150p 270p	MB3713 MB3714	130p 270p
BD232 BD233	31p 30n	BFR90 BFR91	85p	BUZ71 BUZ80	75p 200p	ZTX501 ZTX502	13p 10p	ZENERS	5	35V/800V BY164		LINEAR	Cs	BA685 BA1310	400p 160p	LA2200	190p 120p	MB3715 MB3722	250p 280p
BD234 BD235	32p 28p	BFT43 BFX29	30p 20p	BY448 BYT11	20p 25p	ZTX503 ZTX504	18p 25p	400 mWa	atts BV 5p	1.5A/100 BY176	V 40p	AN203 AN210	210p 165p	BA1320 BA1330	75p 120p	LA3210 LA3300	65p 140p	MB3730 MB3731	160p 220p
BD236 BD237	30p 21p	BFX84 BFX85	20p 20p	C106D IRF630	28p 150p	2N695	26p 22p	1.3 Watt 2V7 to 39	s eV 9p	1.5A/800	V 40p	AN2140 AN228	170p 280p	BA1360 BA4403	160p 220p	LA3301 LA3361	110p 100p	MB3756 MB3759	160p 200p
BD238 BD239	24p 30p	BFX87 BFX88	15p	J174 J300	38p	2N78	22p	Water		TRIACS		AN252 AN259	150p 250p	BA5101 BA5102	350p 140p	LA3375 LA4030	300p 180p	MB8719 MC1455	360p
BD240 BD2414	40p	BFX89 BFY50	60p	MJ900 MJ1000	200p	2N930	18p	REGUL	ATORS	TIC206D	60p	AN262 AN271	140p 230p	BA5204 BA5402	200p	LA4031 LA4032	140p 140p	MC1496 MC3401	65p
BD243A BD244	50p	BFY51 BFY52	14p 14n	MJ1001 MJ10012	200p 300p	2N1132 2N1613	28p	7805	25p	TIC225D 6A/400V	69p	AN274 AN301	250p 330p	BA5406 BA5408	180p	LA4051	160p 85p	NE555 NE556	20p 40p
BD245 BD246A	50p	BFY56 BFY64	25p 25p	MJ15003 MJ15004	250p 300p	2N1711 2N1893	24p 30p	7808	25p 25p	TIC226D BA/400V	68p	AN303 AN304	250p 360p	BA6104 BA6208	250p 175p	LA4101 LA4102	80p 100p	NE558 NE565	80p 110p

TDANGICTODC

CIRCLE NO. 104 ON REPLY CARD

SiC grows into power player

F aster power semiconductors, handling substantially higher voltages and temperatures, could be appearing in commercial applications within three years, according to latest Swedish research. The performance breakthrough will come through projected advances in silicon carbide (SiC) technology, from which the new devices will be fabricated.

Theoretical advantages of silicon carbide have been known by electronics engineers for some years. But its high melting point and extreme hardness – the very



Above - a production facility for making 0.1µm geometry chips, built by Sandia National Labs, uses ultra-violet laser focused on a target material. A small lump of the material is vapourised turning into ionised gas. As this gas absorbs more laser energy, it heats and the plasma shines X-ray light. The rays are collimated by a mirror and shone on a reflecting mask made of a substrate coated with layered synthetic material. Circuit pattern is drawn on this with a non-reflecting organic material, A 'Schwarzschild camera', using spherical reflecting surfaces instead of lenses, makes a shrunk X-ray image of the mask pattern on the wafer. Special photoresists capable of working with soft X-rays have been developed.

Cellular battle

Mobile communications suppliers Motorola and Interdigital Communications have begun a court battle which could have significant implications for the whole cellular telephone industry. Motorola is the first to contest Interdigital's patent claim over the tdma channel coding protocol forming the basis of most digital mobile 'phone networks, including GSM.

Interdigital is reported to have asked Motorola for a \$200m royalty patent. Motorola claimed the patents were invalid and Interdigital is pressing for increased damages and an injunction to stop Motorola making TDMA phone systems.

AT&T, Siemens and Matsushita have agreed licences with Interdigital, but the world's largest suppliers are awaiting the outcome of Motorola's court case, which is expected to last until April. properties that have given it such popularity in the tooling industry – have made practical electronics application difficult.

Now, findings from a joint power semiconductor research programme conducted by ABB, Industrial Microelectronics Centre and Linköping University, predicts that commercial production of simple devices using SiC will be possible within three to five years. Resultant devices should need less space, have much lower power losses and generate fewer harmonic currents than conventional power semiconductors. The attraction for power specialist ABB is that the technology could be applied to high-voltage ac (hvac) and possibly high-voltage dc (hvdc) power transmission. But SiC could also enable electronics to be used in environments that have previously proved too extreme, such as car engine and automotive applications and melting furnace sensing.

All three research organisations have now moved into the second phase of their development programme, aimed at commercialising the process. Jonathan Campbell

Competition for Intel's P6

Cyrix says its *M1* microprocessor can take on the Intel *P6* and win according to its architect, Mark Bluhm. The firm is readying the microprocessor for a June introduction with samples now being delivered to key customers.

"The figures being put out by Intel show the P6 has about a 33 percent performance advantage over Pentium, given equal clock rates," said Bluhm. "What we are seeing with the M1 is a two times performance increase over the Pentium in some benchmarks and overall a 50 percent advantage."

The current M1 samples run at 100MHz and Cyrix plans a 133MHz version to be available early next year. By the third quarter this year

Cyrix anticipates it will be shipping about 100,000 units a month. The majority of those chips will be manufactured by IBM and delivered to about five key customers.

"We've got a *P6* class machine "that will be delivering revenues months before Intel," added a Cyrix spokesman. "At least one of the customers we are currently sampling plans to make the *M1* their high-end microprocessor."

Cyrix originally planned to introduce the MI late last year but problems forced it to delay the chip's introduction. The MI is similar to the P6 in that it uses a super-scalar, super-pipelined design. Tom Foremski and Simon Parry, Electronics Weekly.

Videoconference standard for analogue lines

elecommunications

manufacturers and operators plan to finalise a videoconferencing standard by the end of the year. It will support videophone and data services over existing analogue telephone lines. The ITU standards committee has approved a first draft of the H324 videoconferencing standard which is the analogue line equivalent of the H320 ISDN-based standard. The intention is to have a final draft ready by November with the first analogue pc videophone cards expected to appear early in 1996. Effectively this will kill off attempts by BT and AT&T to impose proprietary protocols.

The standard will lean heavily on existing data transmission protocols and silicon. H324 uses the V.34 28.8kbit/s data modem protocol, and the channel is divided into a 5.3 or 6.3kbit/s audio stream using a new audio compression algorithm. This leaves around 22kbit/s for compressed video. Core video compression is the discrete cosine transform based H.261 algorithm used in H.320. To achieve the level of compression needed to squeeze 30 frames/s video picture into a 20kbit/s stream, an interpolated motion estimation on P and B frames, similar to that used in the MPEG standard, is implemented.

According to Mike Whybray of BT Research's video group at Martlesham, picture quality is still limited by the 20kbit/s bit rate. "It is better than existing analogue videophones but not as good as two channel ISDN videophones", he added.

Digital

output

Digital

logic



Placing Europe among the leaders in ultra-fast a-to-d converter design, folding interpolating technology uses analogue preprocessing to produce a re-entrant transfer function (above). This reduces the number of comparators needed, which in turn lowers power consumption relative to full flash designs. The reentrant technique reduces the number of input stages needed since quantisation levels between comparator stages are interpolated. In addition, analogue preprocessing of the input means each comparator detects more than one level of input.

UK company Phoenix Design, in collaboration with Thomson,

Well off the rails...

Douglas Self's otherwise excellent article on power amplifier distortion derived from the power supply was marred slightly due to the erroneous replacement of Fig. 12 by a duplicate of Fig. 6. Here is the correct Fig. 12. Apologies to you, the readers, and to Douglas of course – ed.



Folding

signals

LSB

compar-

ators

FlashA/D MSB comparators

Comparators

is currently working on a folding interpolating device capable of

example in spectrum-surveillance radar counter measures. The

converting 8 bits to 1GHz. This type of device is needed for

technique is already being used to produce commercially

available byte-wide converters operating to 650MHz.

Folding circuit

Folding

Analog preprocessing

circuit

Input

signal

Building the Tesla coil?

Malcom Wells, author of the article on Like Lightning in the March edition, has sent us these further notes that will be of interest to anyone thinking of constructing Tesla's coil.

It is interesting to note that the main secondary of Tesla's very large Colorado Springs coil has a height/diameter ratio of 1.25:1. This, according to a table of values compiled by Medhurst, gives an optimally low value for 'H' of 0.46 in the secondary self-capacitance equation of my article. Also, the secondary was mounted well off the ground, which further reduced its capacitance. The very useful formula developed by Medhurst allows a coil to be designed for a predictable resonant frequency, to avoid clashing with radio beacons.

In my article, in the box entitled *Essential Equations*, there was an error in the equation relating to the minimum height per turn for the primary coil. In addition, the equation should have been separated from the text. The equation should have read,

Minimum height per turn = $\frac{3V_c}{N_c} + D_{wire}$ mm



where V_c =peak primary capacitor voltage in kilovolts, N_p is the number of turns and D_{wire} is the diameter of the pipe – which should be as large as possible – used for the primary coil in millimetres. This gives a minimum clearance of 3mm/kV between turns.

The sphere should be mounted dmm above the secondary, and finally, the toroidal terminal should be mounted $d_1/2mm$ above the coil.

RESEARCH NOTES

Jonathan Campbell

As the laser melts

computer monitor

plots the temperature of the

tooth during heating

up and cooling.

(Picture James

Montanus)

tooth enamel to

improve cavity

resistance, a

No-cavity laser

Few people, outside the most fanatical of curry eaters, will have wondered what it it might be like to have their teeth melted. But if scientists from the University of Rochester and Eastman Dental Center reach their goal we could all one day share in that experience – and have healthier mouths into the bargain.

The trick is, say the researchers, to use a specially-tuned CO_2 laser to raise the outermost 5µm of the tooth to 1000°C, instantaneously melting, then fusing, the enamel coating. Enamel that is more chemically resistant to the acids that cause cavities should be the effect, with fewer fillings needed.

The laser is tuned to 9.3 or $9.6\mu m$, rather than the conventional $10.6\mu m$, as at these wavelengths the light is absorbed almost completely by the enamel. This, and using 25 $100\mu s$ pulses at a time, enables the surface of the tooth to be melted while its core is unaffected. When the enamel fuses after treatment, it is claimed to be 70-85% more resistant to attack – a figure reached by dunking treated teeth in acid for 7h then in a salivalike solution for 17h to simulate conditions in the mouth.

So far the researchers have used only extracted teeth in the laboratory, and more studies are needed before tooth melting is a useable technique for dentists.

But why wait. Just insult the waiter before you order your next chicken madras and try it out for yourself.

And not a laser in sight.

Dope hope for drams

arge doping concentrations required for some elements of high-density drams make *in situ* arsenic doping of polycrystalline silicon an attractive option for vias or substrates. With arsenic, autodoping effects on access devices are lower than with phosphorus-doped polycrystalline silicon.

But transferring arsenic doping development technology into manufacturing reality has been difficult because of slow deposition rates and radial nonuniformity across the wafer caused by addition of the dopant gas.

RPS Thakur and C Turner of Micron Semiconductor look to have found a straight-forward solution using conventional low pressure chemical vapour deposition (*Appl Phys Lett*, Vol 65, (22), pp.2809-2811).

The two researchers have simply used a standard vertical thermal reactor to deposit a stack of doped and undoped layers up to a target thickness. Redistribution of the dopant is then achieved by post-annealing.

The method could be easily integrated for high volume production of thicker polycrystalline silicon films used for dram access memory cell capacitor plates in cmos semiconductor technology.

Following the road to driverless cars

F leets of autonomous vehicles effortlessly steering their way between our towns and cities may be the stuff of science fiction. But work being carried out at the Robotics Institute, Carnegie Mellon University, and the National Institute of Standards and Technology (Nist), is bringing that day ever closer. Nist has already linked together a perception system and steering/control on a robotic vehicle.

Now, using a new algorithm (Henry Schneiderman and Marilyn Nashman, A discriminating feature tracker for vision-based autonomous driving, IEEE Transactions on robotics and Automation, Vol 10, No 6) the vehicle has been kept centred in its lane, under a variety of conditions, at speeds of up to 100km/h. It was even able to keep on track in the rain, at dusk and at night with headlights.

The researchers say that their new algorithm is different because it explicitly addresses the uncertainty concerning how quickly the road changes with time, and also takes into account the uncertainty of the visibility of lane markers in each individual image. As a result the vehicle is able to cope with 7m gaps in lane markers (pavements edges, white lines etc) and momentary loss in their visibility.

Though the system is reported to have performed well, the researchers say they must now develop algorithms of increasing reliability and robustness under all driving conditions.

Splinter in the eye could be a chip

Successful bench-testing of a prototype microchip retina, designed to be surgically implanted in the eye, is being hailed as real advance in development of a bionic vision system. Such a system could help overcome one of the world's most common forms of blindness.

In a complete system, the ultrathin microchip will work with a miniature camera and laser fitted on a pair of spectacles. Its purpose is to by-pass defective rods and cones by stimulating healthy nerve cells in the eye directly with tiny electrical currents. If successful, the project could mean a breakthrough for people suffering from retinal diseases where the rod and cone cells – the cells in the eye that receive light – have been destroyed.

Retinitis pigmentosa is the leading inherited form of blindness, affecting about 1.2 million people worldwide. The condition causes a slowly progressive loss that first affects peripheral vision but eventually consumes all vision. Similarly, macular degeneration impairs central vision and removes the ability to read, though peripheral vision is maintained. In both, the healthy retinal nerve cells that would have passed on the visual signals from the rods and cones cannot transmit that information to the brain. Blindness is the result.

Now, in a project led by Professor John L Wyatt of Massachusetts Institute of Technology's Department of Electrical Engineering and Computer Science and the Research Laboratory of Electronics, and by Dr Joseph F Rizzo of the Massachusetts Eye and Ear Infirmary and Harvard Medical School – a wide variety of scientists from different fields is making progress towards a working technology.

So far the team has designed, and successfully bench-tested, a prototype of the microchip, using an external laser. The laser powers the chip via an invisible infrared beam that will also convey the visual information sensed by a tiny electronic camera (the researchers have not yet tested the laser with the camera). Both camera and laser will fit on a pair of spectacles.

As part of the programme,

researchers have also developed new techniques for implantation and have completed a number of tests to determine the electrical stimulation thresholds of cells in the eye.

Many challenges still lie ahead, with perhaps the greatest being the potential for damage to delicate retinal tissue at the interface between retina and implant.

But the team's immediate objective is to refine the method for applying the silicone coating now used on the implant. Tests have revealed tiny leaks in the coating, so a more reliable encapsulation method must be developed, possibly employing new materials. Even the smallest leak of salt from the eye into the implant would destroy the function of the chip.

So far the researchers have successfully recorded signals from the visual part of animal brains following electrical stimulation to an area of the retina roughly as large as the implant will stimulate. The next major goal will be surgical implant of the completed prosthesis and verification of the brain's response to the implant.

Toning up hearing aid control

Clever design of a small, simple and low power wireless receiver promises to make life a little easier for the hard of hearing. Building the receiver into a hearing aid will allow users to vary their aid volume via simple remote control, while the dual-tone multifrequency technology exploited is only a small step away from wireless programming of aids to suit individual ear characteristics.

The volume-control receiver measures 1918µm by 1109µm and is being fabricated in low-threshold-voltage cmos by AMS International of Austria. It has been designed by Alexander Reyes and Edgar Sanchez-Sinencio at Texas A&M University, and J Francisco Duque-Carrillo at the University of Extremadura in Spain (A Wireless Volume Control Receiver for Hearing Aids, IEEE Trans on Circuits and SystemS II: Analog and Digital Signal Processing, Vol 42, No 1, 1995). The design has three main blocks: a detector to select the correct incoming dtmf signals; a decoder to process the frequencies and decide if a valid command is present; and a gain stage which changes the volume of the hearing aid to a new value.

Frequency range for most hearing aids is 100Hz to 8kHz, so audio frequencies are used to activate the receiver, with the dtmf control frequencies selected to avoid harmonics and distortion.

Previously, dtmf receivers have called for at least two filters and usually amplitude detectors, digital logic, voltage references, zero crossing detectors etc. Typically they are implemented in a layout at least 2.4 by 3.2mm and consuming 1.25mW.

But high performance of the new receiver – it detects and decodes audio frequencies within 0.41% of their nominal values – has been obtained by squeezing the most out of each of the various sub-circuits. For example the operational transconductance amplifier (ota) yields a high voltage-gain of 87dB, and dissipates only 9.3 μ W, while the single switched capacitor bandpass filter provides high Q and a variable centre frequency control from minimum capacitance area.

Finally, static flip-flops replace other common memory cells, reducing the space needed to implement the control logic.

Using a similar design to decode and store the configuration for hearing aid signal-processing-unit-equalisers could allow the next generation of programmable units to break free of the physical connections now necessary to customise a hearing aid for individual hearing characteristics.



Squeaks of pleasure

For serious audiophiles already feeling nervously inadequate about how the upper limits of their equipment may be affecting enjoyment (see Ben Duncan's article this issue, and *Letters*, *passim*), there is good news: cds may no longer be limited to their miserably deficient (??) bandwidths.

Encoder in a new dat/cd audio system capable of wringing 50% more bandwidth from conventional cd technology.

Any technique to increase the bandwidth and dynamic range of cds and dat has the problem that it



has to be compatible with current products. Unfortunately, as Mituya Komamura of Pioneer Electronics Corporation reminds us (Wide-band and wide dynamic-range recording and reproduction of digital audio, J Audio Eng Soc, Vol 43, No 1/2, 1995), previous work has shown that high-frequency components in music above 20kHz induce the activation of α -eeg rhythms and can affect the perception of sound quality. He also points to a wideband dat recorder, able to record frequency bandwidths up to 44kHz, that has been gaining a good

reputation with audio engineers. Komamura's solution is that input digital-audio data could be quantised by 16bits at 96kHz sampling frequency, and bandlimited up to 36kHz by a low-pass filter. Low-pass output would be split into two sub-bands (dc to 24kHz and 24-36kHz) by a quadrature mirror filter bank. The 96kHz sampling frequency of the lower band signal could then be divided by two, and the higher one by four, so that the sampling frequencies become 48 and 24kHz.

The higher band signal would then be coded by two-bit adpcm and embedded in the least significant bits of 16bit data slots. Such a system would have a bandwidth 1.5 times that of conventional technology. The lower band, coded by 15bit noise shaping quantisation with subtractive dither, would have a dynamic range wider than of cd and dat but would be compatible.

It makes my α -eeg rhythms syncopate just to think about it.

Satellite tomography maps out ionospheric disturbances

Joint US and Russian trial of a monitoring method that allows electron densities in the upper atmosphere to be plotted as a 'map' has opened the door to better prediction of the ionospheric storms that disturb radio signals and wreck satellites.

The technique – ionospheric radio tomography – has been around for some years. But it is only as a result of the US/Russian study, directly comparing satellite radio tomography with conventional approaches, that the technique has been shown to give good results (International Journal of Imaging Systems and Technology, Vol 5, pp.148-159).

The ionosphere is a highly variable part of the atmosphere between 100-1000km. In radio tomography, a satellite sends radio signals through the ionosphere to receivers located at intervals on the ground. Analysis of the radio signals once they reach Earth indicates variations in the density of the electrically charged gas that makes up the ionosphere. The variations can be plotted as contour maps that indicate the general structure of the ionosphere, including small-scale phenomena.

Conventionally, the large radar facilities used to produce images of the ionosphere – there are currently six in the world – are expensive to build and operate, precluding a large world-wide network. But radio tomography opens up the real possibility of global maps of the ionosphere because the receivers involved are small and portable, and can be widely distributed.



In the US/Russian experiment, the scientists placed four receivers provided by the Russians in a north-south line along the north-eastern US and eastern Canada. Russian navigation satellites flew over these sites every hour, sending down radio signals to all four receivers simultaneously. The resulting data were then analysed to produce an image of the ionosphere using mathematical algorithms developed by the Russians.

Air Force scientists also placed US receivers at the same four sites and recorded signals from US satellites, analysing the data with their own set of algorithms.

Images produced by the US and Russian experimental tomographic techniques were then compared to actual images of the ionosphere made over the same period from the Millstone Hill radar facility in the America.

The result? Both the tomographic images "compared very well to the Millstone Hill results," according to principal investigator for the work John Foster of the Atmospheric Sciences Group, MIT Haystack Observatory.

A bonus to the experiment is that it coincided with a severe ionospheric storm. The large amount of data on the storm, coupled with the severity of the event itself, means that scientists "will publish many more papers on the geophysics of what took place," concluded Dr Foster.

Radio tomography plot obtained with the Russian Cicada navigation satellite shows good agreement with the conventional plot from the radar station at Millstone Hill. The plots show the situation shortly after onset of the severe storm.



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Filtering

Interference from the mains can degrade performance in sensitive instrumentation. A simple notch filter will not always remove hum due to frequency and component drifts, but Radhakrishna Rao has designed a selftuning filter that overcomes the usual problems. A ctive notch filters have become indispensable in many applications where a signal is corrupted by a dominant, single-frequency interference signal. Such a signal is the 50Hz power supply hum in bio-medical systems.

The analogue front-end proposed here is for cancelling the 50Hz power line interference and its harmonics from ecg-emg signals in bio-medical applications. The configuration uses only operational amplifiers and matched mosfets. It requires no precision components and is based on a simple frequency-correction scheme using both phase and magnitude comparison. The scheme could be implemented as a monolithic device.

Common problems

When the frequency of the interference signal is fixed and known, a symmetrical narrow-

Fig. 1. A Kerwin-Huelsman-Newcomb (KHN) biquad notch filter is modified by adding linearised mosfets to form voltage controlled resistors. Error signal to control the mosfets (V_C) is derived by magnitude and phase comparison of the highpass and notch outputs (Fig. 2).



band notch filter can be used to remove it. For this, the pole ω_p and zero ω_z frequencies of the filter must be made equal to the interference frequency using precision, low-tolerance passive components.

In practice, either there is an uncertainty in the frequency of interference or there is a drift in the values of passive components that determine ω_p and ω_z . Furthermore, the tolerances of passive components cause ω_p to be different from ω_z .

The solution to this problem involves a selftuning notch filter. Here, the filter is automatically tuned to the incoming interference frequency by making both ω_p and ω_z voltage-controlled.

Power line interference consists of the dominant 50Hz component and its harmonics at 100Hz and 150Hz. The four op-amp modified Kerwin-Huelsman-Newcomb biquad¹ is used for the basic notch filter owing to its low passive and active parameter sensitivities, especially at low frequencies. For this filter, **Fig.** 1a, both ω_p and ω_z are determined by the same set of passive components. Independent outputs for bandpass, lowpass, highpass and notch are available simultaneously. These are voltages V_1 , V_2 , V_3 and V_4 respectively.

The filter is tuned to the incoming interference frequency by replacing the frequencydetermining resistors with voltage-controlled resistors. The control voltage for these is derived by a frequency-correction scheme. As Fig. 1a shows, the frequency-determining resistors, R_1 and R_2 , have been replaced by voltage-controlled equivalents using matched pairs of linearised *CD4007* mosfets². The Tnetwork is used to increase the effective variation in resistance offered by the fet. Since a notch filter needs to be tuned, a scheme for filter zero tuning is more appropriate. This is because zeroes control the significant characteristics for the notch filter. Such a scheme is



shown in the lower half of Fig. 2.

Frequency correction in this method is based on both magnitude and phase comparison using notch and highpass or lowpass outputs for deriving the error signal. The magnitude of this error signal is proportional to the difference between the input frequency and the zero frequency to which the filter is to be tuned and is obtained using the notch output.

The direction of tuning is obtained by detecting the phase difference between notch

and highpass outputs. The magnitude of this error signal is then compared with a reference voltage (V_{ref}) in order to generate a dc control voltage (V_0) which is used for varying the voltage controlled resistances in the filter. The above arrangement, thus, forms a stable negative-feedback frequency-correction loop.

The analogue front-end is then developed as shown in Fig. 2. A cascade of three modified KHN biquads with notch frequencies at 50Hz, 100Hz and 150Hz is employed. The first-stage



Fig. 2. An error signal is obtained from the phase detector to control the direction of tuning. The magnitude of this error is decided by the difference between the input frequency and the zero frequency. A dc level is then generated by comparing the error signal with a reference voltage.

The voltage-controlled resistor

When mosfets are operated in the non-saturating region with small values of V_{DS} , $(V_{DS} \leq V_{CS} - V_T)$ the drain-to-source resistance is almost linear and bi-directional. By varying the gate voltage, the drain-to-source resistance can be altered and the device acts as a voltage controlled resistor.

Feeding back half the drain voltage to the gate with two large-value resistors, extends the linear operating range. The advantage of using matched mosfets is that precisely matched resistors can be avoided. Mos theory demonstrates how the drain-source resistance varies.

In the current saturation region where $V_{DS} \ge V_{GS} - V_{T}$,

$$I_{\rm DS} = \mathrm{K}(V_{\rm GS} - V_{\rm T})^2$$

In the non-saturating region where $V_{DS} \leq V_{GS} - V_{T}$,

$$I_{DS} = 2K \left[(V_{GS} - V_T) V_{DS} - \frac{V_{DS}^2}{2} \right]$$

$$I_{DS1} = 2K \left[(V_C - V_T) V_{DS} - \frac{V_{DS}^2}{2} \right]$$

$$I_{DS2} = 2K \left[(V_{DS} - V_T) V_{DS} - \frac{V_{DS}^2}{2} \right]$$

$$I_{DS} = I_{DS1} + I_{DS2}$$

$$T_{DS} = \frac{V_{DS}}{T_{DS}} = \frac{1}{2K(V_C - 2V_T)}$$

Part of a 4007 cmos dual complementary pair is used for its matched mosfets. External connections are made according to the dotted lines.



The resulting circuit is a pair of linearised matched mosfets which are used as a voltage controlled resistor.

notch filter is self-tuned to the incoming interference frequency - the dominant 50Hz component - using the above scheme.

The second and third stage notch filters are self-tuned to their respective notch frequencies (100Hz and 150Hz, these being the harmonics of the 50Hz component) using the masterslave approach³. To this effect, the first-stage filter is taken as the 'master' and the second and third stage filters as the 'slaves'. The frequency determining resistors in the slaves are replaced by voltage controlled resistors of the same value as for the master's. Matched pairs of mosfets are used for this. The control voltage for these resistors is obtained from the same tuning circuit for the master, Fig. 2. With this mechanism the zeroes of the slave filters, which are filters with notches at 100Hz and 150Hz, are made to track the zeroes of the master; a filter with a notch at 50Hz. Notch



Fig. 4. Tuning ranges for the slave filter are shown in this magnitude response plot. The zeros, f_{z1} and f_{z2} of the slave were made to track the zero frequency f_0 of the master over the entire tuning range of the master.

The master tuning range, TR_m=1.8kHz

Slave ranges are at fz1=735.6Hz and fz2=1348.7Hz

Fot the band f'_{z1} to f_{z1} this gives $f_{z1}=TR_m \times f_{z1}/f_0$ and for f'_{z2} to f_{z2} , $f_{z2}=TR_m \times f_{z2}/f_0$



Fig. 5. The tracking accuracy can be determined from these plots; the slope given by the ratio between the the zero frequencies of the slave and the master filters.

frequencies for the slaves are now determined only by the ratios of capacitor values of the slaves to the master's.

Fets rather than multipliers are recommended for voltage controlled resistors. This is because the tuning range obtained using fets can be made just sufficient to cancel the varying frequency components. These are typically 48 to 52Hz for a 50Hz component.

Further applications

The above configuration, therefore, forms an analogue front-end for cancellation of powerline interference in bio-medical systems. The scheme can also be extended to the tuning of other monolithic filters such as the inverse chebyschev and the elliptic. The zeroes of the master, which is a self-tuned notch filter, can be made to tune the zeroes as well as poles of such monolithic filters, which now function as slaves.

As an illustrative example, a fourth-order elliptic lowpass filter using cascaded KHN biquads (for which the pole and zero frequencies can be made different) was used as the slave filter, Fig. 3. The self-tuned modified KHN biquad functioned as the master. The zeroes, f_{z1} and f_{z2} of the slave were made to track the zero frequency f_0 of the master over the entire tuning range of the master, as observed in Fig. 4. Tracking accuracy can be deduced from Fig. 5, The slopes of the plots are given by the ratios of zero frequencies, f_{z1} and f_{z2} of the slave to the master zero frequency, f_0 .

The given configuration is thus shown to be applicable as an analogue front-end as well as for realisation of monolithic filters. The basic filter section employs only single-ended opamps in inverting mode and all resistor values in it can be made equal. The frequencies of interest are governed only by the ratios of capacitor values. This allows frequency scaling of the filter's response. Tuning of the filter relies on commonly available matched pairs of mosfets. Such an isotopic nature of the filter topology is suitable for its implementation at vlsi level.

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The optical drive



Furthermore, the trend towards multimedia and image-based files has strained the storage capabilities of hard-disk drives. An alternative to continuously buying new and bigger hard drives is provided by optical disk-drive technology.

An optical disk-drive can provide infinite storage capabilities since extra storage space is easily obtained by using additional disk cartridges. These are relatively

inexpensive.

Tape is also capable of providing infinite storage in this fashion, but it is far too slow to be a real alternative, especially when the data needs to be accessed randomly.

Optical disks provide the ideal combination of robustness, low cost and performance. The random access capabilities of optical drives are now approaching those of low end magnetic hard drives. Optical drives are available

in four basic types – compact

disk (cd) based, magneto-optic based, phase-change based, and ablative-worm based. While these technologies are all different, the drives do share some similarities in their opto-mechanical technology. I will examine in detail a magneto-optical (MO) drive as it is the most complicated. Designs for the other classes of drives are essentially subsets of the magneto-optical drive design. The recording technologies that define the different optical drives will then be explained.



Optical head technology

The purposes of the optical head are to transmit the laser beam to the optical disk, focus the laser beam to a diffraction limited spot, and to transmit readout signal information from the optical disk to the data and servo detectors.

Whether the recording technology is magneto-optic, ablative 'write-once, read-many', or phase change, the laser diode is the key component in optical storage. The first two generations of optical drives used infrared lasers emitting in the 780nm or 830nm wavelengths. The next generation of drives will use red laser wavelengths emitting at around 690nm. Continuous laser output power is typically around 40mW. In order to ensure good wavefront quality, the lasers need to be index guided.

A schematic of the optical head in a magneto-optic drive is shown in Fig. 2. Output of the laser diode is collimated – i.e. made into a plane wave – by a lens and then passed through beam shaping optics. These adjust the elliptic profile and astigmatism of the beam. The beam then passes through a polarising beam splitter, which reflects some 30% of the beam towards a detector and transmits the rest towards the disk.

The light that is reflected is incident on a light detector. This detector is part of a power servo loop designed to keep the laser at a constant power; output of the detector is connected to the laser driver circuitry. This is very important. Without a power servo loop, the laser power will fluctuate as the laser junction heats up, which can adversely affect the read performance.

Optical drive technology has progressed rapidly from curiosity to commodity, but according to Praveen Asthana, the evolution has only just begun...

Praveen Asthana is program manager in business and product strategy at IBM Corporation in Tucson, Arizona.

The beam transmitted by the beam splitter travels to a turning 90° mirror, called a beam bender, mounted on a movable actuator. During track-seeking operations, this actuator can move radially across the disk. The beam reflected by the turning mirror is incident on an objective lens – also mounted on the actuator – which focuses the light on the disk.

This type of optical head design in which the laser, the detectors, and most of the optical components are stationary while the objective lens and beam bender are movable, is called a split optics design.

In early optical drive designs, the entire optical head was mounted on an actuator and moved during seeking operations. This led to slow seek times of around 200ms because of the mass on the actuator. A split optics design, which is possible because coherent light can be made highly collimated, lowers the mass on the actuator, allowing much faster seek times of around 30ms.

The objective lens also acts as a collector for the light reflected from the disk. This light, used for the servo systems and during reading, contains the readout information. Reflected light follows the incident path up to the fixed optical element. The portion of the light transmitted by the beam splitter is, unfortunately, focused by the collimating lens back into the facet of the laser. Optical feedback affects the laser by causing it to mode-hop randomly, which results in amplitude noise in the laser output beam.

This amplitude noise affects the data signal sufficiently to be considered a major problem. To control the laser noise, injection of high frequency current, also called hfm, into the laser is used in practice. The hfm is usually around 350-500MHz and is of sufficient amplitude to drive the laser below threshold at that frequency. This technique prevents the laser from becoming single mode, because it turns the laser off before it can settle into a single mode. In this way the effects of optical feedback are greatly reduced and the coherence length of the laser is less.

In general, increasing hfm current can decrease the amount of noise. But as a practical matter, the hfm injection current cannot be made too large as it may violate government limits, such as FCC, on allowable electromagnetic radiation from computer accessories.

The light reflected by the first beam-splitter is further split by a second beam-splitter into two components: one for the servo and the other for the data. In this head design, two detectors are shown for data detection. This is specific to magneto-optic read back in which two detectors are needed to implement what is known as differential detection, i.e. the difference in the signals incident on the two detectors is taken.

Phase-change, cd and WORM drives only need one data detector. Light transmitted through the second beam-splitter is incident onto a special multi-element detector which is used to generate the servo signals. The servo system is discussed in more detail later. It is by no means an overstatement to say that the Fig. 1. This 5.25in Powerbox optical drive, designed as an external SCSI peripheral for pcs and workstations, holds up to 1.3Gbyte per disk. Its 3.5in counterpart holds up to 230Mbyte.



development of high quality servo systems has played a vital role in making high capacity optical disk drives a reality.

The servo system

The servo system is what enables the focused laser spot to be positioned with accuracy on to any of the tracks on the disk. The extremely high track densities of optical disks – in the region of 18 000 tracks per inch – require that the laser spot position is controlled to within a fraction of a micrometer.

To be able to move across the entire disk surface requires a large actuator. But the larger the actuator, the higher the mass that needs to be adjusted to the rapid changes in the track position – due to run-out in the disk – as the disk spins. Consequently, a compound actuator consisting of a coarse actuator and a fine actuator is used to control the radial position of the laser beam on the disk.

The fine actuator, with its very low mass,

can change the spot position rapidly over a limited range. The coarse actuator has a slower response, but has a much wider range of motion and is used for long seek operations. Writable optical disks have a continuous spiral groove, as in a phonograph record, to provide information on the relative track location.

In addition to tracking and seeking, the laser spot in an optical drive must be kept in perfect focus on the disk regardless of the disk's motion. There can be quite a lot of vertical motion if the disk has tilt or is slightly warped. To achieve focus, the objective lens must be constantly adjusted to correct for the axial motion of the disk surface as the media spins.

Lens position is controlled by a focus servo mechanism. A typical focus actuator consists of an objective lens positioned by a small linear voice coil motor. The coils are preferably mounted with the lens to reduce moving mass, while the permanent magnets are stationary. The lens can be supported by either a bobbin



Fig. 3. Key electrical functions and interfaces of an optical drive. The VFO is the variable-field oscillator used to synchronise data.



Fig. 4. Optical recording techniques compared. The primary difference is the material used. A magneto-optical drive could record on phase-change or WORM media too.

on a sliding pin or elastic flexures. Critical factors in the design are range of motion, acceleration, freedom from resonances, and thermal considerations.

As mentioned earlier, the tracking mechanism consists of a coarse and a fine actuator. In high performance drives, the coarse actuator consists of a linear voice coil motor driving a rail mounted carriage while the fine actuator acts to produce small radial displacements of the laser spot on the disk. The compound tracking actuator configuration has advantages over a single actuator not only in track following performance, but also when seeking between tracks.

I have discussed the servo and actuator technology required to ensure proper focus as well as the track following and seeking operations of the laser stylus. The optical head, servo, and actuators cover the essential opto-mechanical part of the drive. Next I will consider the formatting, recording, and reading out of data.

The data channel and SCSI

Most optical drives connect to host computer systems using the Small Computer Systems Interface, or SCSI. A schematic block diagram of the functions in an optical drive, based on the IBM 0632 CHA model. This 1.3Gbyte half-high optical drive is shown in Fig. 3.

The SCSI controller handles the flow of information to and from the host – including commands. It also provides arbitration and disconnect/reconnect functions. Through the logic gate arrays, the drive control microprocessor unit controls all the functions of the optical drive. These include,

- servo control
- spindle motor spin up/down
- actuators
- laser driver
- magnetic bias coil an electromagnet used in magneto-optical recording
- loading mechanism for disk load/unload
 library interface providing control lines
- useful in a jukebox environment.

The rom is the control storage for the microprocessor while the ram provides the microprocessor working storage. The optical disk controller, odc, is a key controller of the data path. It transfers commands from the SCSI controller to the microprocessor for interpretation. In addition it provides handshake lines to channel data appropriately through the buffer ram to the write channel, or from the read channel to the SCSI output (through the ram buffer).

Buffer ram varies in size from 1Mbyte to 4Mbyte and provides temporary storage of data read out or data to be written. Used appropriately, the buffer ram can enhance performance of the drive by providing read-ahead cache or segmented write-cache capabilities.

Data input to the drive over the SCSI for recording is first broken up into fixed block sizes of, for example, 512Kbyte or 1024Kbyte length. It is then stored in the data buffer ram.



Fig. 5. A good optical recording medium must have a sharp threshold for the onset of writing. This ensures that a lower power beam can read out the information without affecting the written information. Shown is the threshold property of a commercial ablative WORM medium. At 8mW, above, perfect marks are formed, but at 7mW of writing power, right, there is hardly any marking. This means that a read power of 1mW should be perfectly safe.



Fig. 6. Basic structure of a recordable CD-R disk. The groove is for tracking and timing information. A cd-rom drive reading this disk cannot sense the groove.

Magneto-optic, phase-change and worm drives can be classified as fixed block architecture technologies in which data blocks are recorded much like in hard drives (Marchant, 1990). Blocks of data can be placed anywhere on the disk in any sequence. The current cd recordable, or CD-R, drive is, on the other hand, an example of a non-fixed block architecture (because its roots are in cd-audio). In current recordable cd drives, input data is recorded sequentially, like a tape player, and can be of any continuous length.

Error correction and control, ecc, bytes are added to each block of data. Optical drives use Reed-Solomon codes which are able to reduce the error rate from 1 in 10^5 to about 1 in 10^{13} . Error-correction encoding and decoding is managed by the optical disk controller.

To extract ones and zeros from the noisy analogue signal from the photodetectors, optical drives use a number of techniques such as equalisation which boosts the high frequencies and thus provides greater discrimination between spots. Using an analogue-to-digital converter, the analogue data signal is converted into channel bits. These channel bits are converted back into customer data bytes using basically the reverse of the encoding process.

Clocking of data coming off the disk is provided by the variable field oscillator, or vfo. Data is clocked into the decoder, which removes the modulation code. Remaining special characters are removed from the data which is then fed into the forty-byte ecc alignment buffer to correct any errors. Once data has been read from the disk, it is stored in a ram buffer and then output to whatever readout device is hooked by SCSI to the drive.

Having outlined how data is recorded on a spinning disk, I will now turn to specific topics such as recording physics that delineate the various recording technologies, Fig. 4.

Phase-change recording

Phase-change recording takes advantage of the fact that certain materials can exist in multiple metastable – i.e. normally stable – crystalline phases. Each of these phases has differing optical properties, such as reflectivity. Thermal energy, as supplied by the focused beam of a high power laser, above some threshold can be used to switch from one metastable state to another.

Energy below the switching threshold should have no effect. In this way a low power focused spot can be used to read out the recorded information without affecting it. In any optical recording system, it is critical to have a sharp threshold for the onset of writing in any recording technology to ensure that readout can be performed without degradation of recorded marks. Figure 5 is an example of the sharp threshold for writing.

To achieve this kind of multiple metastable states, phase change materials typically are a mixture of several elements such as germanium, tellurium and antimony ($Ge_2Sb_2Te_5$). In an erasable material, recording is affected by melting the material under the focused spot and then cooling it quickly enough to freeze it in an amorphous phase. Rapid cooling is critical, so the design of the heat sinking capability of the material is important. Erasing of phase change material is achieved by an annealing process. This involves heating the material to just below the melting point for a long enough period to recrystallise the material and erase any amorphous marks.

Phase-change drives are simpler than magneto-optical drives. They need less complicated optical heads and do not need a bias magnet. However, most rewritable optical drives are based on magneto-optical technology. This is largely because early phase change disks had very limited number of overwrite cycles, of the order of a thousand, while magneto-optic disks were shown to have a million overwrite cycles.

Phase change technology has come a long way since then, even achieving on the order of 100,000 overwrite cycles.

WORM technology

Write-once-read-many technology has a clear place in data storage because it allows permanent archiving capability. Neither magnetic disk storage, nor magnetic tape storage can provide similar write-once capabilities. There are at least four different types of optical write once technologies that are found in commercial products: ablative, moths-eye, phasechange, and dye-polymer.

Ablative WORM disks consist of tellurium based alloys. Data is written using a high power laser to burn a hole in the material. IBM offers 5.25in drives with current capacities of 1.3Gbyte that use this type of WORM technology.

A second type of WORM material is what is known as textured material, such as in a moth's eye pattern. The material is usually a platinum film. Writing is accomplished by melting the textured film to a smooth film, which changes the reflectivity.

Phase-change technology provides a third type of WORM technology using materials such as tellurium oxide. In the writing process, amorphous (dark) material is converted to crystalline (light) material by applying heat



Run-out blocks

rig. 7. Recording modes available for recordable cd technology. Incremental packet recording increases flexibility of recordable cd and makes it more suitable as a mass storage device for the desk-top. In packet recording, unlike other modes, there is no limit to the number of recordings – provided that there is space on the disk.

from a focused laser beam. The change cannot be reversed. Dye-polymer media, the fourth type of WORM media, are used in recordable cd drives and is discussed in more detail later.

Run-in blocks

Data

Magneto-optic technology

Single

packet

Link block

In a magneto-optical drive, data recording is achieved through a thermo-magnetic process. This process relies on the threshold properties of the Curie temperature of magnetic materials. Energy within the focused optical spot heats the recording material past its Curie point of about 200°C, a threshold above which the magnetic domains of the material are susceptible to external magnetic fields of the order of 300 gauss.

The external magnetic field is used to set the state of the magnetisation vector in the heated region to either 'up' (a one bit) or 'down' (a zero bit). This vector represents the polarisation of the magnetic domains. When the material cools to below the Curie point this orientation of the magnetic domains is fixed.

This recording cycle has been shown to be highly repeatable – over more than a million cycles – in any given region without degradation of the material.

Magneto-optical disks can be safely read by low power laser beams of about 2mW at the disk surface. This is because the coercivity of a magneto-optic material remains high until very close to the Curie temperature. Near the Curie temperature, at about 200°C, coercivity rapidly drops by two or three orders of magnitude as the magnetic domain structure becomes disordered. Until the Curie point, it is not affected by magnetic fields or laser light. During readout, the recorded ones and zeros are sensed by a low power linearly polarised readout beam and by utilising the polar Kerr effect. In this effect the plane of polarisation of the light beam is rotated by 0.5° or so by the magnetic vector. The direction of rotation, which defines whether the bit is a one or a zero is converted by the polarisation optics into an intensity change which is sensed by the readout detectors and channel.

Although the tiny amount of Kerr rotation results in a very small amount of signal modulation riding on a large dc bias, the technique of differential detection permits acceptable signal-to-noise ratio (snr) to be achieved.

Recordable compact disk – CD-R

The writable - i.e. write once – version of the popular cd-rom is known as CD-R and was introduced about four years ago. A CD-R disk can store about 650Mbyte of data. A recorded disk looks very much like a stamped cd-rom, and is playable in most cd-rom players.

Early CD-R drives were very expensive – of the order of \$50,000 each – and were used only by professionals mastering cd-rom disks. Over the next three years, CD-R drive prices fell quickly to around \$10,000 in 1993.

By the end of 1994, the drive price had fallen to less than \$2000, with blank disks costing about \$12 per disk in the shops. The OEM price for CD-R drives has already fallen to less than \$1000 for small quantities. The dramatic drop in prices, combined with the fact that recordable disks were compatible with cdrom players has created a great deal of interest in this technology.

A recordable cd is coated with an organic polymer that can change its local reflectivity permanently upon sufficient heating by a laser spot. Structure of a CD-R disk is shown in Fig. 6. When the organic dye polymer is locally heated by the focused spot of a laser beam, polymeric bonds are broken or altered resulting in a change in the complex refractive index within the region. This refractive index change results in a change in the material reflectivity. There are half a dozen organic dye polymers that are commercially being used. Two examples are phthalocyanine and polymethane cyanine.

Like cd-rom drives, CD-R drives have relatively low performance compared with optical or hard drives. Just as in a cd-rom drive, the seek times are on the order of a few hundred milliseconds while the maximum data rate for a quad-speed drive is about 600Kbyte/s.

Seek time is slow because recordable drives spin the disks in constant linear velocity (clv) mode as defined in the Red Book standards. Constant linear velocity means that the disk rotation speed varies with the radius at which the read head is positioned in such a way as to ensure that the linear velocity is constant with radius. In contrast, constant angular velocity devices like optical WORM disks have seek times on the order of 40ms.

Recording CD-Rs

To understand the attributes and limitations of recordable cd, it is important to understand the various recording modes that it can operate in. For fixed block architecture devices such as magneto-optical drives, the question of recording modes never comes up as there is only one mode, but in recordable cd, there are four modes, as in Fig. 7.

The four recording methods in CD-R drives are: disk-at-once, or single session, track-atonce, multisession, and incremental packet recording. In disk-at-once recording, one recording session is allowed on the disk, whether it fills up the whole disk or just a fraction of the disk. The data area in a single session disk consists of a lead-in track, the data field, and a lead out track. Information such as the table of contents is within the track lead-in.

In single-session writing, once the lead-in and lead-out areas are written, the disk is considered 'finalised'. Even if there are blank areas on the disk, further recording cannot take place. After the disk is finalised – and only then – it can be played back on a cd-rom player, which needs the lead-in and lead-out tracks present just to read the disk.

Having only the capability of recording a single session can be a quite a limitation for obvious reasons, so the concept of multisession recording was introduced. An early proponent of multisession recording was Kodak which wanted multisession capability for its PhotoCD products . In multisession recording, each session is recorded with its own lead-in and lead-out areas.

Multisession recorded disks can be played

back in cd-rom drives that are marked multisession compatible, assuming that each session on the disk has been finalised with lead-in and lead-out areas. Unfortunately, the lead-in and lead-out areas for each session take up lots of overhead; about 15Mbyte. With this kind of overhead, the ultimate maximum number of sessions that can be recorded on a 650Mbyte disk is 45 sessions.

Rather than do multisession recording, the user may opt for track-at-once recording. With this technique, one or more tracks can be written in each session. The maximum number of tracks that can be written on the disk is 99. However the disk or session must be finalised before it can be read on a cd-rom drive.

Because of the way input data is encoded and spread out, it is imperative to maintain a constant stream of information when recording. If there is an interruption in the data stream, it affects the whole file being recorded - not just a sector as in magneto-optical or WORM drives. If the interruption is long enough, it will usually lead to the disk being rendered useless - a 'golden coaster' as it is referred to in the industry. For this reason, it is important to have a fast hard drive capable of feeding data to the drive buffer continuously.

It is inconvenient to use the hard drive of the personal computer to directly feed the CD-R drive, because it ties up the hard drive and basically the whole computer. To address this issue, some CD-R drives come in a package that includes a dedicated 1Gbyte hard drive. This solution, however, raises the cost of using recordable cd.

Many of the above problems or inconveniences can be alleviated through a new recording method just being introduced. Called incremental packet recording, this method involves breaking the input data up into packets of specified size, for example 128Kbyte or 1Mbyte.

Each packet consists of a link block, four run-in blocks, the data area, and two run-out blocks. Run-in and run-out blocks help delineate packets and allow some room for 'stitching' - i.e., providing overlap if perfect synchronisation is not achieved when recording an adjacent packet in a different recordable cd drive.

Packet recording has several advantages. To begin with there is no limit to the number of packets that can be recorded, up to the space available on the disk of course. In this way, limitations imposed by track-at-once, multisession or disk-at-once can be avoided.

Secondly, if the packet size is smaller than the drive-buffer size - as is likely to be the case - a dedicated hard drive is not needed while recording. Once the packet of information has been transferred to the drive buffer, the computer can do other tasks while the CD-R drive carries out the recording.

With the advent of packet recording, recordable cd technology becomes much more flexible than in the past. As a result, the technology is much more attractive as a general purpose removable data storage device. It can be used for back up purposes as well as for storing smaller files.

Table 1. Optical technologies compared.

	Multifunction Optical 5.25in MO/WORM	3.5in Optical	CD-R/CD-E	Phasewriter Dual (PD)
Disk diameter	130 mm	90 mm	120 mm	120 mm
On-line capacity	650Mbyte ¹	230Mbyte	650Mbyte	650Mbyte
Function	Rewritable and write-once	Rewritable	Write once but CD-E will be rewritable	Rewritable
Performance				
read data rate	1200-2300KB/s ²	600-1300KB/s	700KB/s	870 KB/s
write data rate	400-800KB/s (mag-opt) 660-1200KB/s (WORM)	200-400KB/s	700KB/s	870 KB/s
seek time	30ms	35ms	300ms	200ms (average)
Mean time between				
failure (MTBF)	180 000 hours	40-000 hours	30 000 hours	-
Current drive price	\$2000	\$700	\$1700	\$1000
Current media price	\$100	\$30	\$12	\$100
Expected drive price (May '96)	\$1500 ³	\$600	\$700	\$700
Key attribute	High performance	Portability (shirt-pocket size disks)	Can read cd-rom Readable in cd drive	Can read cd-roms
Migration path	≥1300MB (early '96)	≥650MB (early '96)	≥3GByte (late '97)	not clear
Upward compatible with next generation				
drives?	Yes	Yes	not clear (current CD-R	not clear
	(read/write compatible)	(read/write compatible)	disks not readable in HDCD drives)	

Notes

1) On-line capacity means capacity available without human intervention - i.e. capacity on a single side. c) In constant angular velocity (CAV) drives, linear velocity varies as a function of radius. Thus, data rate varies as a function of the radius of the read/write head because the linear data density is constant as a function of radius. The higher data rate is possible when the head is at he outer radius of the disk, while the lower data rate occurs when the head is at the inner radius.

3) These are projections based on industry consultant forecasts.

There is an interchangeability problem with some cd-rom players as they post a hard error when they encounter the link block at the beginning of each packet. To address the problem of interchange with packet written disks, the Optical Storage Technology Association is investigating whether an appropriate device-driver utility will enable older cd-rom drives to accept packet written disks.

An alternative is to use variable sized packets in which the packet size is equal to the file size. This technique is attractive because it reduces the incompatibility with cd-rom drives, but it also has its own problems - further illustrating the point that converting a recordable cd into a mass storage technology will require a certain amount of compromise and reduced expectations.

Cd-rom compatibility issues

One of the key attributes of recordable cd drives is that in principle the disks they write can be read by cd-rom drives. Given the phenomenal success of cd-rom and the rapidly growing installed base of titles and drives, it is clearly advantageous for an optical drive to be cd-rom compatible in some way.

Recordable cd drives can read cd-rom disks, and write recordable cd disks that can be read on cd-rom drives. However these disks are write-once only.

Several companies are working on a new technology called CD-E or compact-diskerasable which is a recordable cd based on phase-change material. The CD-E drives will supersede CD-R drives since they will have not only all the features of the recordable cd drives but also those of erasable cds. CD-E drives have the potential to become a mass storage medium and to replace the floppy drive on desk top computers.

Recognising the importance of cd-rom compatibility, Matsushita Corporation (Panasonic) recently announced a new rewritable optical drive called phasewriter dual or 'PD'. This drive has the capability to read cd roms. The phasewriter-dual drive writes to a phase change rewritable media. However, unlike CD-E drives, the disks written by the pd drive cannot be read back by cd-rom drives, and thus cannot take advantage of the installed base of cd-rom drives.

A bewildering array of choice in 1995 How do optical drives available now, or being

introduced in 1995, compare with each other? There seems to be a bewildering array of choices for the consumer. Which should the consumer choose? Of course this depends on what is important to the user - capacity and performance or low cost or cd-rom compatibility. A comparison of the various technologies are given in Table 1.

The primary delineators are performance and cost. Magneto-optical/WORM and phase change drives offer much higher performance than recordable cd drives. On the other hand, recordable cd offers cd-rom compatibility and has a greater possibility of being low cost because of the cd-rom base.

Over the next three years, the market will decide in which application segments each of these features is most important.

The next generation: HDCD and DVD

The 650Mbyte capacity of current cd-rom and recordable CD-R drives has remained unchanged since the introduction of cd-rom in 1985. However, the growing interest in putting video on cd is forcing the need to increase the capacity - video is very storage intensive.

The motivation for developing video cds is that they will replace the video tape, just as audio cds replaced the phonograph record and audio tape in the mid eighties. Furthermore the high-capacity cd is also needed in computer applications to replace cd-rom disks.

In december 1994, Philips and Sony proposed a new compact disk standard called HDCD, high-density cd, which can hold



3.7Gbyte on a single disk. A second version of the HDCD is likely to have two data layers, as shown in Fig. 8, thus doubling the capacity on a single platter to about 7Gbyte.

A two layer HDCD should cost only marginally more than a single layer HDCD. Not to be outdone, Toshiba and Time Warner with support from Matsushita released an alternative standard for a videoCD in January 1995. Toshiba calls it the DVD or digital video disk but it has also been referred to as SD or super disk. This disk is double sided and can store about 5Gbyte per side. A comparison of the two mutually incompatible standards is given in Table 2.

How will the increases to HDCD or DVD capacity be achieved? In any disk based system the main way of increasing capacity is to make the marks smaller and put them closer together since there is no chance of increasing the size of the disk. To go from current cdrom capacities to HDCD or DVD capacities a factor of at least five jump in storage density - requires shorter wavelength lasers, higher numerical aperture lenses, tighter track pitches and higher linear densities.

The laser chosen for the next generation cds will be a red emitting type operating at 635nm, as opposed to the 780nm of currently used for cds. However the switch to a red laser leads to a potential problem in compatibility. This is because current dye-polymer media formulations for recordable cds are not compatible at red laser wavelengths. As a result, the recordable disks you are using today will not be read back by the next generation of higher density compact disk drives. Lack of upward compatibility, though not widely advertised, will not be warmly greeted by any

users who are currently archiving data or photos on recordable cd media.

Several US and Japanese media companies are working on recordable cd media that is compatible at both the infra-red laser wavelengths, found in current drives, and the red laser wavelengths. An introduction of such media into the commercial market is imminent and will solve the current upwards-compatibility problem.

The fact that two competing proposals have been introduced for the videoCD standard has caused quite a stir, bringing back memories of the VHS versus Betamax videocassette standard wars. The videoCD standards could well be a replay of the videocassette war unless the two sides get together and compromise on a single standard.

Currently in Toshiba/Time Warner's favour is the fact that several of the Hollywood studios - the 'content providers' - seem to be supporting DVD. Sony and Philips have been lining up the major computer and software makers to support HDCD as the next generation replacement to the immensely popular and widespread cd-rom.Realising the importance of cd rom, Toshiba has agreed to modify its standard so that it will support cd rom, and has begun talks with computer and software companies, Which of the two competing standards the industry will adopt is still up ion the air, but hopefully, Sony/Philips and Toshiba can sort out their differences and converge to a single standard.

Optical technology trends

Whichever specific format is adopted, optical drives will continue to see both incremental and radical improvements from a technology

Table 2. Comparison of proposed high density compact video disk standards - Sony/Philips' IDCD versus Toshiba/Panasonic's DVD.

	Sony/Philip
Number of sides	Single sided
	(but up to 2
Disk capacity.	3.7GB (7.4G
Playing time	135min/laye
Track pitch	0.84µm
Laser Wavelength	635nm
Numerical aperture	0.52
Plays current	
cd-rom titles	Yes

Double sided data lavers) B for 2 layer) 0.6

s HDCD

5GB/side (10GB total) 142min/side 0.725um 635nm

Toshiba/Panasonic DVD

not clear

Fig. 8. Announced earlier this year, Sony's new 3.7Gbyte high-density compact disk is claimed to be capable of recording up to 135 minutes of MPEG-2 compressed video.

perspective. The incremental improvement process will concentrate on the four core technology elements: the laser, the media, the recording channel, and the opto-mechanics.

The laser will see continual improvements in its operating life and power, which in turn will allow disks to spin faster. Media will see improvements in substrates and active layers, Optics and actuator systems will have improved servo systems to allow finer positioning. In addition there will be reductions in noise, smaller optical components, and lighter actuators for faster seek operations.

The recording channel and electronics will see an increase in the level of electronics integration, a reduction in electronic noise and power consumption, and better signal processing and error correction.

There is a considerable amount of technical growth potential for optical drives, in both performance and capacity. After all, optical drives are a relatively new commercial technology. Remember that the first rewritable optical drives only started being marketed about six years ago.

Acknowledgments

Thanks to Lee Jesinowski of IBM Tucson for the electronic block diagram of the optical drive, and to Blair Finkelstein of IBM Tucson for the photograph on WORM threshold mark formation.

Probing further

There is a number of excellent books that provide an overview of optical disk systems. A classic is Optical Recording by Alan Marchant (Addison Wesley, Reading, MA, 1990) which provides an overview of the various types of recording as well as the basic functioning of an optical drive. A more detailed study of optical disk drives and their opto-mechanical aspects is provided in Principles of Optical Disc Systems by G. Bouwhuis, J. Braat, A. Huijser, J. Pasman, G. van Rosmalen, and K. Schouhamer Immink (Adam Hilger Ltd, Bristol 1985).

For recent developments in the field of optical storage, you are advised to attend the meetings of the International Symposium on Optical Memory (ISOM) or the Optical Data Storage (ODS) Conferences (held under the auspices of the IEEE or the Optical Society of America).

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dissipation in capacitors

Perfect capacitors dissipate no power, but in the real world, many factors combine to reduce efficiency and increase failure rate – as capacitor consultant Cyril Bateman explains.

apacitors don't take power. So began my lecturer when introducing the topic of capacitor phase angles. I remembered these words only too clearly some years later when investigating capacitor failures occurring in the line time-base circuit of the first all solid state 110° colour televisions.

My experiences as a capacitor designer and applications engineer have clearly demonstrated that all capacitors have a limited power handling capability, similar to the safe operating area of semiconductors.

Directly or indirectly, overstressed capacitors are involved in most circuit failures. Obviously, all components wear out eventually. But overstressed capacitors used with pulse waveforms in power switching circuits can fail very quickly. Worse still, before the capacitor ultimately fails, it can directly contribute to the failure of switching semiconductors, and in doing so, mask the prime failure mechanism.

Manufacturers sometimes determine the power rating of a capacitor by subjecting samples to sinewave stress while monitoring the temperature rise. To confirm long term reliability, this is often supported by stressing at elevated temperature. These results can be related to end-use conditions provided that the capacitor's rms power level in circuit can be measured or calculated.

Why should capacitors cause such problems used with pulse waveforms? Power dissipated

in a capacitor is dependant on l^2esr , alternatively VI.tan δ . While capacitive reactance is inversely proportional to frequency, equivalent series resistance, or esr, is not. Depending on frequency and capacitor type, while esr generally reduces with rising frequency, this is not always the case. In some combinations esr can exceed the capacitive reactance, and can also increase with frequency.

Since the esr of a capacitor is frequency dependent, the capacitor's power dissipation can be measured in circuit only when using sinewave stimulation. Given a mathematically defined waveform, however, power level can be calculated following the classical methods.

This article proposes a method of calculating capacitor power dissipation for any waveform, – demonstrated by two recent applications reported in *Electronics World* – together with

Resistance in capacitors

For a capacitor, equivalent series resistance, esr, is a single lumped resistive value representing all real losses. This loss comprises three main sources:

• True series resistance, tsr, comprising the actual metallic resistances.

• R_p comprising:

- a) Dielectric loss due to molecular and interfacial polarisation.
- b) Leakage resistance, measured at dc volts.

$$esr = tsr + \frac{R_p}{1 + \omega^2 (R_p)^2 C}$$

$$esr = \tan \delta \times X_c$$

 $esr = \cos\theta \times |Z|$

Equivalent series resistance tends to reduce with increasing frequency, but by considerably less than the

a prototype 'snubber' circuit^{1,2,3}.

In the first of these applications, an article on Cuk converters, Finnegan found that using a standard electrolytic component for the 3.3μ F capacitor of Fig. 1 was unsuitable. Equivalent series resistance caused overheating. In the second article, physically small capacitors are needed for C_1 and C_2 of Fig. 2. The choice of ceramic type matters here since some exhibit more losses than others and an incorrect type could easily result in overheating.

According to the Fourier theorem, time and frequency domains interrelate and can be transformed with no loss of information – provided complete waves are used and sufficient harmonics are computed. In theory an infinite number of harmonics is required. In practice fifty harmonics have proved to suffice.

Converting from the time domain into the

theoretical halving for each doubling of frequency. Ultimately attaining a minimum value when $X_c=X_{Lr}$ i.e. at the series resonance of the capacitor as a series *LCR* system.^{8,9,10}



In the capacitor equivalent circuit a), true series resistance is caused by actual metallic resistances inherent in the component makeup. Solving this equivalent circuit mathematically into real and imaginary terms results in the series equivalent model b). This is an equivalent series resistance representing all real capacitor losses.

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frequency domain for calculations offers many benefits. Not least of these is the ease with which frequency dependent parameters can be accommodated, since all calculations are also simplified.

With capacitors subjected to non-sinusoidal waveforms, the resulting capacitor current by harmonic depends on the harmonic amplitude multiplied by the harmonic number. Given an ideal capacitor and ideal square wave, the current resulting from each harmonic equals that of the fundamental frequency. For other waveforms it is possible that harmonic currents can exceed that of the fundamental. Since the equivalent series resistance change by harmonic is always less than ideal, the power contributed by a harmonic can considerably exceed that of the fundamental, **Table 1**.

Having established the need to avoid early

Table 1. These results, derived from the 22nF snubber, show that power loss due to harmonics can exceed that of the fundamental.

Harmonic	Amplitude	Phase	Current	Power
number	(V)	(°)	(A)	(W)
k(0) (mean)	113.13	0	0	0
k(1)	118.5	236.9	1.64	3.75
k(2)	89.72	202.5	2.48	4.87
k(3)	53.32	164.5	2.21	2.79
k(4)	21.5	112.7	1.19	0.64
k(5)	9.72	354.3	0.67	0.18
k(6)	14.66	272.4	1.22	0.49
k(7)	14.05	215.1	1.36	0.56
k(8)	10.7	151.2	1.18	0.38
k(9)	8.28	79.05	1.03	0.27
<i>k</i> (10)	6.8	6.96	0.94	0.21

Capacitor performance simulations

The procedure used to generate these results graphs commenced with time domain simulation of the circuit using *Pspice*. This produced the voltage waveform which would be measured across the capacitor if displayed on an oscilloscope. The 22nF snubber was in fact derived from an oscillogram.

This waveform was digitised into 256 X Y co-ordinates and stored on disk using a custom program. The data file became input to calculation programs running on my Archimedes. These are FFT conversion, followed by frequency domain analysis, complex multiply and reverse FFT to restore to time domain.

The results are displayed on screen exactly as shown here. To provide the best resolution, I wrote a dedicated routine to output these curves as a vector datafile in Archimedes Draw format. This permits easy conversion to formats compatible with other machines. capacitor failures, the sequence for calculating capacitor power dissipation is:

• Fourier transformation of the stimulus waveform observed across the capacitor terminals, into the frequency domain, by amplitude and phase.

• Determination of esr for each harmonic frequency, by measurement or from published characteristics.

• Determination of relative capacitor current and phase for each harmonic frequency.

• Complex multiplication of stimulus waveform harmonic amplitude and phase with capacitor current and phase for each harmonic frequency.

• Reverse Fourier transformation (synthesis) back into time domain.

• Calculation of capacitor power by each harmonic and relevant esr, over one period of the fundamental waveform.

• Calculation of rms power dissipated in the capacitor.

A closer look

Many suitable fast Fourier calculation routines have recently been published. The essential requirements are sufficient data points for accuracy, say 256 minimum, the provision of k(0) (mean) data, with sufficient harmonic data by amplitude and phase, such that reverse transformation accurately recovers the original time-domain voltage waveform's shape and amplitude.

I have successfully used an enhanced version of the Larsen-Dyrik *BBC Computer* program adapted to run on the *Archimedes*⁴







Plot 2. Experimental snubber using 22nF chip capacitors made from X7R ceramic was unsatisfactory. Capacitor seriously overheated and failed – ^oquickly.

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Fig. 1. An important capacitor in this Cuk converter is the 3.3µF device C₃, coupling pins 2 and 3 of the transformer. Finnegan found that ordinary electrolytic capacitors overheated and low-esr types were not available for such high voltages.







Plot 4. Performance of 0.88µF reservoir capacitor C₂ in Harris/IBM converter, Fig. 2. Parallel capacitors make up the value, as for plot three, but here, only six devices are needed.

Before any fast Fourier transform can be run, one period of the waveform must be described, mathematically if feasible, or more generally as X and Y co-ordinates, matching the input needs of the chosen FFT calculation.

Fundamental to this method is the assignment of esr and capacitance values for each harmonic frequency used. Whenever possible these should be interpolated from the nearest practical measured frequency.

Modern LCR bridges can measure at many frequencies to at least 1MHz. At these higher frequencies the best four-terminal measurement techniques must be used, and preferably with short component lead lengths.

At frequencies greater than are possible with LCR bridges, network analysers measuring by $|Z| \ge \theta$ are most appropriate. Since most capacitors of interest will resonate below 10MHz, as an unreducible minimum, a measurement of impedance with frequency can determine the minimal value of equivalent series resistance, at the resonant frequency.

Simulating capacitor performance

Analogue circuit simulators are based either on frequency-domain or timedomain simulation methods. Time-domain based simulators can allow for amplitude dependant anomalies that are typical of semiconductor junctions.

At the University of California, Berkeley, a development grant from Sprague Electric in 1970-71 funded the preliminary development of the Cancer program - from which Spice, subsequently Spice2, developed. This work was specifically targeted to the needs of the integrated-circuits group at the University. Indeed the word Spice derives from 'Simulation Program with Integrated Circuit Emphasis'

Full details of the development of Spice2 are contained in Laurence Nagel's doctoral thesis, memorandum No. ERL-M520, 9 May 1975

Spice2-derived simulators comprise small-signal frequency-domain analysis together with time domain transient response and dc transfer functions.

Consequently, although Spice2 based simulators are able to calculate power dissipation, use of the time-domain calcula-tions, inhibits frequency dependency.^{11,12}

While many nodal frequency domain simulators do not support frequency dependency, provided matrix reduction techniques are not used, this enhancement is possible.

With non-sinusoidal waveforms, substantial errors of power result from the capacitor's frequency dependent equivalent series resistance. Eliminate these errors by simulating in the frequency domain and using the appropriate esr values. I have built this capability built into my simulators for the Archimedes.



Fig. 2. This single-ended primary-inductance converter, based on a chip produced by Harris and IBM, involves small capacitors which are susceptible to overheating if the wrong ceramic is chosen. In the article here, 36V input and 5V output are assumed.

Provided that the frequency of the highest significant harmonic is below the capacitor self resonance, current and phase by harmonic relative to unity input stimulus can be calculated by many means – including pocket calculator. Should there be any harmonics having significant power above this resonant frequency, then a full capacitor model together with simulation software is preferred. This model has to include inductance and equivalent series resistance.

Complex multiplication of each harmonic component of the stimulus waveform with the relative capacitor current and phase provides the final frequency-domain result. These are output when required. Complex multiplication is simplified if data by magnitude and phase angle is used. In this case multiply the respective magnitudes but add the angles.⁵

Capacitor current in rms can be calculated directly from the above complex multiplied frequency domain results.^{6,7}

The reverse fourier transform or synthesis, provides the time domain capacitor current

waveform and the rms power dissipated by the capacitor. Additionally an estimate of the peak and mean power levels throughout the waveform can be deduced. This can be used to reduce power levels by fine tuning the waveshape. These capacitor power levels should be calculated by harmonic frequency, amplitude, phase and relevant esr for each of the data points through one waveform.⁶

This proposed method applies not only to switched mode supply simulation. The above sequence is simple and quick, if performed using dedicated computer routines. I have developed some of these myself.

Preparing X, Y data points defining the stimulus waveform is simplified by using a curve fitting routine. All subsequent data transfers can be automated. For any stimulus waveform, data from the fft can be stored as a library file, and reused as needed, until a different stimulus is desired.

Given capacitor data-file libraries, the traditional method of choosing capacitors by trial and error becomes obsolete.

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Fourier transforms - forward and reverse

The forward Fourier transform F(y) of a function of the real variable f(x) (where f(x) may be real or complex) is defined by the integral.¹³

$$F(y) = \int f(x) \exp(-j2\pi xy) dx$$

In the context of this article, the above expression states that a timedomain measurement can be transformed into the frequency domain with no loss of data.

Displaying the sinusoidal component frequencies which comprised the original time domain waveform by their respective amplitudes and relative phases. An example of a time-domain measurement is an oscilloscope displaying amplitude by time.

This transform is subject to certain conditions. The waveform described must be periodic – e.g. one complete cycle of a repetitive waveform. In addition, the waveform must have a finite average value. The waveform must have a finite number of maxima and minima in a period.

Provided that the time-domain waveform sampling rate satisfies Nyquist and the number of samples is a multiple of two, the transform can be mathematically simplified as defined by the fast fourier transform.¹⁴

Note that since each harmonic data pair contains two dimensions, the

number of data pairs is restricted to one half of the number of samples used for the time domain.

Having performed an fft on the waveform, the resulting data is a number of data pairs describing amplitude and phase by harmonic, Table 1.

Having Fourier-transformed the waveform, subsequent calculations can follow the rules of conventional sinewave analysis.

Results from the reverse Fourier transform can be obtained simply by evaluating, harmonic by harmonic from time t=0 to 2π radians and by the number of samples the following expressions,

where, k is the harmonic number, and ψ is relative phase angle in degrees. Expressions |Mv(k)|, |Pv(k)|, |Mc(k)| and |Pc(k)| are the magnitude and phase results of the FFT and complex multiply respectively.

$I(k) = (Mv(k) \omega kC) \sin(K\omega t + \psi \pi / 180 + \pi / 2)$	(Ref . 4)
$I(k) = (Mc(k) \sin(tk+ Pc(k) \pi/180))$	(Ref. 4-6)
$V(k) = (Mv(k) \sin(tk + Pv(k) \pi/180))$	(Ref. 4-6)
Current, $rms = ((Mc(k1) /\sqrt{2})^2 + (Mc(k2) /\sqrt{2})^2)^{0.5}$	(Ref. 4,10)
Voltage, $rms = ((Mv(k1) /\sqrt{2})^2 + (Mv(k2) /\sqrt{2})^2)^{0.5}$	(Ref. 4,10)
Watts, $rms = ((Mc(k1) /\sqrt{2})^2 esr(k1)) + ((Mc(k2) /\sqrt{2})^2 esr(k2)) +$	(Ref. 4)

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Phasor diagrams and standing waves

Phasor diagrams are extremely useful in combining voltages present at a point on a transmission line from forward and reflected waves. Finding the resulting, measureable voltage at a point is made very much simpler with a phasor parallelogram. This is taken a step further with a novel combined voltage and current diagram which allows currents and impedances to be dealt with.

Power considerations

Once steady state has been reached, power is delivered to the line at a steady rate and dissipated in the load at a steady rate. If the line is loss free, these two rates are equal.

Energy injected into the line before steady state is achieved remains there in the form of the forward and reflected waves. In the steady state, energy stored on the line is continually leaking out at one end and is being continually topped up at the other by the transmitter. The energy returned by the reflected wave helps to maintain the forward wave.

When the generator is switched off, the energy stored on the line will leak rapidly away as the waves echo back and forth.

As both the forward and backward waves are energy carriers, the terms 'forward power' and 'reflected power' are frequently used. Reflected power does not mean wasted power so there is no reason why an ideal line should not transmit energy efficiently even if there is appreciable reflection; a high standing wave ratio. On the other hand, using practical transmission lines, the existence of voltage and current maxima is likely to result in increased energy losses. These losses increase with the Geoffrey Billington looks at how currents and voltages are distributed in a standing wave and how these can be represented with phasor diagrams.

square of the current in the lines and the square of the voltage between them, so reduced losses at minima will not compensate for increased losses at maxima.

Travelling wave voltages

Imagine a continuous train of periodic waves moving down a long line from left to right. Everyone invariably forms a mental picture of a series of ripples of constant wavelength travelling down the line at a constant speed, but it is important now to think more carefully about what this picture really represents.

To monitor the variation of voltage along the line, let everything happen in slow motion and let centre zero voltmeters be connected at various points, shown in Fig. 1. Each meter swings from side to side over the same range as the wave passes, but there is a phase lag which increases steadily with distance moving down the line. For instance, voltmeter V_2 is playing follow-the-leader with V_1 but lags,

(ą)

reaching its maximum a little later. Similarly, V_3 lags V_2 , and so on. By the time we reach $V_{\lambda/2}$ the lag has increased to half a cycle, and the lag of V_{λ} is one full cycle; it has come back into step with V_1 . This pattern repeats all along the line. The distance between V_1 and V_{λ} is defined as one wavelength (λ) or the 'repetition distance'.

"For a wave travelling from left to right, the phase lag produced by moving a distance 'L' to the right is L/λ cycles. Moving a distance to the left produces a lead of L/λ cycles." In other words, a movement of one tenth of a wavelength causes a phase shift of one tenth of a cycle. For waves moving in the opposite direction, the above statements apply by simply interchanging the words 'lag' and 'lead'.

Instantaneous and rms measurements From now on, phrases such as 'the voltage' or 'the current' will normally be referring to rms values, not instantaneous ones.

Standing-wave maxima and minima

At any point on a mismatched line there are two alternating voltage components. One is due to the forward wave and one is due to the reflected wave. What we actually measure with a voltmeter is the resultant of these two components. This depends on the phase difference between the component voltages at that point which varies from point to point.

Providing the line is long enough there will be at least one point where the component voltages are in phase or, strictly speaking, where the phase difference is a whole number of cycles. Suppose P is such a point. If the for-



Fig. 1. If the system could be run in slow motion, voltages measured along a transmission line would reveal a follow-the-leader pattern. Travelling along the line to the right, the phase lags that of the previous voltmeter.



Fig. 2. The relationship between maxima and minima is represented by phasor lengths, (a), and phase by an angle of rotation, (b). Phasors rotate around 360° and cross over as the measuring position on the line moves by more than a full wavelength, (c).

THEORY

ward-wave voltage component is v and the reflected component is kv, the resultant voltage will have its greatest possible value of v+kv=v(1+k).

Now imagine we move down the line towards the antenna. As the distance increases, the forward wave is delayed an increasing amount while the reflected wave arrives earlier. This means a greater and greater phase difference between the components.

After moving a quarter wavelength, the forward wave will lag on its phase at P by one quarter of a cycle, while the reflected wave will lead by a similar amount. The result will be that the component voltages are half a cycle out of phase, and the resultant voltage will be v(1-k). This is the minimum possible value of the voltage.

A further movement of one quarter wavelength will bring the components into phase and yet another quarter wavelength will bring them into opposition. This stationary pattern will repeat continuously, if the line is long enough, and is termed a 'standing wave'.

All this becomes quite obvious when the component voltages are represented by phasors. Resultant voltage at any point on the line is found by drawing a phasor parallelogram.

Using phasors

The two component voltages are represented by phasors drawn like the hands of a clock. The long hand is v units long and the short hand is kv units. In practice it is often convenient to assume that v=1 and that the lengths are 1 and k units

At a point like *P*, a voltage maximum, the two hands are both pointing in the same direction. Say both point to 12 o'clock. As we move down the line the hands are rotated through equal angles in opposite directions, the angle representing change in phase; for instance a movement of one quarter of a wavelength is represented by rotating each phasor through 90°. This brings the hands pointing to three o'clock and nine o'clock. Phasor lengths must be subtracted to give v(1-k), a voltage minimum in this case.

A further quarter of a wavelength will bring both hands pointing to six o'clock, another voltage maximum. However they are pointing in the opposite direction to when they were at 12 o'clock, so the resultant voltage at the new maximum is in antiphase with the original case, Fig. 2a,b,c.

Further movement down the line causes the phasors to cross over and arrive at another voltage minimum after another quarter wavelength, then arrive at their starting position. After a total movement of one full wavelength down the line, the voltage maximum at this point is in phase with the voltage at P.

Rotation convention

In moving down the line towards the antenna the forward wave is delayed, ie lag is introduced, and the reflected wave arrives earlier, ie it leads. Conventionally, lag is represented by a clockwise rotation and lead is represented by an anticlockwise rotation. Fig. 3. A point $\lambda/10$ from a maximum is represented by two phasors rotated 36° in opposite directions from the zero line, (a). The resultant voltage at this point on the line is found using a phasor parallelogram which combines two components; the voltage due to the forward wave and the voltage due to the reflected wave, (b).

Finding resultant voltage at a point

(a)

36°

Suppose that the point of interest is one tenth of a wavelength from a voltage maximum. With the clock hands both at 12 o'clock, rotate each hand through one tenth of a cycle, 36° , in opposite directions, Fig. 3a.

Now construct a parallelogram, Fig. 3b, with the clock hands as sides. The resultant voltage is given by a diagonal drawn from the junction of the clock hands. It should be clear that when the components are in phase or in antiphase, the parallelogram collapses into a straight line. When this happens, the figure still works, giving the same answers as obtained by a straightforward addition or subtraction.

The phasor voltage parallelogram (clock hand diagram) shows how the numerical value and phase of the line voltage varies from point to point. Surprisingly enough it can be easily modified to also give current.

Voltage and current parallelograms

The currents may also be represented by phasors and it is a fairly simple matter to draw current and voltage phasor diagrams side by side with the correct phase relationships.

One thing which holds for both forward and reflected waves is that at all times and all points in the circuit, voltage/current= Z_0 . Note that this is not true for the resultant values of voltage and current.

First think about the forward wave. As $V/I=Z_0$, V and I must be in step and peak at the same instant. We therefore draw the forward-wave current and voltage phasors in parallel, ie the phase difference is zero. The length of this current phasor must be equal to v/Z_0 , where v is the rms voltage.

Now think about the reflected wave. Once again the current must peak at the same instant as the voltage but it has already been pointed out that reversing the direction of the wave reverses the sign of the current relative to the voltage. For the reflected wave, the current phasor must point in the opposite direction to the voltage phasor.

Mathematically speaking, reversing the sign of the current without reversing the sign of the voltage means that $V \times I$ is negative, ie the flow of power is reversed, which is of course true for the backward wave.

The length of the reflected wave current phasor is kv/Z_0 . The resultant current is given by the diagonal drawn from the junction of the current phasors, Fig. 4.

"If the current diagram is scaled up by a fac-



tor Z_0 , it becomes identical to the voltage parallelogram, except that the other diagonal gives the resultant."

Combined voltage-current parallelogram

The voltage parallelogram and the scaled up current parallelogram may be superimposed to give a combined voltage-current parallelogram, Fig. 5. In this the length of the diagonal drawn from the tip of the short clock hand to the tip of the long clock hand represents the current, scaled up by a factor Z_0 . Angle A between the diagonals is equal to the phase difference between voltage and current.

The combined diagram is a very powerful tool. It gives a complete description of the voltage and current at any point on the line, and enables this to be compared with the voltage and current at any other. This is illustrated very well when it is applied to a line terminated in a perfect reflector, ie when k=1.

Investigating the case when k=1

It is worth while drawing a few diagrams for the case when k=1, and thinking about what they mean. For instance, as the sides of the parallelogram are all equal the diagonals are always at right angles no matter what size the figure is. Voltage and current are in quadrature

THEORY

at all points. The phase of the current also remains constant apart from a sudden reversal on passing a current zero: the voltage behaves in a similar way. You will notice that the electrons in neighbouring half wavelength segments are surging back and forth in opposition, causing maximum voltage fluctuation at the points of zero current.

Line impedance, Z

In general, reflection coefficient, k, have any value between zero and unity. The ratio of voltage to current is termed the line impedance Z, and on an unmatched line Z will vary from point to point. At the output end of the line, reflection must take place so that Z is identical to the terminating impedance. At the transmitter end of the line, Z is the impedance the line presents to the transmitter.

As the diagram allows you to measure the relative magnitudes of line voltage and current and their phase difference, Z may be found at the point in question. ('Line' values of voltage or current means the resultant values). On a matched line, $Z=Z_0$ and does not vary.

Simplifying phasor diagrams

To simplify matters slightly, instead of rotating both clock hands, it is easier if the long hand is kept vertical and the small one is rotated through the double angle. If you do this, the diagrams no longer enable you to compare the phases of voltages and currents at different points on the line. But this is immaterial in finding the line impedance at a given point.

Secondly, the diagram itself may be simplified. Figure 6 shows the voltage and scaled up current parallelograms for a point on the line. They are close together and side by side. Figure 7 shows how unwanted lines can be



Fig. 6. With current scaled by a factor Z₀ onto the voltage parallelogram, PO represents both the forward wave voltage and the forward wave current.



omitted to give a single diagram. The scale is immaterial. Vector length **PO**=1unit and **OV=OI=**k units. **PV** represents the resultant voltage while **PI** represents the resultant current, scaled up by $Z_0 L$. Angle A gives the phase difference between the line voltage and current. Vector **VOI** acts as an indicator which can be rotated to reveal conditions at any point on the line.

An arrowhead is placed at V. It is helpful to imagine a clock face behind the indicator with the 12 o'clock and 6 o'clock points marked V_{max} and V_{min} respectively. Figure 7 shows the indicator set for a point one tenth of a wavelength from a voltage maximum. This requires a rotation of $2\times36=72^{\circ}$ from the 12 o'clock position, Fig. 7. A clockwise rotation is shown in Fig. 7 so the point in question must be on the transmitter side of the voltage maximum. If there is sufficient information to draw the diagram for a given point, then the line impedance, Z at that point can be found.

Z=resultant volts/resultant amps Resultant volts=PV, Resultant amps=PI/Z₀. $Z=Z_0(PV/PI)$ or $(Z/Z_0)=(PV/PI)$.

Now imagine that the indicator is set at 12 o'clock and then rotated to show the effect of moving along the line. As the indicator is rotated, the diagram changes shape, **PV** and **PI** change in length, and the angle between them, A, opens and closes.

Maxima and minima

At 12 o'clock, PV has its maximum length and PI has its minimum length. This point is a voltage maximum and a current minimum. PV and PI lie one on top of the other, so here angle A is zero. Voltage and current are in phase so Z is purely resistive and at its maximum value which is greater than Z_0 . At 6 o'clock, current is at a maximum and voltage at a minimum, so Z has its minimum value which is less than Z_0 , therefore purely resistive. At all other points A is not zero, voltage and current are not in phase, so Z is complex.

Complex values of Z may be represented either by a resistance R_s and a reactance X_s connected in series, or alternatively by a parallel combination of R_p and X_p . Standard ac theory gives:

$$R_s=Z\cos A$$
, $R_p=Z/\cos A$
 $X_s=Z\sin A$, $X_p=Z/\sin A$

Provided a suitable rotation convention is used the diagram also shows whether X is inductive or capacitive. If movement along the line away from the transmitter is represented by an anticlockwise rotation and movement towards the transmitter by a clockwise rotation, X will be capacitive if **PV** is on the right of **IV**, and inductive if on the left.

A numerical example

One tenth of a wavelength of 50Ω coax is terminated with a 100Ω resistor. The termination is a pure resistance which is greater than Z_0 , so the termination will be a voltage maximum. Standing wave ratio=100/50=2. This gives:

k=(2-1)/(2+1)=0.33

One tenth of a wavelength is represented by a rotation of $2\times(360/10)=72^{\circ}$.

The indicator is initially set to 12 o'clock to represent conditions at the termination, and then rotated clockwise through 72°. Figure 7 should be drawn with k=0.33 and could then be used to solve this problem. Vectors **PV** and **PI** and angle A are measured and **PV/PI** is evaluated. Then,

PV/PI=1.2 and A=35°.

 $Z=Z_0(PV/PI)=50\times 1.2=60\Omega.$

The series components of Z are:

 $R_{\rm s}$ =60cos35°=49 Ω , $X_{\rm s}$ =60sin35°=34 Ω .

The equivalent parallel components are:

 $R_p=60/\cos 35^\circ=73\Omega$, $X_p=60/\sin 35^\circ=105\Omega$. As **PV** is on the right of **PI**, X is capacitive. This applies to both series and parallel cases.

Alternatively, using the rotation convention, **PI** leads **PV**; the current leads the voltage so 'Z' is capacitive.

If the termination of the line had been a resistance of 25Ω (ie $Z_0/2$ instead of $2Z_0$) 'k' and the swr would have been the same numerically, but the termination would have been a voltage minimum so the initial position of the indicator would have been at six o'clock.

The diagram as a visual aid

The real beauty of the diagram is that it reveals and clarifies so many aspects of transmission line behaviour. You only need a few rough sketches wihout any maths to get a good idea of how impedance, voltage and current and their relative phase all vary along an unmatched line. Try investigating the result of altering 'k', including making it very nearly zero and very nearly unity. Remember that the greater the angle, A, the larger the reactive component compared to the resistive component. When k=1, A is a right angle and so Z is a pure reactance.

Comparing phases at different points

I have already pointed out that because one of the phasors is kept fixed, the diagram cannot be used to compare the phase of voltage or current at one point with that of another. If you are interested in making such comparisons, go back to the combined voltage-current parallelogram.

The diagram and the Smith chart

Those of you familiar with the Smith chart may notice that if the diagram had been drawn upside down with *P* vertically *above* 'O', giving V_{\min} at 12 o'clock and V_{\max} at six o'clock, the operating rules become similar to those of the smith chart: 'X' will be inductive when the indicator points to the right, and capacitive when it points to the left. Otherwise the diagram is used exactly as before.

Further reading

'An impedance diagram for transmission lines', Radio Communication, January, February 1992.

In Visualising electron disturbances, March 1995, the paragraph beginning 'This is because the termination of a line . . .', pp 235, should be preceded by the heading 'Why reflection occurs' - Ed.



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SpiceAge competition results

Here are solutions to the competition held in the February 1995 edition of EW+WW.

The two best entries answered all the questions correctly and completed the tie breaker with interesting and viable applications for SpiceAge.

Congratulations to winners, Andrew Pate of Keighley and R. Smedley of London who will each be receiving a copy of SpiceAge for Windows Level 3.

Q1. SpiceAge for Windows is written in which country: USA, Germany, UK, Israel, Australia, Japan? A1. In the UK by Graham Baxter.

Q2. In a lossless circuit, resonance is given by $\omega = 1/(LC)^{0.5}$ rad/s. Write down the analogous expression for a mechanical spring + mass system. Please define completely the terms

within your expression. **A2**. $\omega = (k/m)^{0.5}$ where ω is angular velocity (for example in rad/s), k is spring stiffness (for example in N/m) and m is mass (for example in kg). Frequent wrong answers included some dependency on the gravitational constant and hence orientation of the system. (May be that's why upright pianos sound different from grands!)

Q3. Which of the following traces which show the current in the terminating resistor is the correct response of a 75Ω transmission line terminated with a 150 resistor to which a current of 1A is suddenly applied

A3. Working man's answer is that it cannot be trace 2 as that corresponds to a matched terminating resistor. It cannot be trace 1 which is showing no dissipation in the system (the output is in fact short circuited). It must be trace 3.



Which of the following traces showing current in a terminating resistor is the correct response of a 75 Ω transmission line terminated with a 150 Ω resistor to which a current of 1A is suddenly applied? See Q3.

Q4. You are on site repairing a board for which you need a $20k\Omega$ 5% resistor. You have just dropped your ohmmeter in a puddle and your toolkit contains only one each of 5% values fitting the 10, 12, 15, 18, 22, 33 and 47 decade multipliers between $1k\Omega$ and $47k\Omega$. What do you do to keep within the original value to three significant figures?

A4. The tolerances are of course a red herring because it is the same for both the target and element values. The problem may thus be reduced to finding the simplest (series and/or parallel) combination of nominal values. There are several solutions but the exact answer is given by

 $18k+((2.2k)^{-1}+(22k)^{-1})^{-1}$. Only one person found this solution

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CIRCLE NO. 112 ON REPLY CARD



Using variable integration, the ACF2101 switched integrator has a wide dynamic range, measuring currents down to a few nanoamps. Douglas Clarkson discusses using the device for detecting currents at photodiode levels. s the number of applications involving currents generated by sensing devices increases, so also are refinements being sought in measurement circuits. With photodiodes, for example, where the induced current is proportional to received signal levels, current measurement may be over a broad range. It may also vary significantly with time.

Where photodiodes are measuring light levels directly or indirectly in the case of ionising radiation there is often the requirement to measure the total amount of a pulse of light or a pulse of radiation. Manufactured by Burr-Brown, this precision dual integrator can be used to undertake precision integration in a variety of modes to cater for such measurements.

The advantages of such a device are com-

pactness and low droop voltage with time. Such units can be controlled with standard ttl logic levels.

General applications include current to voltage conversion, photodiode signal integration, current measurement, charge measurement, ct scanner front end and general medical, scientific and industrial instrumentation.

Device basics

Figure 1 shows the block diagram of the ACF2101, which is designed to operate on +5V and -15V supplies and draws typically 3mA on the negative supply and 12mA on the positive supply. Control of the device is basically undertaken by means of hold and reset logic pins, shown in Fig. 2. When hold is high and reset low (on condition), input current is




Fig. 3. Input current is integrated when the hold line is high and reset line is low.



The device has an internal precision 100pF capacitance for each channel selectable using the circuit connections of Fig. 4. Where larger currents need to be integrated, a separate external capacitor can be included in each circuit as shown in Fig. 5.

Using the relationship,

$$V_{\rm out} = -\frac{I_{\rm in} \times {\rm dt}}{C}$$

where I_{in} is the input current, dt is the time of integration and C is the integrating capacitor, values of I_{in} dt and C can be calculated for a full scale value of V_{out} of -10V.

In applications in optical measurement, data can be required to be captured rapidly in micro seconds or over longer time periods, up to several 50Hz cycles. For longer periods, if a signal is being sampled over 50 half cycles at 10ms per half cycle then the sample time is 0.5s. With a typical photodiode current of $5\mu A$ the required capacitance will be $0.5\mu F$.

It is important that the capacitance used is of sufficiently good quality. A high performance polypropylene type will minimise leakage losses, for example. Such integrators are valuable for example in measuring levels of light from sources which are varying rapidly, such as fluorescent tubes. The integrator can be switched on for a set period in order to capture an integral number of cycles of visible or ultra-violet light output.

In addition each output amplifier has an output select switch which allows for multiplexing of devices using an instrumentation amplifier as shown in Fig. 6. For all devices unselected, the integrated charge is held in each device and the output is not connected. For selection of a device, the output is communicated to the instrumentation amplifier. In this way a series of channels can be controlled by a common set of logic signals and individual integrated channels can then be selected.

Functional use

Normally the cycle of operation will be: reset – clear residual charge, hold, integrate, hold – maintain final voltage and read value. Data would normally be read at some point during the hold cycle. Voltage droop taking

place during the hold cycle is given by

$$droop = \frac{200 fA}{C}$$

where C is integration capacitance in farads and fA is femto amps.

For a 100pF capacitance and with no additional leakage currents this is equivalent to 2mV/s or $2nV/\mu s$.

The logic switching of hold and reset will



Fig. 4. Connections to the IC when using the internal precision capacitances is very straightforward.

Table 1. Values of input current integration time and integration capacitance to achieve full scale output of –10V.

in (µA)	dt(s)	C(pf)
0.01	0.1	100
).1	10m	100
	1m	100
0	100µ	100
00	10µ	100
10	1m	1000
00	1m	10000

cause charge transfer to take place. It will be of a sign which is a function of the sign of the transition – positive going or negative going. The magnitude of this switch is typically 0.1pC and this corresponds to a voltage offset of 1mV for a 100pF capacitance. Where this effect becomes significant, its impact can be minimised by ensuring that the *reset* and *hold* logic transitions cancel out.

These effects of voltage droop and charge transfer are reduced for larger values of capacitance. Thus for 10,000pF the voltage droop will be 0.2mV/sec and the charge transfer voltage $10\mu V$.

Timing control

Control of the *ACF2101*'s integration time is a key element of successful use of the device. Timing needs to be accurate for a set config-

uration, but options should be available to select various integration times. Thus reproducibility of integration period needs to be good. There are many ways in which such consistency and control of timing can be achieved. Some of them are considered here. Assuming a logic level transition is used to initiate a timing sequence, a device such as the 4538 dual retriggerable monostable multivibrator provides a convenient way of producing an reproducible integrating pulse width, as shown in **Fig.** 7. With an input low to high transition on pin 4, the inverse output on pin 6 gives the required logic transition for time t where t=0.7RC. Table 1 indicates how a range of values of t can be configured.

Table 1. Value of pulse duration withcmos 4538 monostable.

Value R	Value C Time t	
10k	0.1µF	0.7ms
100k	0.1µF	7ms
11M	0.1µF	70ms





Fig. 7. An integrating pulse is provided by a simple stand alone retriggerable monostable.





Fig. 6. Signals may be multiplexed using the output switches of the ACF2101 and an instrumentation amplifier.



In this configuration the timing is a function of the specific values of R and C. There is also the short term problem of temperature drift and long term problem of device aging. For a resistor with a temperature coefficient of +500ppm (parts per million) a 10° rise in temperature will result in a change of value of 0.5%. For a few extra pence per component, resistors with a temperature coefficient of +50ppm can be obtained – reducing the percentage change in value for a 10° rise in temperature to 0.05%.

Stable capacitors such as polypropylene have a negative coefficient of around -200ppm while types such as polyester have values of around +300ppm. Where possible, temperature coefficients should be of equal magnitude but of opposite sign. Often, however, more control is required over timing - both for accuracy and range of values. The circuit of Fig. 7. can be triggered with a value of RC large enough to complete long pulses of several seconds, but with an external timing transition to reset the output. This output can be, for example, a timing line derived from a crystal of value 32.642kHz and divided down by a 4020 14-stage binary counter. The positive going start pulse could initialise the counter and set the inverted output of the 4538 monostable low as a long pulse (several seconds is triggered.

Choice of integration period can be influenced by the nature of the signal being captured. Where, for example visible or ultra violet light levels from fluorescent sources are being measured, then the light output takes the form of rectified sine waves. At 50Hz cycles, the period of each positive cycle is 10ms. It would be appropriate to use a 250ms or 500ms integration pulse width with such signals to minimise problems of signal aliasing.

Circuit design using ACF2101 devices

The ultra low operational amplifier bias current of around 100fA, requires careful pcb design. Figure 8 indicates how so called guards are required to protect the inputs. Current which could flow from other tracks to the input track is instead trapped at the guard track. Handling boards can also increase voltage droop. Cleaning boards using solvents and de-ionised water minimises this effect.

Summary

The ACF2101 device has wide application in circuits measuring currents over a wide dynamic range. Care is needed with circuit layout in order to prevent leakage currents being picked up by the device as 'current signal'. Obtain a current data sheet on the device and not a preliminary one.

Further reading

AC2101 data sheet, Burr Brown International, 1 Millfield House, Woodshots Meadow, Croxley Centre, Watford, Herts, WD1 8YD.

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CIRCLE NO. 115 ON REPLY CARD

1.57



Simulated attack on slew rates

lew rate limits based on Baxandall's 2.2kHz criterion may be true of classical music recorded with dynamic mics, analogue taped and cut onto vinyl with twenty year old technology. But for most music reproduced by power amplifiers today that limit is patently false.

Take live performances: a glance at the spectrum analyser during an Iron Maiden gig – engineered by my colleague Doug Hall – would show the 20kHz led lit almost solidly throughout numerous concerts over the past decade or so.

Consistently high hf levels, with amplitudes as large as the loudest bass notes, are unexceptional with certain genres of music. Iron Maiden achieves them with nothing more than traditional (if heavily thumped) percussion instruments.

Low mass modern capacitor microphone capsules and local buffering to reduce hf attenuation and loading dips in stage-to-mixer cabling have boosted the acquisition of percussive edges with quasi-fundamentals of 15kHz and above¹. Live sound and recording consoles have equalisers on every input channel, and most are in use. But I have measured none that does not also increase ultrasonic frequencies when any kind of boost is dialled up on the hf control(s), pushing frequencies above 4kHz. This unadvertised – and not readily avoidable – ultrasonic boosting can at least counter, if not overwhelm, rf filtration and band-limiting in the system. In Late last year, Douglas Self discussed some practical limits for slew rates. But were his arguments relevant to modern music? "No," says Ben Duncan, and sets out his simulations to prove it.

this way, unexpectedly high level ultrasonic signals can appear at the power amplifiers' inputs.

As for recorded replay in studios and homes, cd and dat can handle full level at 20kHz. While for direct-cut vinyl recordings, the bandwidth above which no additional musically significant cues are heard can range, for some listeners, to 200kHz.

Unfortunately, old data ignores the break-neck development in the past seven years, such as fm synthesis of electronically generated, manipulated and sample-based music. In effect new 'virtual instruments' have been created to add to the family employed by mainstream music, untrammelled by AUDIO

AUDIO



Fig. 1. Benchmarking Self's slew analysis with MicroCAP IV begins with the generic circuit, using ideal current sources. The upper panel shows (uppermost) the input test step magnitude, which rises at 100V/µs, multiplied by the gain, followed by the amplifier's output responses. The lower panel is scaled in V/µs. Unlike physical test circuits, testing can be simultaneously carried out with both +V and -V signals. Note the negative output signal (lowermost) is worryingly prolonged.



the limits of wood and metal.

Many of these new sounds and 'instruments' can include or produce full (0dB) levels at 20kHz. Even the breathy sounds of close-miked vocals can become unacceptably sibilant when handled live by some bipolar power amplifiers – a problem widely experienced as disappearing when faster mosfet amplifiers are substituted.

RF filtration

Must an amplifier have rf filtration on its input port?

The ideal per-stage bandwidth for high quality music reinforcement, monitoring and reproduction should be at least 100kHz and ideally no more than -3dB at 200kHz³. Above this, input filtration is positively desirable. Without it, whether the incoming program can slew at a rate that taxes the amplifier is not an issue. Radio frequency can (and regularly does) make egress in the cabling preceding most power amplifiers. Self's design (his Fig. 1 in ref. 2) omits input filtration, yet a 900MHz mobile phone signal need only peak at 100mV to slew at 500V/µs. Just 11mV peak ingress would out-slew even a 50V/µs capability.

Radio frequency filtration does not slow fast edges; it just reduces the amplitude portion of the 'rate' or amplitude-frequency product. So input (and other portal) rf filtering (cf interior band-limiting) only protects an amplifier with a marginal slew rate if rf levels are below a certain threshold.

In the real world, the ubiquitous rf debris that is part of urban living may be less obliging. Fast-edged 'clicks' caused by dust particles on vinyl striking a stylus can also tax amplifiers harder than the toughest programme.

Rateable values

The foregoing shows why higher slew limits than those needed to reproduce a 20kHz – let alone 2kHz – sine wave at 0dBr, can be justifiable. For any given degree of hf filtration, more-than-adequate slew limits alone can distance the ears from the very unpleasant and ear-fatiguing distortion that can begin when an amplifiers' slew limit is approached by a factor of two, or even a ten. At the point where visible slewing begins, when signal slew is equal to the amplifier's limit, thd is already about 1% and the damage – with grating high harmonics – has already been done.

These events may happen rarely in many systems and situations, and in others not at all. But no-one should not dismiss the validity of higher-than-expected slew rates as being beneficial to sonic quality because a difference could not be heard with casual listening. No-one would remove the rear fog lamps from a car on the grounds that other vehicles had

never run into it.

Walt Jung's original and in-depth work on slewing⁴ covered this ground 18 years ago and should be compulsory reading for anyone writing on this topic.

Slewing can trigger prolonged indigestion in amplifiers. Even when it doesn't, as little as 1-2s of gross distortion due to slew-limitation during a performance can effect listener enjoyment for several minutes afterwards – an effect analogous to gross video corruption when watching a spell-binding film.

The upshot is that prudent minimum slew limits for quality audio should be at

Fig. 2. MicroCAP's ideal current sources are exchanged for the current source circuitry in Self's Fig. 1 (EW+WW, Sept, 1994). The negative recovery problem persists. Both output polarity amplitudes are near to clip but still safely short of it.

Fig. 3. Self's current source improvements are installed. This gets positive slew performance back to Fig. 1 but does little to fix the asymmetry and does nothing for the messy peaking, and chewing-gum negative recovery.



SR-SR-3: Self Rebuttal, Slew Rate of Fig.1 circuit with modified full CC model (Sept EW+WW)





.MODEL ZT_XP3 PNP (BF=250 BR=50 XTB=1.5 IS=382.06F CJC=45.5P CJE=278P RB=40M RC=65M VAF=154 TF=780P TR=30N MJC=453.4M VJC=577.4M MJE=347.71M VJE=281.65M CJS=1F VAR=38 NF=1.0025 NR=1.0012 ISE=103.5F ISC=700F IKF=1.15 IKR=420M NE=1.3642 NC=1.19 RE=87.5M IRB=1 RBM=100M VTF=1K MJS=500M)

.MODEL ZTX_N3 NPN (BF=200 BR=33 XTB=1.5 IS=320.07F CJC=80P CJE=350P RB=87M RC=70M VAF=76 TF=860P TR=24N MJC=489.6M VJC=767.6M MJE=376.61M VJE=440.67M CJS=1F VAR=51 NF=1.0041 NR=1.0008 ISE=80F ISC=60F IKF=1.6 IKR=450M NE=1.57 NC=1.079 RE=80M IRB=1 RBM=100M VTF=1K MJS=500M)

.MODEL N1386 NPN (BF=43 XTB=1.5 IS=33.69F CJC=352P CJE=13.4N RB=400M RC=13M VAF=75 TF=4.54N TR=1000P MJC=336.47M MJE=500M VJE=800M CJS=1F VAR=100 ISE=6.279P ISC=0.1F IKF=21.3 IKR=1K RE=100M IRB=500M RBM=100M VTF=1K MJS=500M)

.MODEL P3519 PNP (BF=169.339 BR=10 XTB=1.5 IS=956.328F CJC=1.06282N CJE=151.61P RB=370.37M RC=359.275M VAF=100 TF=3.90097N TR=76.5695N MJC=468.399M VJC=775.989M MJE=330.622M VJE=781.588M CJS=1F VAR=100 ISE=4.36566P ISC=0.0000121848F IKF=6.06776 IKR=1K NE=1.33389 NC=2.77489 RE=44.2091M IRB=1 VTF=10 ITF=111.342M XTF=499.973M MJS=500M)

.define load 8 .define Rbias 320 .define Rsens 1m

least Walt Jung's 18 year old recommendation of $0.5V/\mu s$ per peak output volt (pk V_o). This allows an 80kHz power bandwidth (referred to 1% distortion) and remains almost safe for a great deal of reproduced sound: by a factor of four for cd and dat, and at least five for live BBC (vhf, fm) broadcasts.

The $55V/\mu s$ per 40V rms cited of Pass amounts to $1.4V/\mu s$ per pk V_o and corresponds to 200kHz bandwidth. That figure, independently established by Rupert Neve, is ideal both for live music reproduction and a first rate recording chain. Taking Pass's criteria as the reference for today's highest

quality design, then a 75W into 8Ω (i.e. 35V peak swing)

Fig. 5. When launched in 1984, the Rauch DVT250s was the fastest slewing professional power amplifier. The plot demonstrates at least +80 and -70V/µs, this before any speed-up emitter degeneration resistors are added. For magnified detail, upper and lower panels have been combined, so the Y scale reads both magnitude of the inner three plots in volts; and slew rates in V/µs of the three outermost plots (Vid & VoD+, VoD-). . define load 8 . define Rbias 320 . define Rsens 1m





Fig. 4. Simulation circuit used for Fig. 3 precisely follows Self's own Fig. 1¹ schematic. British semiconductor models are used for the small signal bjts; Zetex (ex-Ferranti) is the only general semiconductor maker in the world so far to issue Level 3 (Gummel-Poon) bjt data. Output devices are modern, fast (20MHz), T03P. Models were created with extra data supplied by the Japanese maker. This was entered into MicroCap's refined parametric extraction program (PEP), to derive the Level 3 parameters. The sister circuits used to plot Figs. 1 and 2 differ as follows:

In Fig. 1, all the current source circuitry is replaced by ideal, independent sources. In Fig. 2, current source circuitry connections are as shown in Self's Fig. 1. In all three circuits, differentiator RC values have been scaled to permit accurate results up to 500V/µs.



AUDIO



.MODEL Slewtst2 PUL (VONE=1.75 P1=10N P2=460n P3=5U P4=5.45U P5=10.1U)

MODEL 25K227 NMOS (VTO=-284M KP=20U L=2U W=36.6M GAMMA=0 PHI=600M LAMBDA=8.47M RD=338M RS=52M CGSO=358.7P CGDO=358.7P TOX=100N NSUB=0 NSS=0 TPG=1 UO=600 KAPPA=200M)

.MODEL 2SJ83 PMOS (VTO=168.5M KP=20U L=2U W=38.5M GAMMA=0 PHI=600M LAMBDA=50.4M RD=26U RS=396M CGSO=358.7P CGDO=358.7P TOX=100N NSUB=0 NSS=0 TPG=1 UO=600 KAPPA=200M)

.define Cc 2.2p .define Lar 910 .define Rg 620 define rsw 1u define Rbias 150 define load 8



Fig. 7. Testing the high speed topology with a 485V/µs step yields about +315, -405V/µs. The mild asymmetry is academic, with nearly 2V/µs/Vo pk available for 160V swings (800W into 16 Ω). Speed is readily increased further. Physical (as opposed to simulated) slew testing of this order needs care, as aside from the usual high speed traps [7] the low resistance differentiator networks shown dissipate heavily.

Virtual spectrum analysis

Using MicroCap IV as a spectrum analyser is straightforward, requiring just the Harm operator (Harm[v[nn]] where nn is usually the output) an analysis period that is an integer of the stimulus period, and adequate memory. Here, just over 1MB (of 4MB system memory) was free for use. A 486-DX with Dos-6 is a sensible minimum. Even with MicroCap IV - the fastest pc software simulator each high-accuracy run will offer you a minute or two to spare.

Fig. 6. The DVT has simpler drive circuitry than Self's, coupled to complementary power mosfets. The drive IC is a macro of a fast opamp built from discrete components (DT). For fair comparison with Figs 1-3, the 8 Ω load, gain and differentiator values (10 Ω and 100pF) are identical. Switch resistors 'rsw' allow 3/4 of the output mosfets to be disconnected to view the performance of one mosfet pair.



Fig. 9. Simulated harmonics in Self's Fig. 1 circuit, 0.5dB below clip. The top left marker tells us that the 1kHz fundamental is at 44V (discovered by using MicroCap's cursor function). So the ugly ninth harmonic, at 115µV, is about 0.0003%. This is audibly more significant than it appears.



Fig. 10. With the input stage current unbalanced 'by uninspired guesswork', here increasing R_c to 3.9k Ω , the harmonic structure changes. Here, the evens are strengthened over Fig. 9, but not enough.

AUDIO



.MODEL S1ewtst2 Pul (Vone=0.53 P1=10n P2=220n P3=2.0u P4=2.2u P5=5u)

.MODEL 2SK175 NMOS (VTO=-284M KP=20U L=2U W=36.6M GAMMA=0 PHI=600M LAMBDA=8.47M RD=338M RS=52M CGSO=358.7P CGDO=358.7P TOX=100N

NSUB=0 NSS=0 TPG=1 UO=600 KAPPA=200M)

.MODEL 2SJ55 PMOS (VTO=168.5M KP=20U L=2U W=38.5M GAMMA=0 PHI=600M LAMBDA=50.4M RD=26U RS=396M CGSO=358.7P CGDO=358.7P TOX=100N NSUB=0 NSS=0 TPG=1 UO=600 KAPPA=200M)

.MODEL FR4933 D (IS=139.577N RS=14.1313M TT=100P CJO=1.10199N VJ=217.281M M=380.094M EG=850M XTI=2 BV=270 RL=1000G)

.define Rbias 50 .define load 8 .define rsw 1u .define Rso 100 .define Rg 50 .define CC 2.2p

> amplifier, even modified to $\pm 50V/\mu s$, is just about acceptable. But it is certainly unsuited for the higher swings often required into inefficient speakers that are the domestic norm. And also for today's weight- and volume-challenged live music monitoring and reinforcement amplification.

> In practice, with advanced hf drive units (both dome tweeters and compression drivers) used in professional live music monitoring able to handle music transients above 165V without tearing, serious listeners can safely use amplifiers with swings much higher than the 35V on offer.

> Like a powerful car in experienced hands, the headroom is demonstrably safer for drive units and ears alike – no matter how counter-intuitive this seems.

The present record of about $160V_0$ pk output per channel is set by one of my own designs – made by a UK company – and two similarly rated units from US competitors. Their seemingly outrageous one-and-a-bit kilowatts into 8Ω /channel provides about 2dB of headroom when full range monitor speakers are called on to replay at live-performance spls. Using the Pass criterion, and assuming these goliath amplifiers are intended to handle full range music signals, then their slew limit needs to be over of $220V/\mu s$.

In his article, Self comments: "There was an isolated claim of $200V/\mu s$, but I doubt it". This is undoubtedly a reference to an unpublished circuit drawing I supplied to aid Doulas's research. It did indeed show an amplifier slewing at $200V/\mu s$.

Using simulation, I will now put the slew limitations of the Self amplifier in perspective.

Fig. 8. The high speed topology again employs lateral mosfets. Also like the DVT, it has a discrete op-amp drive stage. The number of mosfets does have an effect on slew limit, and besides, six are needed to comfortably drive 8Ω speakers at 113V rms. In real use, the fast recovery diodes are important for spike protection. The 'OPAPWR' box is a dual rail psu macro for the driver op-amp stage.

Out-slewn

Figure 1 shows the slewing performance of Self's Fig. 1^1 based – with one crucial simplification – on an earlier circuit⁵. Upper panel of the transient analysis plot shows the output signal – which should eventually reach 42V – and the input test signal multiplied by the 1kHz (midband) gain.

At 5µs, where the positive output has nearly settled, hf rolloff caused by $C_f(C_7)$ and $C_{dom}(C_3)$ accounts for the difference in actual 40V and predicted 42V amplitudes.

Lower panel shows input and output signals as above, but with the voltage differentiated so the Y scale is in V/μ s. In *MicroCap*, these rate-of-change graphs can be achieved by simply entering D(v(nn)) where rm is either the node name (in this instance ViD and VoD, meaning differentiated V_{in} or V_{out}), or the automatic node number. This is *MicroCAP*'s equivalent of Self's "Agricultural *Spice*" plots in his Figs 4 and 5¹. But to include the effect of loading the output with the differentiation network needed for real physical measurements, the differentiated signals are all derived from simulated *RC* differentiators.

Simulated differences

The circuitry entered in *MicroCap IV* to produce Figs.1 - 3 differs from Self's explicit circuit in only minor

respects which will not greatly affect the predictions. The supply comprises perfect dc from 50V batteries, albeit with $30m\Omega$ series resistance, so the rails do drop

slightly when loaded. All transistor parameters are perfectly matched

between identically named individuals.

Protection diode D_1 and the input dc blocking cap C_1 are excluded, and electrolytic capacitors C_2 and C_4 are modelled as ideal non-polar components. All the small signal bipolar transisotrs are Level 3 (Gummel-Poon) models.

All simulations were carried out at 27°C, the default temperature. Stepping over more realistic operating temperatures – up to 80°C in some cases – is straightforward but requires individual graphs for clarity. Fig. 12. With the

input stage almost perfectly re-balanced without the current

mirror, the harmonic

again different, and

thankfully reduced.

Note inter-collector

discrepancies in the

upper panel. In the

the darker is 2, 10.

top panel, the lighter curve is 5, 17 while

current waveform

structure is once

the seventh is



Fig. 11a. Sub-circuit simulated in Fig. 9. Network b) is employed in Figs 10 and 12. Putting a single R_c in the forward leg causes a major imbalance.

The output referred 100V/ μ s test signal would be well above the scale maximum of 50V/ μ s. Multiplication by 492 rather than 1000 – the factor needed to get the differentiator outputs converted so each volt = 1V/ μ s – brings it into visibility.

According to the model, the topology used by Self is slewing at $+37V/\mu s$ in the main flattish region, though peak slew is $+45V/\mu s$. Negative slew rate has no flat region, but peaks at over $-50V/\mu s$, and asymptotes about $-37V/\mu s$.

Only one exception to a full, frank simulation was used to achieve these results: ideal current sources were used in place of $Tr_{1,6}$ and Tr_{14} and surrounding parts (see *Simulated differences* panel).

In Fig. 2 the current-sources were re-entered exactly as in Self's circuit. Here, the flat portion of the positive slew limit reduces to $+18V/\mu s$, and the peak to about $+32V/\mu s$. Negative slew (V₀-) peaks at $-43V/\mu s$, and if there were a flat region, it would be about $-30V/\mu s$.

After rewiring with Self's Fig. 7 current-source improvements (Figs. 3 and 4) we are back to $+36V/\mu$ s or a peak of $+42V/\mu$ s, and as much as $-45V/\mu$ s. This is not quite the $\pm 50V/\mu$ s claimed by Self, but it is near enough, and follows the right pattern. The feedthrough 'braking' effect on positive slewing is real and undisputed.

What is disputed is the ability of other designs to outpace the Lin topology employed by Self, which dates back forty years. Quality-conscious designers have long ago moved on,



having discovered that as soon as one aspect of this cantankerous topology is perfected, another collapses into disorder or asymmetry.

Figure 5 shows the slewing of the DVT250s 440W/4 Ω /channel professional mosfet amplifier, Fig. 6, first produced in 1984 by Rauch Precision, a company founded by Jerry Mead.

When launched, its slew performance was exceptional, though the circuitry was fairly conventional. In the later version simulated here it employs six transistors – excepting the output mosfets, current source and mirror. Distortion is higher than Self's. But it still meets the essential raw criterion of well below 0.1% thd into any rated load at any level below clip, at any audio frequency.

The plots confirm that the *DVT*'s slew rate is about +85 and $-70V/\mu s$ in the flat portion, i.e. at least $0.88V/\mu s$ per pk V₀ for the 62V peak swing. Peak slew is $120V/\mu s$.

Tellingly, second-hand samples are much sought after today and reach high resale prices. An oft cited reason is effortless treble quality that sound engineers have realised they are not experiencing in more recent amplifiers.

In the past decade, leading designers charged with creating quality high-power amplifiers for music have had to develop topologies to ease provision of the higher slew rates needed for high swings, above 90V.

Figure 7 demonstrates graceful and only mildly asymmetrical slewing in excess of $\pm 300V/\mu$ s, in response to the 485V/µs test signal – a performance achieved with my 160Vpeak-capable design as well as Fig. 8. Speed can readily be pushed higher, yet percentage thd is not being traded: at over 1300W into 8 Ω , it can be as good as 0.02% at 20kHz. In all cases, mosfets are used. Bipolar junction devices would be vapourised without added anti-saturation circuitry.

When amplifiers with such a high swing and high slew are bare-tested with rf filtration removed, even heavy-gauge pvc cabling made for 50Hz mains can melt, demonstrating the gross energy abstraction of pvc as dielectric. Naturally, this does not occur with 'audiophile' cables of ptfe construction.

Harmonic argument: Self rebuttal

In Distortion in Power Amplifiers⁵, Self describes the thdreducing effect of perfectly balancing the collector currents in the input differential pair transistors. He makes no mention of a classic EW+WW article⁶ on this topic however. Instead, he infers that some practices in this area are 'misguided': for example when the collector resistor (i.e. R_2 in his Fig. 7a) is set for pair current imbalance. But simulation can demonstrate that there is method in the apparently wayward component values used in some highly-rated amplifier designs.

Figure 9 shows *MicroCAP-IV*'s powerful spectral analysis being used to give a second opinion on the same very high order (below three parts per million) spectral resolution carried out with the Audio Precision System One test set. As before (Figs. 3, 4), the circuit being simulated is Self's, with full current source modifications.

The amplifier is being driven about 0.5dB below true clip, with a near perfect pure dc power supply (batteries), and a lkHz stimulus, into an 8Ω load. This is one of the most benign conditions a real power amplifier can expect.

The amplifier does indeed demonstrate low harmonics in this static domain. But notice that while the second is the greatest, the next largest are the scarcely benign fifth and the positively metallic sounding seventh harmonics.

Even harmonics are depressed by comparison, and the second is not good at masking this. Worse, the real order – to our ears – greatly emphasises the high harmonics, including some distinctly grating components above the tenth, not plotted here for clarity. While small, these are not necessarily masked by much higher, but paradoxically less audible lower order distortions created by loudspeakers.

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In Fig.10, the current mirror (Fig. 11a) used to enforce close current balancing has been removed and replaced with Self's original arrangement⁵, a single R_c in the forward leg. Here (Fig.11b) it is $3.9k\Omega$, which causes a major imbalance. The upper plot shows how the forward leg current (I(2,10) seen lowermost, is about 250μ A, starving the voltage amplification stage of current drive.

Although the has increased (try summing the heights of the triangles) the sonic qualities will be different and, to many ears, more pleasant and more rounded. The reason is that the odd and even harmonics are almost evenly paired, with the exception of the recessed sixth and tenth. These same considerations have been used for centuries by musical instrument makers to adjust timbre.

Lastly, Fig. 12 shows what happens when R_c is readjusted for near perfect balance without the current mirror. Note how the much-magnified current plots in the upper panel show how the current waveforms, while dc matched, are dissimilar in amplitude and harmonic content, making a nonsense of perfect quiescent matching.

Once again, the harmonics are different. The seventh is below the noise floor, the tenth is nearly masked, while the second is recessed. Overall, a hard, nasal sound would be predicted by the harmonically conversant.

So much for balancing.

Douglas Self's series on amplifiers provides a lucid insight

into the nth degree static linearity of low frequency amplifiers for industrial loads, test equipment satisfaction and low common denominator 'consumer audio'.

But in the context of true high fidelity audio and what analogue electronics can offer to the unfettered reproduction of all kinds of music, it falls far short.

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Integrated services digital network - isdn makes it possible for anyone with a telephone line to communicate digitised speech and data world-wide at up to 144kbit/s. Mike Button explains how.

the worldwide network

he demand for data traffic in today's high technology world has fuelled an incredible growth in the requirement for data-communications equipment, which includes fax, telex, X25 packet switching, lans and modems.

Data communication requires either its own separate digital network or modems that convert digital information for transmission over analogue telephone lines. Modems give access via the world-wide telephone network, but are slow and inefficient. Separate digital networks are more efficient but expensive to install. In addition they are generally proprietary offering little or no equipment portability.

Digitization of the telephone network began in the 1960s on the trunk lines between public exchange switches. Around a decade later the first digital telephone exchanges appeared. Currently, the only part of the network remaining exclusively analogue is the subscriber line connecting the telephone to the public or private telephone exchange. The majority of today's telephone lines are still analogue, optimized for transmission in the voice spectrum of 300Hz to 3.4kHz, but this is changing.

The digital future

Tomorrow's telephone network, available now, will be digitized from end to end. It will provide integration of voice and data communications giving an efficient and compatible world wide network. Transmission rates will increase dramatically while errors decrease to a negligible level, making communications faster and more efficient.

More than one signal may be sent simultaneously on a single telephone line. Both voice and a wide variety of data services will be available to users over one network with standard interfaces and recognised set-up procedures without the expense of additional or special lines. Ultimately this will bring cheaper equipment and a wider range of services. This network is called isdn.

Standards for inter-connectability

The international telegraph and telephone consultative committee, CCITT - a United Nations organization began working on standards for isdn in 1978. It published a series of recommendations that have become a world-wide industry standard.

Fundamentals of the isdn structure are specified



switch networks Digital Transmission from end to end using digital techniques with voice digitization

handled at the terminal.

Network

One world-wide network, based on existing public telephone lines, providing standard interfaces and call procedures.



position within the network. The reference points are defined by the international telegraph and telephone committee (CCITT) so that there is a common 'language' for all users.

COMMUNICATIONS

in the CCITT I.411 recommendation which assumed a network architecture using the existing analogue telephone network. It is based on a 64kbit/s channel where the analogue voice signals are converted to an 8bit byte transmitted at 8kbytes/s. One of the features of isdn is that it retains, in general, this transmission rate and allows either voice or data to be carried on the channel.

The isdn definitions specify two classes of service each with a different transmission rate. See the panel on services for a description.

Isdn features

One of the main features of isdn is its flexibility. Once a connection has been made, two or more compatible terminals can process the data in any chosen manner. Analogue voice signals can be mixed with data in any combination but communicating terminals must know what each other is doing.

Both the basic rate and the primary rate transfer channels of data at an effective rate of 8kbytes/s. The basic rate handles an 18-bit word ($18 \times 8000 = 144$ K) and the primary rate a 248bit word ($256 \times 8000 = 2.048$ M). For example, the basic rate can be partitioned in ways other than '2B plus D'. Both the 'B' channels could be combined to give 16kbit data at 8kHz which would be adequate for a high definition slow scan television picture. Alternatively the full bandwidth of the primary rate can be employed to give a 1.92Mbit/s 'H12' channel. The permutations are endless. Isdn architecture according to CCITT In order that users may have a common language to express and define their requirements the CCITT has a set of definitions which all users can 'understand'. The hardware is divided into several segments called 'termination equipment' and the functionality of the network is defined by 'reference points'. Isdn configuration does not depend on whether the basic or primary rate is employed.

Figure 1 shows the topography of the network identifying specific classes of equipment at CCITT defined reference points. The isdn equipment, listed below, is classified by its function and location within the network.

Termination equipment. The exchange termination is the interface between the telephone switching network and other parts of the exchange. This includes the interface to the line termination and to other parts of the switching network. The line termination is located at the telephone exchange and performs osi physical layer functions for the 'B' and 'D' channels plus the osi layer two and three for the 'D' channel. See panel below for details on the osi reference model.

Network termination, NT, is divided into two types; type NTI performs such functions as line length extension and two-to-four wire conversion (U to S interface).

Termination NT1 deals only with layer one of the osi model and as such has no intelligent logic. NT2 types are intelligent devices that

Isdn services

Basic rate. The basic rate runs at 144kbit/s and provides two 64kbit/s bearer channels for either voice or data and one 16kbit/s data channel for signalling or data. This '2B plus D' arrangement is the standard service provided to the user. This basic rate service is now available from BT as 'Isdn 2'.

Primary rate, Europe. The primary rate runs at 2.048Mbit/s and provides 30 bearer channels, one data channel and one synchronization/control channel - all at 64kbit/s. This '30B plus D' arrangement is provided when more traffic or data handling capacity is required. In North America and Japan the primary rate runs at 1.544Mbit/s and is configured as '23B plus D'. The primary rate is used to connect private branch exchanges to public exchanges or to interconnect basic rate services within and between exchanges. Private branch exchanges can be interlinked to form large private networks and computers can be interconnected via telephone networks. Local area networks have been developed using the primary rate to interface with other lans. This primary rate service is now available from BT as 'Isdn 30'

actively participate in call routing and control functions. They can be connected, simultaneously, to multiple isdn line types. Network terminations often form the boundary between

The open system interconnect (osi) model for networks

In the early 1970s data communications had no recognised standard and hence there was no compatibility between product vendors. It soon became apparent, as the market for data communications grew, that it was in everyone's interest to have the capability to interconnect equipment from different manufacturers.

In 1978 the International Standards Organization (ISO) commenced work on the open system interconnect reference model to provide the framework for orderly communication across different data networks. The work of this committee was supported by the CCITT in their recommendation, X.200.

The model chosen by the ISO is a seven layer structure in which each layer provides particular logic services that belong to each other.

1 The physical layer, the lowest layer in the CCITT X.200 architecture, provides mechanical and electrical functions and procedures for the installation and maintenance of power supply, hardware clock and timing, provision of connectors and so on.

2 The data link layer residing immediately above the physical layer provides for the transfer of units of information between the two ends of the physical link such as framing, flow control and error detection. In isdn the CCITT Q.921, lapd (link access procedure d), is the key layer 2 protocol for signalling on the 'D channel'. Examples of data link layer protocols are – bisynchronous, and synchronous data link control (sdlc) of IBM's sna, digital communications message protocol (ddcmp) of DEC's Decnet, Ethernet's local area network (lan) IEEE standard. ISO's high level data link control (hdlc), a subset of which is known as lapb (link access procedure balance).

3 The network layer is responsible for addressing, switching and routing functions that are needed to set up a path for transparent transmission.4 The transport layer is responsible for providing the required performance at a minimum cost based on the current state of the network.

5 The session layer co-ordinates the interaction of the application processes at each end. It controls session establishment, management and release together with error reporting.

6 The presentation layer provides for code conversion data between different types of termination.

7 The application layer is the layer that is application specific and communicates directly with its opposite number.

The main objective of the osi definitions is to simplify the communication between different layers. Each layer is defined to provide services to the next higher osi layer. Adjacent layers interact with predetermined requests and responses called primitives. At each layer there is a 'peer' protocol to govern the layer interaction.

		peer protocol						
7	Application		Application					
6	Presentation		Presentation					
5	Session		Session					
4	Transport		Transport					
3	Network		Network					
2	Data Link		Data Link					
1	Physical		Physical					
physical media for osi CCITT - 84950								

Each layer of the open systems integration (osi) model only communicates with the layers directly above and below it. Despite this, the system behaves transparently as if the layers are connected directly to their counterpart at the receiving end, shown here by the dotted lines.

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Heiss2026/26/26/26/26/26/26/26/26/26/26/26/26/2	HP8620C Sweeper mainframe (as new) (100	FLUKE 103A Frequency comparator	£250	FARNELL 130 BT 0-30y tamp Qual power supply	645
Heißelä Schill das generator (250) BALLANTINE 6.125C Program (400) Heißelä Schill das generator (250) BALLANTINE 6.125C Program (400) Heißelä Schill das generator (250) BALLANTINE 6.125C Program (400) Heißelä Schill das generator (250) BALLANTINE 6.125C Program (400) Heißelä Schill das generator (250) BALLANTINE 6.125C Program (400) Heißelä Schill das generator (250) BALLANTINE 6.125C Program (400) Heißelä Schill das generator (250) BALLANTINE 6.125C Program (400) Antick Schill das generator (250) BALLANTINE 6.125C Program (400) Antick Schill das generator (400) </td <td>HP8620C/86290B.2shz-18.6shz Sweeper (2500</td> <td>EXACT 334 Precision current calibrator</td> <td></td> <td>FARNELL 130F 0-30v Samo power supply</td> <td>685</td>	HP8620C/86290B.2shz-18.6shz Sweeper (2500	EXACT 334 Precision current calibrator		FARNELL 130F 0-30v Samo power supply	685
Heisede Comb perfector 2235 Heisede Comb perfector 2235 Heisede Comb perfector 2200 Heisede Comb perfector 2200 Heisede Comb perfector 2000 Heisede Comb	HPAOIAA Serial data generator (250	BALLANTINE 6 25C Prog time/amplitude test set.	£400	TEXTRONIX 318 Somby 16 channel logic analyzer	4400
HH3132A Luiz-21 mts Symbalezer/unction generator (1000 BRADLEY 1/2 Oxcilicocog calibrator (400 HH3135A 200x-21 mts Symbalezer/unction generator (210) Generator (410) HH3135A 200x-21 mts Symbalezer/unction generator (210) Generator (410) HH3135A 200x-21 mts Symbalezer/unction generator (210) (410) (410) HH3135A 200x-21 mts Symbalezer/unction generator (210) (410) (410) HH3135A 200x-21 mts Symbalezer/unction generator (210) (410) (410) (410) HH3135A 200x-21 mts Symbalezer/unction generator (210) (410) (410) (410) (410) HH3135A 200x-21 mts Symbalezer/unction generator (210)	HP8406A Comb generator (275	HALCYON 500B/521A Universal test system	£400	SYSTEMS VIDEO 1152/1155 Compact 19" waveform monitor +	
Height 2332 200x-81mm2 Charles 200x-81mm2 Charl	HP3325A (ubz-2) mbz Suntheuzer/function seperator (1200	BRADLEY 192 Oscilloscope calibrator		vectorscope	£1000
HH333A 100x.21 mts Synthesizerievel generator (751/24/135600 GAY MILANO Fast transient monitor (150 KADIOMETER TB811 RLC Component comparisor (150 HH33AA 100x.21 mts Synthesizerievel generator (50/75 ohm) (150 GAY MILANO Fast transient monitor (150 HH33AA 100x.21 mts Synthesizerievel generator (50/75 ohm) (150 GAY MILANO Fast transient monitor (150 HH33AA 100x.21 mts Synthesizerievel generator (50/75 ohm) (150 GAY MILANO Fast transient monitor (150 HH33AA 100x.21 mts Synthesizerievel generator (50 mts) (150 GAY MILANO Fast transient monitor (150 HH33AA 100x.21 mts Synthesizerievel generator (50 mts) (150 GAY MILANO Fast transient monitor (150 HH32AA 200x.21 mts Synthesizerievel generator (20 mts) (160	HP3335A 200hz 8 mbs super/ avai generator (3000	AITECH 533X-11 Calibrator 1 HP355C/1 HP355D Attenuator inc.	£300	WAYNE KERR CT496 CB mater battery portable	105
orm 450 KEMO DP1 Ih: 100kr Plase meter (new) 450 WANDEL & GOLTERHAN PSS 9 Level generator 450 HP336AC 10kr.2 Imix Synthesizer(level generator) 650 NARDA 700 (450 mix 20 mix	HP3336A 10hz-21mhz Synthesizer/level generator (75/124/135/600	GAY MILANO Fast transient monitor		RADIOMETER TRBLI RIC Component comparator	(150
HP33261 (tht. 21mits Synthesizer/level generator (S075 oth) SCHLUMBERGER 720 Digital transmission analyser C755 HP3564A 500kr.s 51 mits signal generator (a new) C150 BRUEL & KLAER 2311 Vibration meter C755 HP3564A 500kr.s 51 mits signal generator (a new) C150 BRUEL & KLAER 2311 Vibration meter C150 HP3564A 500kr.s 51 mits signal generator (a new) C150 BRUEL & KLAER 2311 Vibration meter C150 MARCON 172081 10kr.s 10mits signal generator (a new) C150 BRUEL & KLAER 2430 Sinth Solver (recorder meter / V100 Sindi size generator (a new) C150 MARCON 172081 10kr.s 10mits 20mits with synchronize (150 BRUEL & KLAER 2430 Sinth Solver (recorder meter / V100 Sindi size (150 Signal Sinth 200	(450	KEMO DP1 Ihz-100khz Phase meter (new)	£150	WANDEL & GOLTERMAN PSS 18 and appendix	1450
HP3584A S0hz-32 mitry Selective level meter. (150 BRUEL & KAER 3211 V brittion meter. (750 NARDA 2001 350th; 2001 000 50th; 20000 50th; 2001 000 50th; 2001 000 50th; 2000	HP3136C 10by 21 mby Supporting (level geographics (50/25 chm) (250	SCHLUMBERGER 7702 Digital transmission analyser		NAPDA 769/4 150 upt feld stansart	145
HPB4640 2004:-51 2mb signal generator 1500 BRUEL & KAER 2023 Precision scund level meter/WD0812 filter 1450 NARDA 30448-20 37;pb:-81 3pb; 20:0 Directional coopter 0100 HPB462D 23;pb:-18gits 2mb sized signal generator 6400 BRUEL & KAER 2023 Precision scund level meter/WD0812 filter 1450 MARCONI TF20152[17] IOmb: Somal generator (sevep) 2350 BRUEL & KAER 2023 Precision scund level meter/WD0812 filter 1450 MARCONI TF20152[17] IOmb: Somal generator 1235 BRUEL & KAER 2023 Precision scund level meter/WD0812 filter 1450 MARCONI TF20152[10] IOmb: Somal generator 1150 BRUEL & KAER 2023 Precision scunder (seve) 1450 MARCONI TF20152[10] IOmb: Somal generator 1150 HP3752A Somal: 18pb; Microwase frequency control 1450 MARCONI TF20154 IOmb: 2002 1150 HP3752A Dottor generator 1150 HP3752A Dottor 1450 MARCONI TF20154 IOmb: 2003 bit filter 12pb; 4.891 12pb; 4.891<	HD3584A SONy 32 Smbr Selective level percent (SWF) SHIT	BRUEL & KIAER 2511 Vibration meter	6750	NASCA 2001 450 mbr 950 mbr Directional couples 10th 20th as 20th	4100
HPB451D 2.3pth; 13ptx CPT001/03 Solid state generator 45500 BRUEL & K ARE 1022 Beat frequency socillator 4000 HPB457A 24x1: Sptx STL504 BRUEL & K ARE 1022 Beat frequency socillator 4000 HPB457A 24x1: Sptx STL504 BRUEL & K ARE 1022 Beat frequency socillator 4000 MARCONI TF2015 10/hz: Solontz Generator/sweep 4155 BRUEL & K ARE 1022 Beat frequency socillator 4200 MARCONI TF2015 10/hz: JOmts Generator 4155 BRUEL & K ARE 1022 Beat frequency socillator 4500 MARCONI TF2015 10/hz: JOmts Generator 4155 BRUEL & K ARE 1022 Beat frequency socillator 4500 MARCONI TF2015 10/hz: JOmts Generator 4155 BRUEL & K ARE 1022 Beat frequency socillator 4500 MARCONI TF2015 10/hz: JOmts Generator 4150 HP1780A 2100 4100 hz: 1000hz: JOmts Generator 4500 MARCONI TF2015 10/hz: JOmts Generator 4150 HP1780A 2100 HP1780A 2100 4100 hz: 1000hz: JOmts Generator 4500 MARCONI TF2015 10/hz: JOmts Generator (store) 4150 HP1780A 2100 HP1780A 21000 HP1780A 2100	HP8640A SOUND STONE STORE CONTRACTOR	BRUEL & KIAER 2203 Precision sound level meter/WB0812 filter.	£450	NARDA 3044B. 20 3 Zeby 8 Jaby 20db Directional coupler	(150
HPB#72A_2dp:-16gt: Synthesized signal generator 64000 BRUEL & K/AER 709 Frequency response subjers C250 IWATSU SC7104 1005:1000mb (Frequency conster (new) C250 MARCONI TF2015 (Jub: 20mb (Sensitive) C335 BRUEL & K/AER 709 Frequency response subjers C050 SIEMENS 2018 0200; 2000mb (Sensitive) C455 MARCONI TF2015 (Jub: 20mb; Generator C155 BRUEL & K/AER 709 Frequency response subjers C050 SIEMENS 2018 0200; 2000mb (Sensitive) C450 MARCONI TF2015 (Jub: 20mb; Generator C155 BRUEL & K/AER 707 Frequency response subjers C050 SIEMENS 2018 0200mb (Sensitive) C450 MARCONI TF2015 (Jub: 20mb; Generator C155 BRUEL & K/AER 707 Frequency response subjers C450 SIEMENS 2018 0200mb (Sensitive) C450 MARCONI TF2015 (Jub: 20mb; Generator C150 BRUEL & K/AER 707 Frequency response subjers C450 SIEMENS 2018 0200mb (Sensitive) C450 MARCONI TF2015 (Jub: 20mb; Generator C150 BRUEL & K/AER 707 Frequency response re	HP8683D 2 3abr 13abr OPT001/003 Solid state departies (at new) (4500	BRUEL & KIAER 1022 Beat frequency oscillator		NARDA 3004 10 4 10 to 10 to Directional coupler	1195
MARCONIT 2008 (bbs. 510mb; Gameria crower, 2120 BRUEL & KAER 205 Level recorder. 2000 SATROSA APHI 1.5mb; 202b Automatic modulation meters, 2019 MARCONIT 72018 (bbs. 520mb; September 2018) SATROSA APHI 1.5mb; 202b Automatic modulation meters, 2019 MARCONIT 72015 (bbs. 520mb; September 2018) SATROSA APHI 1.5mb; 202b Automatic modulation meters, 2019 MARCONIT 72015 (bbs. 520mb; September 2018) Satrosa and 2010 Sa	HPR673A Jaby 19th Contract and constants	BRUEL & KIAER 4709 Frequency response analyser	(250	IWATS ISC 7104 10bs 1000 by Secondary Country (now)	1705
MARCONI TF2015/171 10mb-520mb; with synchronizer (213) BRUEL & KAER 271 Past Ontro Electronic volumeter (195) BRUEL & KAER 271 Past Ontro Electronic volumeter (196) RACAL DOAN 291 Sobritz Automate terminer (197) RACAL DOAN 291 Sobritz Automa	MARCONI TEXAS Intrested signal generator	BRUEL & KIAER 2305 Level recorder	(200	SAVROSA AMM I Smbr. 2th Automatic modulation maters	1105
MARCONI T2015 (John-S20mb Generator (195) BRUEL & KAER 371 Phas meter (1950) MARCONI T2015 (John-S20mb Generator (1950) MARCAL DANA 990 (John-S12mb Microprocesang uner concert (1950) MARCAL DANA 991 (John-S12mb Microprocesang Uner concert (1950) MARCAL DANA	MARCONI TE206 1002-310012 Generators weep	BRUEL & KIAER 2425 0.5hz-500khz Electronic voltmeter	6195	SIEMENS 112222 Prophometer (new)	6400
MARCONI TF2016 (0km / 20mb Generator 2175 HP3142 A 50mb / Byt Microware (requency meter OPT001/00_41500 RACAL 903 Two fore oscillator (1950 HP3178A Primary multiples analyter (500 HP3178A Primary multiples analyter (500 RACAL 903 Two fore oscillator (1950 HP3178A Primary multiples analyter (500 RACAL 903 Two fore oscillator (1950 HP3178A Primary multiples analyter (500 RACAL 903 Two fore oscillator (1950 HP3178A Primary multiples analyter (500 RACAL 903 Two fore oscillator (1950 HP3178A Primary multiples analyter (500 RACAL 903 Two fore oscillator (1950 HP3178A Primary multiples analyter (500 RACAL 904 Strong Turner counter (1550 RACAL DANA 990 HS0m) Turner counter (1550 RACAL DANA 9914 (bhz 200mb / 1950 RACAL DANA 9916 (bhz 200mb / 1950 RACAL DANA 9910 (bhz 200mb / 1950 RACAL DANA 991 (bhz	MARCONITEINIS Jombs 520mbs Congress (195	BRUEL & KIAER 2971 Phase meter	£450	SIEMENIC D2100 200kbs 20mbs Lovel states	4450
MARCONI TF201FA 80thr.2 Int 2 prints and spread processor (1950) HP3779A Prinary multiples subject (200) MARCONI TF201FA 80thr.2 I S0 Signal source. (1950) HP3778A Prinary multiples subject. (200) MARCONI 15202E 100hr.2 I S0 Signal source. (150) HP376A Prinary multiples subject. (200) MARCONI 41 S2ts (Bight Source) (150) HP376A Prinary multiples subject. (200) MARCONI 505 850mbr.2 I S0 Signal source. (150) HP376A Prinary multiples subject. (200) MARCONI 505 850mbr.2 I S0 Signal source. (150) HP376A Prinary multiples subject. (200) MARCONI 505 850mbr.2 I S0 Signal source. (150) HP376A Prinary multiples subject. (215) MARCONI 500 100k-10mbr.2 Microarce (stream) (150) HP376A Prinary Microarce (stream) (150) MARCONI 500 100k-10mbr.2 Microarce (stream) (150) HP376A Prinary Microarce (stream) (150) MARCONI 500 100k-10mbr.2 Microarce (stream) (150) HP376A Prinary Microarce (stream) (150) MARCONI 500 100k-10mbr.2 Microarce (stream) (150) HP376A Prinary Microarce (stream) (150) MARCONI 500 100k-10mbr.2 Microarce (stream) (150) HP376A Prinary Microarce (stream) (150) MARCONI	MARCONI TEXTS I MILE SZUME GENERAL	HP5342A 500mbz, J.Rebz Microwave frequency meter OPT001/003.	£1500	CIEMENS W2109 2001kt 200kt Level Heter	
MARCON IT F2012E 1004L; 10 (c) in senses again generator (new)	MARCONITECTOR ONLY TOWN Generator 113	HP1779A Primary multiplex analyser	(500	SIEFIEINS W 1106 200012- Minite Level Occurator	(225
MARCONI 465 85 0mm-21 00 tigat source. 12 00 tigat source. 14 0mm 2014 Dos provents and the provent plitter (new)	MARCONITE2072E 10045 101 Synthesized signal generator and 1190	HP3780A Pattern generator/error detector	(350	BACAL 9003 1 W0 tone octilator	(115
CIGA GR1101A 12/ar: 18/ar P/Jie granter. CIGA GR110A/Ar P/Jie Jie Jie Jie Jie Jie Jie Jie Jie Ji	MARCONI 1 PERZE TO BE TO FIRE STITUES TEL GENERALO (NEW)	HP1762A Data reperator	(300	RACAL DAY I SOUND AUTOMATION INCOMENT	(100
VD/LARLD VIGLET Capped Frage Biele add (b) mer y beginned for the source of the so	CICA CRITICIA 1245 Stormer 2130 Signal Source.	HPI 1667A DC (Behr Power solitier (new)	(495	BACAL DANA 770411 John 20 and Counter	(135
SAY ROSA MA30 (Div: 10th; 0th; 0th; 0th; 0th; 0th; 0th; 0th;	POLARAD 1104ET 9chr 4 chr active and interest	HP8405A imbz-1000mbz Vector voltmeter	6300	BACAL DANA OPIE ION ECOMPETENCE CORRECT	4150
ADBET 2210.3 2006: Link: Synthesized caurce C200 HP3402C True RWI voltmeter (dgsu) C150 RACAL DANA 9912 (bits Stommet Programs of the Stommet Programs of t		HP3400A True RM5 voltmeter (analogue)	£145	BACAL DANA 7773 TOLE-Some Prevency Conter	
LINETEAD G 1000 10ha, 1	ADDET 220A 200b Links Contact and a second s	HP3403C True RM5 voltmeter (digital)	£150	RACAL DANA 7000 1012-512002 Picroprocessing timer counter	(200
EXACT 501LC Ib: Smbr Function generation (195 HP3465A 4.5 Digit autometer (LED) (190 RACAL DANA 9921 (Ibit. 3ph Frequency or constraint, (192 (193 WAYE TEK 182A Ib: Smbr Function generation (195 HP3465A 4.5 Digit autometer (LED) (200 RACAL DANA 9921 (Ibit. 3ph Frequency or constraint, (192 (215) FARNELL SSG2000 10/bh-2ght Symbolized generator (195 HP3465A 4.5 Digit autometer (LED) (200 RACAL DANA 9921 (Ibit. 3ph Frequency or constraint, (192 (215) GSCILLDSCOPES HP3645A 4.5 Digit autometer (LED) (200 RACAL DANA 9921 (Ibit. 3ph Frequency or constraint, (192 (215) TEK TRONIX 2455 Digits (Ibit. 245) Sombrid (Iai new) (1150 HP3605A Signature analyser (200 RACAL DANA 9921 (Ibit. 3ph Frequency or constraint, (192 (215) TEK TRONIX 2455 Digits (Ibit. 245) Sombrid (Iai new) (1150) HP3605A Signature analyser (210) RACAL DANA 9921 (Ibit. 3ph Frequency or constraint, (120) (210) TEK TRONIX 2455 Digits (Ibit. 245) Sombrid (Iai new) (1150) HP3605A Signature analyser (210) RACAL DANA 9921 (Ibit. 3ph Frequency or 200 (210) RACAL DANA 9921 (Ibit. 3ph Frequency or 200 (210) RACAL DANA 9921 (Ibit. 3ph Frequency or 200 (210) RACAL DANA 9921 (Ibit. 3ph Frequency or 200 (210) RACAL DANA 9921 (Ibit. 3	LINETEAD CLOOP LODE Synchestized source	HP3406A JOkhz-1200mhz Broadband sampling voltmeter	(200	RACAL DANA 9910 10hz JOhn Liountz Frequency counter	4200
WAYER EXAL 10:4 No. Rubbing length of the rest of the second s	EVACT COLC UNE Forther Forther State Occurator	HP3465A 4 5 Digit multimeter (LED)	£150	PACAL DANA 9919 IOnz-Troumnz Prequency counter	L300
FAINEELL SSGD001 On the date Symbolic and Symbolic Comparison of the sy	WAVETEK 183A Iba Amba Exercise association	HP3466A 4.4 Digit autoranging multimeter (LED)	£200	BAC AL DAMA 4000 Microprocessor diatal volta	1750
CARTACLE SSCAPTES C200 MACAL DATA \$233 Lub Ards Are level (LCD_more than \$200 miclosed (LCD_more tha	CAPACITER 192A Inz-minit Function generator	HP3468A 5 5 Durit multimeter/electronic auto calibration	£400	RACAL DANA 6000 Filcroprocessing digital voltmeter	EZSU
GBCLILOSCOPES CALLOSCOPES CALLOSCOPES <td>And the a state of the state of</td> <td>HP5004A Signature analyser</td> <td>£200</td> <td>PACAL DANA 7303 THE N'IS AF level meter LCD</td> <td>4150</td>	And the a state of the state of	HP5004A Signature analyser	£200	PACAL DANA 7303 THE N'IS AF level meter LCD	4150
TEKTRONIX 2445a 150mbt 4 channel cursor readout (an rew). £150 MACAL DANA 488 IEEES ID bits hallyser. £150 TEKTRONIX 2445 150mbt 4 channel cursor readout. £150 MP17500 Storage normaliser. £150 TEKTRONIX 2215 60mbt 2 channel cursor readout. £150 MP17500 Storage normaliser. £150 TEKTRONIX 2215 60mbt 2 channel clayed sweep. £400 HP17500 Storage normaliser. £150 MITHERT £150 MP17500 Storage normaliser. £150 MITHERT £150 MP1750 Storage normaliser. £150 MITHERT £150 MP175270 Storage normaliser. £150 MITHERT £120 MP1750 Storage normaliser. £175 MP1750 Storage normaliser. £100 MP1750 Storage norbal calls. </td <td>OSCILLOSCOPES</td> <td>MPEGOEA Signature multimeter</td> <td>1400</td> <td>RACAL DANA 7232 Usal output power supply 0-30 voit 0-22mp</td> <td></td>	OSCILLOSCOPES	MPEGOEA Signature multimeter	1400	RACAL DANA 7232 Usal output power supply 0-30 voit 0-22mp	
TEKTRONIX 2445 130mbr 4 channel loursor readout. (1300 HP155D DC 1000mbr VHF steenausor 50 ohm 0-120db (150 PACAE DANA 1002 Therma printer (101) TEKTRONIX 2451 50mbr 2 channel delayed sweep. (400 HP117DA Down convertor (250 POLAR 2000A 1012 Blombr 2 communications receiver (125) TEKTRONIX SC504/TM502/DM501 80mbr 2 cope digital HP117DA Down convertor (250 POLAR 2000A 112 Blombr 2 communications receiver (212) TEKTRONIX SC504/TM502/DM501 80mbr 2 cope digital HP135704 Logit comparator (25) RACAE LAR 1218 30mbr 2 communications receiver (250) TEKTRONIX 445 100mbr 2 channel delayed sweep. (350 HP1432A 10mbr 2 days 2 bli togit analyser (100) RACAE LAR 140/B313 bli togit analyser (25) TEKTRONIX 74377 Al8/TA18/7833A Storage Scope (500 HP433A A Digital RF power meter (250) SS	TEKTRONIX 2445A 150mbz 4 channel cursor readout (as new) £1550	MP9750A Storage pormalizer	(350	RACAL DANA 488 IEEE-S I D Bus analyser	EI 25
TEKTRONIX 2215 60mtz 2 channel delayed sweep .400 HP11710A Down covercor .250 FACAL BAUNA Undus delayed sweep .250 TEKTRONIX 2215 60mtz 2 channel delayed sweep .400 HP11710A Down covercor .250 FACAL BAUNA Undus delayed sweep .250 TEKTRONIX 451 100mtz 2 channel delayed sweep .250 HP117210A Down covercor .250 FACAL BAUNA Undus delayed sweep .250 TEKTRONIX 451 100mtz 2 channel delayed sweep .250 HP117210A Down covercor .250 FACAL BAUNA Undus delayed sweep .250 TEKTRONIX 451 100mtz 2 channel delayed sweep .250 HP116327A Logic comparator .275 FACAL BAUNA Undus delayed sweep .250 TEKTRONIX 451 100mtz 20 hannel delayed sweep .250 HP116327A Logic comparator .275 TEKTRONIX 74337 A BUTA 137/B353 Koope .2600 HP132A Digit canalyseer .2600 TEKTRONIX 74337 A BUTA 137/B353 Koope .2600 HP33A Digit canalyseer .2600 TEKTRONIX 74337 A BUTA 137/B353 Koope .2600 HP33A Digit canalyseer .2600 TEKTRONIX 7922R JBM22 Channel scope .277 .2600 .278 .278 WATSU SS50740 Omtz 2 channel scope .2715 HP435B/4841A JB484A Lobe/441/1708A IDm12- Bgit 2	TEKTRONIX 2445 50mbz 4 channel cursor readout £1300	HP355D DC. 1000mby VHE attacuator 50 obm 0-120db	(150	RACAL DANA 1002 Thermal printer	
TEKTRONIX SC504/TM50JDM501 80mhz scope dgttal HP423A 10mbz 124mbz Crystal detector. C150 ACAG L M218 50mbz 20mmunications receiver L350 HP423A 10mbz 124mbz Crystal detector. C75 AVC6 L M218 50mbz 20mmunications receiver L350 TEKTRONIX 445 100mbz 2 channel delayed sweep. C150 HP1600A/16073 20 lb (c) comparator C75 AVC6 L M218 50mbz 20mbz 20m	TEKTRONIX 2215 60mbz 2 channel delayed sweep (400	MR11710A Down convertor	(250	FOLAR BZUNA UF DUS LESTER	CIZS
maltimeter (450 HP1 10327A Logic comparator	TEKTRONIX SC504/TM503/DM501 80mbz scope/digital	MP472A 10mbr 12 4rbr Control detector	(150	RACAL KA 1218 Jump Communications receiver	
TEKTRONIX 445 100mhz 2 channel dicipied sweep. CIS0 HP 1690A/16/73 28 bit logic analyter. CI00 RACAL 900B 1 3m2 49/12 Automatic modulion meters CIS0 TEKTRONIX 74337 Altan 17/8533 A scope CI00 SPECIAL OFFERS TEKTRONIX 74337 Altan 147/B533 A scope C400 HP 1436A Upital BF power meter CIS0 SPECIAL OFFERS CIS0 TEKTRONIX 74337 Altan 147/B533 A scope CIS0 HP 432A/478A 10/bit 12 bit 12 bi	multimeter (450	HDI IOE 70 A Logic comparison	178	AVO 8 MRS Testmeters with test probes/case.	4/5
TEXTRONIX 740/7 A187A 137/853A Scope C400 Hn 1960/00/01/812 all in togic autyper C450 SPECIAL OFFERS TEXTRONIX 740/7A187A17/853A Scope C400 Hn 1960/00/01/812 all in togic autyper C450 SPECIAL OFFERS TEXTRONIX 740/7A187A17/853A Scope C500 Hn 212A/475A 10/10/812 all in togic autyper C500 SECKMAN DM110 Optical multimeter with case and probes. C550 TEXTRONIX 5113 Dual beam storage mainforme (new) C295 HH 212A/475A 110/8123 fail rower meter C550 SOLARTRON 7045 4 5 Digit bench multimeter with case and probes. C460 WATSU SS5704 20nhrb 2 channel scope C195 H4 213B/2481A 24482H 100/kir.2 fagit 2 worpside new in hp case' C450 SMITHS 3' Daimeter alimeters C460 WATSU SS5704 20nhrb 2 channel scope C195 H4 215B/2481A 244842H 100/kir.2 fagit 2 worpside new in hp case' SEEMEN 3 Diversion meters (new) C460 WATSU SS5704 20nhrb 2 channel scope C195 H4 215B/2481A/24842H 100/kir.2 fagit 2 worpside new in hp case' SEEMEN 3 Diversion meters (new) C460 WATSU SS5704 20nhrb 2 channel scope C195 H4 215B/2481A/24842H 10/2472 align 2 subpide new in hp case' SEEMEN 3 Diversion meters (new) C460 MP17228 15/mb Delta time measurements C70	TEKTRONIX 445 100mbz 2 channel delayed tweep (150	MRI400A (1407A 23 Pictoria and and	(100	KACAL 9008 1.5mh2 -2gn2 Automatic modulation meters	6275
TEKTRONIX 7433/7418/7418/7418/7418/7418/7418/7418/7418	TEKTRONIX 7403/7418/7411/78514 Score (400	MP436A Digital PE pourse motor	(450	SPECIAL OFFERS	
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the subscriber equipment and public exchange.

Terminal equipment can be telephone instruments, computers and faxes that are directly compatible with isdn. Terminal adapters are provided to connect non isdn compatible equipment to the network. They convert the communications protocol used by non isdn equipment to either the basic or primary rate. The *DP2000* isdn telephone, available from **BT**, is piece of terminal equipment with a combined terminal adapter for additional data or voice equipment.

Reference Points

'R' reference

points to non-ISDN

equipment

Reference points identify the connection points between equipment classes only. They

'S' reference

points

do not specify any implementation or protocol of this inter-connection. Reference point 'R' is the boundary between non isdn compatible equipment and the network. Reference point 'S' is the boundary between the NT2 equipment and the terminal equipment/adapter. If there is no NT2 equipment then the reference point 'S' will not exist. Reference point 'T' is the boundary between the NT2 equipment and either the NT1 or terminal equipment. Reference point 'U' is the boundary between

line termination and network termination. Reference point 'V' is the boundary between the exchange switch and the line termination (LT). The 'R' reference point is defined as an interface between the isdn and a non isdn

'T' reference

point

'U' reference point to telephone

line pair

world. Various standard data interfaces are possible at the 'R' point, for example RS232, X.25 and X.21. A non-isdn subscriber terminal needs a terminal adapter (TA) to connect to the isdn world. The S-interface is the user interface into the isdn network.

Termination of the public network, NT1, ensures the conversion between the U and the T interfaces. These functions are bit rate conversion, clock and frame re-synchronization, frame conversion and power supply. NT2 is an intelligent module which carries out the conversions between the T-interface and the Suser interface. It also provides the interconnection between the subscriber terminals both at the physical layer and the software level. When the S and T interface correspond to the same port, NT2 is not needed. NT1 and NT2 may also be combined to ensure a direct conversion from the public network (U-interface) to the user interface (S-interface).



data books on their range of isdn integrated circuits and I have found the distributor, Electronics 2000, very helpful. The more common circuits are given below.

Coder decoder. A codec provides the conversion between the voice-band analogue signals from the telephone instrument and the digital signals required by a pcm (pulse code modulation) signal as used by isdn. It is manufactured as a single integrated circuit incorporating digital to analogue and analogue to digital converters operating at a sample rate of 8kHz to accommodate the 300Hz to 3.4kHz audio bandwidth. Codecs from different manufacturers vary slightly in function but they all have the following features in common:

- Operation at basic and/or primary rate.
- Analogue input with corresponding

digital output. • Digital input with corresponding analogue

output.

• Chip select or synchronization input.

• A non-linear analogue to digital companding, A-law or µ-law.

In order to maintain an acceptable dynamic range the analogue signal is converted to or from an eight-bit digital signal in a non linear manner. There are two companding (conversion) laws presently en vogue. Generally the A-law is used in Europe and the µ-law in North America, Table 1.

Subscriber line interface circuit, slic This device, normally a hybrid circuit, provides all the 'borsch' functions (battery feed,



Companded digital signal							1		Europea	n A-la w	North American µ-law	
7 S	6 C	5 C	4 C	3 D	2 D	1 D	0 D		Chord Value (mV)	Step Value (m∨)	Chord Value (mV)	Step Value (mV)
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E) S 1 +	camp C 0 3	C 1	C 1	D 0	D 1	D 0 4	D 0		Con 80.6+(=+100	rd = 3 4×4.88) .12mV	70.8+ +90.4	(4×4.9) m∨
0	02	1	0	0	1	1	1		Col 40. 3 +(-57.38	rd = 2 7×2.44) 8mV	30. 3 + =–47.	(7×2.45) 45mV

derived from the line.



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110Mc/s - £300 - £400.

HP8445B Tracking Pre-selector DC – 18GHz – £400-£600 or HP8445A – £250.

HP8444A Tracking Generator - £750 - 1300Mc/s HP8444A Opt 059 Tracking Generator - £1000 - 1500Mc/s.

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overvoltage protection, ringing feed, line supervision and 2 to 4 wire conversion) needed to connect a telephone instrument to a telephone line. It receives the audio signals from the codec and is controlled by the 'D' channel.

Subscriber line audio circuit, slac

This device, normally a hybrid circuit, is called a central office interface by the Americans. It provides a complete audio and signalling link between a telephone exchange line circuit and a telephone line. It looks and behaves like a telephone instrument providing loop seize and ringing detector circuits. It takes and receives the audio signals from the codec and is controlled by the 'D' channel.

Digital network line circuits (dnic, dsic, dsc, isac-s)

The connection between the telephone exchange and an isdn terminal is normally a twisted pair line. To transmit isdn data over this medium some form of electrical conversion is needed to enable both data detection and synchronization. A number of interface circuits have been devised to provide a variety of signalling codes over both two-wire and four-wire circuits. Some of the more common signalling codes used by these devices are described below.

2B1Q – Two binary to one quaternary. This takes two bits of isdn code and converts them to a four level signal. It halves the transmitted baud rate.

4B3T – Four binary to three ternary. This takes four bits of isdn code and converts to a three level signal. It reduces the transmitted baud rate by three quarters.

Biphase. Converts the isdn signal into level transitions. (Binary '0'= falling edge and binary '1'= rising edge, similar to 'Manchester code'). It does not reduce the transmitted baud rate but does have the feature of concentrating the power spectrum in a relatively narrow bandwidth.

Data rate adapters. These provide the means whereby low speed signals such as RS232 can be converted to the basic rate. They have similar functions to a codec except that they handle serial/parallel data signals instead of analogue signals.

Digital Switches. Within a telephone exchange digital switches are used to cross connect basic and primary rate signals.

Circuit example

Most integrated circuit manufacturers now produce chip sets to provide isdn facilities. It is now relatively easy to use this technology to produce equipment to access isdn.

The circuit example given in Figs 2(a) and 2(b), taken from an existing design, show how a single twisted pair line can be used to carry two speech channels and one data channel at distances up to one kilometre. Figure 2 gives details of how this circuit fits into the isdn scheme. Figures 2(a) and 2(b) give actual circuit details. This circuit pair could be used, for



Fig. 3. Timing is synchronised with the frame-start signal on the Mitel st bus. A 2.048MHz quadrature signal is generated by IC12 to control the codec.

Design overview

The dnic operates in either a 'master' or 'slave' mode. When used as a 'slave' all timing and framing information is derived from the line signals and these pins are configured as outputs. The distant end 'master' must generate these timing signals and therefore needs the clock and framing signals as inputs. At the 'master' end a second dnic provides a low cost source for these signals. Apart from these differences the two circuits have the same logic and control circuit.

The dnic assumes the data input (DI pin) and output (DO pin) are at the primary rate and uses the well defined Mitel st bus. The channels used for the speech and signalling data are predefined by the dnic. Channel '0' is used for the signalling data and channels '2' and '3' for the analogue data. (Channel '1' is allocated to dnic control functions not employed in this example.)

The complex analogue signals on the line pair are fed via the transformer TR_1 into the L_{IN} and L_{OUT} of the dnic (IC_2). These are in the frequency range of 10kHz to 500kHz. The network comprising R_1 , R_2 , C_1 and C_2 provides the necessary feedback to enable the on-board digital signal processor to control the internal phase locked loop circuit and obtain timing and framing signals. The 10.24MHz signal is either generated by a phase locked loop controlling a crystal oscillator at the 'slave'

example, to enhance the facilities of a field telephone at fêtes and galas.

For simplicity, circuits for the termination equipment are not given. The analogue signal inputs and outputs could be connected to buffer amplifiers to drive operator's headsets end or via IC_{15} , double buffered by IC_{11A} and IC_{11B} , at the 'master'end.

The frame start signal on the st bus, F_0 , is gated via IC_{10A} and IC_{10B} with the C_4 clock to produce a frame start reset. The connection on the dnic C_4 pin is fed, via an inverter, into a d-type flip-flop IC_{12A} which, together with IC_{12B} , generates a quadrature 2.048MHz signal. The output of IC_{12B} is connected to 74163 counters IC_7 and IC_8 which, with the 74138 decode IC_9 , generate the Mitel st bus timing signals. A timing diagram is given in Fig. 3.

Timing uncertainty only applicable during the period when there is no synchronization between the master and slave end. Output \overline{Q} of IC_{12B} is connected to the codec C21 input and controls the codec (MT8965). A rising edge causes the codec to present data to the DI bus and the falling edge causes the Codec to read signals from the DO bus. Output Q of IC_{12B} clocks the signals in and out of the shift registers (74299). Output \overline{Q} of IC12A clocks the 7474 buffers at the start of each st bus bit. Outputs of the 4 bit counters IC7 and IC8 (74138) are connected to a three-to-eight bit decoder, IC9 (74138), which generates the channel time signals for the st bus. Channel time $0 (IC_9 Y_0)$ is the data channel. ('D' port). Channel time 2 $(IC_9 Y_2)$ is the first audio channel (B₁ port). Channel time 3 $(IC_9 Y_3)$ is the second audio channel (B2 port).

or two slic standard telephone instruments may be connected at each end.

The data inputs and outputs may be connected, via suitable buffers, to a key and lamp unit or directly to a slic control input.

Integrated circuits used to provide isdn facil-

COMMUNICATIONS

ities are supplied by Mitel; a brief description of these circuits is given below. Full details of the dnic and codec are abailable in data sheets of the devices, available from Mitel or their distributors.

Digital network interface circuit, dnic

The MT8971B device is intended for use as an interface for the integrated services digital network. It may be used in practically any application requiring high speed basic rate duplex data transmission over two wires. It is a multifunction device capable of providing transfer of speech or data over a distance of a kilometre or more.

With the more expensive MT8972B and a loop extender circuit distances of up to seven kilometres can be achieved. An adaptive echoing technique is used by the on-circuit digital signal processor to transfer data in a '2B' + 'D' format.

Several modes of operation are available. In this example, modes two and six are used for transferring speech and data in master and slave mode. In order to provide framing and control signals, extra bits are added to the serial data steam and the data plus synchronisation signals are transmitted at 160kbit/s.

The MT8965 coder decoder

This device provides the conversion interface between the voiceband analogue signals and the digital signals required in a digital pcmswitching system. An 'A-law' encoding and decoding is provided to CCITT specifications.

Line signalling

The line signalling 'D' channel is controlled by two universal shift registers IC_5 and IC_6 . Output Y₀ from IC_9 performs the following functions.

The tri-state buffer is enabled which presents the output of IC_{13A} to the di bus.

 IC_6 is changed from the parallel load mode to the 'shift right' mode.

Next, IC_5 is changed from the 'hold' mode to the 'shift left' mode.

At the rising edge of output Q of IC_{12A} (which occurs at the start of each bit period) data from IC_6 is clocked into the 'd-type latch' IC_{13A} (7474), the output of which is then presented to the DI bus via the enabled tri-state buffer IC_{14A} .

At the rising edge of Q of IC_{12A} which occurs three quarters through each bit period, $IC_{5\&6}$ are clocked and the data present is shifted left once. This process continues during the period that output Y₀ from IC_9 is active (0V).

Availability

BT is currently offering an isdn service to its customers. Both basic rate and primary rate services are available, together with compatible terminal equipment. Akin with the early days of the Post Office telephone service, the installation and rental charges will prohibit installation of isdn to all those but the most affluent or those with a real need.

The installation charge for a single line basic rate service is $\pounds 400$ with a quarterly rental of $\pounds 84$. The provision of a primary rate service

starts at an installation charge of \pounds 594 with a quarterly rental of \pounds 508. A telephone type terminal suitable for these services is \pounds 699.

All these charges are excluding vat. Full information is available from BT on their freephone number 0800 181514.

Prospective users with a high volume of data traffic will see savings on call connection charges as data can be sent at a much higher rate than currently available from modems. This, of course, assumes the distant end also has the isdn service connected.

Mike Button is a consultant design engineer with TDR Ltd. He can be contacted on 01666 577 464.

Further reading

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Communications Handbooks, Mitel.

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Telecom. AMD Isdn Data Book.

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Low distortion attenuator for hi-fi

number of circuit arrangements have been proposed to allow the magnitude of an audio signal to be controlled by an externally applied dc voltage. Most of them, however, introduce a relatively high level of harmonic distortion into the signal being controlled.

A typical layout, using a junction fet as a voltage controlled resistor in one limb of a resistive attenuator, is shown in Fig. 1. Unfortunately the channel resistance is modulated by changes in the gate-drain potential. This leads to substantial signal distortion.

The classic method of minimising this is by introducing some negative feedback from the drain circuit. A typical layout for this, from Siliconix application note AN73-1, is Using two separate monolithic matched pairs is not satisfactory. The Precision Monolithics circuit philosophy is also applied, in simplified form, in the Motorola MC3340. At one time, this device was widely used as the basis for remote volume controls in televisions. It was claimed that the IC had a thd figure of 0.6% at less than 0.5V rms. Unfortunately, this performance is only achievable at low attenuation levels. At 50dB attenuation the quoted thd has worsened to greater than 3%.

A better and more modern circuit is the National Semiconductors LM1040 for which a thd figure, at 300mV and 1kHz, of 0.06-0.03% is claimed. This device is intended for use as a voltage controlled gain, tone and balance sys-

With a distortion figure of just 0.005% over most of the audio range, this switch-mode attenuator designed by John Linsley Hood removes the transistor matching problems normally associated with high-performance attenuators.

shown in Fig. 2. The resistor ratio suggested by Siliconix is $R_2=R_3\geq(10R_1//r_{ds(max)}//R_L)$. This reduces the distortion at 1V rms and 1kHz from 10-15% to 1-1.5%. Although this value decreases as the signal level is reduced, it is not good enough for hi-fi applications, where ideally a thd figure of less than 0.01% is sought.

Figure 3, from Precision Monolithics application note AN-105, 1/86 is a much better arrangement. In this design, input signal voltage is caused to modulate the stage current of two matched long-tailed pairs comprising a matched quad-transistor array. Even-order harmonic distortion, caused by the curvature of the transistor V_b/I_c characteristics, is minimised by driving the two halves of the circuit in push-pull.

A thd of less than 0.03% is claimed, at an unspecified signal level or operating frequency. Experimentation indicates that achieving this performance demands a very high degree of matching of all four transistors.



Fig. 1. Simple attenuators made from fets suffer from channel resistance modulation due to changes in gate-drain potential. The result is substantial distortion.



Fig. 2. Introducing negative feedback from the drain helps linearise the fet attenuator, but this does not reduce distortion to levels acceptable for hi-fi.

AUDIO



tem for an audio pre-amplifier. It incorporates a very similar balanced long-tailed pair gain control circuit to the PMI *MAT-04*.

Problems raised by the necessity for matched components can be avoided by using the switch-mode attenuator system shown in Fig. 4. Here, the output signal level after removing the switching waveform depends on the ratio of the 'open' to 'closed' durations of the switch.

If the switching frequency is sufficiently high, the removal of the switching artifacts can be done without the need for excessively steep-cut low-pass filtering. In the circuit proposed the chopping frequency is 130kHz. This is adequately separated from either the 44.1kHz cd sampling frequency or the 176kHz four-times over-sampling frequency used in cd players to avoid possible trouble on this account. On the other hand, the chopping frequency is high enough to permit the full 20Hz to 20kHz audio pass-band to be transmitted. A rectangular-wave signal with adjustable mark-to-space ratio can be generated by a hex inverter IC. Figure 5 shows a configuration with a CD4060 hex inverter running from a +12V supply line. In this example, IC_1 and IC_2 form a bistable latch. This latch is caused to flip backwards and forwards between its two stable modes when the phase-inverted triangular waveform generated by IC_3 overrides the voltage derived from IC_2 via R_1 .

The resulting triangular voltage waveform and an input dc control voltage are summed at the input of a chain of inverters, IC_{4-6} . This produces a rectangular waveform output whose mark-to-space ratio can be made to lie within the range 5%:95% to 95%:5% depending on the dc input voltage and the relative values of R_4 and R_5 . Output waveform is then fed to a switching fet, such as the NS J111, to give the final voltage controlled attenuator layout shown schematically in Fig. 6.

At 1V rms, over the range 100Hz to 10kHz, the thd was of the order of 0.005%, and not





greatly increased at higher attenuation levels. The effect of the circuit on a 1kHz square wave input was only that to be expected from the pre- and post-chopping low-pass filtration. In the prototype, this was provided by a cascaded pair of third order unity-gain Sallen and Key low-pass filters with an f_T of 23kHz.





Fig. 5. A cmos hex inverter chip is ideal for producing the rectangular waveform needed to drive the chopping attenuator.





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LETTERS

Letters to "Electronics World + Wireless World" Quadrant House, The Quadrant, Sutton, Surrey SM2 5AS.

Statistically significant

In his reply to my letter (February, EW + WW) Douglas Self questioned the "statistical evidence" that mosfets in general have lower distortion than bipolars, in reference to audio circuitry: I thought he'd never ask

Take first the Hitachi power mosfet data book 1-15a in which two 100W amplifiers are described, one of hybrid design, the other, all fet.

The hybrid offers 0.01% distortion at 100kHz, but within the audio range offers 0.002% at 1kHz, and 0.003% at 20kHz.

The all fet version offers 0.01% distortion at 50kHz and within the audio hand falls to under 0 002% at 1kHz and about 0.0035% at 20kHz. But these distortion figures are largely unchanged at full power, at the rated output of the amplifiers: 100W, 8Ω load.

There is also the series of amplifiers by J P Rimmer, formerly of Pantechnic. These used Hitachi type circuitry but with selected transistors in the driver stage in which the overall distortion was slightly better than the Hitachi version. Results were 0.002% at 1kHz and better than 0.005% anywhere in the audio band (20Hz -

Shifted search

Can any reader help me? I have been looking, with little success, for a number of months for a frequency shifter circuit diagram.

My aim is to construct a frequency shifter with a microphone input, having the capacity to shift the frequency down to 1Hz and up to 25,000Hz. The output would be to a socket so that a loudspeaker or recording equipment could be plugged in. Stepping of the shifted frequency should be smooth not doubled or in octaves etc, and I need the circuit diagram to be fairly idiot proof - I am a fairly competent constructor but no expert. PH Cope 6 Marlborough House Langton Close Lincoln LN2 2HJ

20kHz) and any power up to 150W for the PFA200 version.

A confirmation of this kind of performance was given in a review by Gordon J King (ETI, June 1978) of the Hitachi commercial amplifier HMA7500 (80W/channel). It was severely tested by King using 15kHz/16kHz tones into 5 Ω modules of impedance and 60° phase angle at 16kHz (for intermodulation tests). The two tone signal at the output of the amplifier had a peak value of 28V across the complex load.

Second order product of the difference frequency (1kHz) was -78dB or 0.012%, while distortion measured under normal testing was typically -90dB, 0.003% at 80W.

Moving on to the ET15000 design by Dave Tilbrook (ETI, June, 1982), distortion is almost non-existent at 0.0007% at 1kHz and 100W and 0.003% at 10kHz and 100W.

John Linsley Hood's mosfet design (*ETI*, July, 1984) showed a distortion at 80W (full power) of -94dB at 1kHz, about 0.002%, and at 10kHz 0.021% at 80W. Hood's amplifier had a greater input sensitivity than others quoted and would probably give better distortion figures, gain for gain. Also, the description implies that the low levels of distortion were mainly from the signal source itself.

Excellent linearity was demonstrated by the David Hafler DH200, DH220, DH500 series of amplifiers. The oldest, DH200, offered 0.0015% at 1kHz, 0.005% at 10kHz and 0.01% at 20kHz, 100W, 8Ω load. The design is now some 20 years old, and figures would be improved with a more substantial power supply.

The American Company, Musical Design - where circuits bore a remarkable similarity to the David Hafler, except for fet drivers offered low distortion from its D140 and D180 amplifiers: typically 0.006% at 1kHz and 140W.

Moving on to Sage Audio and the Supermos series, these amplifiers were exceptional at 0.0002%, 1kHz and rated power.

Of course some designs have given poorer distortion figures. But the statistical evidence is overwhelmingly in favour of the lower distortion variety.

Distortion in bipolar amplifiers is

much more markedly distinguished with increased power and frequency.

One amplifier that should be considered is that by Edward Cherry whose 60W nested differential feedback loop amplifier (ETI, May, 1983) produced 0.002% at rated output and 1kHz, falling to 0.015%, 2nd and 3rd harmonic at 6kHz. But the circuit was complicated and required special earthing arrangements on the board. By contrast the simple Hitachi mosfet configuration must be a clear winner in every respect, barring the cost of mosfets.

All the circuits I have described, except the Sage modules, have used Hitachi mosfets and as such have been set for 100mA bias current per pair of output devices. The Hafler circuits used slightly more quiescent at 275mA for two pairs. In my earlier letter I suggested that the low 45mA quiescent value in Self's mosfet circuit would be significantly contributing to the crossover distortion artefacts observed.

I also can not agree with Self's comment regarding the independence of slew-rate limit and bandwidth. In absolute terms it is difficult to separate one from the other. Any amplifying device fed with a signal of changing rate will suffer from an upper limit at which it can reproduce that rate of change, thus encompassing both bandwidth and slew-rate. There is surely no mystery in mosfet amplifiers having vastly superior slew rates simply because they can be used at much higher frequencies (implying wider bandwidths).

Returning to distortion and early rate of roll off of frequency in bipolars, the major source of distortion comes from the relationship between current gain and collector current. In power bipolars this is a graph shaped like a parabola - ie very non-linear, showing the gain varying according to the collector current. Variation is marked, offering quite a gain spread, with the lowest at low and high currents and highest at intermediate currents. Added to this is the relationship between gain and frequency in which the power bipolar rapidly loses gain as the frequency increases. Using typical figures of $F_{\rm T}$ = 2MHz and gain of 100 this device will only offer a gain of 1 at 20,000Hz. Clearly, as the frequency rises the normal overall feedback decreases, and so distortion rises.

The situation is quite different with mosfets. Here the V_g/I_d characteristic is very linear and since the devices are much faster they have less trouble coping with high frequencies - provided they are driven by low impedances. Distortion tends to fall as the drain current (Id) increases (run at 100mA+ please). Bipolars also suffer 'notch' distortion due to storage of minority charge carriers.

I have said before that in my experience, going back 25 years of reading test reports from most of the major journals, I have found with few exceptions that amplifiers containing bipolar output devices regularly roll off at around 15kHz at full power, many starting before this frequency. This experience is a matter of public record and the evidence is there for anyone who cares to sift through all of the reports in the same way I have done.

The reasons for this behaviour are. as I have shown, that output devices are being selected which are simply too slow: that is also a statistical fact. Faster devices are less rugged and more expensive.

I have most of the articles and literature referred to for mosfet amps if further doubt is expressed. V J Hawtin Middlesex

Defence or attack

If it were true, as Colin Long (Letters, January) seems to imply, that high military spending makes good economic sense then we might reasonably expect to see the major industrialised military economies outperforming their non-military competitors.

In fact we see the reverse, because such activity is bad for any economy, whether an autocratic command system of the (old) USSR or the democratic demand economy of the USA. Even with rich oil and mineral reserves, they are so obviously outperformed by Germany and Japan, as indeed is the UK

Mr Long questions why the MoD has come in for such criticism. It is because it has compounded the

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problem through damaging interference. Using a variety of devices, including its 'massive purchasing power', the MoD has taken a vigorous and broad-based electronics industry and reduced it to a single, essentially military, supplier. An industry that once supplied a rich variety of products to its domestic market is now reduced to a critical dependence on the taxpaver.

Like Mr Long, I also want to see Britain at the top, with British products in the high street again, designed and manufactured by British industry using British components.

I want to see our industry competing in foreign markets, with self respect restored. But the remedy is not to spend larger amounts of tax-payers' money on more armament manufacture.

Dwight D Eisenhower, possibly this century's greatest warrior, summarised the situation: "...we must guard against the acquisition of unwarranted influence, whether sought or unsought, by the militaryindustrial complex, we must never let the weight of this combination endanger our liberties or our democratic progress".

Pacifism Mr Long. No, pragmatism. R M Burfoot Avon

Follow the leader

Research Notes has always received my best attention, being an inspirational source of new ideas. But the "Voltage follower that gives the lead" (January, p.12) immediately brought up memories of a similar circuit, titled "Feedforward floating power supply (High-response-speed equalizer circuit)" by Eiichi Funasaka and Hikaru Kondou, Journal of the Audio Engineering Society, Vol 30, No.5, May 1982, p.324-329.

With due respect to the remarkable work of Mr Lidgey, it is surprising not to see the early reference mentioned. *Erik Margan Slovenia*

Percentage player

As a fascinated bystander in the debate on audio amplifier distortion, may I request a stronger distinction be made between harmonic and nonharmonic distortions?

Most musical sounds, including the voice, are generated by physical mechanisms which produce a harmonic series, the relative amplitudes of which determine the characteristic 'sound' of the instrument. A variation of a few percent in the absolute level of these harmonics is generally perceived (if at all) as a subtle change in timbre or brightness, of the kind also produced by a great many non-electronic effects including room acoustic. So provided that an amplifier produces harmonic distortions which drop sufficiently quickly with increasing order n to avoid masking the genuine harmonics of typical signal sources, can we not virtually ignore its thd figure?

In my experience the overall 'sound' of a good amplifier is far more affected by slight frequency response deviations from flatness than purely harmonic distortions – or, for that matter, phase distortions. In contrast, non-harmonic

distortions are audible even in very small amounts. Intermodulation distortion in particular multiplies with the complexity of the musical signal to produce a thick muddy or tinny background which obscures musical detail and can make listening quite unpleasant.

If, as I would suggest, the nonharmonic distortion of an amplifier is much more audible than the harmonic, then it follows that the preoccupation of your recent contributors with harmonic distortion is misplaced, even if an entirely (harmonically) distortionless amplifier would in principle produce no intermodulation distortion. Furthermore, should not distortions produced by non-linearity be directly dependent on signal level (as in rf mixers), and percentage distortion figures therefore strictly

meaningless? Perhaps we should abandon the increasingly irrelevant % thd figure and standardise on one of the various multiple-tone intermodulation measures available, preferably with a graph of measured signal to noise+distortion ratio, in decibels, versus signal level? A New Bristol

Cables and cars

I was interested to read in Barry Gillebrand's article, 'Interfacing piezoelecric cable', January, pp. 21-23, that the type of cable we used some 40 years ago in an application for traffic speed measurement, has now become a fully fledged product. My colleague Joop van der Kam

had discovered that if insulated wire



Worse performance...

I was intrigued to read the item in *Research Notes* (February, *EW* + *WW*) concerning electronics making us worse drivers. From bitter experience I can report that although "we all expect shorter stopping distances", under adverse conditions the ABS system will reduce the stopping distance from what it might have been without ABS, but will not reduce it to what it would have been under normal or dry surface conditions.

My experience only cost me an increased insurance premium. What is more worrying is the phenomenon of the side-road speeder who can be seen approaching a stop sign at an almost insupportable rate of deceleration, because he does it every morning under normal conditions. I just hope the morning there is a film of black ice on the road is the morning I go a different way to work.

Incidentally, recent experience in Montreal indicates that drivers quickly lose their caution after the first snowfall and become careless on adverse surfaces. This appears to parallel the learning mechanism for drivers of ABS equipped cars.

That is until you find out the hard way. Nic Houslip Birmingham

...from electronic systems

Research Notes (February, EW + WW) posed the question: "Does electronics make us worse drivers?"

I would like to take the point further. Not only does electronics make us worse drivers but it also has the capability to make us worse pilots, worse managers, worse designers and even worse mothers and fathers!

For example how many parents can say with hand on heart that we have not used the technology of the TV and video recorder just a little too much to give us that occasional peace and quiet. Indeed, how many of us can cope with the modern technology of the video recorder at all. A four year old child may be able to deal with the situation but isn't the technology supposed to be designed for the users irrespective of age?

Anything, used to excess can be damaging, and the same is true of technology. Whether it be video recorders that have too many glossy features, or industrial manufacturing systems that are supposed to be the 'solution' to all business ills.

The answer to these far-reaching problems lies with engineers. It is high time we stopped doing things right (just because it is technologically possible) and started doing the right things! Andrew Ainger Berkshire

is squeezed in a vice, a voltage is generated between its core and the metal of the vice. In fact any cable insulated with modern plastic materials generates electric noise when flexed¹ and special measures have to be taken to get rid of unwanted flexural noise in cables used for low-level electrical signal sources, such as microphones, etc.

Cause of the noise is separation of electrical charge that takes place when two different materials are brought in close contact. This can easily be demonstrated by pressing a coin onto a plastic bag. When the coin is removed, the deposited electrical charge can be made visible by dusting the plastic with fine particles (flour, pencil lead filings, etc), revealing the coin's features.

The discovery led to development of a traffic speed measuring apparatus in 1957². It became rather popular because its cost was only some 10% of the competing radar device (in the era of the radio valve and klystron) and the prosecuting authorities liked the easy proof of whodunit' because of the direct physical contact between car and cables A radar device relies of course on an invisible beam and unless the conditions were ideal, you could never be completely sure whether the return signal had been influenced by it reflecting off buildings or other traffic participants.

Today I would design the traffic speed meter with digital electronics, but in 1957 we did it as depicted in the figure.

Two, toughened coaxial cables

LETTERS

were laid at 2m distance across the road. Given the high input impedance of radio vales there was no particular cable interfacing problem to solve. The input amplifiers triggered two thyratrons, one of which started, while the other stopped, the charging of a low-loss capacitor when the front wheels of a vehicle crossed the cables. Thus the voltage across the capacitor was directly related to the time interval between the cable signals and hence to the vehicle's speed.

Voltage was measured by a high input impedance amplifier connected to a meter and a level discriminator. The scale of the meter in km/h (or mile/h) could be calculated from a simple exponential function and calibration was very straightforward. Adjustment of the level discriminator allowed the apparatus to be reset automatically for vehicles below a set speed limit, while trespassers would initiate automatic action such as triggering a camera or alerting a police officer down the road.

On completion of an operational cycle, the capacitor would be discharged, the thyratrons extinguished and the apparatus would be ready for the next measurement. Counters could be connected for automatic traffic analysis and the unit could be powered from a car battery. Joop van Montfoort Somerset

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EW+WW

Soft Index

Bye-bidirectional I²C

Jean-Paul Brodier (Letters.

February) is incorrect in stating that the SCL line in an I²C system needs to be bidirectional to handshake properly. I²C handshaking is done via acknowledge bits on the SDA line. The only time a bidirectional SCL line is needed is in a multimaster system, which also calls for additional hardware for arbitration.

Correction: in editing my *Circuit Idea* the word *programmed* was left out of the following phrase: "...writes 01 to a location programmed as 00 in the eprom...". *Mike Harrison White Wing Logic Essex*

Figured out

In Fig. 6 of the article 'Analogue design with a 5V supply' (February, EW + WW, pp.162-165) by Walt Jung and James Wong the equations should read: for G=100.

 $(R_1+R_2)/R_3=(R_5+R_6)/R_4=99$ for G=10,

 $R_1/(R_2+R_3)=R_6/(R_4+R_5)=9$ These respective resistor ratios should match to 0.01% or better. Laurence Marchini Oxon

Cathode ray conundrum

I am intrigued by the possibility that a cathode ray tube is capable of generating a reactionless force.

Consider what happens in an oscilloscope when the trace is directed towards the top of the screen. First, a beam of electrons is deflected upwards by deflector plates. These electrons then will have a small upwards momentum which is balanced by a downwards force on the deflector plates in accordance with Newton's equations of motion.

It occurs to me that what happens next is unusual and we cannot safely use our experience of mechanical systems to predict the precise effects. The beam of electrons is accelerated forwards towards the screen through a high potential, usually over 10,000V. Such voltages are sufficient to impart a velocity to the electrons which is a significant proportion of the velocity of light, c. According to Relativity theory, the electrons will undergo an increase in mass. Assuming their upwards velocity is not affected by this sideways acceleration, they will have acquired increased upwards momentum without any increase in the downwards reaction force. This will be realised as a net reactionless upwards force on the entire device when they hit the cathode.

I understand that when this particular problem is considered in text books, the answer given is that the vertical velocity of the electrons is somehow reduced (in the absence of any downwards force and contrary to Newton's second law) so that Newton's third law should be preserved in some form. This is an answer I had already considered and rejected. The trouble is that the amount that the vertical velocity of the electrons would have to change is a function of the vertical velocity of the reference frame from which the problem is considered - even when that velocity is an insignificant proportion of c. This would be absurd. I may have made a mistake but I am unaware that the conventional view has been tested by experiment, and unlike some other ideas that have been put forward on these pages, this idea is

definitely testable. In any case, I don't see why Newton's second law should be so readily discarded to save his third law.

I do not suggest it might be possible to measure this force in an oscilloscope. I calculate that for a typical oscilloscope (Tektronix 2235), the magnitude of the reactionless force (if it existed) would be sufficient to produce an apparent weight reduction of only 0.3µg for ImA of anode current. I have made enquiries about getting a purpose-designed thermionic device built where the level of predicted weight loss would rise to milligrams and so unambiguous measurements could be made. Building of a suitable device to do this seems to be possible, but it is unfortunately beyond my resources.

Has the idea been experimentally tested before or would anyone be interested in helping test it?

Interestingly, one of the few other places where this force might be expected to arise is in a force precessed gyroscope, although once again the level would only amount to a weight change less than one μg for any practical system, and it would not be practical even to attempt to measure it this way.

The possibility of this force has nothing to do with precession, which is in fact a nuisance.

Unfortunately, even if this force exists, I do not see many practical applications for it. However, if it were implemented, the amount of kinetic energy that would have to be stored in a device in order for it to be able to lift its own weight would be enormous and certainly beyond any technologies we have at present. Nevertheless, it has a certain theoretical interest. *R Lerwill*

Clwvd



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Filters improve using cf op-amps

Historically, analogue designers have relied on passive filters for applications involving frequencies greater than a megahertz. But with current feedback op-amps designers can now make active filters capable of working at a megahertz and above, as Doug Smith explains.

This article first appeared in EDN.

Until recently, designing viable active filters with cut-off frequencies at 1MHz or greater was difficult because voltage feedback amplifiers with sufficient gain-bandwidth products and short propagation delays were simply too expensive.

The emergence of current feedback or transimpedance amplifiers has significantly changed this picture. Using these amplifiers, together with a conscientious design and pcb layout, you can design active filters that operate at high frequencies. Active-filter applications are no longer restricted to the audio-frequency range.

Active *RC* filters have many advantages over passive filters, these becoming increasingly important as frequency increases. For example, there is no insertion-loss penalty and you can even have power gain if needed.

A doubly-terminated passive filter would attenuate the signal by at least 50%. The elimination of inductors is the biggest advantage offered by active filters. This advantage doesn't involve size considerations alone.

Passive inductors are only linear for low power levels, much like transistors with no negative feedback. As you pump more current through the inductor, the magnetic core material begins to saturate and the inductor generates its own harmonic-distortion terms. The filter's transfer response will not necessarily suppress these signals. In an active *RC* filter, the amplifier quality and design sophistication set the dynamic range. Theoretically, designers have a good deal of control over both of these parameters.

As a case study, consider three situations – a low-pass antialiasing filter, a band-pass filter, and a high-Q notch filter – in which active filters that incorporate current-feedback amplifiers provide a viable alternative to passive filters. All three filters will be designed around the Burr-Brown OPA603.

You could implement the three designs using carefully selected, video-speed conventional op-amps. However, current feedback amplifiers more readily satisfy the low transit time and large bandwidth at high gain requirements for the example circuits. Let's start with the design of an antialiasing filter, Fig. 1, to drive the input of an ADC603 – a 12-bit, 10MHz a-to-d converter.

When dealing with a-to-d converters in filter work, the Nyquist theorem states that if any converter input harmonic frequency is greater than half the sampling rate, those frequencies must alias, or fold back, into the passband. Normally, this condition is not desirable. To skirt the issue, you must suppress any input frequencies that exceed the Nyquist rate before the converter sees them.

The result of this manoeuvre is that the required attenuation becomes a function of converter resolution. It is also important for the filter to roll off as fast as possible. An elliptic response is the best choice because the addition of transmission zeros in the stop band creates the sharpest roll-off theoretically possible for a particular number of poles without having to rely on mutual inductance.

The first step in designing the filter is calculating the attenuation requirements. You can do so by estimating the theoretical signal-tonoise ratio, snr, using the expression

snr=6.02N+1.8dB,

where N is the number of bits. For the ADC603, the expression yields,

snr=6.02×12+1.8=74.04dB.

The calculation shows that the guaranteed stop-band attenuation must be greater than 74dB. A search of standard design tables shows that a fifth-order elliptic lowpass response is a reasonable compromise between the transition width and the filter order. The general transfer function for this filter is,

$$T(s) = \left(H_a \frac{s^2 + b_{0a}}{s^2 + a_{1a}s + a_{0a}}\right)$$
$$\left(H_a \frac{s^2 + b_{0b}}{s^2 + a_{1b}s + a_{0b}}\right) \left(\frac{a_0}{s + a_0}\right)$$

ANALOGUE DESIGN



Fig. 1. You need an antialiasing lowpass filter when you're driving an A/D converter. A fifth-order elliptic design (a) proves to be the best choice in such an application. You can use two second-order sections and one firstorder section (b) to form the necessary filter.

(b)

You can now form the filter by cascading two second-order sections and one first-order section, Fig. 1b. The essential equations for the second-order sections are,

$$T(s) = H(s^{2} + b_{0})/s^{2} + a_{1}s + a_{0}$$

$$p = \frac{1}{\sqrt{b_{0}}}$$

$$q = \frac{(b_{0}/a_{0}) - 1}{2\sqrt{b_{0}}}$$

$$K = 2 + \frac{(b_{0}/a_{0}) - 1}{2} - a_{1}\sqrt{b_{0}}$$

The essential equations for the first-order section are,

$T(s)=a_0/s+a_0$

 $a_0 = 1/RC$.

The task is to design a fifth-order elliptic antialiasing filter Fig. 1a with a guaranteed stop-band attenuation of 75dB and no more than 3dB of passband ripple. In addition, the maximum attenuation should begin at 5MHz, which is half the sampling rate.

Transfer coefficients¹ for this case are

 $\begin{array}{l} a_{\rm la}{=}0.096035\\ a_{0a}{=}{-}0.945044\\ b_{0a}{=}10.47185\\ a_{\rm lb}{=}0.285481\\ a_{\rm 0b}{=}0.413907\\ b_{\rm 0b}{=}4.328514\\ a_{\rm 0c}{=}0.191095. \end{array}$

Corresponding component values are,

 $p_a=0.309021$ $q_a=1.557592$ $K_a=6.875982$ $p_b=0-480652$ $q_b=2.272930$ $K_b=6.011362$ R=1C=5.232999.

This filter prototype has an f_3 bandwidth of 0.15912 (1rad/s), and its maximum attenuation begins at a stop-band frequency of 0.3171. In this case, you have to scale the frequency to the stop-band frequency, rather than to f_3 . In addition, you can arbitrarily scale the impedance to 1k Ω . Multiply each resistor by this impedance value; divide every capacitor value (p, q and C) by the frequency-impedance scaling factor, K_f .

20

 $K_f = 1k(5 \times 10^6 \text{Hz})/0.3171 \text{Hz} = 1.577 \times 10^{10}$

Final component values, rounded to three significant figures, are,

 $p_a=19.6pF$ $q_a=98.8pF$ $K_a=6.88$ $p_b=30.5pF$ $q_b=144pF$ $K_b=6.01$ C=332pF.

Using a feedback resistance of 499 Ω you can choose the closest 1% values for gain resistors, R_{G1} =84.5 Ω and R_{G2} =100 Ω .

High-Q bandpass filters have many uses. One is isolating a particular harmonic of a distorted sine wave before amplifying the signal to more easily measure the magnitude. Many common active filter configurations run into problems in such applications because the value of Q is highly sensitive to changes in the gain – and thus the frequency response – of the amplifier. One of the best filter topologies in this situation is an extension of the basic Sallen-Key circuit Fig. $2a^2$. Adding a second amplifier can raise the potential value of Q by two orders of magnitude.

For stable operation, K_1 should be greater than zero and K_2 should be less than zero. The transfer function is,

$$T(s) = K_1 \times K_2 s / ((1 - K_1 K_2) s^2 + (4 - K_1) s + 2).$$

From this expression, you can determine that,

$$Q = \sqrt{\frac{2(1 - K_1 K_2)}{4 - K_1}}$$
$$\omega_0 = \sqrt{\frac{2}{1 - K_1 K_2}}$$

Sensitivities of most concern involve the variations of Q when the gain of either amplifier changes. Analysis shows that,

$$S_{KI}^{Q} = K_{1}(1-4K_{2})/(4-K_{1})(1-K_{1}K_{2})$$

$$S_{K2}^{Q} = K_{1}K_{2}/(1-K_{1}K_{2}).$$

You can neglect S_{K2}^Q because it is approximately equal to 1 and is not a serious limitation. Although its probably not obvious, there's a tradeoff between K_2 and S_{K1}^Q . The higher the gain of K_2 , the lower the value of S_{K1}^Q . In a voltage type op-amp, higher gain inherently means lower bandwidth. However, a transimpedance amplifier has the ability to maintain its bandwidth at high gains. This characteristic gives current feedback amplifiers a clear advantage in this situation.

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Fig. 2. To develop high-Q bandpass filters, you can add a second amplifier to the the basic KRC circuit (a) to raise the potential Q by orders of magnitude. The actual bandpass response of the filter is very close to the theoretical value (b), although the response shows a slightly lower gain.



Putting theory into practice

Choosing a bandpass filter with a centre frequency of 1MHz and a -3dB bandwidth of 40kHz, the sensitivity to variations in gain should be no greater than 9.

First, the required value of Q is,

$Q-f_0/BW=1MHz/40kHz=25$.

Simultaneously solving the equations for Q and S_{K1}^Q gives $K_1=3.556357$ and $K_2=-17.01347$. The corresponding centre frequency for this prototype is then $f_0=0.287996$. This centre frequency needs to be scaled to 1MHz. Arbitrarily choosing a value of 1k Ω for the resistors gives a final value of C=115.3 pF. The required K_1 gain can be realised using a 499 Ω resistor for the feedback and a 196 Ω resistor for R_1 .

Gain, K_2 is a different situation because the feedforward resistor of the second amplifier is the load resistance of the first amplifier. As a result, the feedforward resistor value needs to stay reasonably large. If you limit the second feedforward resistance to 50Ω , the second stage feedback resistor will be 866Ω and R_2 will equal 51.1Ω .

The dynamic range of high-frequency, moderately priced spectrum analysers is often less than 80dB. However, you can effectively increase the measurement range by suppressing the fundamental frequency of the input signal by a known amount without affecting the rest of the frequency spectrum. This application doesn't require a high-order, band-reject filter – a low order high Q notch filter will work well.

The classic twin-T network, Fig. 3a is a promising candidate for the job. The transfer function of this network is,

$T(s)=s^2+\omega_0^2/s^2+4\omega_0s+\omega_0^2$.

This circuit has two drawbacks - it is somewhat sensitive to passive component tolerances, and it has an intrinsic Q value of 0.25. The first drawback creates no problem but the second drawback must be overcome. You can substantially increase circuit Q value by adding a second amplifier to the network³. The new transfer function is now,

$T(s) = s^2 + \omega_0^2 / s^2 + 4\omega_0 (1 - K)s + \omega_0^2$

and the Q value is now a function of K,

Q = 1/4(1-K).

As K approaches 1 from below, Q increases in an unlimited fashion. If K is greater than 1, however, the circuit is unstable. Although wide bandwidth at high gain is not as important here as it was in example Fig. 2, the comparatively lower transit time of a current-feedback amplifier should yield superior performance in this application.

A specific example will prove the point. The task is to design a 1.5MHz notch filter that has a -3dB bandwidth of 225kHz. The first step is to calculate Q using the expression,

 $Q=f_0/BW_{-3dB}=1.5MHz/225kHz=6.66$

You can use this value to calculate,

K=1-(1/4Q)=0.9625.

If R_1 is set equal to $1k\Omega$ then,

 $C = 1/2\pi f_0 R_1$.

If you let R_2 also equal $1k\Omega$ then $(1-K)R_2=37.5$ and $KR_2=962.5$. Figure 3b shows the final notch filter design. Both amplifiers are configured as unity gain buffers, and the feedback resistance is set at 499 Ω . The actual response, Fig. 3c shows a slight excess attenuation beyond the notch frequency, but the performance is still good.

Making the case for current feedback Don't get the idea that something is inherently wrong with voltage feedback, even at high speed. In fact, voltage-feedback amplifiers generally have a lower noise-floor specification than current feedback amplifiers. However, when comparing voltage and current feedback amplifiers, you must take the application into consideration. Current feedback, or transimpedance, amplifiers have some distinct performance advantages as waveform speed gets higher and higher. These advantages can translate into higher-performance active filters.

The most striking difference between voltage feedback and transimpedance op-amps is that with a fixed feedback resistor, the current feedback amplifier has very low gain bandwidth tradeoff. Transimpedance amplifiers maintain bandwidth at high gain settings – an advantage in active filter topologies because a large gain is needed to minimise sensitivity.

In addition, transimpedance amplifiers have very high slew rates compared with those of conventional voltage op-amps. A typical slew rate for a video-speed voltage feedback amplifier is in the 200 to $300V/\mu s$ range. A comparable current feedback amplifier might slew as fast as $2500V/\mu s$. This slew-rate disparity is easy to explain. In a conventional amplifier, the slew rate is the ratio of the bias current flowing through the slewing node to the capacitance that can be referred back to that node.

In a transimpedance amplifier, the feedback current mirrors and adds to the bias current flowing through the slew-rate limiting node. Because more current is available to charge the capacitance, the slew rate increases. The feedback current is proportional to V^{OUT}, which is proportional to V^{IN}. So the harder you drive a current feedback amplifier, the faster it slews. In practice, this effectively eliminates slew rate as a limiting factor in high speed, active filter design.



Fig. 3. When you need a high-Q notch filter, the classic twin-T network (a) is a good starting point. By adding a second amplifier (b), you can substantially raise circuit Q. The actual response of the filter (c) shows a slight excess attenuation beyond the notch frequency.

One final factor that favours the transimpedance amplifier is settling time. Designers often choose a filter transfer function for best time-domain response. Therefore, ensuring that the amplifier settles to the required level substantially faster than the filter has to settle is crucial. High speed amplifiers are complicated devices and acceptable ac response does not necessarily ensure an acceptable settling time. Many conventional voltage feedback op-amps use internal pole-zero cancellation to increase their bandwidths. Analysis shows that a small mismatch in the pole-zero cancellation has a negligible effect on frequency response, but the scheme can dramatically boost settling time. Transimpedance amplifiers have settling time problems too. Although transimpedance amplifiers settle to

0.1% (10 bits) or 0.02% (12 bits) in as little as 15ns, the settling time to 0.01% can be relatively long. The same current flow that increases the slew rate of a transimpedance amplifier also upsets the amplifier's bias point slightly, and a finite amount of time is required for the bias point to return to equilibrium. This effect is small, but it can often extend the 0.01% settling time to several microseconds.

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Power supply preregulator with no moving parts

Using no relays, this circuit switches the ac input to a series of full-wave bridge rectifiers, providing smoothed and regulated dc output.

At switch-on, the op-amp outputs are both high and $SCR_{1,2}$ fire alternately to form a fullwave bridge driven from the 42.5V transformer tap. When Vout increases above about 48V, IC_{1b} output goes low, allowing SCR_{3,4} to fire alternately, the 85V tap now driving the bridge. Similarly, as Vout reaches 96V, both op-amp outputs are low and SCR5.6 fire to form a bridge driven by the 127.5V tap. Optocouplers MOC3041 enable zero crossing triggering of the scrs

If the output is short-circuited, only SCR_{1,2} fire to minimise dissipation. Gregory Freeman Nairne South Australia

Series of scr bridges replaces relays on a tapped transformer secondary.



Polarity-dependent switch

Depending on the polarity of the input voltage, this low-loss mosfet connects or disconnects the supply to the load; it is used as a polarity discriminator or simply as a self-synchronising switch.

With a positive input, the parasitic diode across the mosfet conducts, the positive feedback causing the mosfet to saturate to an $R_{ds(on)}$ of $30m\Omega$. When the input is negative, no current flows and V_{gs} remains at zero, the input voltage possibly reaching the mosfet rated breakdown, in the case of the *MTP50P03HDL* 30V.

Do not allow the positive excursion of input voltage to exceed the 10V gate/source voltage of the mosfet.

Kristen Ellegard

Oslo, Norway



Automatic switch is controlled by polarity of input voltage.

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Testing sampling rate

F or correct sampling of a sinusoid, samples must be taken at least twice per cycle – the Nyquist rate. This circuit gives a positive indication as to whether this is taking place.

Transistor Tr_1 behaves as an emitter follower when Tr_2 is off and as a diode when Tr_2 is on, it being controlled by V_s in Fig. 2c, itself derived from the sampling voltage.

When a sampling pulse arrives during a negative half-cycle, Tr_2 is off and V_{in} appears at V_p , which is shown in Fig. 2d for a correctly sampled wave and at Fig. 2e for an incorrect one.

Voltage V_p goes to comparators $OA_{1,2}$, $D_{1,2}$ clamping the negative outputs to ground; OA_1 output is high during positive half-cycles, but OA_2 goes high only when a negative-going pulse appears. Bistable

device FF_1 is reset at the start of each halfcycle and set at the first negative pulse. Bistable FF_2 is set by $OA_{3,4}$ at the start of negative half-cycles.

Since FF_2 depends for its reset pulse on the setting of FF_1 , which itself is set by the appearance of a negative pulse, Q_2 will remain high and V_{out} low if the pulse does not arrive, indicating that incorrect sampling is taking place.

If sampling rate equals input frequency exactly, the circuit fails since the negative half-cycle may be sampled each time. K N Sunil Kumar Visakhapatnam India

If sampling rate of a sinusoid is below Nyquist rate (2f_{in}), this arrangement, below and right, provides a constant low at the output.

ETOO WINMER





Noise source from an optocoupler

Output from this photoelectric noise source is typically $12\mu V$, which is about 28dB above thermal noise; some samples of 4N26 opto-isolators give a much greater output. Noise output was measured over a 10kHz bandwidth, in which 1/f or flicker noise is likely to be large.

Connected as shown, the led controls the transistor working point accurately. Output impedance is $1/(20l_c)$ or about $1.4k\Omega$ in this

case and the output can be matched to loads of $50-600\Omega$ or more. Grounding pin 3 reduces hum pickup. W Gray Farnborough Hampshire

Noise source, after Hickman (EW+WW, November 1993) uses opto-isolator which also controls transistor working point.



High-speed buffer features low input-capacitance

An input capacitance of 1.2pF or 2.7pF, depending on devices, and a bandwidth of 50MHz with 10mV offset come from the use of a bootstrapped fet input buffer, as described by Horowitz and Hill*.

Both the OPA620 or the EL2070 opamps have been tried as bootstrap driver, with no discernible difference in performance, although the *EL2070* is a current-feedback type and needs at least 220Ω in the feedback path to ensure stability. Since the *OPA620* is a voltagefeedback op-amp, the feedback resistor could be shorted.

Output impedance is 50Ω in the circuit



shown, but the *RC* output circuit could be dispensed with to avoid the 6dB loss in gain due to the resistor and to obtain a dc response; at dc, resistor R_4 should be adjustable to maintain a reasonable input offset. No output snubbing is needed to stop oscillation with a reactive load if load impedance is 50-200 Ω and resistive, otherwise the resistance should be over 20 Ω .

Both U402 and U440 dual fets work well in the circuit. Using the U402, bandwidth is more than 50MHz and input capacitance with R_G at 10k Ω is 2.7pF. The U440 gave an input C of 1.3pF, but with a greater input offset.

Phil Denniss

University of Sydney NSW Australia

Reference

Horowitz and Hill. The Art of Electronics, second edition, p.135.



Due to the high speeds involved, the pcb for the buffer needs careful layout. These patterns are approximately 1:1.

Safe NiCd battery-pack discharger

A lthough nickel-cadmium batteries need regular charge/discharge cycles, the discharge must be limited to avoid reverse charging of weak or partially discharged cells in the pack. This circuit limits the discharge of an eight-cell pack to a 1V terminal voltage per cell.

Connecting the battery takes pin 6 to the 5.6V zener voltage, the transistor conducts and the led indicates discharge. When battery voltage reaches $1.5V_{ZD1}$, pin 3 goes low, the transistor turns off and battery discharge stops: the led turns off.

To take any number of cells up to a maximum of 12, the zener voltage should be $^{2}/_{3}$ the final terminal voltage and zener current adjusted by R_{2} to 0.5A. **Bill Hume**

Newmilns Ayrshire



NiCd battery-pack discharger, for up to 12 cells, limits discharge to avoid damage to less than perfect cells.

PCBs for Douglas Self's power amplifier series

Circuit boards for Douglas Self's high-performance power amplifier are now available via *EW+WW*.

Detailed on page 139 of the February 1994 issue, Douglas Self's state-of-the-art power amplifier is the culmination of ideas from one of the most detailed studies of power amplifier design ever published in a monthly magazine. Capable of delivering up to 100W into 8Ω , the amplifier features a distortion of 0.0015% at 50W and follows a new design methodology.

Designed by Douglas himself, the fibreglass boards have silk-screened component IDs and solder masking to minimise the possibility of shorts. Sold in pairs, the boards are supplied with additional detailed constructional notes.

Each board pair costs £45, which includes VAT and postage, UK and overseas. Credit card orders can be placed 24 hours on 0181-652 3614. Alternatively, send a postal order or cheque made payable to Reed Business Publishing to EW+WW, Quadrant House, The Quadrant, Sutton, Surrey SM2 5AS.



APPLICATIONS

Please mention Electronics World + Wireless World when seeking further information.

Power from the 'phone

This power supply, from Maxim's *Engineering Journal*, volume 17, is useful in portable systems that connect to domestic telephone lines. Such systems are moderns and telephone test sets. For apparatus needing 150mW or less, the circuit eliminates the need for batteries and mains adapters. It draws power from the telephone jack without affectting voice signals.

Built into peripheral equipment such as pemcia modem cards, it can spare the battery in a host computer. Line current available to a telephone in the off-hook state is limited not by regulations or code, but by the sum of impedances in the central-office battery and intervening phone lines. These line impedances vary greatly in proportion to distance from the central office, so the customary practice of matching impedances for maximum power transfer is impractical. But, the zener-clamp termination, D_1 works well for line impedances to $1k\Omega$ and for worst-case conditions. It also meets the one condition imposed on line current by the phone system: off-hook current must exceed 20mA to ensure activation of a networkaccess relay in the central office.

5V isolated supply

Diode D_1 provides approximately 6.8V to the center tap of T_1 and 5V to the Vcc terminal of IC_1 . A 400kHz oscillator driving a flip-flop, inside IC_1 , generates two push-pull, 50% duty-cycle, 200kHz square waves that drive internal, ground-referenced switches., in turn, these connect to the primary of TI. Isolated power on the secondary side is first rectified by schottky diodes, D2 and D3, and then regulated to 5V by the low-dropout linear regulator IC_2 .

Transformer, T_1 has a center-tapped winding whose ET product (a voltage-time product of 25Vµs) is sufficient to prevent saturation under worst-case conditions. Similarly, the turns ratio should provide the minimum-required output voltage for maximum load and minimum input voltage. This calculation must assume worst-case losses in D_2 and D_3 . This turns ratio produces a much higher secondary voltage for best-case conditions and, for some applications, that is acceptable. Otherwise, add the linear regulator, IC_2 , as shown.

For isolated 5V outputs, the ideal turns ratio is 1.2 ct:1.0 ct (ct is center tapped). The transformer should be wound on Magnetics Incorporated 'W', Fair-Rite "76" or other high-permeability magnetic material. To minimize radiated noise, choose a pot core,



E/I/U type core, toroid, or other geometry with closed magnetic paths.

Consider a typical toroid such as the 40603-TC from Magnetics, Inc. (0.125" thick with a 0.230" outside diameter). For 6.8V inputs this core should have a 48 turn primary (24 turns on either side of the centre tap), which yields a nominal, end-to-end primary inductance of 8mH. The secondary can be scaled for any reasonable output voltage required. Forty turns, for example, (20 either side of the centre tap) delivers 5.2V minimum as required by the linear

In-circuit programmer from LPT1

With the capability of programming a *PIC16C84* microcontroller without removing the device from the target circuit, this low-cost serial programmer is controlled using a pc parallel port. Microchip's application note AN589 describes a circuit which can also read back internal PIC data. This feature is very useful where changes in program code or constants are necessary to compensate for other system features.

For example, an embedded control system may have to compensate for variances in a mechanical actuator performance or loading. The basic program can be programmed and tested in design. The final program and control constants can be easily added later in the production phase without removing the microcontroller from the circuit.

Automatic software and performance upgrades can also be implemented via insystem programming. Upon receiving new regulator to maintain a regulated 5V supply.

Transistors Q1, Q2, and the associated resistors assure a low-power shutdown mode for *IC1* until its supply voltage can sustain a full power-up. *IC1*'s supply current is fairly constant, so light filtering, provided by *L1* and *C3*, is sufficient to prevent noise from entering the hybrid transformer.

Maxim Integrated Products Ltd,

21C Horseshoe Park, Pangbourne, Reading RG8 7JW. Tel 01734 845 255, fax 01734 843 863.

system software via disk or modem, a control processor with the included programming code could perform an in circuit reprogramming of other microcontrollers in the system.

This programmer can load program code, part configuration, and eeprom data into the *PIC16C84*. In read back mode, it can verify all data entries.

Parallel interface

The *PIC16C84* microcontroller is put into programming mode by forcing a logic low level on RB_7 , pin 13 and RB_6 , pin 12. Pin 4, Line *MCLR*, is first brought low to reset the device and then brought to the program/verify voltage of 12V to 14V, where it remains for the rest of the programming or verification time. After entering programming mode, RB_7 is used to serially enter programming modes and data

APPLICATIONS

into the device. A high-to-low transition on RB_6 , the clock input, qualifies each bit of the data applied on RB_7 . The first six bits form the command field and the last 16 bits form the data field. The latter is composed of one zero starting bit, 14 data bits, and one zero stop bit. The incremental address command is the command field only.

The read mode is similar to programming mode except that the data direction of RB_7 is reversed after the six bit command to allow the requested data to be returned to the programmer. After the read command is issued, the programmer tri-states its buffer to allow the device to serially shift its internal data back to the programmer.

part

The rising edge of clock input RB_6 controls data flow by sequentially shifting previously programmed data bits from the part. The programmer qualifies this data on the falling edge of RB_6 . Note that 16 clock cycles are needed to shift out 14 data bits.

Accidental in-circuit reprogramming is prevented during normal operation by the MCLR voltage which should never exceed the maximum circuit supply voltage of 6Vdc and the logic levels of port bits RB7.8. After programming or verification, the MCLR pin is brought low to reset the target microcontroller and electrically release it. The target circuit is then free to activate the MCLR signal.

If MCLR is not forced by the target circuit, a $2k\Omega$ pull up resistor in the programmer, R_4 , provides a high logic level on the target microcontroller. This enables execution of its program, independent of the programmer connection. Provision should be made to prevent the target circuit from resetting the target microcontroller with MCLR or affecting RB6 and RB6 during the programming process. In most cases this can be done without jumpers.

A logic high on parallel interface latch bit, D_4 , turns on Q_3 causing MCLR to go low and place the target device in reset mode.



The PIC16C84 can be programmed with the aid of a single tri-state buffer ic, a regulator and a handful of discrete components without removing it from circuit.

Reset is then removed and the program or verify voltage is applied by a logic high on D_3 and a logic low on D_4 . This turns off Q_3 and turns on Q_2 and Q_1 . Simultaneous reset and program mode is prevented by connecting the emitter of Q_2 to latch bit D_4 . Data and clock are connected to the device via a tri-state buffer U_2 . Pc parallel port interface bit D_0 is used for data and port bit, D_1 is used for clocking.

During programmng mode both clock and data buffers are enabled by port bits D_2 and D_5 . During read mode, the data buffer is tristate activated via D_2 and the data

acknowledge signal line on the printer port is used to receive verification data. After programming or verifcation, both the data and clock lines are put into the high impedance state via D_2 and D_5 , allowing the these lines to be used by the target circuit. This allows the programmer to remain physically, but not electrically connected to the target system.

Arizona Microchip Technology Ltd, Unit 6, The Courtyard, Meadowbank, Furlong Road, Bourne End, Bucks SL8 5AI Tel 01628 851 077, fax 01628 850 259

//FUNCTI	ON PROTOTYPE: in	ser_picl6c84(int cmd, int data)
// cmd:	LOAD_CONFIG	- part configuraton bits
11	LOAD_DATA	- program data, write
11	READ DATA	- program data, read in-circuit programming of Pic
11	INC_ADDR	- increment to the next address (not automatic) microcontrollers, is one of a number of code
11	BEGIN_PROG	- program a previously loaded program code or data fragments from Microchip's Embedded
11	LOAD_DATA	- load EEPROM data registers (BEGIN_PROG must follow) Control Handbook.
//	READ DATA	- read EEPROM data
// data	: 1) 14 bi	s of program data or
11	2) 8 bit	of EEPROM data (least significant 8 bits of int)
// cmd :	RESET	- provides 1 ms reset pulse to target system
11	PROGRAM_MODE	- initializes PIC16C84 for programming
11	RUN	- disconnects programmer from target system
//functi	on returns:	1) 14 or 8 bits read back data for read commands 2) zero for write data commands
11		3) PIC_PROG_EROR=-1 for programming errors 4) PROGMR_ERROR=-2 for programmer errors
#include	<pre>cbios.h></pre>	
#define	LOAD_CONFIG	0
#define	LOAD_DATA	2
#define	READ_DATA	4
#define	INC_ADDR	6
#define	BEGIN PROG	8
#define	PARALLEL_MODE	10 // not used
#define	LOAD_DATA_DM	3
#define	READ_DATA_DM	5
#define	MAX_PIC_CMD	63 // division between pic and programmer commands
#define	RESET	64 // external reset command, not needed for programming

Continued over page

APPLICATIONS

#define PROGRAM_MODE 65 // initialize program mode #define RUN 66 // electricaliy disconnect programmer #define PIC_PROG_EROR -1 #define PROGMR_ERROR -2 #define PTR n // use device #0 int ser_ picl6c84(int cmd, int data) // custom interface for pic 16c84 { int i, s cmd: if(cmd <=MAX_PIC_CMD) // all programming modes biosprint(0.8.PTR): // set bits 001000, output mode, clock & data low $s \ cmd = \ cmd$; // retain command "cmd" for (i=0:i<6:i++) // output 6 bits of command biosprint(0, (s_cmd&0x1) +2+8,PTR); // set bits 001010, clock hi biosprint(0, (s_cmd&0x1) +8, PTR); // set bits 001000, clock low s cmd >>=1; if ((cmd ==INC_ADDR) || (cmd ==PARALLEL_MODE) // command only, no data cycle return 0: else if (cmd ==BEGIN_PROG) // program command only, no data cycle delav(10): // 10ms PIC programming time return 0; 3 else if((cmd ==LOAD_DATA) || (cmd ==LOAD_DATA_DM) || (cmd ==LOAD_CONFIG)) // output 14 bits of data for (i=200;i;i-) // delay beteen command & data biosprint(0, 2+8, PTR); // set bits 001010, clock hi; leading bit biosprint(0, 8, PTR); // set bits 001000, clock low for (i=0;i<14;i++) ;</pre> // 14 data bits lsb first biosprint(0, (data&0x1) +2+8,PTR); // set bits 001010, clock hi biosprint(0, (data&0x1) +8,PTR); // set bits 001000, clock low data >>=1; 1 biosprint(0,2+8,PTR); // set bit s001010, clock hi; trailing bit biosprint(0, 8,PTR); // set bits 001000, clock low return 0: else if((cmd ==READ_DATA) | |(cmd ==READ_DATA_DM)) // read 14 bits from part, 1sb first // set bits 001100, clock low, tri state data buffer biosprint(0,4+8,PTR); for (i=200;i;i-); // delay between command & data biosprint(0,2+4+8,PTR); // set bits 001110, clock hi, leading bit biosprint(0, 4+8,PTR); // set bit 001100, clock low data =0; for (i=0;i<14;i++) // input 14 bits of data, 1sb first data >>=1; // shift data for next input bit biosprint(0,2+4+8,PTR); // set bits 001110, clock hi biosprint(0, 4+8,PTR); // set bits 001100, clock low if(!(biosprint(2,0,0)&0x40)) data += 0x2000; // use ack line for input, data lsb first // set bits 001110, clock hi, trailing bit biosprint(0,2+4+8,PTR); biosprint(0, 4+8, PTR); // set bits 001100, clock low return data; else return PIC PROG EROR; // programmer error else if(cmd == RESET) // reset device biosprint(0,32+16+4,PTR); // set bits 110100, MCLR=low (reset PIC, programmer disconnected) delay(1); // 1ms delay biosprint(0,32 +4,PTR); // set bits 100100, MCLR=high return 0; else if (cmd == PROGRAM MODE) // enter program mode biosprint(0,32+16+4,PTR); // set bits 110100, Vpp off, MCLR= low (reset PIC16C84) delay(10); // 10ms allowing programming voltage to stabilise biosprint(0,8,PTR); // set bits 001000, Vpp on, MCLR=13.5V, clock and data connected delay(10); // 10ms allowing programming voltage to stabilise return 0; else if (cmd ==RUN) // disconnects programmer from device biosprint(0, 32+4,PTR); // set bits 100100 return 0; } else return PROGMR_ERROR; // command error

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Winning T

Three more winning power control circuits representing the best of many excellent entries submitted for the International Rectifier design competition, featured in the October 1994 issue.

Fourth prize – 50Hz/60Hz inverter uses a single IC

A rugged and efficient square-wave inverter for use in automobiles and boats can be constructed around the *IR2151* self-oscillating half-bridge driver. This inverter works on a 12V automobile battery and provides an output of 200W at 50Hz or 60Hz with a 220V or 110V output.

This inverter makes use of the following features of the IC.

• Complementary square waves at HO and LO outputs

- Frequency of square waves immune to supply voltage variations.
- Square waves with 50% duty cycle.
- Under-voltage lockout.

Lockout in the event of low battery voltage is a very important feature. Without it, under low battery voltage conditions, the power mosfets would not conduct fully and would dissipate power. This in turn reduces inverter efficiency and could result in damage. When battery voltage falls below 8V, both power mosfets are switched off.

Although the dead time of about 1µs generated by the IC is sufficient to prevent the cross conduction of the mosfets, it is not sufficient to allow the transformer ringing signals to be dissipated in the appropriate snubber circuits. Fortunately, dead time can be increased to the desired value by adding a few inexpensive





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			_		
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DESIGN

components to the basic inverter circuit.

Supply voltages V_{cc} and V_B , and hence the outputs HO and LO, are limited to 9.1V by components R_1 , C_1 and D_1 . Oscillator frequency is set by components R_2 and C_2 . When high side output HO goes high, transistor Tr_1 holds the gate of power mosfet Tr_3 low for a dead period of about 300µs, determined by components R_3 and C_3 .

Diode D_2 discharges the gate capacitance

of Tr_3 instantaneously when the HO output goes low. Although the turn-on time of Tr_1 with this arrangement increases to about 30μ s, it is a very small part of the period of this inverter output.

Components Tr_2 , C_4 , D_5 , R_4 , D_4 and R_8 provide an equal dead period to the low side output LO. Components R_5 , C_5 , D_6 and R_6 , C_6 , D_7 provide the snubber action for $Tr_{1,2}$. This circuit configuration is not just limited to 50/60Hz inverter. High-frequency inverters with ferrite-core transformers, and having proper dead times, could form elements of electronic ignition systems and dc-to-dc converters.

By changing R_1 , the inverter can be powered by batteries of other voltages. M. S. Nagaraj ISRO Satellite Centre Bangalore

Fifth prize Electroluminescent lamp driver for automobiles

This driver for electroluminescent displays incorporates all the features normally needed for automotive electronic circuits. Diode D_1 serves as protection against reverse polarity. In the event of an overload on the output transformer, Tr_1 robs V_{cc} of voltage and disables the circuit. Capacitor C_1 takes care of radio-frequency interference.

Values quoted for C_T and R_T cause astable operation at 400Hz, which is suitable for this type of lamp. Over-voltage protection is taken care of by the IR2151's internal zener diode. *Clyve J. Caines Nairobi Kenya*



R1 is 5% carbon film, C_T is polyester, C2 is 1µ or more, Items marked * are determined by the size of lamp used

Sixth prize

1-to-3 phase converter

Rotary speed of a three-phase motor depends on the frequency of the applied voltage. The motor is linked to the converter by six power transistors contained in a type *MP6750* module from Toshiba, a third of which is shown bottom right in the diagram.

Inductance of the motor windings acts as an integrator that converts the pulses of varying widths into a sinusoidal signal.

The converter is based on three *IR2151* timer circuits. Each voltage supplied to the three pairs of power transistors is phase shifted by 120°. This is done by reducing the timing capacitors of each *IR2151* progressively by a third, i.e. C, $\frac{2}{3}C$, $\frac{1}{3}C$.

Frequency of the timing circuit, and hence the speed of the motor, is set to a desired value by altering the resistance of three equal resistors, R, only. This method of converting single-phase mains to three-phase can be used to control small three-phase motors up to approximately 700W, irrespective of whether they are synchronous or asynchronous types. **Kamil Kraus** Rokycany

Czech Republic

This 1-to-3-phase mains converter is suitable for driving small motors up to 700W, regardless of whether they are synchronous or asynchronous.



HO

Ve

Vcc

LO

COL



RT

СТ

Typical connections for the IR2151 in self-oscillating mode show that the device needs few external components. Power for the high-side switch gate comes from a 1µF bootstrap capacitor. This is charged to around 14V whenever Vs is pulled low during low-side power switch conduction. The fastrecovery bootstrap diode blocks dc bus voltage when the high-side switch conducts.

At the front end of the IR2151 is a timing circuit that is very similar to the established 555. Two timing pins are available externally, opening up the possibility for numerous applications other than lamp ballasting. Dead-time generators are incorporated to ensure that the two power mosfets being driven by the device do not conduct simultaneously.

filte

Delay

15.6 V 7

.eve shift

(E

Versatile lamp-ballast IC

The IR2151 is a fluorescent lamp ballast but, as you can see from the three designs presented here and those shown last month, the device has many potential uses. As the top diagram illustrates, the 2151 is essentially a 555 timer with integral level shifting and power-mosfet drive circuitry. A typical application circuit is shown in the lower diagram

Features of the device are,

- Floating channel bootstrappable
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Sectrax CAE, Himon Daubnay House, Broadway Lane,	* HP-GL, Houston Instruments plotters
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ACTIVE

A-to-d and d-to-a converters

10MHz sampling a-to-d. Datel's ADS-119 is a 12-bit, 10MHz sampling converter with guaranteed no missing codes over the military range of temperatures. Signal-to-noise is 69dB and thd -68dB, both around 6dB better than other devices available. It is usable in military and industrial areas and contains a sample/hold amplifier, control and timing logic and error correction. Datel (UK) Ltd. Tel. 01256 880444; fax 01256 880706.

Discrete active devices

Power rectifiers. Surface-mounted bridge rectifiers by Shindengen handle reverse voltage up to 800V. *S1Z* types are contained within a 5.9 by 2.6mm footprint, 3mm thick, and are believed to be the smallest and lightest available. Somewhat larger and 30% cheaper are the *S1N* series

DSP modules. First in LSI's new range of digital signalprocessing modules based on the Texas *TMS320C44* are the *MDC44T* and *MDC44S*. LSI's nardware provides more functions on the single-width TIM-40 standard, so that the *C44* is used to the full. Both modules possess increased memory – In the case of the *MDC44S*, 8Mbyte of sram, more than five times that of the earlier *MDC40S*. In the *44T*, two 50MHz *C44* processors allowing improved access to the global memory bus increase flexibility and the true Harvard architecture, which enables simultaneous data and program fetches, maximises the exploitation of the *C44*'s processing capabilities. *MDC44S* has one processor and is expected to find application in graphics and imaging, where large zero-walt-state memory is essential. Both 40MHz and 50MHz grades are to be available to provide maximum operating speeds of 50Mflop's. Loughborough Sound Images Ltd. Tel., 01509 634330. with ratings from 100V to 800V. Flint Distribution. Tel., 01530 510333; fax 01530 510275.

Digital signal processors

PC104 DSP board. OROS-SP104 is a digital signal-processing board using the TI TMS 320LC31 processor, the low-power version of the 'C31 taking 120mA at 33Mflops or 20mA when idle. It is in the PC104 format, with 128Kbyte-1Mbyte of ram and can be programmed in C for which a set of development tools is provided. An interface in the host pc is also used for Initial program loading. Oros. Tel. (France), 00 33 76 90 62 36; fax 00 33 76 90 51 37.

Linear integrated circuits

GaAs MMIC amplifier. Samsung's *SMP-11206* microwave IC is for use in applications up to 5.5GHz in the industrial, scientific and medical bands. It provides 12dB of gain at 2.4GHz, working from one 4V-9V rail, at a low voltage-standing-wave ratio. Dc blocking is provided on the radiofrequency output. Anglia Microwaves Ltd. Tel., 01277 630000; fax 01277 631111.

Logic

Caller ID chip. Mitel has introduced the *MT8843* caller line identification circuit, intended for the caller line display service announced by BT and for similar services elsewhere. It provides all alerting tone detection required by BT and in caller line ID on call-waiting systems. Guard time is programmable and the device meets BT's requirement for loop-reversal detection, which is used in applications other than BT's caller ID to provide a ringing detector. Mitel Semiconductor. Tel., 01291 430000; fax 01291 430400.

Memory chips

'Densest' serial memory. At 128Kbit, Xicor's X25128 is claimed to be the world's densest serial eeprom. It is meant to support the Serial Peripheral Interface and has a 2MHz bus frequency, 2.7-5.5V working and a current requirement of less than 1 μ A. Memory can be partitioned into blocks, with a feature called block lock, with levels of write protection, so that access is allowed to some portions while data in others is protected. Micro Call Ltd. Tel., 01844 261939; fax 01844 261678. Thin sram. EDI has a number of 4Mbit static rams in the Thinpack ceramic package, which Is only 1.9mm high, for use in military or high-reliability applications. Leads of the package are trimmed and formed and compatible with the plastic TSOP Type II pack. Micro Call Ltd. Tel., 01844 261939; fax 01844 261678.

Mixed-signal ICs

Battery capacity monitor. Meeting the requirements of the Intel/Duracell System Management Bus and Smart Battery Data, Benchmarq's *bq2040* capacity monitor Is for use with NiCd, NiMH and lithium-ion batteries, sending information on mAh capacity on the SMBus or indicating capacity directly by leds. The device is In a 16pin SOIC. Sequoia Technology Ltd. Tel., 01734 258000; fax 01734 258020.

Avalanche photodiode. inGaAs/InP avalanche diodes in the *EG&G C30644* and *C30645* series are available in the UK. Featuring a gain of 10, they are intended for use in optical-fibre communications operating at 1300-1550nm. Fibre pigtails can be supplied with both devices, the *C30644* with a monomode pigtail and low back reflection or with a grin lens and multimode pigtail. Quantum efficiency is 85% and responsivity 8.9A/W at 1300nm. Pacer Components Ltd. Tel., 01734 845280; fax 01734 845425.

Laser dlodes. AlGaLnP red laser diodes by Sanyo are now obtainable here. The 635nm diode has a threshold current of 50mA, an optical power output of 5mW and operating temperature 50°C, while the 670nm type works at 30mA and 60°C and has a high-speed response. Jayex Components Ltd. Tel., 01734 810799; fax 01734 810844.

Programmable logic arrays

135MHz PLDs. Lattice Semiconductor's *ispLSI* and *pLSI* 2032 are 32-macrocell E²CMOS, high-density programmable logic arrays, the 'isp' meaning in-system programmability. They are both 80MHz, 110MHz or 135MHz, 7.5ns devices, supporting the *Pentium* and *Power PC* processors. Each has 32 registers and universal *i/os*, two dedicated inputs, three dedicated clock inputs and a dedicated global output enable, all being connected by a global routing pool. Micro Call Ltd. Tel., 01844 261939; fax 01844 261678.



Single-chip solutions

Rf receiver. Integrating all the components of a receiver's rf/if strip, the *AD607* and *AD608* from Analogue Devices feature an ultra low-power architecture. The two ics are designed for wireless systems using a minimum supply voltage of just 2.7V down to -25°C and consume less than 25mW. They are suitable for applications using protocols such as GSM, cdma or tdma.

The AD607 has a linear IF amplifier with 100dB range whereas the AD608 has a logarithmic amplifier with 90dB of RSSI range and limited output. Both devices have low noise mixers a with 500MHz bandwidth as the first stage with an internal preamplifier which requires only -16dBm of LO drive. The mixer output will drive an industry standard 10.7MHz 330Ω filter. Am, fm, cw and ssb are all demodulated by the AD607 with the AD608 providing fm and pm demodulation capability. Analogue Devices. Tel 01932 232222

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Passive components

Modem transformer. Integrity Technology introduces the *T14Z* telephone line-matching transformer, for a transmlssion speed to 28.8Kb/s in V.34. Using an El, 14mm alloy core and a phenolic bobbin, the transformer is contained in a package about 0.5In cube with hard copper pins. It is designed to connect directly to 6000 lines with zero bias. Primary winding is rated at 80mA continuous and 125mA in the ringing cycle. Integrity Technology Corporation. Tel., (USA) 00 408 262-8640; fax 00 408 262-1680.

Pulse transformer. Occupying a mere 0.625in square of board space, the same as an earlier single type, DDC's dual pulse transformer is meant for use in MIL-STD-1553 dual redundant data bus systems. It is in diallyl phthalate encapsulation and is available in through-hole, surfacemount or flat-pack versions. All types have centre-tapped primaries and multiple taps on secondaries to cope with existing systems. Data Device Corporation. Tel., 01635 40158; fax 01635 32264.

Metal-film chip resistors. Gothic Crellon has a series of precision metal-film resistors that offer good pulse stability in single pulses up to 200W for 1µs. Resistance range is 100Ω-100kΩ at ±0.1% in the E24 or E96 series of values. Temperature coefficient is less than 2.5×10^{-5} K, power dissipation 0.125W maximum, voltage rating 100V dc or rms maximum and thermal resistance 170K/W. Gothic Crellon Ltd. Tel., 01734 788878; fax 01734 776095.

Connectors and cabling

SM wire-to-board connector. Claimed to be the smallest available, the *Molex 53261* connector has a mounted height of 8.5mm on a 1.25mm pitch, with a 250V, 1.2A rating per contact. Connectors are supplied In tapes and reels and there is a cable assembly service on offer. Flint Distribution. Tel., 01530 510333; fax 01530 510275.

Network outlets. MOD-TAP's range of very low profile wall and floor outlets are for use in boxes of 16mm depth and are compatible with Euromod and Modsnap accessories. They can be floor-mounted to either flat metal or plastic faceplates with an 18mm clearance. MOD-TAP Ltd. Tel., 01703 701919; fax 01703 704063.

Pcb terminals. Pcb terminals pitched at 3.5mm and 3.81mm from Wieland come in standard and pluggable versions, with the standard type as a vertical or horizontal connection, this having a fixing cam. Pluggable units

Sensors

Thermocouples. A package that includes the PicoLog datalogging software, Pico's TC-08 is a thermocouple to pc interface. The unit requires no power supply and connects to the pc via the serial port Fight different thermocouples can be accomodated (B, E, J, K, R, S A and T types) and the software allows samples as fast a once a second and as slow as one per hour. Advanced temperature processing functions include filetring, min/max detection and alarm setting. A real time display is available in either graphical or text format. Pico Technology Ltd. Tel. 01954 211716



are of pin-strip or edge-card connection and plug-and-socket. Ratings cover 6A/125V to 12A/125V. Wieland Electric Ltd. Tel., 01483 31213; fax 01483 505029.

Static control connectors. For establishing connection between different connector types, 4mm and 10mm for example, in static control applications, TBA has a range of kits. Where no ground point Is present, a hand tool enables the user to fit studs to make the connection to accept 4, 7 or 10mm studs and banana plugs. TBA Industrial Products Ltd. Tel., 01706 47422: fax 01706 46170.

DIN 41612 connectors. Apfel DIN 41612 connectors in the *U/L* range are now obtainable from Westfield. Types available include *B*, *C*, *Q* and *R* (including half types), pcb-mounting solder, wire-wrap, press-fit and idc ribbon models in 16-96 ways. Contacts are of the dual-beam type in a number of forms. Westfield Distribution Ltd. Tel., 01488 685183; fax 01488 685430.

Displays

Contrasty LCDs. Hitachi's *LMG7380* graphic/alphanumeric liquid-crystal dlsplay has a contrast ratio of 18:1, a six-times improvement over the earlier *LMG6380*, achieved by the use of a film-retardation layer and a fluorescent backlight. Size is 160 by 68 by 11mm. Other units in the range include the *LMG5738XUFC-OOT* VGA display and the *LM9520RPCC* 320 by 240 colour and IC controller. Eiger Technologies Ltd. Tel. 01928 579009; fax 01928 579123.

Filters

Piezo IF filter. Narrow-passband filters from Murata, the SFE10.7MV5 and SFE10.7MT for fm radio and am up-conversion, use the second overtone vibration mode to achieve ±13kHz bandwidth and 35dB spurious response suppression. Murata Electronics (UK) Ltd. Tel. 01252 811666; fax 01252 811777.

SAW filters. Surface transversal acoustic wave filters by GPS are on quartz and offer a -20°C to 80°C temperature range, compared with the 0-40°C range in other materials; group delay is less than 150ns. First available is the *DW9249*, intended for use in the IF in DECT digital cordless telephones, operating at a centre frequency of 112.32MHz with a -3dB passband of 1.152MHz. Adjacentchannel rejection is 200B. GEC Plessey Semiconductors Ltd. Tel. 01793 518510; tax 01793 518582.

Hardware

Sealed cases. Meeting the IP54 rating, instrument cases in ABS by *Serpac* are suited to use outside and in hostile industrial applications. They come in sizes from 57 by 92 by 38mm to 83 by 143 by 64mm and are sealed by a gasket between the box and lid, which is secured by four or six selftapping screws, and O-rings for the

Personal DSOs. Tektronix has produced a range of digitising storage oscilloscopes at a price low enough that they can be considered personal instruments while retaining lab. instrument accuracy and performance. The range of TDS 400A instruments encompasses bandwidths from 200MHz to 400MHz with sampling to 100Msample s and offers, when coupled with a range of accessories, an array of features for all kinds of electrophysical measurement. Both new models have a graphical user interface and offer automatic measurement of 25 parameters; there is also an FFT/maths option and a 3.5in floppy drive to allow results to be saved and imported to Windows and Macintosh applications. One of the accessories is the P5200 high-voltage differential probe which allows the 'floating' measurement of voltages up to 1300V when no ground point is available, the *P5200* converting the floating voltage to a ground-referred one with no capacitance penalty. Record length is 120K to allow a complete sight of a long signal while retaining the ability to see detail. Tektronix UK Ltd. Tel., 01628 486000; fax. 01628 474799.

screw holes. Options include the I series with a recessed top for a membrane keypad, the standard type with a flat top and a slanted model for wall mounting, all with pcb mounting pillars. OKW Enclosures Ltd. Tel. 01489 583858; fax 01489 583836.

Instrumentation

Sound-intensity probe. Improvements to Bruel & Kjaer's sound intensity probes increase physical robustness and extend

> Snap-in bezels. RMF bezel/filter assemblies snap into a suitable panel aperture without the assistance of screws or fasteners of any kind. The ABS bezets are available in a range of sizes to match most types of display, black being standard and colours available to order Combined coloured filters have a non-glare surface and come in red and clear for leds and lods, colour again being available to order. Panel thickness required is 0.04-0.125in. and the range of sizes is from 1.343 by 1.906in to 1.656 by 8.531in. UV-Tec Ltd. Tel., 01252 844880; fax, 01252 844885.

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frequency range. A stainless steel alloy brace replaces all the existing mechanical parts, doing away with adaptors and angle pieces and placing the probes in the IEC 1043 Class I. They come with a pair of microphones matched in phase and amplitude, a spacer allowing a 7.1kHz frequency range. Upgrade kits for types 3545, 3547 and 3548 are available. Bruel & Kjaer (UK) Ltd. Tel. 0181 954 2366; fax 0181 954 9504.

350MHz DSO. Gould's new DataSYS 940 is a low-noise digital storage oscilloscope with a 350MHz bandwidth. This figure is guaranteed on all ranges from 5V/div to 2mV/div. Display modes include refresh, persistence, roll, X/Y and pre-trigger and live zoom. Each of four channels has a 50,000-word memory. There are also measurement and analysis functions, configurable to user requirements. Gould Instrument Systems Ltd. Tel. 0181 500 1000; fax 0181 501 0116.

Power analyser. Dranetz PP1, now for hire from Livingston, is a troubleshooter for power-line problems such as those causing motors to burn out and computers to crash when, according to chart recorders, all seems well. The PP1 reports on individual cycle problems with voltage and current, monitoring trends in voltage, current, power, volt-amps, power factor, harmonics, kilowatthours and demand, being programmed from any of these or from external events such as the switching of equipment. Livingston Hire Ltd. Tel. 0181 943 5151; fax 0181 977 6431.

Stepper drive. Digiplan's PDHX is a 4000step/rev ministepper drive, combining all motioncontrol facilities and power supply in one unit, intended to supply in one duit, interfact to supply the requirements of point-to-point applications needing good dynamics, smooth, low-speed rotation down to 0.00 rev/min and fast response; it reacts to a registration signal from a sensor in under 15µs. An optically isolated 24V i/o interface allows input from thumb-wheel switches, remote controls and plcs. The selfadaptive, switched-mode psu handles 100-250V input and supplies a 70V, 5A bus for high-speed torque at speeds up to 50rev/min. Indexing is powered by the built-in supply and is programmable over an RS232C serial link from any computer in Parker's X-code control language, which has over 160 high-level commands, maths functions, subs and constructs such as **If-THEN-ELSE** and **REPEAT** loops. Parker Hannifin plc. Digiplan Division. Tel., 01202 699000; fax, 01202 695750

Programmable function generator. Providing full digital control by way of a GPIB interface, TTi's *TG1304* analogue function generator's output frequency is accurate to within 0.01%. Two separate function generators in the Instrument cover 0.01Hz-13MHz from 50Ω and 0.005Hz-50kHz from 600Ω, the lower-frequency circuit being mainly intended to sweep and modulate the other, although it is suitable for use on its own for sine, square and triangle waves. Both generators output 2mV-20V pk-pk. Thurlby Thandar Instruments Ltd. Tel. 01480 412451; fax 01480 450409.

Audio analyser. Trio-Kenwood has introduced the VA 2230, a microprocessor-controlled combination instrument including a 0.005% distortion, 5H2-100kHz audio generator; voltmeter for ac and dc reading in volts, dBu and watts; a distortion meter giving total distortion, harmonic distortion and its analysis; and a frequency counter. S:n, channel ratio and sinad are also glven. The 100-point programmable memory and GPIB port are provided. Trio-Kenwood UK Ltd, Tel. 01923 816444; fax 01923 819131

Video test generator. *VG-812* is an rgb programmable video test generator by Ginsbury that has a 40-program memory. It is intended for testing computer monitors and can be programmed for timing, colour and pattern by the user, a high-speed clock allowing the evaluation of high-resolution monitors. It has an RS-232 port for remote control by a PC. Ginsbury (UK) Ltd. Tel. 01634 290903; fax 01634 290904.

Clamp meters. Clamp meters by Yokogawa have both digital and analogue displays, the analogue readout being in the form of a fanshaped bar graph to simulate a moving-coil meter. As well as the usual current measurements found on clamp instruments, these provide digital multimeter functions, a peakhold function being available and analogue output for recording. Martron Instruments Ltd. Tel. 01494 459200; fax 01494 535002.

Electric-field meter. Holaday has the *HI-3638* to measure ELF/VLF electric fields in the 5Hz-400kHz range. Its sensor is cable connected to the digital readout to give complete isolation and fields from 0.4V/m to 40kV/m can be measured. Holaday Industries. Tel. 01628 478155; fax 01628 476871.

Microwave leakage monitor. For continuous monitoring of microwave fields, the *HI-2602 Microwave Interlock Monitor* takes input from a single remote sensing probe. Relay contacts close and a led illuminates if microwave level exceeds a preset limit up to 1mW/cm². Holaday Industries. Tel. 01628 478155; fax 01628 476871.

Interfaces

Analogue-input VME. DVME-614 analogue-input VME boards by Datel



Vision systems

Camera on a card. Sony's CCB-GC5/P series of cameras are card mounted (54 by 86mm) providing a 330-line resolution from a ¹/₃in imager in both NTSC and PAL formats, automatic exposure control and auto tracing white balance. Options include a choice of lens, a Y/C output and cables to allow the ccd head to be up to 150mm away from the board. Similar in other respects, the CCB-GC7YC/P gives a 470line resolution through the Y/C output. Supply is 7-13V. Sony Computer Peripherals & Components. Tel., 01932 816000; fax, 01932 817001.

have dual, high-speed a-to-d converters to avoid phase skew in synchronous channels. In the 614F, two channels are sampled at up to 2MHz each at 12-bit resolution, while the 614G variant has two 1MHz, 14bit channels. Both have fifo memory options to 16Ksample to prevent data loss by sending bursts of samples to the host while conversion proceeds. Datel (UK) Ltd. Tel. 01256 880444; fax 01256 880706.

16-channel analogue i/o. LSI's *PC/16IOB* simultaneously samples 16 12-bit analogue inputs at up to 25kHz and up to 48kHz with fewer channels, each channel having its own a-to-d converter for speed and phase alignment. Eight analogue outputs come from two 12-bit d-to-a converters at update rates of up to 100kHz. There is a *DSPLink* parallel interface for control and to enable the *PW16IOB* to be used with peripherals and other i/o boards. Eight buffered ttl-level digital i/o channels allow integration with the host dsp. Loughborough Sound Images Ltd. Tel. 01509 634330; fax 01509 634333

Literature

Op-amps. Harris's High-performance Op-amps and Buffers brochure gives full details of the voltage and current feedback op-amps and buffers with bandwidths in the 45-858MHz range introduced since the company's 19934 databook. As well as performance figures, there are details of the special features of op-amp design. Harris Semiconductor UK. Tel. 01276 686886; fax 01276 682323.

Connector catalogues. Four catalogues from *Robinson Nugent* describe interconnection products. There is a pga socket brochure on sockets for the *Pentium*; a catalogue on *PAK 5* and *PAK 8* smt fine-pitch board-to-board connectors; a third on *MEMPAK* PCMCIA connectors; and one on 2mm products. Robinson Nugent (Europe) Ltd. Tel. 0031 4990 75755; fax 0031 4990 77155.

Nolse suppression. Panasonic offers a catalogue of noise suppression and filtering components for power line, signal line and surge pulse protection. Components described include line filters, ceramicdisc and chip capacitors, chokes, emi filters and bead cores and inductors. There is also an Introduction to the law and regulations on noise and the principles of its suppression. Panasonic Industrial (Europe) Ltd. Tel. 01344 853827; fax 01344 853803.

Gas plasma displays. A colour brochure from *Cherry* describes the company's latest range of gas plasma displays, including the *Plasmadot* family of full-field dot-matrix types and a series of interface controllers and dc-to-dc converters. Technical details and some application information are included. Cherry Electrical Products Ltd. Tel. 01582 763100; fax 01582 768883.

Light measurement. Instruments for light measurement, applications and the basics of radiometry and photometry are all described in a new catalogue from *International Light* of Massachusetts, which also includes tutorial information. International Light Inc. Tel. (USA), 00 508 465 5923; fax 00 508 462 0759.

Flexible circuit material. Rogers Corporation offers a colour brochure describing, in general terms, its capabilities in the manufacture of flexible pcb substrates in polyimidebased laminates or all-polyimide material and adhesive types in acrylic, butyral phenolic and epoxy. Copper

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Energy management controller. Microchip says its new MTE1122 IC, developed in partnership with Coast Energy Management, will reduce power consumption in consumer and industrial equipment using ac motors by up to 30% by the use of the company's *PIC16/17* 8-bit, risc-based microcontroller. Motor load is digitally monitored several thousand times per second and power consumption controlled as required by varying the ac signal to allow a constant speed at reduced power. Arizona Microchip Technology Ltd. Tel., 01628 851077; fax, 01628 850259.

cover is rolled annealed or electrodeposited. Rogers Corporation. Tel. (USA), 00 203 774 9605; fax 00 203 774 9630

Sensors. The Sensor Technology Sourcebook lists and describes companies and organisations involved with sensors of all kinds by application and alphabetically, with names and telephone/fax numbers, lists databases, technology transfer specialists and commercial products. Technical Insights Inc. (USA). Tel. 00 201 568 4744; fax 00 201 568 8247.

Materials

EMI/RF seals. At prices not much more than those for ordinary dust and moisture seais, James Walker's Shieldseal 107 conductive elastomer in standard or custom profiles achieves IP65 rating and provides broadband shielding with an attenuation of 120dB E-field at 1MHz, 90dB at 100MHz and 50dB plane wave at 10GHz. Volume resistivity is 6Ω/cm. James Walker & Co, Ltd. Tel. 01483 757575; fax 01483 755711.

CFC-free foam. Jiffycel foam packaging protection is now made without chlorofluorocarbons or other harmful chemicals, while retaining its physical properties of reusable resilience and capability of being recycled. Jiffy Packaging Co. Ltd. Tel. 01606 551221; fax 01606 592634.

Power supplies Fixed-f smps. Using fixed-frequency switching to meet EN55022 level B EMI needs, XP's *NFN 25* and 40 universal-input units are available in 25W and 40W versions and various output voltages including 5, 12, 15 and 24V singles and 5V with ±12V, 5V with 12V and -5V, and 5V with ±15V. Universal input handles 85-264V, 47-440Hz. XP plc. Tel. 01734 845515; fax 01734 843423.

PCMCIA power controllers. Micrel's range of controllers now includes the Micrel 2561, a low-cost device in 14 or 16 pin SOIC packaging. It will switch between the three Vcc voltages off, 3.3V and 5V and the five V_{pp} voltages off, 1V, 3,.3V, 5V and 12V, selection being by means of two

digital inputs for each output. Output current is up to 750mA for Vcc and 200mA for Vpp. There is full protection for equipment and power supply. Hawke Components Ltd. Tel. 01256 880800; fax 01256 880325

'Smallest' Ido regulator. Described by National Semiconductor as the smallest and highest-performing low dropout regulator family, the 50mA *LP2980* is one of the company's TinyPak series in the 8.2 mm² SOT-23 package. Dropout voltage is 120mV at 50mA and 7mV at 1mA; quiescent current 375µA/80µA. Input voltage is -0.3V to 16V and output voltage, 3V, 3.3V or 5V, accurate to within ±0.5%. National Semiconductor GmbH. Tel. 01049 814110382; fax 01049 814103515.

Efficient regulator. Having a 4-40V operating range, Linear's LTC1159 high-frequency, synchronous, switching regulator is 90%-95% efficient with loads in the 0.02-2A range while providing 5V from a 10V input. Two external mosfets are driven at frequencies to 250kHz, the unit automatically switching between continuous and burst operation for higher efficiency. Quiescent current is 250µA and 20µA when shut down and dropout is 200mV at 1A and 100% duty cycle. Micro Call Ltd. Tel. 01844 261939; fax 01844 261678.

Radio communications products

Satellite receiver. R L Drake of Ohio has introduced the ESR410, a miniature, rack-mounted satellite receiver using synthesised tuning and block conversion. Frequency range is 950-2050MHz and the unit is meant for master-antenna television. commercial or industrial audio, video and data. For audio, there is noise reduction and Wegener stereo compatibility, audio subcarriers in the 5-9MHz range being tuned at the front panel and the unit has three selectable audio IF bandwidths. R L Drake Company. Tel. 00 513 866 2421; fax 00 513 866 0806.

Switches and relays

Photovoltaic relays. Relays in IR's PVT412 series are designed to meet telecom and electrical safety requirements of the major countries

> 5X30 30-\$2430 0 25 5%30 2.0-SX30 1.5-NeuDesk - [Untitled] : NORMAL 1.0-0.5-Help = 0.0 10 20 30 40 50 20 START ABORT RETURN

without the need for adaptation. They are single-pole, normally-open solidstate relays using an IC photovoltaic generator and IR's Hexfet power mosfets as output switch. Switching performance is ±400V ac peak or dc at up to 140mA ac and 210mA dc; input/output isolation is 4000V rms Active internal current limiting in the PVT412L meets the FCC Part 68 lightning-surge requirement up to 200A. International Rectifier. Tel. 01883 713215; fax 01883 714234.

Fused isolators. Expanding its range of Slimline NH fused isolators, Rittal can now achieve fused protected power distribution to 630A by the use of fuse links NH00, 1, 2 and 3 in widths of 100mm. The range uses double interruption per phase and double arcing chambers; line feed is either from top or bottom and the units fit directly to busbars on 185mm centres, Rittal Ltd, Tel, 01709 704000; fax 01709 701217

Surface-mounted switches. Jeil offers a range of surface-mounted switches for 12V working, having a contact resistance at 50mA of 100mΩ. Travel is 0.25mm and operating force is chosen from the

Neural network for smart noses. Windows-based neural network by NCS, the *NeuRun*, Is In use by the French firm AlphaMOS to add automatic decision making to the Fox 2000 electronic nose, little effort having been needed to embed artificial intelligence in software. NeuRun is compatible with pc and windows dos software and hardware, so that it can be used to construct and upgrade applications in a modular manner without the need to program or redesign existing software. In this case, NeuRun is embedded as a background task behind LabView, odour samples being analysed by NeuRun, a decision on the sample made and the decision transferred back for display in less than one second. Neural Computer Sciences Ltd. Tel., 01703 667775; fax, 01703 6**63730**.

100, 160 or 260g range. Height from the board is between 13mm and 1.6mm and overall size is 5.7 by 4mm to 10 by 6mm. A dust-proof type, the JTP 1290. is also available. Pedoka Ltd. Tel. 01462 422433; fax 01462 422233

Cashpoint keyboards.

Programmable keyboards for shops, made by DED are protected from liquid spills and are of the membrane type with feel. POS-Page 854/865 have 120 keys, covered by a transparent sheet which forms a menu page to indicate each key's function, the page being produced using software supplied and the keyboard itself or simply marked up. by pen. Each key can be programmed to generate a macro of up to 16 characters on one level or on each of four concurrent levels. Several options for interfacing to computers, scales and printers are provided. DED Ltd. Tel. 01797 320636; fax 01797 320273.

Transducers and sensors

Piezoelectric film sensors. Strain sensors from Pro-Wave, based on polyvinylidene fluoride film, offer improved sensitivity over ceramic types. A two-pin, pcb-mounted unit, the FS-2513P, measures 13 by 25mm, is encased in a moistureresistant coating and has a sensitivity of 0.5mV/g with a 25-70Hz frequency range. Capacitance and output impedance at 1kHz are 1.5nF and 100kΩ. Quantelec Ltd. Tel. 01993 776488; fax 01993 705415.

Electret microphones. Future Components handles the complete range of Panasonic's electret capacitor microphone cartridges in the WM-034 and WM-54 series, intended for use in both industrial and consumer application. WM-54B is a new, 4.5mm deep model with a choice of sensitivity in the -46dB to -40dB ±2dB or ±3dB, working in the 20-16000Hz range at 2.5V. WM-034B/C are commonly used types operating at 4.5V with -46dB to -38dB ±3dB sensitivity, while WM-034D is a 1.5-10V model and WM-034F a 1.5V type for 100-5000Hz working with high and low frequency roll-off for telephone use. Future Components Ltd. Tel. 01279 758999; fax 01279 757676.



Data communications

Plug-and-play IEEE 488.2 controller. National Instruments's IEEE 488.2 controller board is now available in a ready-to-wear, jumperless version. AT-GPIB/TNT(PnP) fits 16-bit ISA plug-in slots and is designed for true plugand play operation in compatible systems, in which hardware settings are automatically in place at switchon. In a non-compatible system, the



board provides configuration by means of the NI-488.2 software configuration facility that is supplied with the board, in addition to dos and Windows drivers. It is compatible with LabVIEW, LabWindows/CVI and LabWindows applications packages. National Instruments UK. Tel. 01635 523545; fax 01635 523154.

RS232 voltages from transceiver. Linear's *LTC1348* RS232 transceiver IC delivers true RS232 voltages from one 3.3V supply. It is a three-driver, five-receiver DTE unit drawing 500µA and needing only three 0.1µF capacitors for the RS232 voltages. It has four current-saving modes of operation, including a 10µA 'receiverkeep-alive' mode and full protection from esd and overvoltage. *LTC1348* supports data rates up to 120kbaud. Linear Technology (UK) Ltd. Tel. 01276 677676; fax 01276 64851.

Development and evaluation

8051 emulator. *TX51* is a low-cost emulator supporting all rom-less variants of the 8051, including the Dallas *DS320*, up to an oscillator frequency of 30MHz and can be configured for 3V working. The singlecable ROMlink can is also available for the unit. *HiTOP* development environment is used, in which one can debug code in C, PLM or Pascal at source level, and view and modify variables while the program runs. On offer is a free information pack and demo disk. Hitex (UK) Ltd. Tel. 01203 692066; fax 01203 692131.

Programming hardware

Dual programmer. SMS Sprint Dual is a twin programmer for both development and production, its most popular version being capable of handling 48-pin dips PLCCs up to 84 pins and a JTAG connector for incircuit programming. For production, the instrument will program devices in parallel, speed of operation being enhanced by the use of the host pc's cpu and ram. Concentrated Programming Ltd. Tel. 01279 600313; fax 01279 600322.

Software

Windows XRAY Monitor. Microtec offers a Windows version of the XRAY Monitor debugger for the Motorola 68000 family, using all the short-cut facilities of windows for speed, including a button bar for common commands and icon dragging. Assembler and high-level source code are visible together and there is context-sensitive help. Configuration to target hardware is easy and even the faster target processors run at full speed. Microtec Research Ltd. Tel. 01256 57551; fax 01256 57553. Mixed-mode circuit simulation. Windows-based IsSpice4 by Intusoft is an advance on Spice 3 in that it will now simulate both analogue and digital circuitry in the same .EXE. The event-driven IsSpice4 algorithm supports 12-state digital data, and also real, integer and user-defined data, so that it is capable of simulating, say, dsp functions and sampled data filters in an analogue environment. Real data is handled by the event-driven simulator, so that the sampled-data filter can be simulated quicker than in an analogue model. Intusoft. Tel. (USA) 010 310 833-0710; fax 010 310 833-9658.

Graphics. Numerical Algorithms Group now distributes template Graphics Software packages, from two-dimensional presentations to high-level three-dimensional visualisation FIGraph, a 2D/3D charting system for Fortran and C generates line, bar, pie and contour graphs on graphics terminals, IBM mainframes and the X Window system. FIGARO+ ANSI/ISO PHIGS+ is for graphics in cad/cam on workstations, mainframes and Windows NT. TGS is a licensee of the OpenGL software interface for 3D applications, and Open Inventor, a C++ authoring system based on OpenGL. These products complement NAG's IRIS Explorer. Numerical Algorithms Group. Tel. 01865 511245: fax 01865 310139.



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